

Begin 1997 revision record.

LT40 DC Revision History

Model Revision												Revision Description	TB #	ECN #	Date
LT15	LT25	LT30	LT40	LT30 Super	LT40 Super	LT30 HD	LT40 HD	LT30 HD Super	LT40 HD Super	LT40 M Super					
---	C1.00	C1.00	C1.00	C1.00	C1.00	C1.00	C1.00	C1.00	C1.00	C1.00		New 1997 sawmill models.	---	---	5/97
---	C1.01	C1.01	C1.01	C1.01	C1.01	C1.01	C1.01	C1.01	C1.01	C1.01		(no description available)	---	---	---
A1.00	---	---	---	---	---	---	---	---	---	---		New LT15 sawmill has been designed	---	---	7/97
A2.00	---	---	---	---	---	---	---	---	---	---		New Limit Switches equipped with keys in production (086107).	---	---	2/98
---	C1.02	C1.02	C1.02	C1.02	C1.02	C1.02	C1.02	C1.02	C1.02	C1.02		?	---	---	2/98
---	C2.00	C2.00	C2.00	C2.00	C2.00	C2.00	C2.00	C2.00	C2.00	C2.00		?	---	---	2/98
---	---	C2.01	C2.01	C2.01	C2.01	C2.01	C2.01	C2.01	C2.01	C2.01		015201 up/down drive shaft with sprockets has been replaced together with all interacting parts with a new 016031shaft. Zmieniono wałek z zębatkami łańcucha napędu góra/dół 015201 wraz ze współpracującymi częściami na nowy wałek 016031 wraz z częściami współpracującymi.	---	7156	8/98
---	---	---	---	---	---	---	C3.00	C3.00	---	---		The hydraulic clamp assembly used before only for Super HD sawmills only, is now mounted in all hydraulic sawmills. K09465 clamp assembly has been replaced with 015036 clamp. Rozpoczęto instalowanie docisku dwukierunkowego hydraulicznego kłody dotychczas montowanego w modelach serii Super HD. Docisk K09465 zastąpiono dociskiem 015036.	980009PL	6576 6600	9/98
---	---	---	---	---	C2.02	C2.02	---	---	C2.02	C2.02		A new, sloping battery cover (086277-1) and fuses box cover (086272-1) has been introduced to limit sawdust bulidup. Part numbers for complete battery boxes has also been changed from 015476 to 086509 (Super sawmills) and from 015565to 086510 (Super HD Sawmills) Wprowadzono nową pochyloną pokrywę skrzynki akumulatora 086277-1 i pokrywę skrzynki bezpiecznikowej 086272-1 w celu ograniczenia gromadzenia się trocin. Zmianie uległy numery skrzynek kompletnych: dla Super z 015476 na 086509, a dla Super HD z 015565 na 086510.	980010PL	696 (PL)	10/98

	---	---	---	---	C3.00	C3.00	---	---	C3.00	C3.00		Changes in up/down system assy. 015129 drive shaft has been lengthened, a new 3/16 SQ Key (016108) and new up/down drive pulley have been used (016088). Zmiany w zespole posuwu przód/tył. Wydłużono wałek napędu posuwu (015129), zastosowano nowy wpust kwadratowy (016108) oraz nowe koło paska napędu posuwu (016088).		7239	11/98	
	---	C3.00	C3.00	C3.00	C4.00	C4.00	C4.00	C4.00	C4.00	C4.00		New idle blade wheel has been introduced. Old wheel (A08218), shaft (S12565) and housing (W10157) have been replaced with new wheel (016120), shaft (016092) and housing (016103). Wprowadzono nowe koło pośrednie (bierne) piły. Nowy zespół koła biernego (016120) wraz z nowym wałkiem (016092) i obudową wałka (016103) zastępuje koło stare (A08218) ze starym wałkiem (S12565) i obudową (W10157).	980076 (USA)	7250	12/98	
	B1.00 B2.00	---	---	---	---	---	---	---	---	---		New metric, polish parts for sawmills introduced. Wprowadzenie nowych elementów polskich do maszyny (metrycznych).			5/99	
	---	---	---	---	---	---	C4.01	C4.01	C4.01	C4.01		New hydraulic log clamp (086966) replaces old clamp (015036-1) (all AC and DC hydraulic sawmills). Wprowadzenie nowego hydraulicznego docisku dwukierunkowego 086966 i zastąpienie docisku 015036-1 (tylko traki HD, zarówno DC jak i AC).	975 (PL)		11/99	
	B1.01 B2.01	---	---	---	---	---	---	---	---	---		New log clamp for LT15 sawmills introduced into production. New clamp (086821) replaces the old one (085964) Wprowadzenie nowego docisku kłody w trakach LT15. Nowy docisk 086821 zastępuje docisk stary 085964.	960 (PL)		11/99	
	---	---	---	---	---	---	---	---	---	---		Parts Lists layout change: assembly drawing before table (EXPLODED VIEW over the table with listed parts). Zmiana LAYOUT list części zamiennych: rysunek zespołu przed tabelą (EXPLODED VIEW zespołu nad tabelą z listą części).			12/99	
Begin 1997 revision record.																
LT40 DC Revision History																
Model Revision												Revision Description	TB #	ECN #	Date	
LT15 '05	LT15	LT25	LT30	LT40	LT30 Super	LT40 Super	LT30 HD	LT40 HD	LT30 HD Super	LT40 HD Super	LT40 M Super					

	---	C3.01	C3.01	C3.01	C4.01	C4.01	C4.02	C4.02	C4.02	C4.02		New blade guide arm (new 087018-1 arm replaces old W11428 in LT25 sawmills and W10429 in all other sawmills) and new blade cover (087042-1) for a guide Nowe ramię prowadnika piły 087018-1 (zastępuje stare W11428 w LT25 i W10429 w pozostałych trakach) oraz nowa osłona piły 087042-1 dla prowadnika.			03/01/00
	---	---	C4.00	C4.00	C5.00	C5.00	C5.00	C5.00	C5.00	C5.00		New design of mast rollers (double roller in front and two rollers in back. Applied for all sawmills except LT15 and LT25. Changed mast revision to C. Nowy układ rolek na maszcie w układzie tandem z przodu - układ dwóch rolek z tyłu. Dotyczy maszyn z wyjątkiem LT15 i LT25. Zmieniony revision masztu 086185 na C.			10/01/00
		C4.00	C5.00	C5.00	C6.00	C6.00	C6.00	C6.00	C6.00	C6.00		New trailer with fence.			30/4/2000
	---	---	---	---	C6.01	C6.01	---	---	C6.01	C6.01		New metric Board Return Assy 087839-1 has been designed to lower the cost and to move the production to WMI in Poland. The new Board Return Assy replaces board return 015209 made in the USA .		1190	15/1/2001
	B2.00 B2.01	---	---	---	---	---	---	---	---	---		Clutch/Brake Lever replaced with Tensioner Handle in all LT15 sawmills equipped with G13 engine. The tensioner Handle is easier to use to engage the blade and enables drive belt tensioning.	010002PL	1113	1/3/2001
	B3.00	C5.00	C6.00	C6.00	C7.00	C7.00	C7.00	C7.00	C7.00	C7.00		New Blade Guide Rollers on all sawmill models, including LT15. 087887 replaces A09678, and 087888 replaces 014298.	010003PL	1249	1/5/2001
	B4.00											Wdrożenie do produkcji LT15D10. Zmiana głowicy LT15 wprowadzone zostały poprzez zmianę numerów głowicy i masztu spawanego, malowanego i głowicy kompletnej (086626 na 091904, 086626-1 na 091904-1, 086595 na 091911, 086595-1 na 091911-1, 086741 na 091905).	030029PL	1757	20/10/2003
							C7.01	C7.01	C7.01	C7.01		Hydraulic DC&AC boxes unification.New AC 4kW Hydraulic feeder. New feeder has smaller oil tank, in case of that whole hydraulic system needs less amount of hydraulic oil. New feeder is smaller than the old one to fit the new box.	040016pl	2158	02/06/2004
							C7.02	C7.02	C7.02	C7.02		Universal Hydraulic Hoses. In connection with introducing the Universal Hydraulic Box it will be use one type of Hydraulic Hoses - from AC mills.	040017pl	2263	05/07/2004
	---	---	C7.00	C7.00	C8.00	C8.00	C8.00	C8.00	C8.00	C8.00		New revision of 40 Series Head (Metrication).	040019pl	2271	06/09/2004
	---	---	C7.01	C7.01	C8.01	C8.01	C8.01	C8.01	C8.01	C8.01		New type of Safety Switches	040034pl	2466	01/01/2005

LT15 AC	LT15 DC	LT25	LT30	LT40	LT30 Super	LT40 Super	LT30 HD	LT40 HD	LT30 HD Super	LT40 HD Super	LT40DC M Super	Revision Description	TB	ECN	Date
A1.00	---	---	---	---	---	---	---	---	---	---		New version of the LT15 sawmill is being introduced into production			28/06/2005
			D1.00	D1.00	D1.00	D1.00		D1.00		D1.00		New "M" type frame	050008pl	2728	25/05/2005
	A1.00											LT15 Sawmills nomenclature change. LT15 with gas/diesel engines will now has the old Saw Head and the Beds from new LT15 '05		2761 2787	07/2005
B1.00												LT15/LT20 Parts unification	060003pl	2944	01/02/2006
							D1.01	D1.01	D1.01	D1.01		New Pull-down clamps in hydraulic sawmills	060004pl	#2993	01/03/2006
B1.01	A1.01											Changes in mast weldment assembly, blade tension assembly, operator panels weldment (to accomodate ISP07 Setwork option installation), new motor shaft cover	060011pl	#3131 #3197	01/06/2006
					D2.00	D2.00			D2.00	D2.00		New aluminium radiators for Kubota D42 Engines, new engine guards		3401	06/12/2006
B1.02	A1.02											Saw head adaptation for mounting the debarker option.			15/11/2006
C1.00	B1.00											Revised Up/Down System, new blade wheels, new saw head mast	070002pl	#3473	3/2007
			D2.00	D2.00			D2.00	D2.00				New aluminium radiators for Kubota D33 Engines, new engine guards	070007pl	#3507	03/05/2007
D1.00	C1.00		E1.00	E1.00	E1.00	E1.00	E1.00	E1.00	E1.00	E1.00		New operators control box. SW-07 Setwork as a standard			21/05/2007
E1.00	C2.00											Adaptation for debarker option: new log clamps, new front head cover and plate under electric box	070012pl	#3702 #3703	26/06/2007
E1.01	C2.01											Adaptation for mounting the SW-08 Setworks option (additional holes to mount the calibration sensor)	#070024pl		17/09/2007
			E2.00	E2.00	E2.00	E2.00	E2.00	E2.00	E2.00	E2.00		New Control Boxes with SW-08 Setwork	#070023pl #070024pl #070025pl	#3786	17/09/2007
											A1.00	New sawmill with "M" Super frame.		#3962 #4001	12/02/2008
E1.02	C2.02											New LT15 stationary legs (Russian market).	#080007pl	#4045	20/03/2008
LT15 AC	LT15 DC	LT25	LT30	LT40	LT30 Super	LT40 Super	LT30 HD	LT40 HD	LT30 HD Super	LT40 HD Super	LT40DC M Super	Revision Description	TB	ECN	Date
796 797	798 799			603 606		604 607				535 536	1057 1058	Book & PDF Number			

				E2.01		E2.01		E2.01		E2.01	A1.01	New Log Side Supports w/Guards. New version of Kubota D42 Engines.	#080014pl	#4048	22/04/ 2008
	C2.03											Spacer added to blade drive belt tensioner, to prevent damaging the belt.	-----	#4146	02/06/ 2008
E1.03	C2.04			E2.02		E2.02		E2.02		E2.02	A1.02	New Control Box Front Panel, New SW08 Setworks Controller (Part No. 100570) & LT40 Sensor w/Mag- netic Strip	#080020pl	#4137 #4180	01/08/ 2008
E1.04	C2.05											New Limit Switches (Part No. 100910, 100931)	#080028pl	#4247	28/08/ 2008
				E2.03		E2.03		E2.03		E2.03	A1.03	New version of Kubota D33 Engines (Part No. 100930)	#080036pl	#4292	24/09/ 2008
E2.00	C3.00											LT10/15/20 Saw Head unification: new blade ten- sioner, saw head cover, sawdust chute.	#080040pl	#4117	06/11/ 2008
E2.01	C3.01											LT10/15/20 Saw Head & Mast Changes.	#090003pl	#4370 #4401	02/02/ 2009
E2.02	C3.02											LT10/15/20 Saw Head Blade Tensioner Changes.	---	#4390	04/05/ 2009
				E2.04		E2.04		E2.04		E2.04	A1.04	New debarkers for LT40	#090011pl	#4415	01/06/ 2009
E3.00	C4.00			E3.00		E3.00		E3.00		E3.00	A2.00	SW-10 Setworks. Second hydraulic pump on DH3.	#090014pl	#4591 #4589	15/06/ 2009
F1.00	D1.00											LT15 Power Feed System - Optional	#090019pl #100002pl	#4675 #4681 #4682 #4853	28/09/ 2009 01/02/ 2010
				E4.00		E4.00		E4.00		E4.00	A3.00	Power Feed Rewiring	#090022pl	#4799	10/11/ 2009
F2.00												CE Electrical Diagram & Motor Changes		#4818	14/12/ 2009
			E5.00	E5.00		E5.00		E5.00		E5.00	A4.00	New Stationary Outrigger Legs	#100003pl	#4762	01/02/ 2010
F2.01	D1.01											New Feed Rope Mount Brackets	---	#4962	29/03/ 2010
F2.02												EU Certification Update (Control Box with additional relay)	---	#4965	07/07/ 2010
F2.03	D1.02											LT15 Mast Rigidity Improvement	---	#5255	24/09/ 2010
			E5.01	E5.01		E5.01		E5.01		E5.01	A4.01	Up/Down System Safety Switches		#5263	09/03/ 2011
F2.04	D1.03											LT10 & LT15 and HR110 & HR115 Saw Head Unification (Blade Guide Tube)	#110007pl	#5512	18/03/ 2011
F3.00	D2.00											LT15/20 Blade Lube System - Standard	#110014pl	#5586	30/05/ 2011

LT15 AC	LT15 DC	LT25	LT30	LT40	LT30 Super	LT40 Super	LT30 HD	LT40 HD	LT30 HD Super	LT40 HD Super	LT40DC M Super	Revision Description	TB	ECN	Date
	D3.00											G15 Engine replaced with G18	#110030pl	#5829	21/11/ 2011
				E5.02		E5.02		E5.02		E5.02		Added third support to bed rails assemblies	I	#5080	28/11/ 2011
				E6.00		E6.00		E6.00		E6.00	A5.00	Changes in up/Down Assy. Additional Support for up/ down sprockets. Chain brackets place	#120001pl	#5961 #5977	02/01/ 2012
F3.01	D3.01											Changed saw head mast rollers		5937	
F3.02	D3.02											Bed section connection change	#120003pl	5981	
F3.03	D3.03											Power feed crank change		5999	13/02/ 2012