

Wood-Mizer®

Replacement Parts

WB2000-EC

rev. A1.00

Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

Form #665_FR

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SECTION 1 GENERAL INFORMATION

1.1 How To Use The Parts List

- Use the index above to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

1.2 Sample Assembly				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	Sample Assembly, Complete (Includes All Indented Parts Below)	A01111	1	
1	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
2	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
3	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
4	Sample Part	F07777-77	1	

To Order Parts:

- From Europe call our European Headquarters and Manufacturing Facility in Kolo, Poland at **+48-63-2626000**. From the continental U.S., call our toll-free Parts hotline at **1-800-525-8100**. Have your customer number, vehicle identification number, and part numbers ready when you call. From other international locations, contact the Wood-Mizer distributor in your area for parts.

Office Hours:

Country	Monday - Friday	Saturday	Sunday
Poland	7-15	Closed	Closed
US	8 a.m.- 5 a.m.	8 a.m.- 12 p.m.	Closed

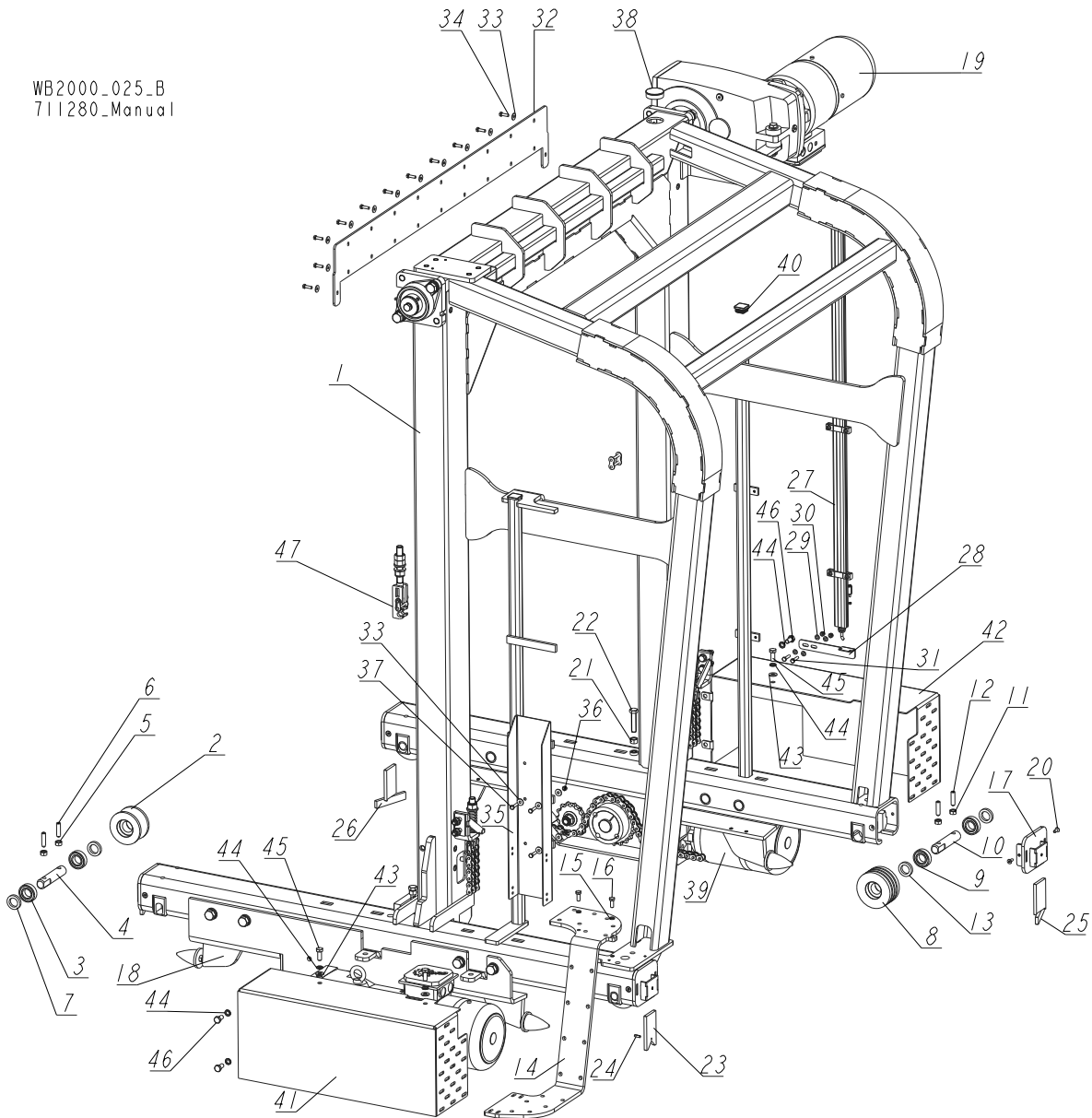


CAUTION! It is strongly recommended that only original spare parts be used.

SECTION 2 SAWMILL MAST

2.1 WB2000 Sawmill Mast

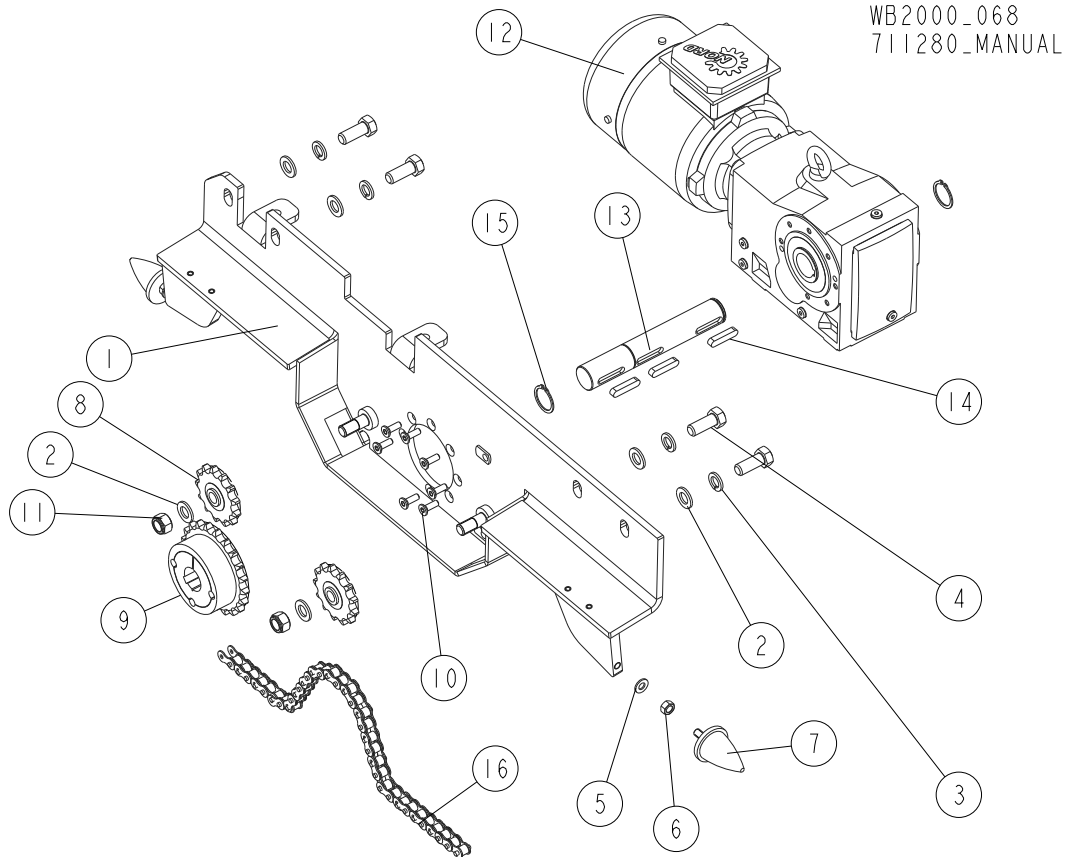
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REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
	MAST, WB2000 - COMPLETE	713000	1
1	MAST WELDMENT	713010-1	1
	ROLLER, TRACK - COMPLETE	710843	2
2	ROLLER, TRACK	710008-1	1
3	BEARING, 6005 2RS	089652	2
4	SHAFT, TRACK ROLLER	710013-1	1
5	NUT, M10 8 HEX ZINC	F81033-3	2
6	SCREW, M10X40-45H-GEOMET HEX SOCKET SET W/CONE POINT	F81003-61	2
7	BUSHING, 25.2/38-7 ZINC-PLATED	710039-1	2
	ROLLER, TRACK - COMPLETE	710844	2

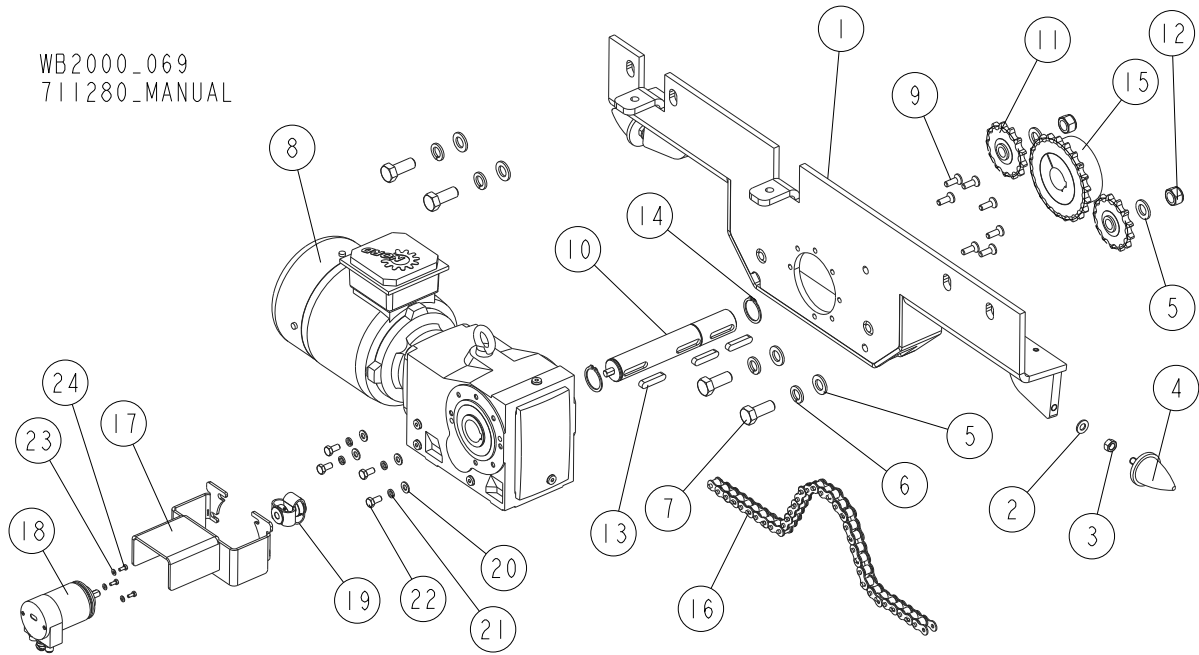
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
8	ROLLER, TRACK	710009-1	1	
9	BEARING, 6005 2RS	089652	2	
10	SHAFT, TRACK ROLLER	710013-1	1	
11	NUT, M10 8 HEX ZINC	F81033-3	2	
12	SCREW, M10X40-45H-GEOMET HEX SOCKET SET W/CONE POINT	F81003-61	2	
13	BUSHING, 25.2/38-7 ZINC-PLATED	710039-1	2	
14	BRACKET, CABLE CARRIER MOUNT	713018-1	1	
15	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	2	
16	BOLT, M8X20 8.8 HEX HEAD FULL THREAD ZINC	F81002-4	2	
17	MOUNT WELDMENT, SCRAPER	713209-1	4	
18	DRIVE ASSEMBLY, MAST LEFT See Section 2.2.	713011	1	
19	DRIVE ASSEMBLY, WB2000 UP/DOWN See Section 2.4	711035	1	
20	SCREW, M6X16-10.9 DIN7991 FLAT SOCKET HEAD CAP ZINC	F81001-55	8	
21	NUT, M12-8-B HEX ZINC	F81034-1	2	
22	BOLT, M12X55 8.8 HEX HEAD ZINC	F81004-43	2	
23	SCRAPER, "V"	710634-1	2	
24	PIN, 5X16 ROLL ZINC	F81044-3	2	
25	SCRAPER, FRONT STRAIGHT	710635-1	1	
26	SCRAPER, REAR STRAIGHT	710645-1	1	
	TRANSDUCER ASSEMBLY, MICROPULSE	710870	1	
27	TRANSDUCER, BTL6-E500-M1000-PF-S115 MICROPULSE	509155	1	
28	BRACKET, MAGNET	710871-1	1	
29	WASHER, 6.4 FLAT ZINC	F81053-1	4	
30	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	
31	BOLT, M6X25 5.8 HEX HEAD FULL THREAD ZINC	F81001-3	2	
32	COVER	711031-1	1	
33	WASHER, 6.5 SPECIAL FLAT ZINC	F81053-11	27	
34	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	20	
35	CHANNEL, CABLE CARRIER BRACKET	710573-1	1	
36	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4	
37	BOLT, M6X25 5.8 HEX HEAD FULL THREAD ZINC	F81001-3	4	
38	CAP, 44.5 MM #466923 HOLE	500768	1	
39	DRIVE ASSEMBLY, MAST RIGHT See Section 2.3	713015	1	
40	CAP, 30X30X3 1540 DIA. 111219 TUBE END (MOSS)	099463	2	
41	GUARD, MOTOR	713147-1	1	
42	GUARD, MOTOR (FROM ENCODER SIDE)	713148-1	1	
43	WASHER, 10.5 FLAT ZINC	F81055-1	4	
44	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	8	
45	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	4	
46	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZINC	F81003-1	4	
47	CHAIN ASSEMBLY, UP/DOWN See Section 2.5	713595	1	

2.2 Mast Drive Assembly - Left



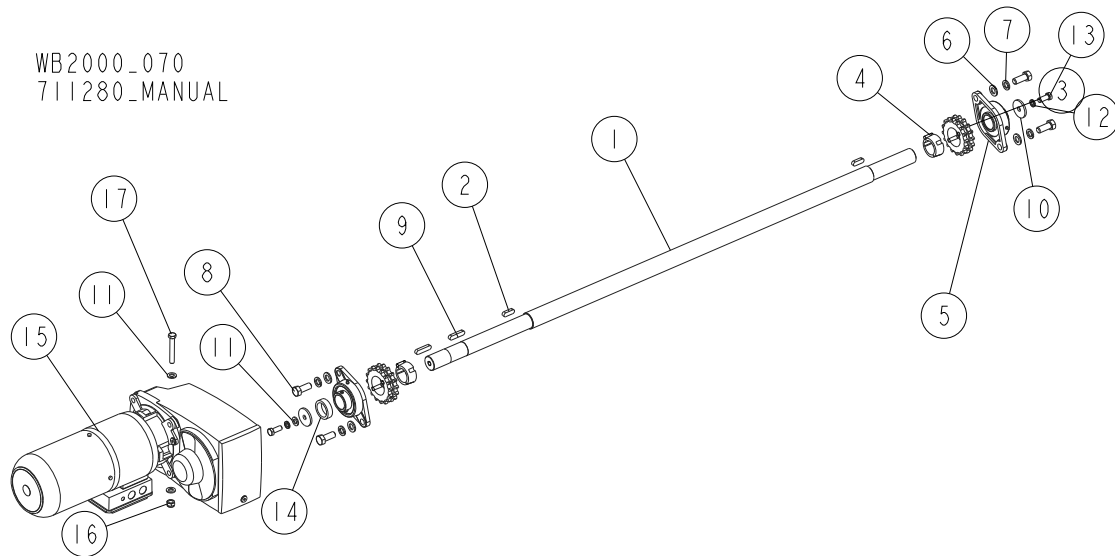
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
	DRIVE ASSEMBLY, MAST LEFT	713011	1
1	PLATE WELDMENT, MAST SIDE	713012-1	1
2	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6
3	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	4
4	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	4
5	WASHER, 10.5 FLAT ZINC	F81055-1	2
6	NUT, M10 8 HEX ZINC	F81033-3	2
7	BUMPER	710846	2
8	SPROCKET, 12B1 Z=13	713045	2
9	SPROCKET/TAPER LOCK 12B1	713044	1
10	SCREW, M8X25-8.8 ZINC	F81002-65	7
11	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2
12	MOTOREDUCER, SK9012.1AZ-90LH/4	713333	1
13	SHAFT, DRIVE (1)	713051-1	1
14	KEY, A10X8X45 PARALLEL	091312	3
15	RING, Z35 OUTSIDE RETAINING	F81090-36	2
16	CHAIN, 12B-1 (10MB)	713241	1

2.3 Mast Drive Assembly - Right



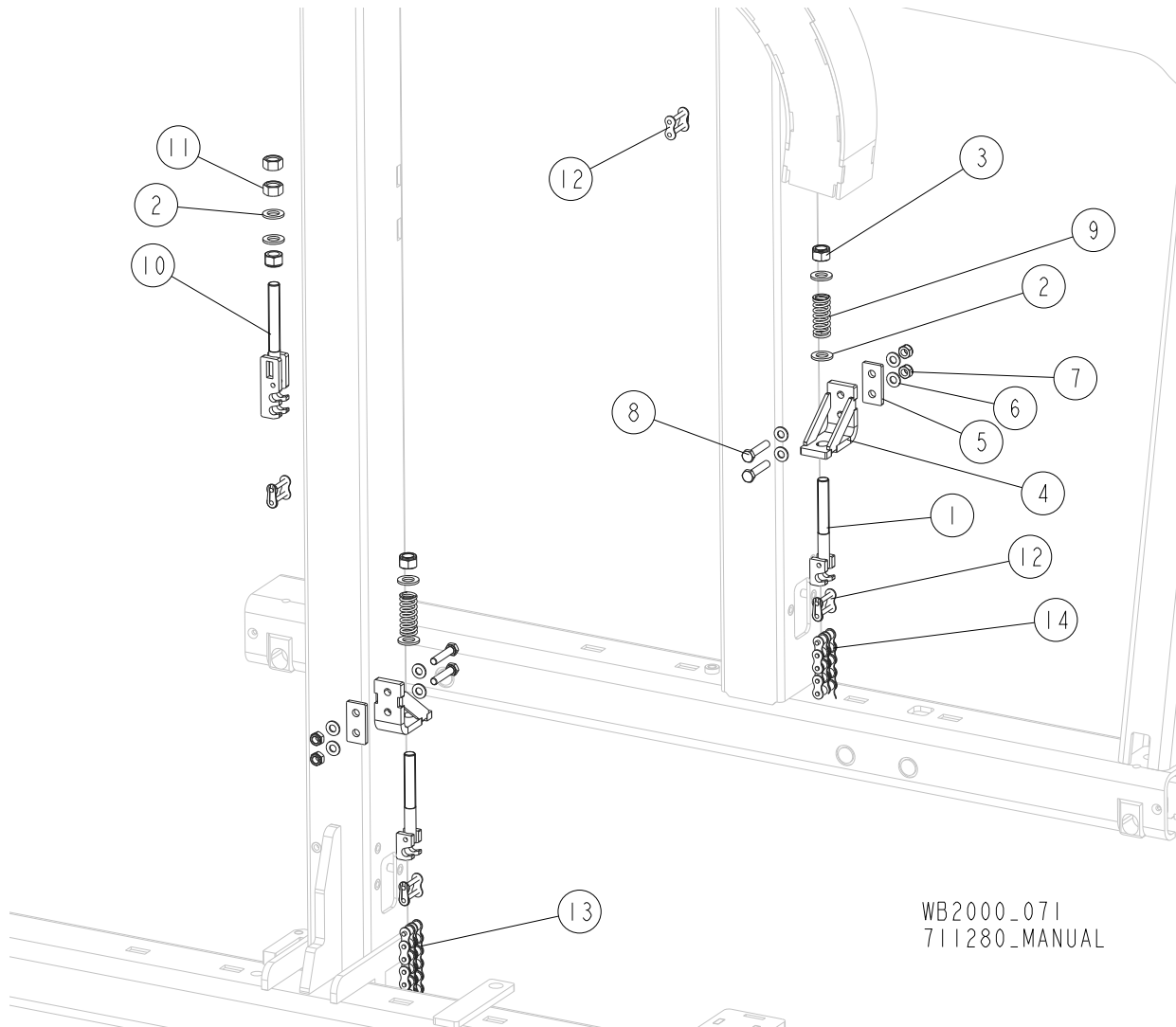
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
	DRIVE ASSEMBLY, MAST RIGHT	713015	1
1	PLATE WELDMENT, MAST RIGHT SIDE	713016-1	1
2	WASHER, 10.5 FLAT ZINC	F81055-1	2
3	NUT, M10-8-B HEX ZINC	F81033-3	2
4	BUMPER	710846	2
5	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6
6	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	4
7	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	4
8	MOTOREDUCER, SK9012.1AZ-90LH/4	713333	1
9	SCREW, M8X25-8.8 ZINC	F81002-65	7
10	SHAFT, DRIVE (1)	713052-1	1
11	SPROCKET, 12B1 Z=13	713045	2
12	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2
13	KEY, A10X8X45 PARALLEL	091312	3
14	RING, Z35 OUTSIDE RETAINING	F81090-36	2
15	SPROCKET/TAPER LOCK 12B1	713044	1
16	CHAIN, 12B-1 (10MB)	713241	1
17	BRACKET, ENCODER	713273-1	1
18	ENCODER, CANOPEN XCC3515CS84CBN ABSOLUTE	510264	1
19	COUPLING, 8.0000.1K01.1010 ENCODER	713247	1
20	WASHER, 8.4 FLAT ZINC	F81054-1	4
21	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4
22	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	4
23	WASHER, 4.3 FLAT ZINC	F81051-2	3
24	SCREW, M4X10 DIN 933/ISO 4017 (A2) STAINLESS STEEL	F81000-27	3

2.4 Up/Down Drive Assembly



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
	DRIVE ASSEMBLY, WB2000 UP/DOWN	711035	1
1	SHAFT, UP/DOWN DRIVE	713605-1	1
2	KEY, A12X8X36 PARALLEL	503182	2
	SPROCKET, 12B-2 (554539+T31080)	713606	2
3	SPROCKET, 12B Z16	713607	1
4	BUSHING, T31080 TAPER LOCK	713608	1
5	BEARING, UCFL208 (KG INTERN. FZCO) W/HOUSING	099423	2
6	WASHER, 17 SPLIT LOCK ZINC	F81058-1	4
7	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	4
8	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	4
9	KEY, A12X8X50 PN-70/M85005 DIN6885 PARALLEL	506735	2
10	WASHER, 60/12.5 - 5 SPECIAL	513627	2
11	WASHER, 13 FLAT ZINC	F81056-1	3
12	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	2
13	BOLT, M12X30 8.8 HEX HEAD FULL THREAD ZINC	F81004-22	2
14	BUSHING, 40.5/53-15 ZINC-PLATED	710856-1	1
15	MOTOREDUCER, SK3282AGH-90L/4 BRE20 SR IG12K (I=52.97; P=1.5KW)	710855	1
16	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	1
17	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	1

2.5 Up/Down Chain Assembly

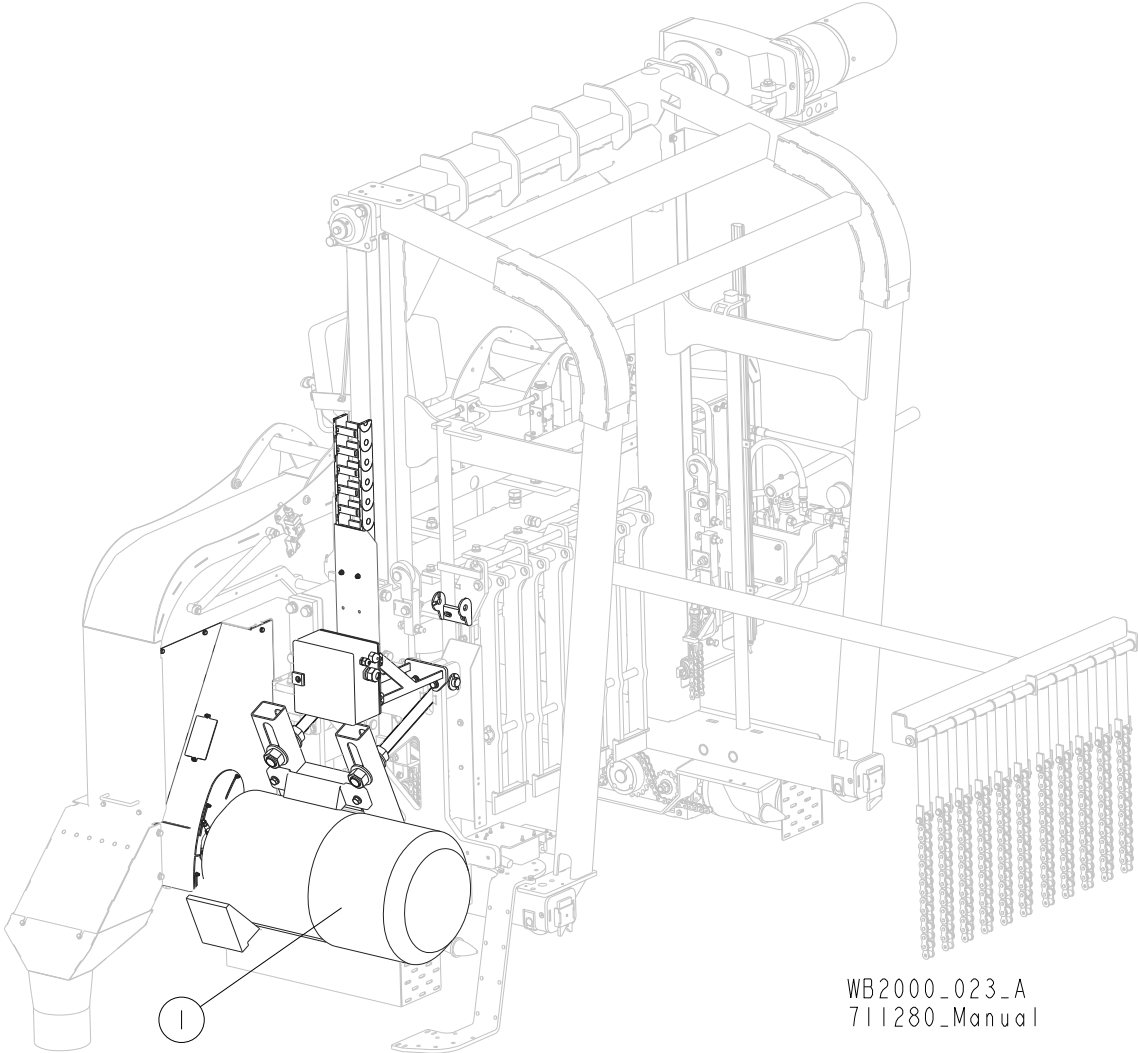


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REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
	CHAIN ASSEMBLY, UP/DOWN	713595	1
1	ROD WELDMENT, CHAIN HOOK (LOWER)	713592-1	2
2	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6
3	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	3
4	BRACKET, CHAIN MOUNT	710998-1	2
5	PLATE, SPACER	710672-1	2
6	WASHER, 10.5 FLAT ZINC	F81055-1	8
7	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	4
8	BOLT, M10x50-8.8 HEX HEAD FULL THREAD ZINC	F81003-4	4
9	SPRING, 18x57xn3.2	710869	2
10	ROD WELDMENT, CHAIN HOOK	713597-1	1
11	NUT, M16-8 HEX ZINC	F81036-1	2
12	LINK, 12B-2PZ MASTER	099249	4
13	CHAIN, 12B-2 (157-LINK)	713596	1
14	CHAIN, 12B-2 (151-LINK)	713589	1

SECTION 3 SAW HEAD

3.1 Motor Kit

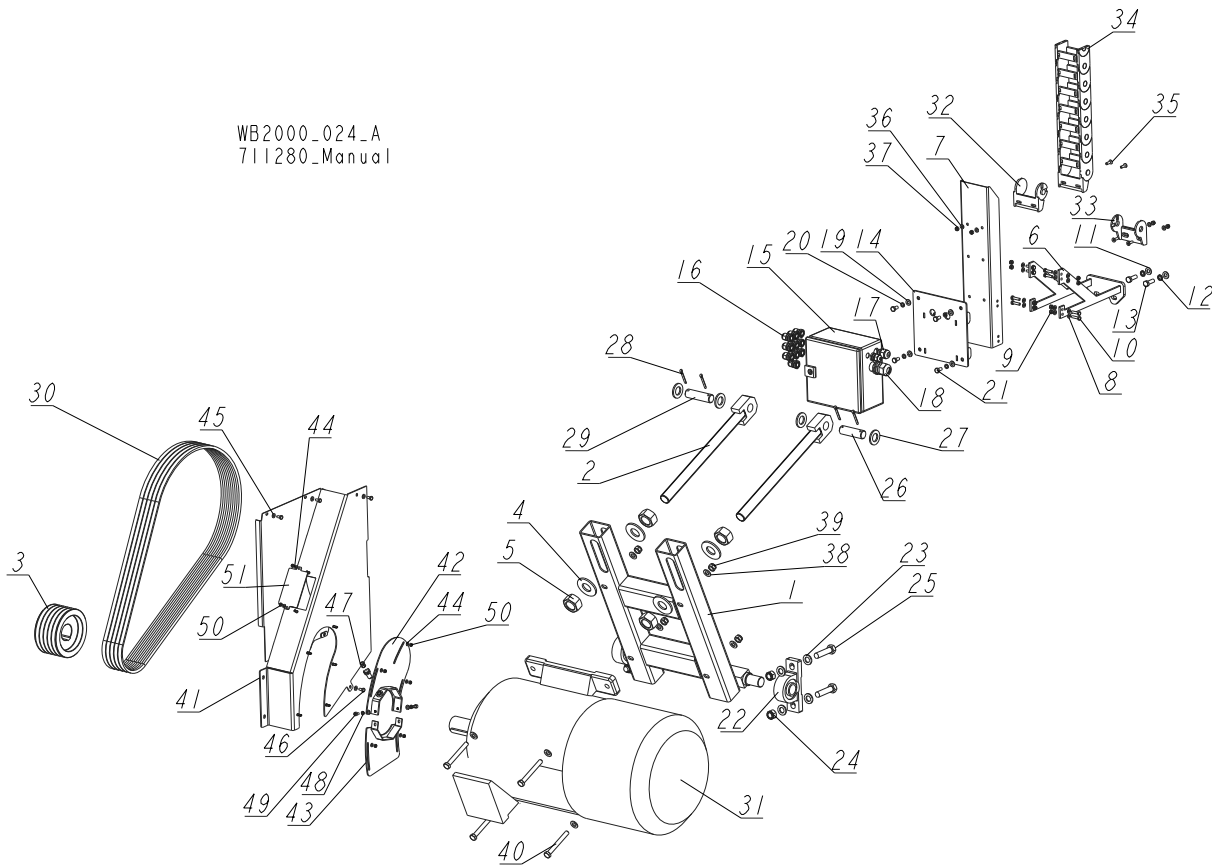


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REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
1	MOTOR KIT, E40S WB2000 See Section 3.2	711000	1

3.2 Motor Kit

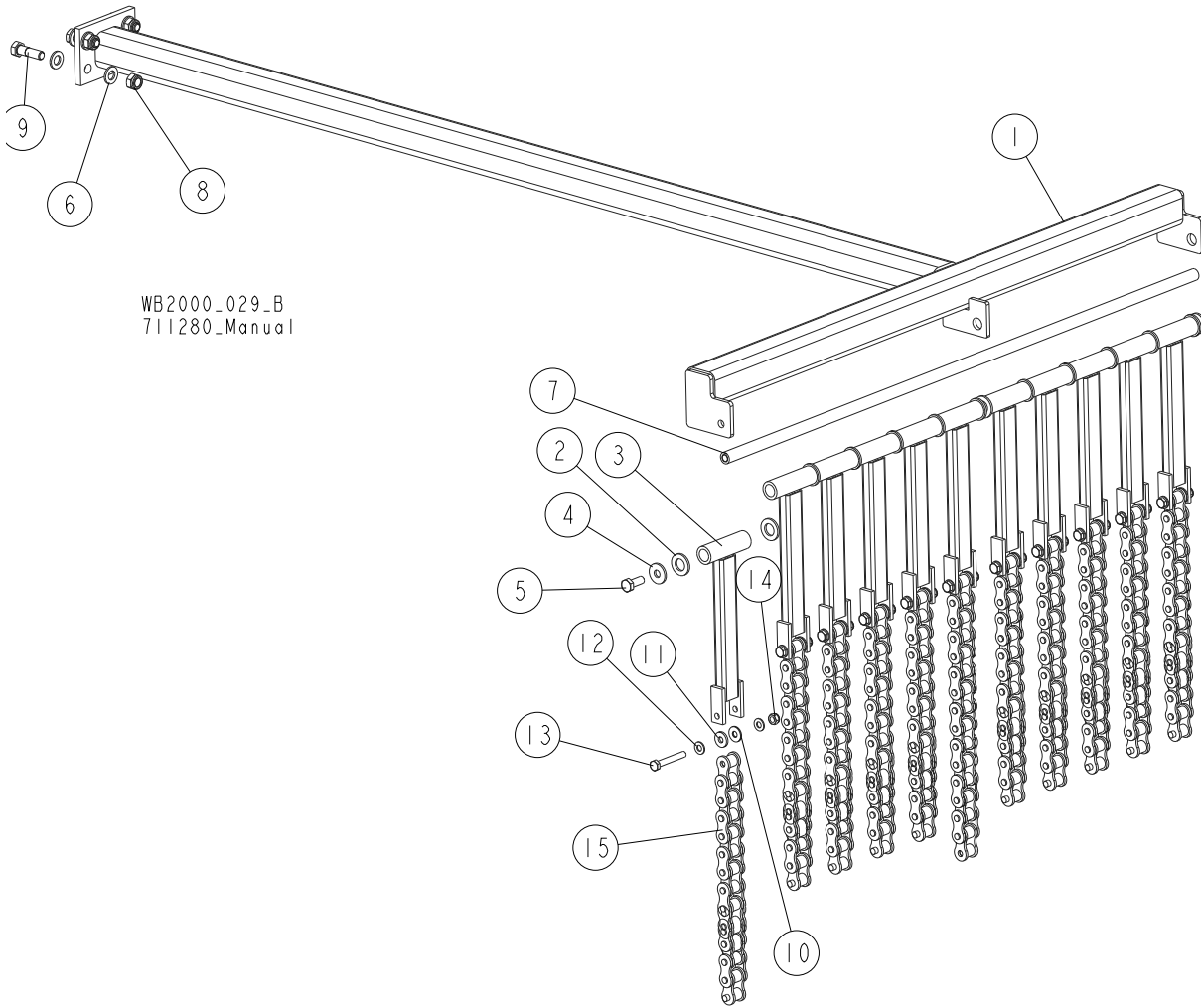
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REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	MOTOR KIT, 40S WB2000 ATV	711000	1
	MOTOR ASSEMBLY, E40S (30KW) WB2000	714454	1
1	MOUNT WELDMENT, 37 KW WB2000 MOTOR	714453-1	1
2	ROD WELDMENT, MOTOR TENSION ZINC-PLATED	713877-1	2
3	PULLEY, SPA-5;N140 (F02261+T31128)	714455-1	1
4	WASHER, 31/65-5	713940-1	4
5	NUT, M30 HEX ZINC	F81038-3	4
	BRACKET, CABLE CARRIER MOUNT	710812	1
6	MOUNT WELDMENT, CABLE CARRIER BRACKET	714456-1	1
7	CHANNEL, CABLE CARRIER BRACKET	710573-1	1
8	WASHER, 6.4 FLAT ZINC	F81053-1	16
9	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	8
10	BOLT, M6X25 5.8 HEX HEAD FULL THREAD ZINC	F81001-3	8
11	WASHER, 10.5 FLAT ZINC	F81055-1	2
12	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2
13	BOLT, M10X30 5.8 HEX HEAD FULL THREAD ZINC	F81003-2	2
14	COMPLETE PLATE	711389-1	1
	BOX, ELECTRIC - COMPLETE	711376	1
15	BOX, EB 1549500 (200X200X80) ELECTRIC	089802	1
16	GLAND, DP9/H CABLE	F81096-2	11
17	GLAND, DP 13/H CABLE	F81096-4	1

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
18	GLAND, DP21/H CABLE	F81096-3	1	
19	WASHER, 8.4 FLAT ZINC	F81054-1	4	
20	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	
21	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	4	
22	BEARING, UCP206 W/HOUSING	099254	2	
23	WASHER, 17 SPLIT LOCK ZINC	F81058-1	7	
24	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	3	
25	BOLT, M16x65-8.8-B HEX HEAD FULL THREAD ZINC	F81006-1	4	
26	SWORZEŃ 24.9X82 CYNK	713938-1	1	
27	PODKŁADKA 25 FE/ZN5	F81061-3	4	
28	ZAWLECZKA S-FE 5X40 PN-M/82001	F81043-31	4	
29	PIN, 24.9X90 ZINC-PLATED	713939-1	1	
30	V-BELT, OPTIBELT XPA L=1682	713990	5	
31	MOTOR, 1LG4188-4AA60-ZG26+C01	512119	1	
	BRACKET SET, 2607.12PZ CABLE CARRIER	087773	1	
32	BRACKET, INGUS 2607.2PZ W/PIN	088600	1	
33	BRACKET, INGUS 2607.1PZ W/BORE	088601	1	
34	CARRIER, INGUS 27.07.063 CABLE	088048	1	
35	SCREW, M6X20-10.9 DIN7991 FLAT SOCKET HEAD CAP ZINC	F81001-17	4	
36	WASHER, 6.4 FLAT ZINC	F81053-1	4	
37	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4	
38	WASHER, 13 FLAT ZINC	F81056-1	8	
39	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	4	
40	BOLT, M12X100 8.8 HEX HEAD FULL THREAD ZINC	F81004-45	4	
	GUARD SET, PULLEY/SENSOR	713937	1	
41	GUARD WELDMENT, PULLEY	713880-1	1	
42	BRACKET WELDMENT, SENSOR MOUNT	713935-1	1	
43	GUARD WELDMENT, SENSOR	713936-1	1	
44	WASHER, 5.3 FLAT ZINC	F81052-1	7	
45	WASHER, 6.4 FLAT ZINC	F81053-1	6	
46	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	4	
47	SENSOR, IFW200 - IFM INDUCTIVE	514014	1	
48	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	2	
49	SCREW, M6X10 8.8 HEX SOCKET HEAD CAP ZINC	F81001-12	2	
50	NUT, M5-8 DIN985 ZINC-PLATED	F81030-2	7	
51	COVER, INSPECTION	714008-1	1	

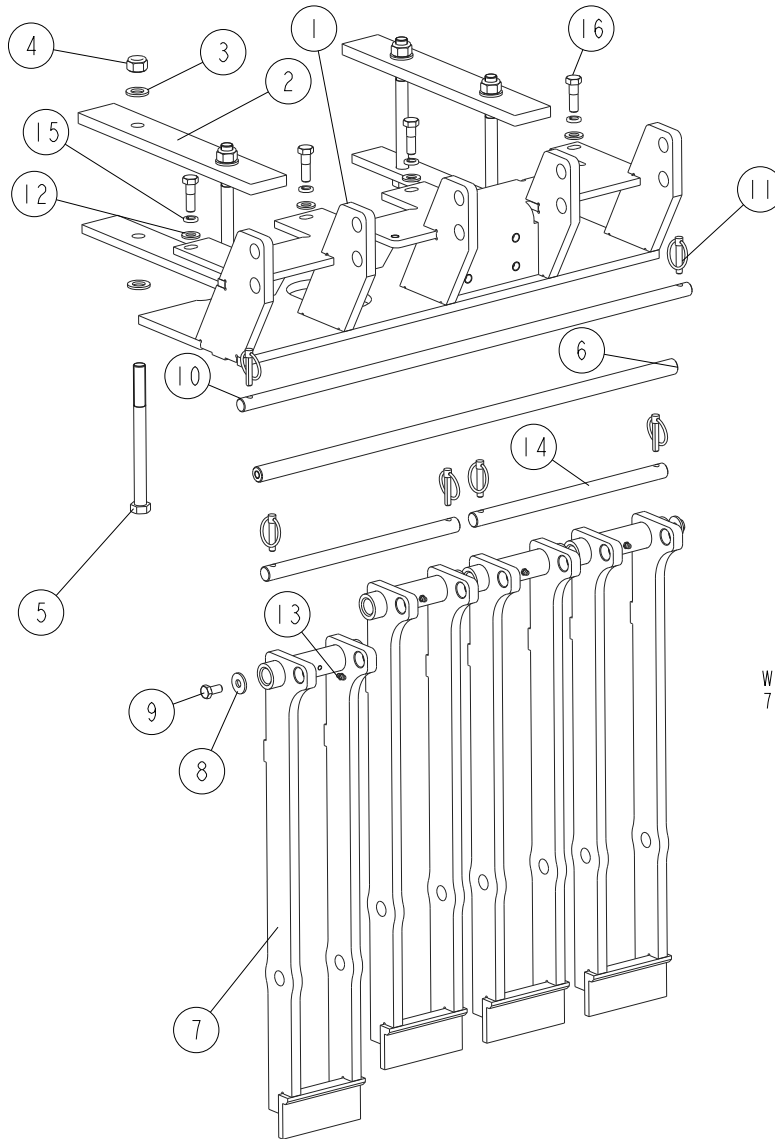
3.3 Board Return Guide



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REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
GUIDE, BOARD RETURN SYSTEM			
		713857	1
1	ARM, HORIZONTAL	713858-1	1
2	WASHER, 17 SPLIT LOCK ZINC	F81058-1	13
3	TUBE WELDMENT, DRAGBACK UPPER	713862-1	11
4	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	2
5	BOLT, M10X25 8.8 HEX HEAD FULL THREAD	F81003-31	2
6	WASHER, 13 FLAT ZINC	F81056-1	8
7	ROD, BOARD RETURN GUIDE	710292-1	1
8	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	4
9	BOLT, M12X40-5.8 HEX HEAD	F81004-1	4
10	WASHER, 8.4/21-2	713864	11
11	WASHER, 8.4/21-3	714019	11
12	WASHER, 8.4 FLAT ZINC	F81054-1	22
13	BOLT, M8X55-8.8 HEX HEAD ZINC	F81002-8	11
14	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	11
15	CHAIN, 16B-1 0.4 M	713865	11

3.4 Board Return Assembly



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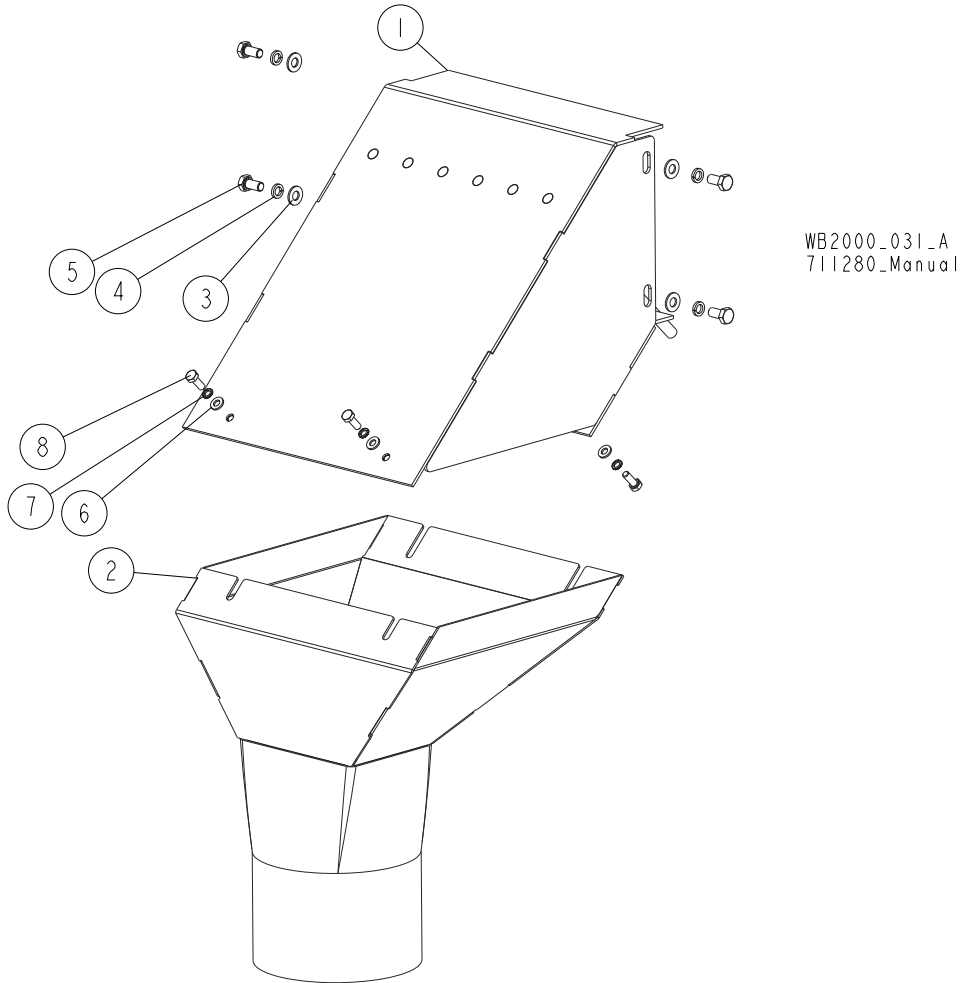
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	BOARD RETURN ASSEMBLY	714016	1
1	MOUNT WELDMENT, BOARD RETURN	714010-1	1
2	FLAT BAR, 60X373X15	711278-1	2
3	WASHER, 17 SPLIT LOCK ZINC	F81058-1	8
4	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	4
5	BOLT, ISO4014 M16X195-8.8-A2E HEX HEAD	F81006-44	4
6	ROD, N21X697	710269-1	1
7	ARM WELDMENT, BOARD RETURN	713561-1	4
8	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	2
9	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZINC	F81003-1	2
10	ROD, N18X750	710818-1	1
11	PIN, 8 BN914 LINCH (BOSSARD 1364650)	F81046-2	6
12	WASHER, 13 FLAT ZINC	F81056-1	4
13	FITTING, M6 GREASE	086280	4
14	ROD, N20X320	713563-1	2

3 SAW HEAD

Sawdust Chute

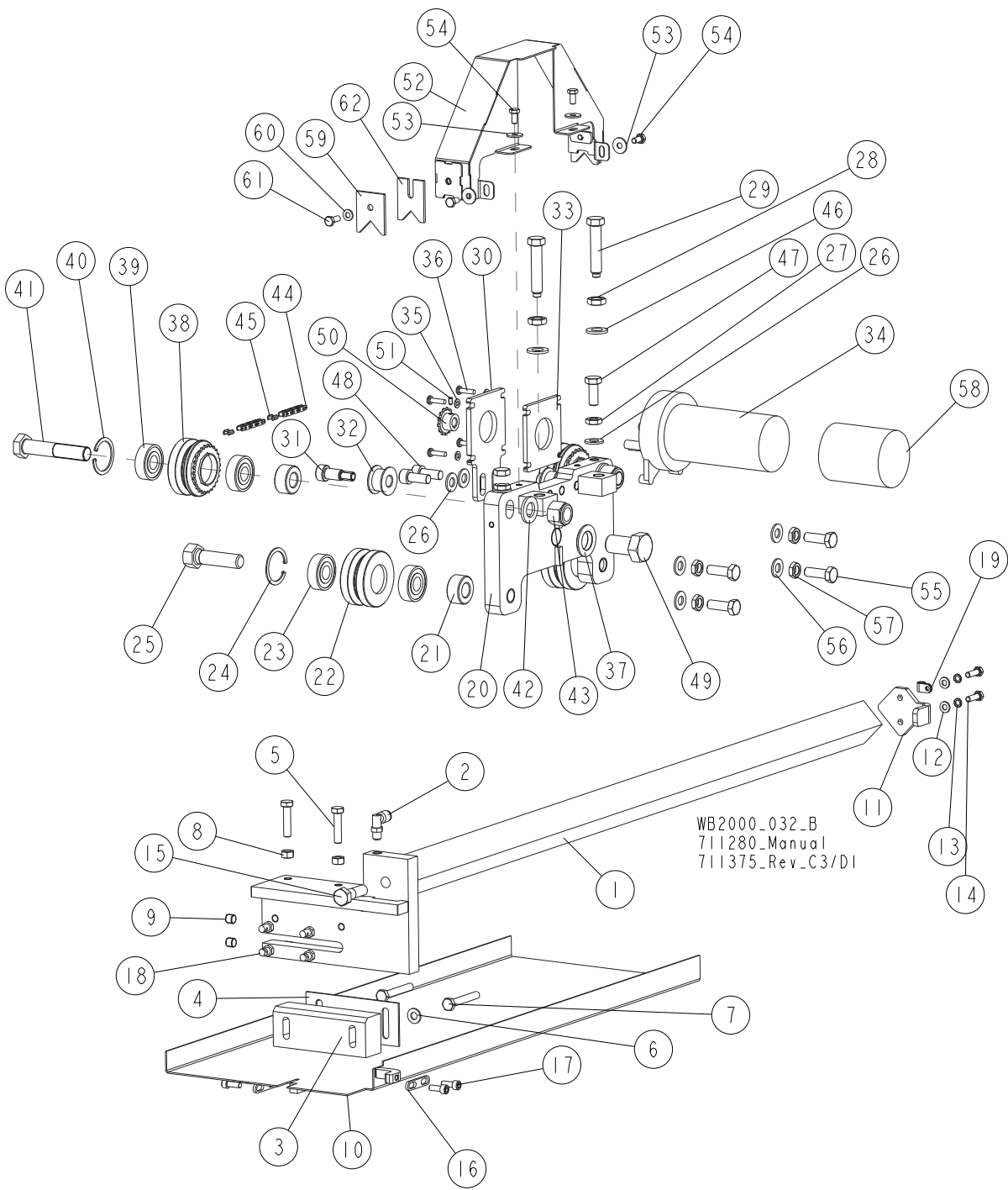
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
15	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	4
16	BOLT, M12X40-5.8 HEX HEAD	F81004-1	4

3.5 Sawdust Chute



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	CHUTE, WB2000 SAWDUST	713343	1
1	CHUTE WELDMENT, SAWDUST	713310-1	1
2	TUBE WELDMENT, SAWDUST CHUTE	713291-1	1
3	WASHER, 8.4 FLAT ZINC	F81054-1	4
4	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4
5	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	4
6	WASHER, 6.4 FLAT ZINC	F81053-1	4
7	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	4
8	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	4

3.6 Blade Guide Arm w/Drive

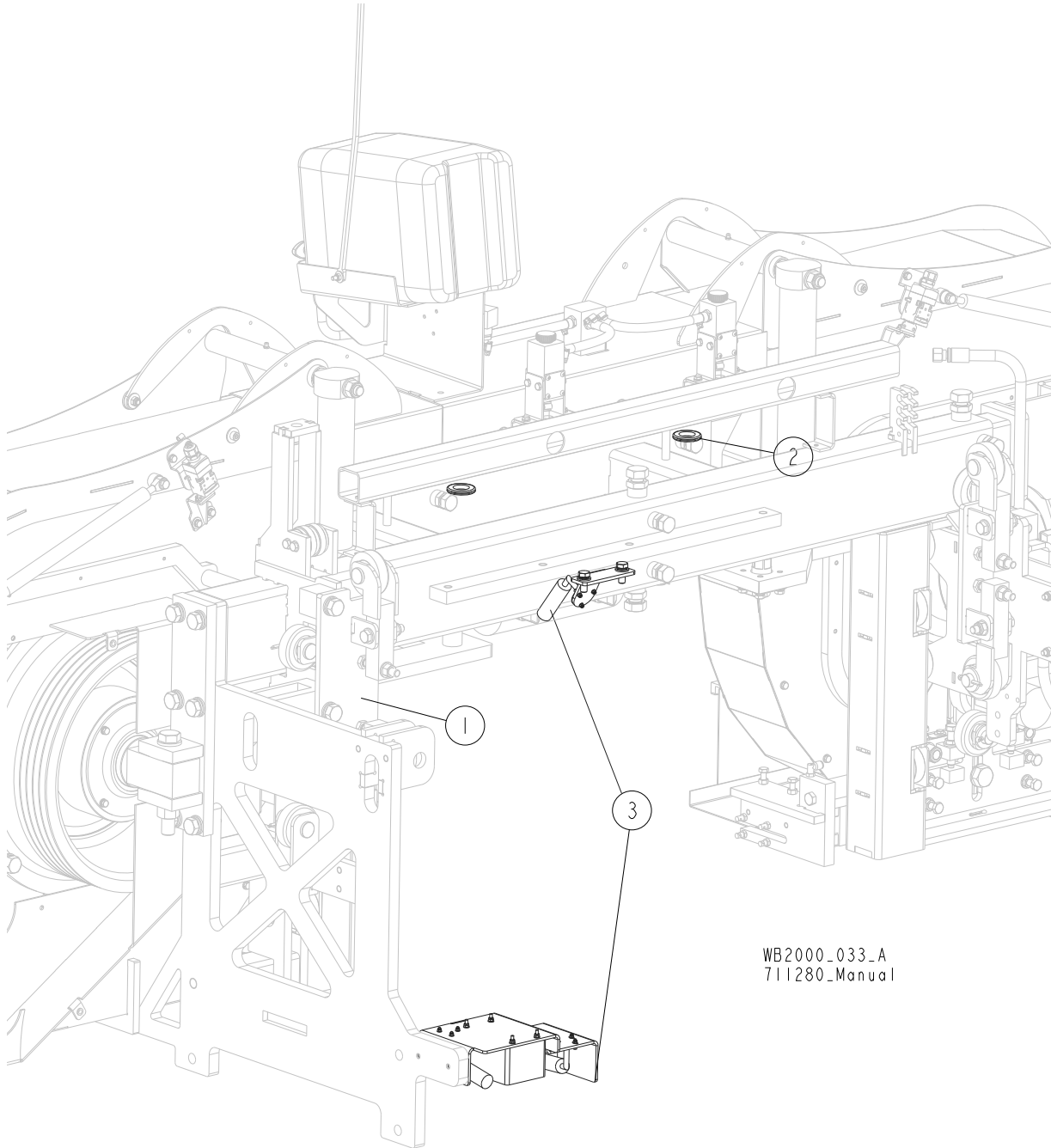


REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	ARM, BLADE GUIDE W/DRIVE - COMPLETE	711375	1
	ARM, BLADE GUIDE - COMPLETE	711055	1
1	ARM, BLADE GUIDE	711098-1	1
2	ELBOW, 90 DEG 1/8MPT 1/4 TUBE SWIVEL	P09736	1
3	BLOCK, BLADE GUIDE	711079	1
4	PLATE	711219-1	1
5	BOLT, M8X35-8. HEX HEAD FULL THREAD ZINC	F81002-13	2

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
6	WASHER, 8.4 FLAT ZINC	F81054-1	2
7	BOLT, M8X55-8.8 HEX HEAD ZINC	F81002-8	2
8	NUT, M8-8-B HEX ZINC	F81032-1	2
9	PLUG, M10X1 DIN906 BN40 ZINC-PLATED	F81015-3	2
10	GUARD, BLADE GUIDE ARM - COMPLETE	713549-1	1
11	PLATE, BLADE GUIDE ARM END	711827-1	1
12	WASHER, 6.4 FLAT ZINC	F81053-1	2
13	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	2
14	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	2
15	BOLT, M12X40-5.8 HEX HEAD	F81004-1	1
16	PLATE	711373-1	2
17	SCREW, M6X16 8.8 HEX SOCKET HEAD CAP ZINC	F81001-21	4
18	NOZZLE, BLADE LUBE SPRAY	033479	4
19	ELEMENT, EE63 MOUNTING	F81080-4	1
	DRIVE ASSEMBLY, BLADE GUIDE W/GUARD	711275	1
	DRIVE ASSEMBLY, BLADE GUIDE	710815	1
20	PLATE, BLADE GUIDE ROLLER ZINC-PLATED MOUNT	090800-1	1
21	BUSHING, 16/32-16 ZINC-PLATED	090804-1	4
	ROLLER ASSY, BLADE GUIDE IDLER	042543	2
22	ROLLER, 2 1/2 V-GROOVE	042536	1
23	BEARING, 5/8X1.7548X.4724	P06030-1	2
24	RING, 1.575 INTERNAL BEVELED RETAINING	F04254-8	1
25	BOLT, 5/8-18X2 1/4 HEX HEAD GRADE 5	F05009-80	2
26	WASHER, 10.5 FLAT ZINC	F81055-1	4
27	NUT, M10-04-A THIN ZINC	F81033-6	2
28	NUT, M12X1.25-8 THIN ZINC	F81034-5	2
29	SCREW, M12X1.25X60-33H HEX ZINC SET W/FULL DOG POINT	F81004-52	2
30	PLATE, BLADE GUIDE DRIVE MOUNT	090803-1	1
31	BOLT, 12/M10X20 12.9 ISO7379 (BOSSARD) SHOULDER	F81003-68	2
32	ROLLER, CHAIN GUIDE	090801	2
33	PLATE, BLADE GUIDE DRIVE SPACER	090802-1	1
34	MOTOR ASSEMBLY, 24V 60 RPM GEAR	035659	1
35	WASHER, 5.3 FLAT ZINC	F81052-1	4
36	BOLT, #10-32X3/4 CRSL PH	F05004-38	4
37	WASHER, DIN 6319-21-C (GOMA) SPHERICAL	F81059-6	1
	ROLLER ASSEMBLY, BLADE GUIDE DRIVE	042542	2
38	ROLLER ASSEMBLY, BLADE GUIDE PRESSED DRIVE	042541	1
39	BEARING, 5/8X1.7548X.4724	P06030-1	2
40	RING, 1.575 INTERNAL BEVELED RETAINING	F04254-8	1
41	BOLT, 5/8-18X3 1/4 HHC GRADE 5	F05009-98	2
42	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2
43	NUT, 5/8-18 NYLON ZINC LOCK	F05010-71	2
	CHAIN ASSEMBLY, BLADE GUIDE ARM DRIVE	093805	1
44	CHAIN, #25X92 PITCHES BLADE GUIDE	042443	2
45	LINK, 25 MASTER	P09983	2
46	WASHER, 13 FLAT ZINC	F81056-1	2
47	BOLT, M10X25 8.8 HEX HEAD FULL THREAD	F81003-31	2

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
48	SCREW, M10X25 8.8 HEX SOCKET HEAD CAP ZINC	F81003-32	2
49	BOLT, M20X1.5X35-8.8-B HEX HEAD FULL THREAD ZINC	F81007-21	1
50	SPROCKET, Z=13 (#25 CHAIN)	710895	1
51	SCREW, M4x25 8.8 HEX SOCKET HEAD CAP ZINC	F81011-40	1
52	GUARD, BLADE GUIDE DRIVE	711095-1	1
53	WASHER, 6.5 SPECIAL FLAT ZINC	F81053-11	4
54	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	4
55	BOLT, M10X30 5.8 HEX HEAD FULL THREAD ZINC	F81003-2	4
56	WASHER, 10.5 FLAT ZINC	F81055-1	4
57	NUT, M10X1-04-ST-A2E ISO8675 THIN	F81033-10	4
58	CAP, 2.5 ID X 3 RUBBER	023720	1
	COMPLETE SCRAPER	711825	2
59	PLATE, "V" SCRAPER	711824-1	1
60	WASHER, 6.4 FLAT ZINC	F81053-1	1
61	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	1
62	SCRAPER, "V"	711823	1

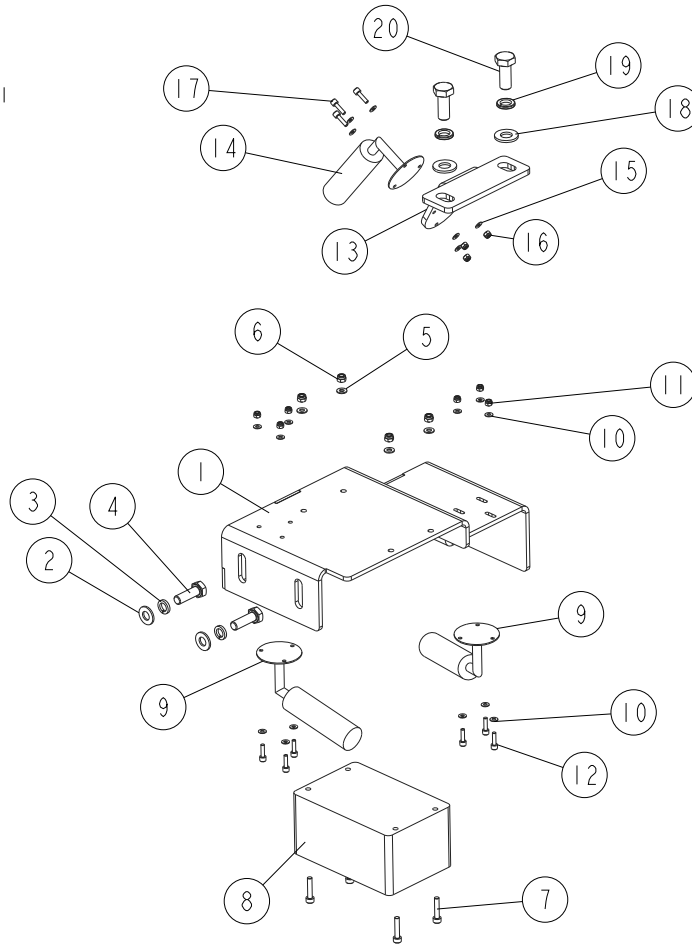
3.7 Camera Assembly



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
1	FRAME, WB2000 SAW HEAD SUPPORT	713313-1	1
2	CAMERA SET, CCTV WB2000 MIDDLE & SIDE See Section 3.8	512957	1
3	GROMMET, 1" I.D. RUBBER	P11765	2

3.8 CCTV Camera Set

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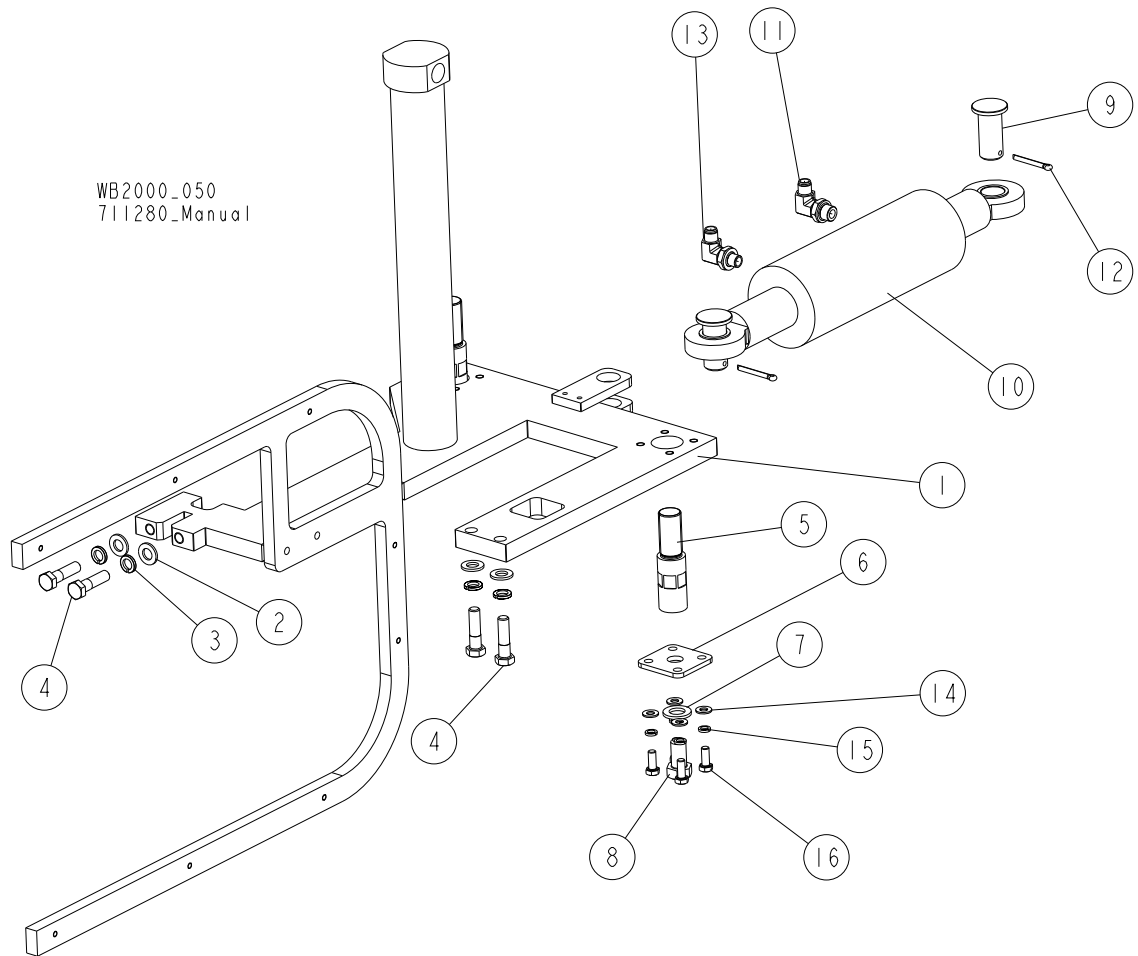
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	CAMERA SET, CCTV WB2000 MIDDLE & SIDE	512957	1
	CAMERA ASSEMBLY, SIDE	711297	1
1	BRACKET WELDMENT, SIDE CAMERA MOUNT	713946-1	1
2	WASHER, 8.4 FLAT ZINC	F81054-1	2
3	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	2
4	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD ZINC	F81002-5	2
5	WASHER, 4.3 FLAT ZINC	F81051-2	4
6	NUT, M4-8 HEX NYLON ZINC LOCK	F81029-1	4
7	SCREW, M4X20 8.8 HEX SOCKET HEAD CAP ZINC	F81011-31	4
8	ENCLOSURE, FIBOX EURONORD AB 081206H	711298	1
9	CAMERA, CCTV VTC-206	512960	2
10	WASHER, 3.2 FLAT ZINC	F81050-2	12
11	NUT, M3-6 HEX NYLON ZINC LOCK	F81028-2	6
12	SCREW, M3X12-8.8 PN-EN ISO 4762 HEX SOCKET HEAD CAP ZINC	F81011-30	6
	CAMERA ASSEMBLY, MIDDLE	714015	1
13	PLATE, MIDDLE CAMERA MOUNT	714012	1
14	CAMERA, CCTV VTC-206	512960	1
15	WASHER, 3.2 FLAT ZINC	F81050-2	6
16	NUT, M3-6 HEX NYLON ZINC LOCK	F81028-2	3

3 SAW HEAD

CCTV Camera Set

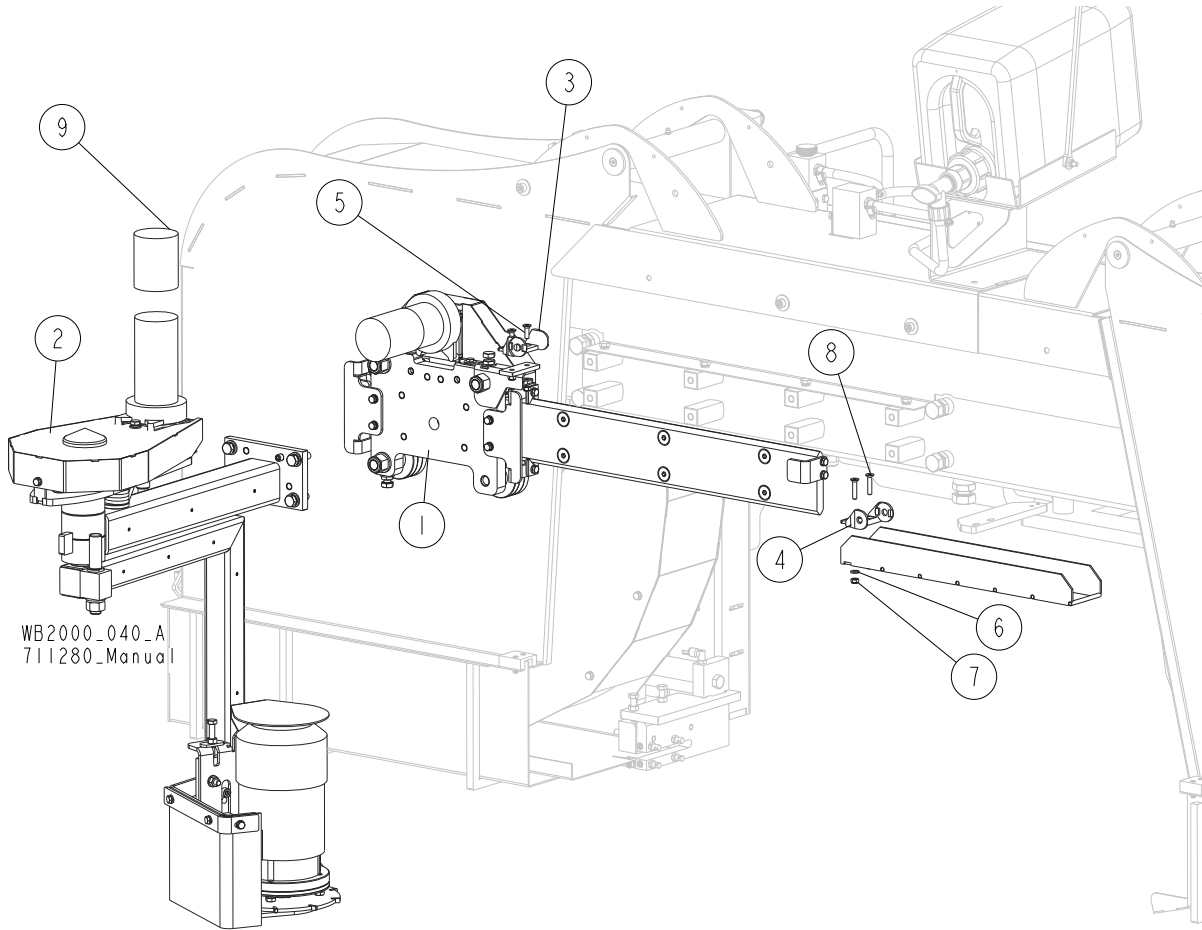
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
17	SCREW, M3X12-8.8 PN-EN ISO 4762 HEX SOCKET HEAD CAP ZINC	F81011-30	3	
18	WASHER, 10.5 FLAT ZINC	F81055-1	2	
19	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2	
20	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	2	

3.9 Blade Tension Plate Assembly



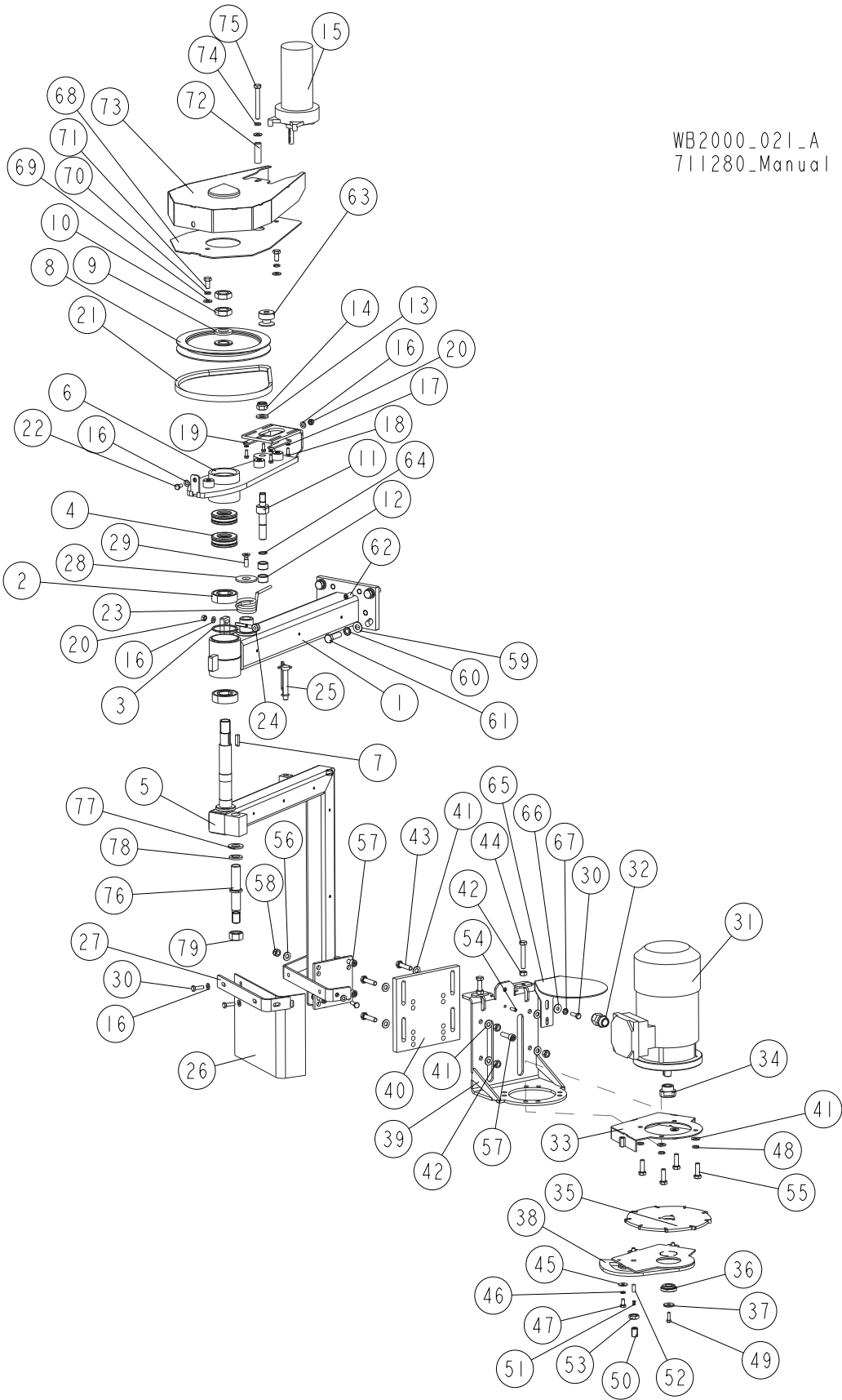
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
1	PLATE ASSEMBLY, BLADE TENSION	711250-1	1
2	WASHER, 13 FLAT ZINC	F81056-1	4
3	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	4
4	BOLT, M12X45 8.8 HEX HEAD ZINC	F81004-32	4
5	BOLT, ADJUSTMENT	710178-1	2
6	PLATE	711432-1	2
7	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2
8	BOLT, M16X30-8.8 HEX HEAD FULL THREAD ZINC	F81006-36	2
	COMPLETE CYLINDER	710814	1
9	PIN	710397-1	2
10	CYLINDER, CJ-S582-20-80/45/100	711350	1
11	FITTING, 90\$ - 3/8 BSP - 9/16 JIC ELBOW	096335	1
12	PIN, S-FE 5X40 COTTER	F81043-31	2
13	FITTING, 90\$ - 1/4 BSP - 9/16 JIC ELBOW	711399	1
14	WASHER, 8.4 FLAT ZINC	F81054-1	8
15	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	8
16	BOLT, M8X20 8.8 HEX HEAD FULL THREAD ZINC	F81002-4	8

3.10 Debarker w/Drive



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	DEBARKER W/DRIVE - COMPLETE	711380	1
1	RAIL ASSEMBLY, DEBARKER TRACK See Section 3.12	710811	1
2	DEBARKER, WB2000 See Section 3.11	710265	2
3	BRACKET, 14050.1PZ	512945_2PZ	1
4	BRACKET, 14050.2PZ	512945_1PZ	1
5	SCREW, M6X20-10.9 DIN-7991 FLAT SOCKET HEAD CAP ZINC	F81001-17	2
6	WASHER, 6.4 FLAT ZINC	F81053-1	3
7	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4
8	SCREW, M6X30-10.9 FLAT SOCKET HEAD CAP ZINC	F81001-67	2
9	CAP, 2.5 ID X 2 RUBBER	023720	2

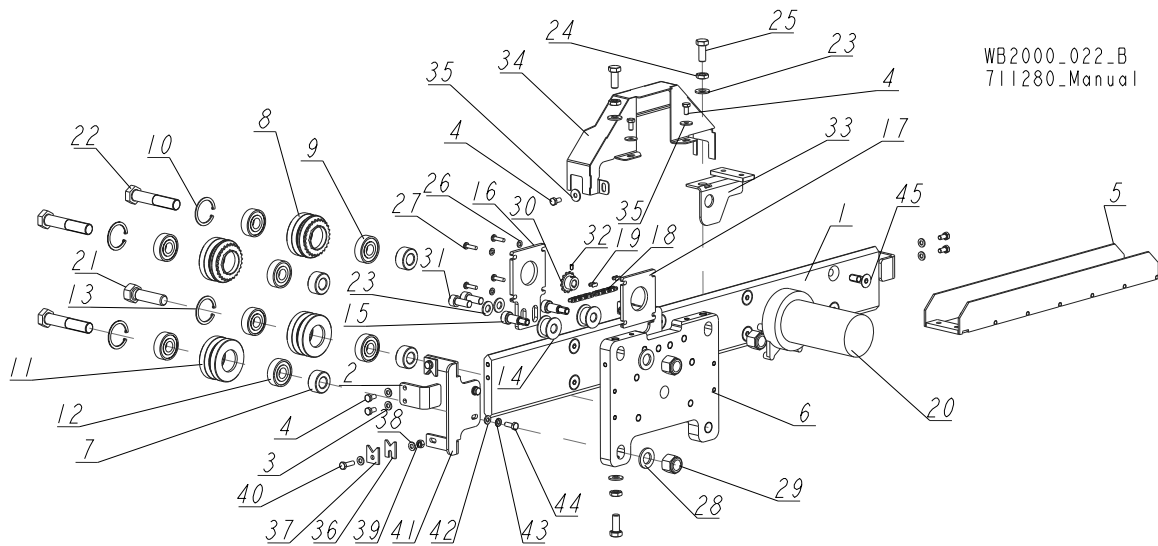
3.11 WB2000 Debarker



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	DEBARKER, WB2000	710265	1
1	ARM, DEBARKER HORIZONTAL	710260-1	1
2	BEARING, 6205 2RS BALL	091804	2
3	RING, SPACER	098491-1P	1
4	BEARING, 51305 THRUST	098597	2
5	ARM, DEBARKER VERTICAL	710264-1	1
6	.ARM WELDMENT, DEBARKER	098626-1	1
7	KEY, 6X6X23 PARALLEL	089191	1
8	PULLEY, DEBARKER	098594-1	1
9	WASHER, 21 FLAT ZINC	F81059-2	1
10	NUT, M20X1.5 HEX THIN ZINC-PL	F81037-7	2
11	PIN, DEBARKER	098593-1	1
12	BEARING, 1412 NEEDLE	098595	2
13	WASHER, 13 FLAT ZINC	F81056-1	1
14	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	1
15	MOTOR ASSEMBLY, 24V 60 RPM GEAR	035659	1
16	WASHER, 6.4 FLAT ZINC	F81053-1	6
17	WASHER, 5.1 SPLIT LOCK	F81052-2	4
18	BOLT, #10-32X1/2 HEX HEAD	F05004-60	4
19	TENSIONER WELDMENT, DEBARKER MOTOR	089969-1	1
20	NUT, M6 8 HEX ZINC	F81031-1	2
21	V-BELT, 4L280V	P04031	1
22	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	1
23	SPRING, DEBARKER RETAINING	098605	1
24	BOLT, M6 EYE	098596	1
25	PIN, 3/8X2 1/4 SNAP	014151	1
26	GUARD, DEBARKER DEBRIS	097020	1
27	BAR, GUARD MOUNTING	098695-1	1
28	WASHER, LOCKING	098592-1	1
29	SCREW, M8X25-5.8 CROSS RECESSED COUNTERSUNK HEAD ZINC	F81002-51	1
30	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	4
	DRIVE ASSEMBLY, AC DEBARKER BLADE	096239	1
31	MOTOR, STKG71X-2C IMB5 AC DEBARKER	096777	1
32	GLAND, DW11/H CABLE	085388	1
33	GUARD, DEBARKER BLADE UPPER	096244-1	1
34	BUSHING, CLAMPING	096088	1
35	BLADE, 180 B-06.5/5.0 D-25.5 - COMPLETE	083848-1	1
36	BUSHING, RETAINING	096087	1
37	WASHER	096238-1	1
38	GUARD, DEBARKER BLADE LOWER	096245-1	1
39	BRACKET, AC DEBARKER MOTOR MOUNT	096780-1	1
40	PLATE, DEBARKER MOTOR MOUNTING	089551	1
41	WASHER, 8.4 FLAT ZINC	F81054-1	12
42	NUT, M8-8-B HEX ZINC	F81032-1	6
43	BOLT, M8X35-8.8 HEX HEAD FULL THREAD ZINC	F81002-13	4
44	BOLT, M8X50-8.8 HEX HEAD FULL THREAD ZINC	F81002-19	2
45	WASHER, 6.5 SPECIAL FLAT ZINC	F81053-11	3
46	WASHER, Z6.1 SPLIT LOCK ZINC	F81053-3	3

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
47	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	3
48	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4
49	BOLT, M5X16 8.8 HEX HEAD FULL THREAD ZINC	F81000-20	1
	PIN ASSEMBLY, DEBARKER BLADE BRAKING	501464	1
50	SCREW, M12 X 17 BLADE BRAKE SET	501462	1
51	SPRING, 0.5X5.5-7	501463	1
52	PIN, DEBARKER BLADE BRAKING	501461	1
53	NUT, M12-04-A THIN	F81034-6	1
54	PIN, 5X16 ROLL ZINC	F81044-3	1
55	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD ZINC	F81002-5	4
56	WASHER, 8.4 FLAT ZINC	F81054-1	5
57	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZINC	F81002-31	4
58	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	4
59	WASHER, 10.5 FLAT ZINC	F81055-1	4
60	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	4
61	BOLT, M10X35 8.8 HEX HEAD FULL THREAD ZINC	F81003-17	4
62	SCREW, M10X1X20 DIN 913 STAINLESS STEEL SET	F81015-1	2
63	PULLEY, MOTOR	710991-1	1
64	RING, Z14 OUTSIDE RETAINING	F81090-31	1
65	GUARD, DEBARKER MOTOR	101332-1	1
66	WASHER, 6.5 SPECIAL FLAT ZINC	F81053-11	1
67	WASHER, 6,1 DIN 127 (A2-304) STAINLESS STEEL SPRING	F81053-4	1
	GUARD ASSEMBLY	519064	1
68	PLATE, GUARD	519061-1	1
69	WASHER, 8.4 FLAT ZINC	F81054-1	2
70	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	2
71	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	2
72	BUSHING, 9/13-40.5	519067-1	1
73	GUARD, V-BELT	098598-1	1
74	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1
75	BOLT, M8X65 8.8 HEX HEAD FULL THREAD ZINC	F81002-9	1
	PIN - COMPLETE	519066	1
76	PIN, LOCKING	519065-1	1
77	WASHER, 17 SPLIT LOCK ZINC	F81058-1	1
78	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	1
79	NUT, M16-8 HEX ZINC	F81036-1	1

3.12 Debarker Track Rail Assembly

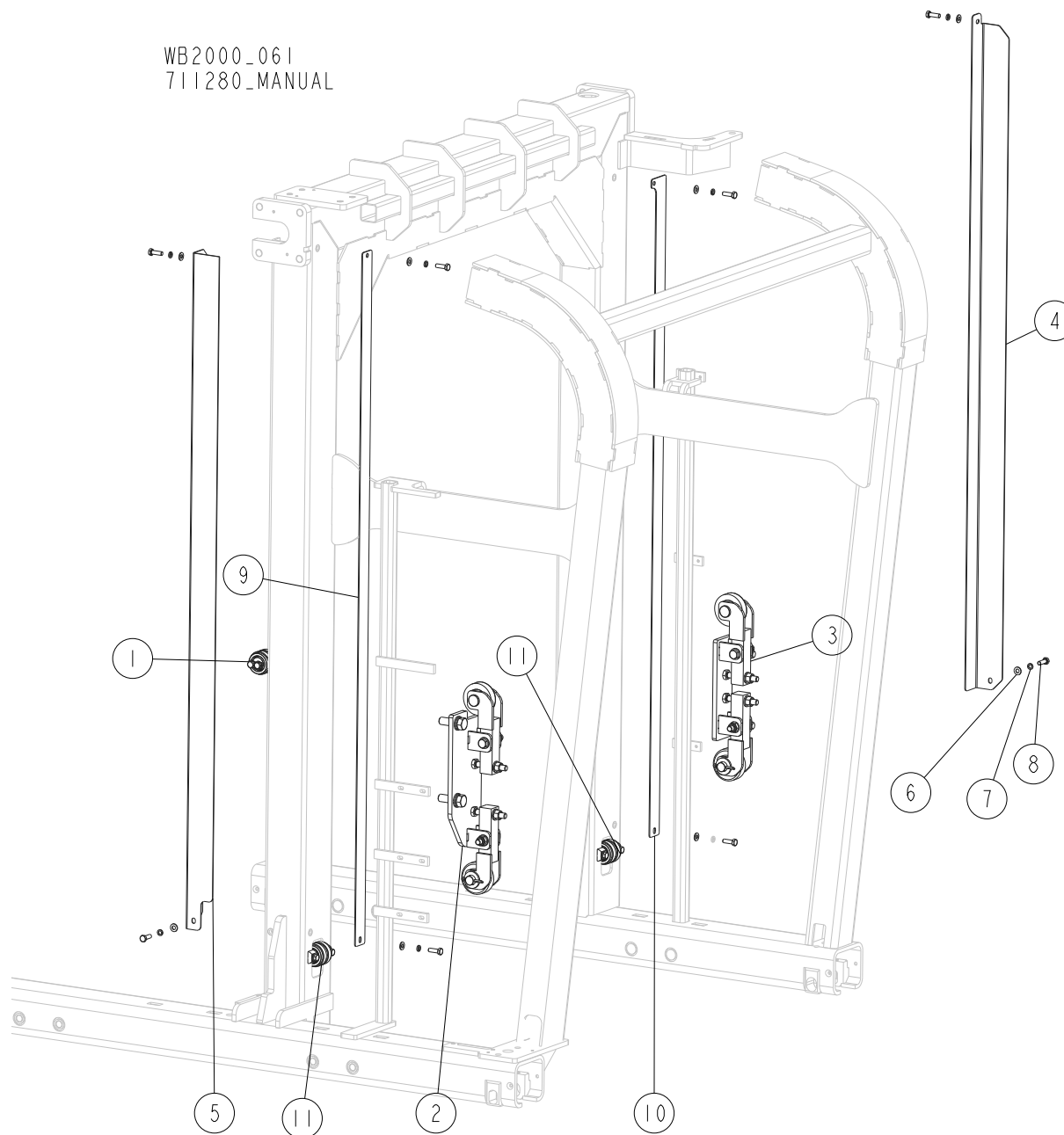


REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	RAIL ASSEMBLY, DEBARKER TRACK	710811	1
1	RAIL, DEBARKER TRACK	713344-1	1
2	PLATE, STOP	711828-1	2
3	WASHER, 6.4 FLAT ZINC	F81053-1	4
4	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	7
5	BRACKET, CABLE CARRIER SUPPORT	710650-1	1
	DRIVE ASSEMBLY, DEBARKER	710259	1
6	PLATE, DEBARKER DRIVE MOUNT	710258-1	1
7	BUSHING, 16/32-16 ZINC-PLATED	090804-1	4
	ROLLER ASSEMBLY, BLADE GUIDE DRIVE	042542	2
8	ROLLER ASSEMBLY, BLADE GUIDE PRESSED DRIVE	042541	1
9	BEARING, 5/8X1.7548X.4724	P06030-1	2
10	RING, 1.575 ID BEVELED 5002-156 RETAINING	F04254-8	1
	ROLLER ASSEMBLY, BLADE GUIDE IDLER	042543	2
11	ROLLER, 2 1/2 V-GROOVE	042536	1
12	BEARING, 5/8X1.7548X.4724	P06030-1	2
13	RING, 1.575 ID BEVELED 5002-156 RETAINING	F04254-8	1
14	ROLLER, CHAIN GUIDE	090801	2
15	BOLT, 12/M10X20 12.9 ISO7379 SHOULDER (BOSSARD)	F81003-68	2
16	PLATE, BLADE GUIDE MOTOR MOUNT	090803-1	1
17	PLATE, SPACER	090802-1	1
	CHAIN, BLADE GUIDE ARM DRIVE	093805	1
18	CHAIN, #25X92 PITCHES B/G	042443	2
19	LINK, 25 MASTER	P09983	2
20	MOTOR ASSEMBLY, 24V 60 RPM GEAR	035659	1
21	BOLT, 5/8-18X2 1/4 HEX HEAD GRADE 5	F05009-80	1
22	BOLT, 5/8-18X3 1/4 HEX HEAD GRADE 5	F05009-98	3
23	WASHER, 10.5 FLAT ZINC	F81055-1	5
24	NUT, M10-04-A THIN ZINC	F81033-6	3
25	BOLT, M10X25 8.8 HEX HEAD FULL THREAD	F81003-31	3

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
26	WASHER, 5.3 FLAT ZINC	F81052-1	4
27	SCREW, 10-32X3/4 PHILLIPS PH MACHINE	F05004-38	4
28	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2
29	NUT, 5/8-18 NYLON ZINC LOCK	F05010-71	3
30	SPROCKET, Z=13 (#25 CHAIN)	710895	1
31	SCREW, M10X25 8.8 HEX SOCKET HEAD CAP ZINC	F81003-32	2
32	SCREW, M4X8 GEOMET HEX SOCKET SET W/CONE POINT	F81011-40	1
33	BRACKET WELDMENT - COMPLETE	710655-1	1
34	GUARD, DEBARKER DRIVE	711053-1	1
35	WASHER, 6.5 SPECIAL FLAT ZINC	F81053-11	3
	SCRAPER ASSEMBLY	711840	1
	SCRAPER - COMPLETE	711833	4
36	SCRAPER	711831	1
37	PLATE	711832-1	1
38	WASHER, 6.4 FLAT ZINC	F81053-1	2
39	NUT, M6 8 HEX ZINC	F81031-1	1
40	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	1
41	BRACKET, SCRAPER MOUNT	711834-1	2
42	WASHER, 6.4 FLAT ZINC	F81053-1	4
43	WASHER, 6.1 DIN 127 (A2-304) STAINLESS STEEL SPRING	F81053-4	4
44	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	4
45	SCREW, M10X30-10.9 DIN 7991 FLAT SOCKET HEAD CAP ZINC	F81003-104	8

3.13 Up/Down Rollers & Chain Guide Rollers

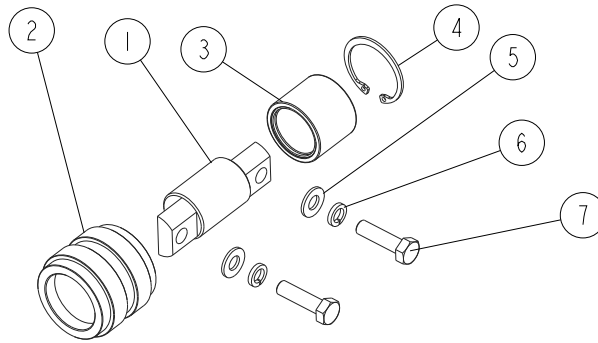
WB2000_061
711280_MANUAL



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
1	ROLLER, CHAIN GUIDE - COMPLETE Patrz rozdzia³ 2.14	713609	1
2	ROLLER SET, UP/DOWN See Section 3.15	713324	1
3	ROLLER SET, UP/DOWN See Section 3.16	713325	1
4	ANGLE, WB2000 MAST TUBE	713189	1
5	ANGLE, WB2000 MAST TUBE	713188	1
6	WASHER, 8.4 FLAT ZINC	F81054-1	8
7	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	8
8	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD ZINC	F81002-5	8
9	PLATE, WB2000 MAST TUBE VERTICAL	713190	1
10	PLATE, WB2000 MAST TUBE VERTICAL	713191	1
11	ROLLER, CHAIN GUIDE - COMPLETE See Section 3.14	713591	2

3.14 Chain Guide Roller

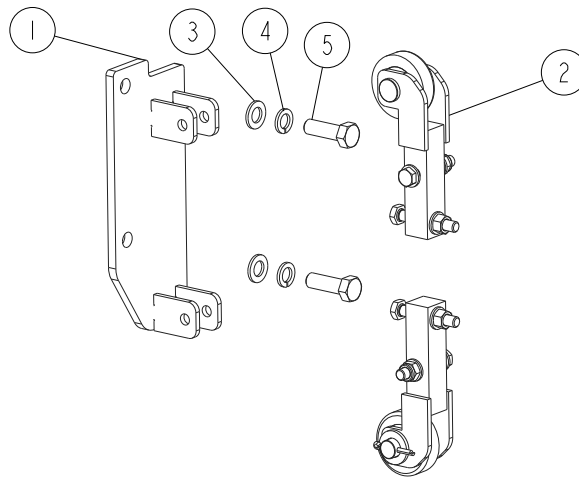
WB2000_063
711280_MANUAL



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	ROLLER, CHAIN GUIDE - COMPLETE	713591	1
1	SHAFT, CHAIN GUIDE ROLLER	710841-1	1
2	ROLLER, CHAIN GUIDE	713590-1	1
3	BEARING, NK 28/30 NEEDLE	711439	1
4	RING, W37 INSIDE RETAINING	F81090-55	1
5	WASHER, 8.4 FLAT ZINC	F81054-1	2
6	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	2
7	BOLT, M8X30-5.8-B HEX HEAD FULL THREAD ZINC	F81002-2	2

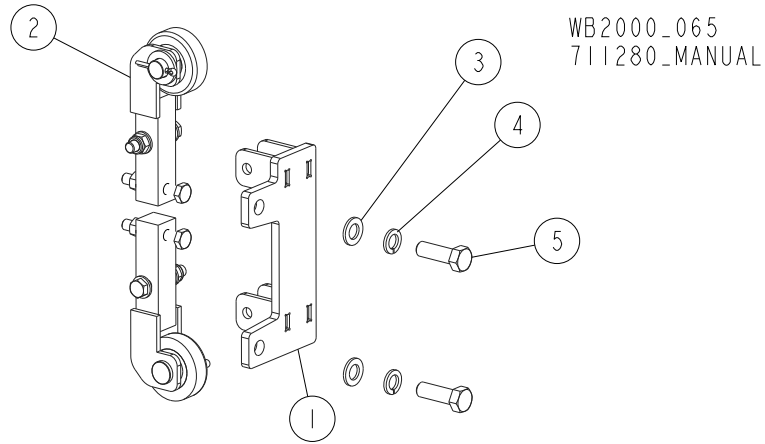
3.15 Up/Down Roller Set

WB2000_064
711280_MANUAL



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	ROLLER SET, UP/DOWN	713324	1
1	PLATE WELDMENT, ROLLER MOUNT	713194-1	1
2	BRACKET, UPPER MAST ROLLER - COMPLETE See Section 3.17	503484	2
3	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2
4	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	2
5	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	2

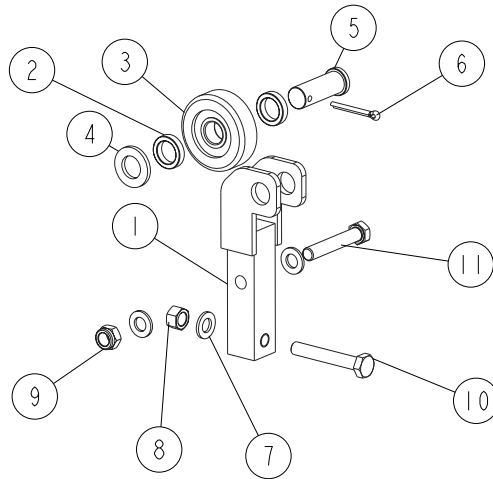
3.16 Up/Down Roller Set



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	ROLLER SET, UP/DOWN	713325	1
1	PLATE WELDMENT, ROLLER MOUNT	713195-1	1
2	BRACKET, UPPER MAST ROLLER - COMPLETE See Section 3.17	503484	2
3	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2
4	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	2
5	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	2

3.17 Upper Roller Bracket Assembly

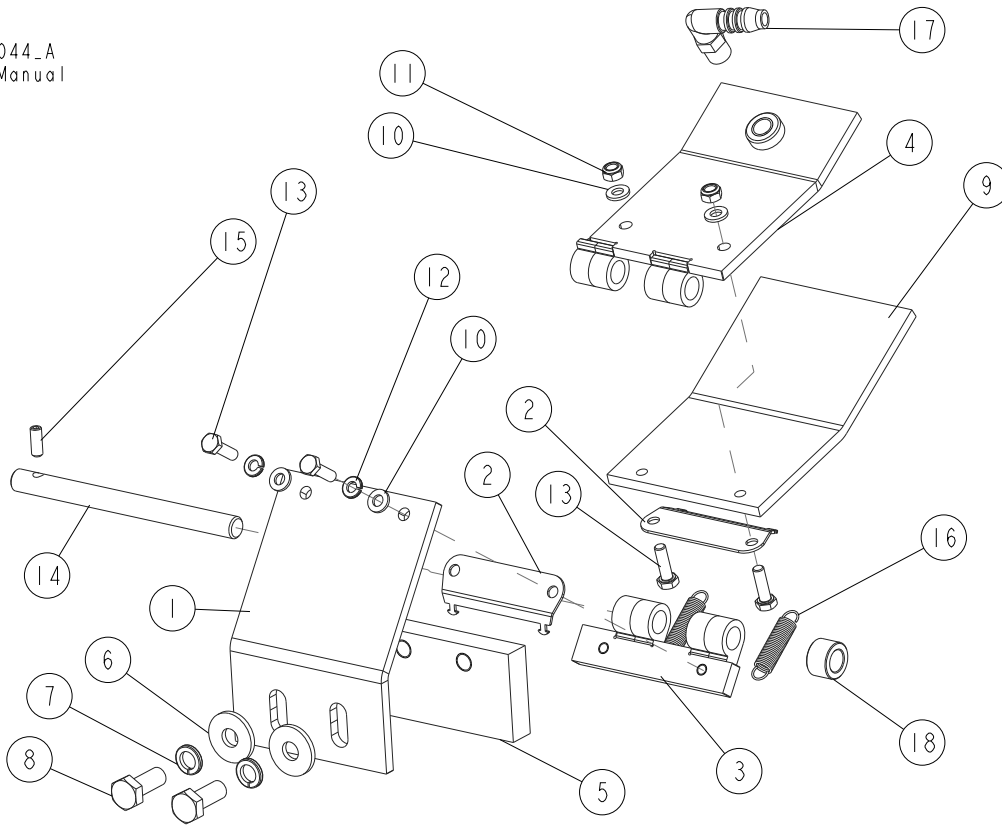
WB2000_066
711280_MANUAL



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	BRACKET ASSEMBLY, UPPER MAST ROLLER	503484	1
1	BRACKET WELDMENT, UPPER MAST ROLLER	503482-1	1
2	BUSHING, N21XN30X7.2	503478-1	2
3	ROLLER, R68.5M 20MM HOLE METAL	503475	1
4	WASHER, 21 FLAT ZINC	F81059-2	1
5	PIN, 20X55 25-5 ZINC-PLATED	504173-1	1
6	PIN, S-FE 5X40 COTTER	F81043-31	1
7	WASHER, 13 FLAT ZINC	F81056-1	3
8	NUT, M12-8-B HEX ZINC	F81034-1	1
9	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	1
10	BOLT, M12X75-8.8 HEX HEAD FULL THREAD ZINC	F81004-10	1
11	BOLT, M12X70-8.8 HEX HEAD ZINC	F81004-39	1

3.18 Blade Wheel Wiper & Scraper

WB2000_044_A
711280_Manual



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	WIPER/SCRAPER ASSEMBLY, IDLE-SIDE BLADE WHEEL	711210	1/0
	WIPER/SCRAPER ASSEMBLY, DRIVE-SIDE BLADE WHEEL	711205	0/1
1	PLATE, SCRAPER MOUNT	711426-1	1/0
	PLATE, SCRAPER MOUNT	711427-1	0/1
2	PLATE, SPRING HOOK	710204-1	2
3	BRACKET, SCRAPER MOUNT	710211-1	1/0
	BRACKET, SCRAPER MOUNT	710208-1	0/1
4	MOUNT WELDMENT, FELT	710217-1	1/0
	MOUNT WELDMENT, FELT	710203-1	0/1
5	SCRAPER	713262	1
6	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	2
7	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	2
8	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	2
9	FELT	710214	1/0
	FELT	710201	0/1
10	WASHER, 6.4 FLAT ZINC	F81053-1	4
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2
12	WASHER, 6.1 DIN 127 (A2-304) STAINLESS STEEL SPRING	F81053-4	2
13	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	4
14	ROD, N12X151	711207-1	1
15	SCREW, M6X16-45H HEX SOCKET SET FLAT POINT ZINC	F81001-10	1
16	SPRING, 1X10X30 ZINC-PLATED EXTENSION	504701-1	2

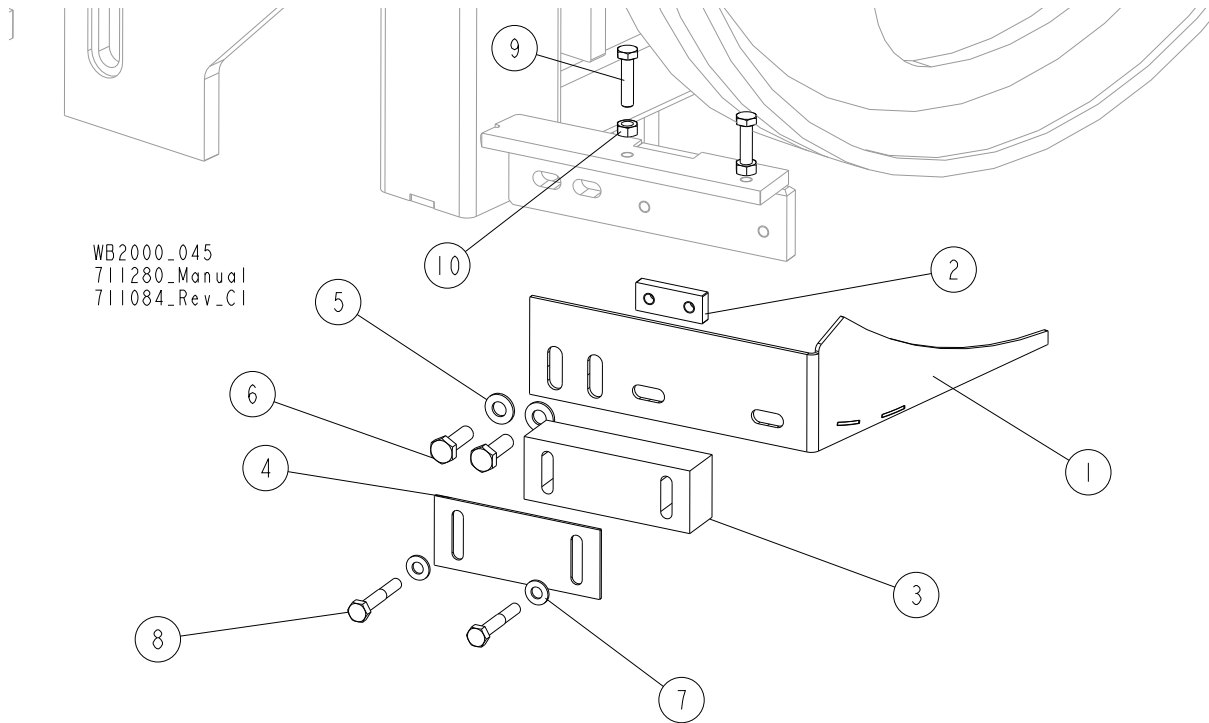
3

SAW HEAD

Blade Wheel Wiper & Scraper

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
17	FITTING, WES 10/R 1/4 ELBOW	088379	1	
18	BUSHING, 20/12-13 SPACER	511722-1	1	

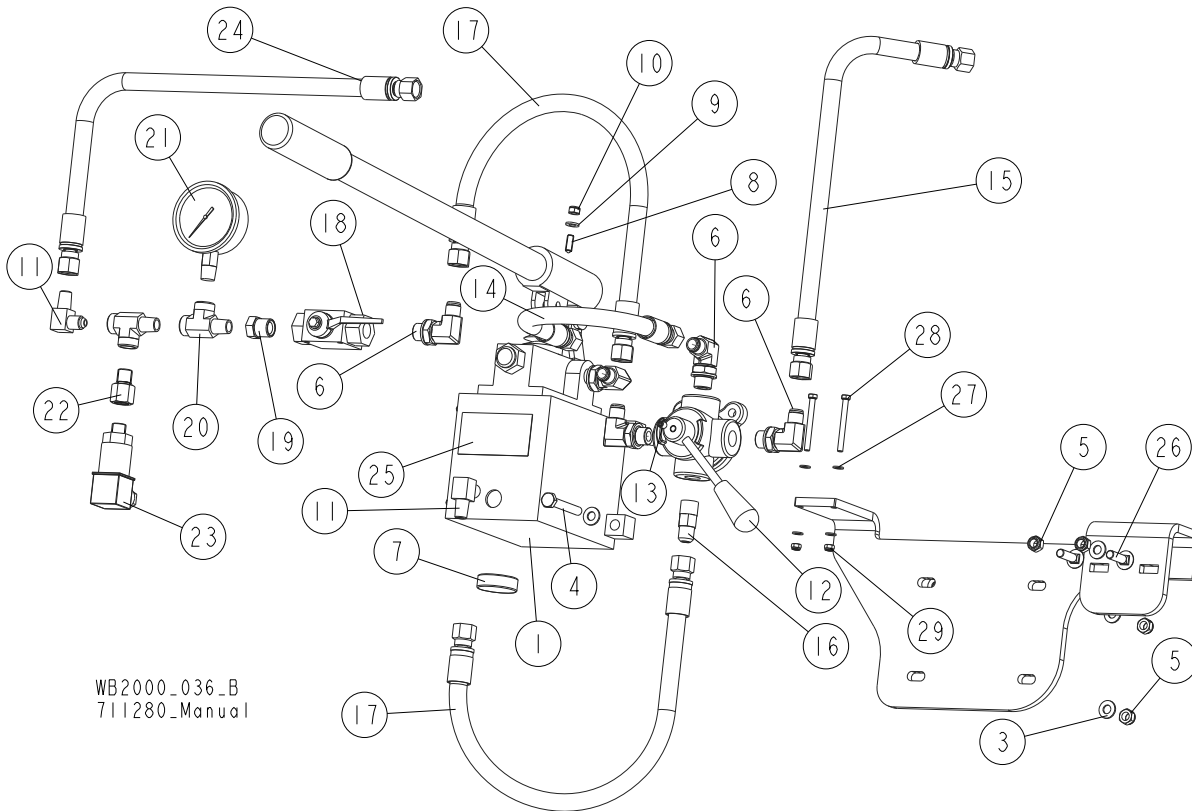
3.19 Wheel Guard



WB2000_045
711280_Manual
711084_Rev_CI

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	GUARD, WHEEL - COMPLETE	711084	1
1	GUARD WELDMENT, WHEEL	711846-1	1
2	PLATE	710034-1	1
3	BLOCK, BLADE GUIDE	711079	1
4	PLATE	711219-1	1
5	WASHER, 10.5 FLAT ZINC	F81055-1	2
6	BOLT, M10X30 5.8 HEX HEAD FULL THREAD ZINC	F81003-2	2
7	WASHER, 8.4 FLAT ZINC	F81054-1	2
8	BOLT, M8X50 8.8 HEX HEAD ZINC	F81002-10	2
9	BOLT, M8X35-8.8 HEX HEAD FULL THREAD ZINC	F81002-13	2
10	NUT, M8-8-B HEX ZINC	F81032-1	2

3.20 Oil Supply Assembly, Hydraulic Blade Tensioner



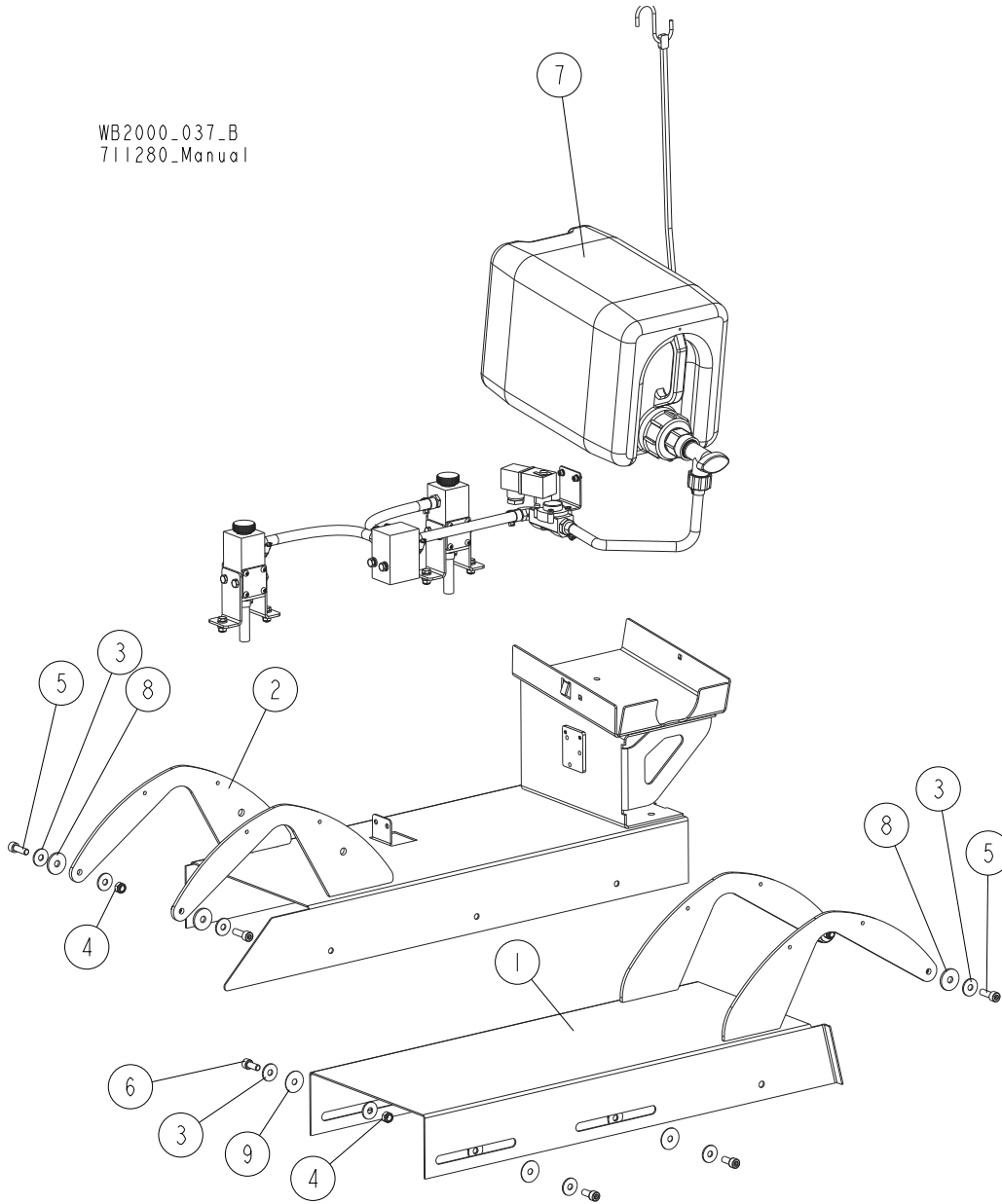
WB2000_036_B
711280_Manual

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	OIL SUPPLY ASSEMBLY, HYDRAULIC BLADE TENSIONER	711398	1
1	PUMP, PMS12/TNK1 MANUAL W/1-L TANK	092789	1
2	PLATE, MOUNTING	713169-1	1
3	WASHER, 8.4 FLAT ZINC	F81054-1	10
4	BOLT, M8X55-8.8 HEX HEAD ZINC	F81002-8	4
5	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	6
6	FITTING, 90° - 3/8 BSP - 9/16 JIC ELBOW	096335	5
7	MAGNET, MW 38X12/N38 NEODYMIUM	500022	1
8	PLUNGER, GN615.3-M6-K BALL THREADED	096874	1
9	WASHER, 6.4 FLAT ZINC	F81053-1	1
10	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	1
11	FITTING, 3/8JIC-1/4NPT 90L	015491	2
12	VALVE, 4-WAY IDF 4V02C 4-DR IDF4V02C	504324	1
13	SCREW, M6X8-33H-GEOMET HEX SOCKET SET W/CONE POINT	F81013-1	1
14	HOSE, 2G3/8X0.300 W9/16UNF-W9/16UNF HYDRAULIC	711391	1
15	HOSE, 2G3/8X1.105 W9/16UNF-W9/16UNF HYDRAULIC	506935_711398	1
16	FITTING, 9/16" JIC/ 3/8"BSP STRAIGHT	091842	1
17	HOSE, 2G3/8X0.400 W9/16UNF-W9/16UNF HYDRAULIC	711390	2
18	VALVE, RSAP2 V02 3/8" G DN10 BALL	502056	1
19	FITTING, 3/8NPT-1/4NPT REDUCER	015490	1
20	IFITTING, 1/4NPTX1/4JIC MALE RUN TEE	P09141	2
21	GAUGE, 200 BAR/3000PSI OIL PRESSURE	505176	1
22	FITTING, PRESSURE SWITCH #504830	507052-1	1

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
23	SWITCH, F4-T-1-M3-16 BAR PRESSURE	504830	1	
24	HOSE, 2G3/8X1.575 W9/16UNF-W9/16UNF HYDRAULIC	710891	1	
25	DECAL, PRESSURE SETTING VALUES	711204	1	
26	BOLT, M8X30-8.8 DIN 603 CARRIAGE HEAD ZINC	F81002-69	2	
27	WASHER, 5.3 FLAT ZINC	F81052-1	4	
28	BOLT, M5X50-8.8 HEX HEAD ZINC	F81000-1	2	
29	NUT, M5-8-FE/ZN5 DIN985	F81030-2	2	

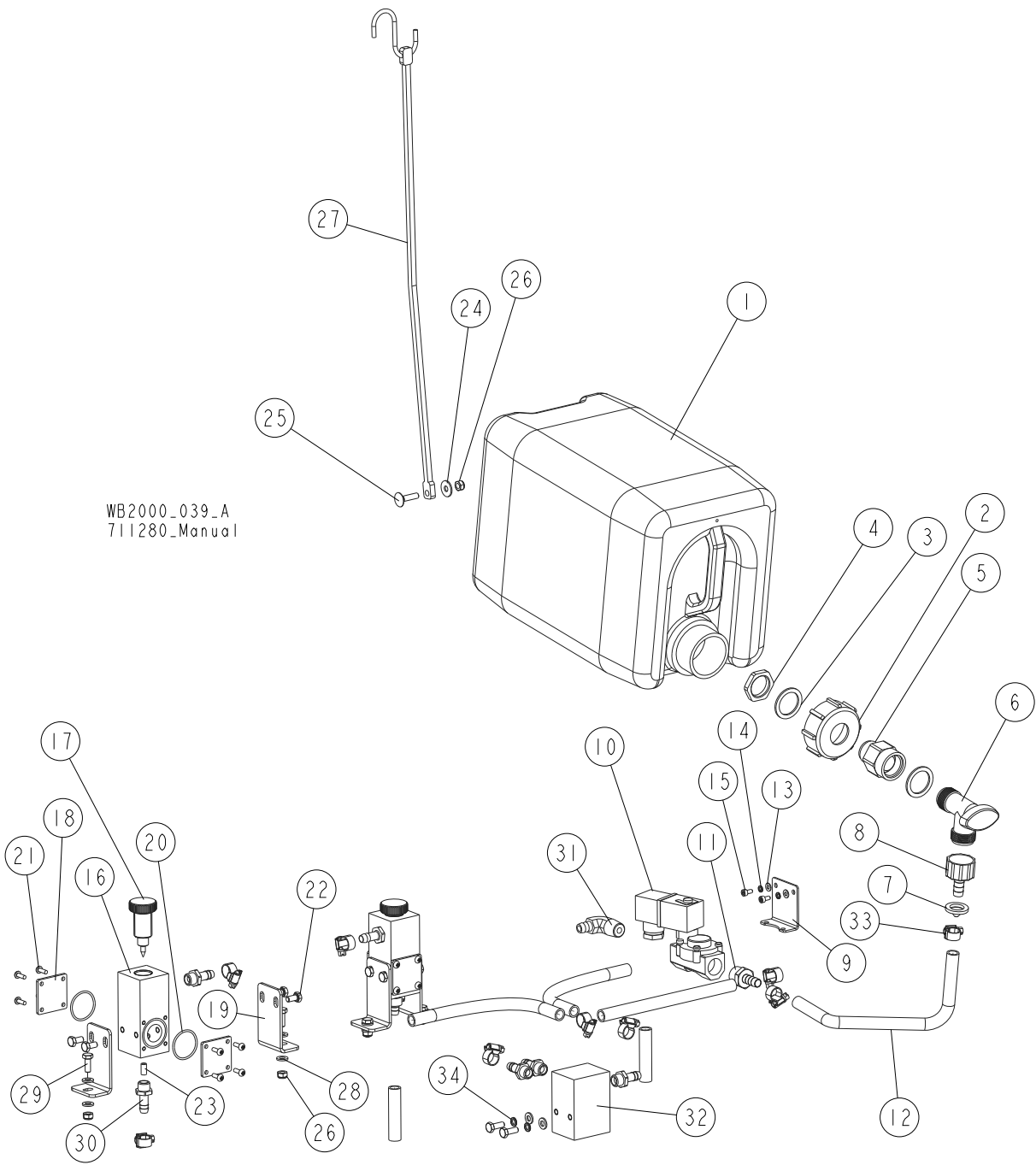
3.21 Blade Wheel Top Covers

WB2000_037_B
711280_Manual



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	COVER SET, BLADE WHEEL TOP	711221	1
1	COVER, LEFT TOP	711080-1	1
2	COVER, RIGHT TOP	711015-1	1
3	WASHER, ISO 7093-1-8-200 HV-A2E	F81054-11	16
4	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	8
5	SCREW, M8X25 8.8 HEX SOCKET HEAD CAP ZINC	F81002-21	4
6	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZINC	F81002-30	4
7	OIL TANK & DISPENSER ASSEMBLY See Section 3.22	710832	1
8	WASHER, 9/30-3	711299	4
9	WASHER, 8.2/30-1 NYLON	713634	4

3.22 Oil Tank & Dispenser Assembly

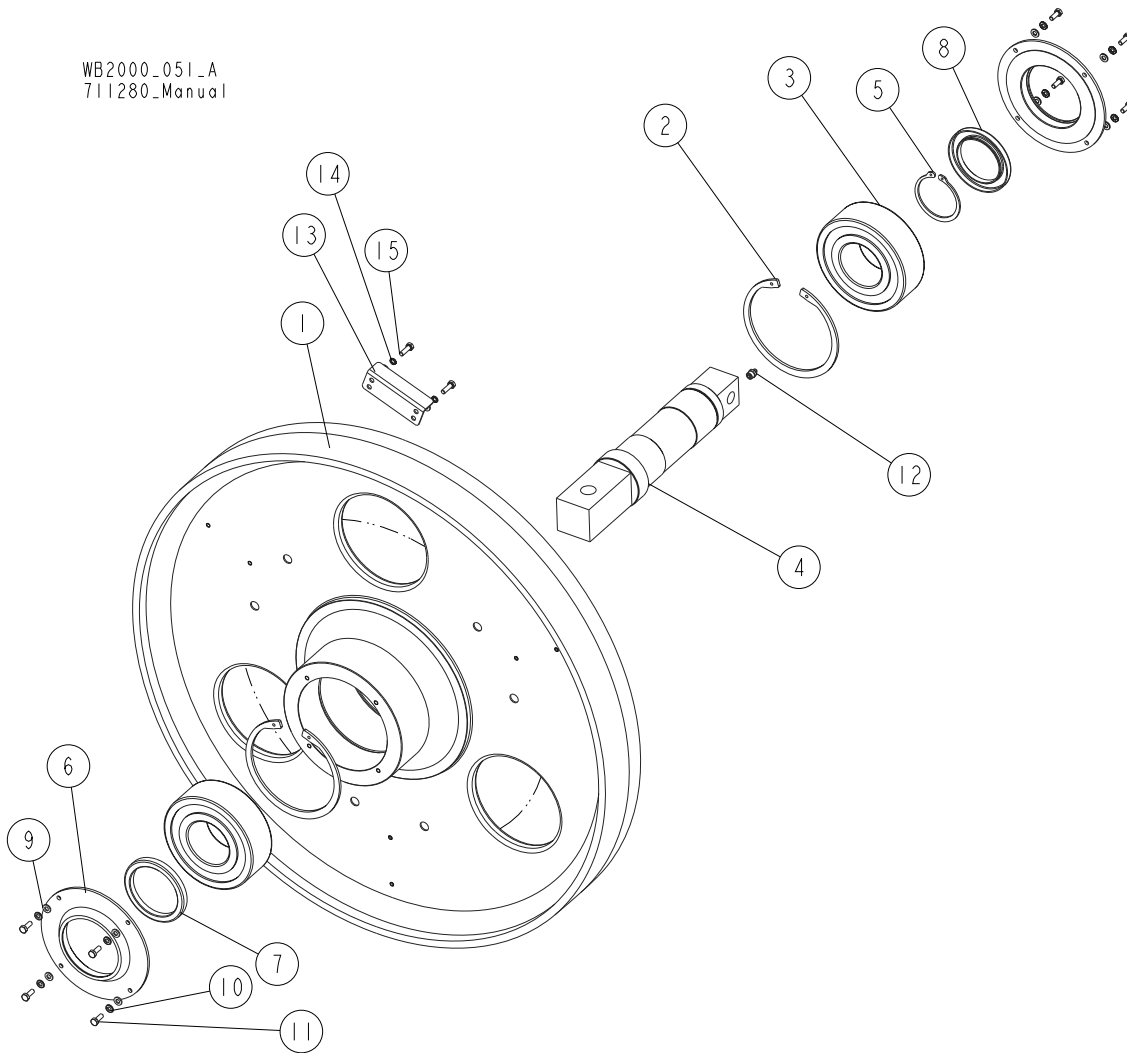


REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	TANK/DISPENSER ASSEMBLY, OIL	710832	1
	TANK, OIL - COMPLETE	711401	1
1	TANK, OIL (10 L)	711400	1
2	CAP, WATER TANK	513867	1
3	SEAL, 35x26x2 RUBBER	513869	2
4	NUT, 3/4 NPT GLAND	513868	1
5	FITTING, 3/4FPTX3/4MPT	014636	1
6	VALVE, 5/8 90 DEG. MALE SHUTOFF	014100	1
7	FILTER, WATER LUBE	016086	1

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
8	FITTING, 5/8-3/8 HOSE BARB	014113	1	
9	BRACKET, SOLENOID VALVE ZINC-PLATED	092870-1	1	
10	VALVE, ASCO SCE238A002 24V DC SOLENOID	510270	1	
11	FITTING, 1/2" HOSE END	092356	1	
12	HOSE, OIL TANK	R01885_710832	1	
13	WASHER, 4.3 FLAT ZINC	F81051-2	2	
14	WASHER, Z 4.1 SPLIT LOCK ZINC	F81051-1	2	
15	SCREW, M4X8 8.8 HEX SOCKET HEAD CAP ZINC	F81011-36	2	
	DISPENSER, OIL	502660	2	
16	BLOCK, OIL DISPENSER	502658	1	
17	BOLT, OIL DISPENSER ADJUSTMENT	502657	1	
18	COVER, PC	502661	2	
19	BRACKET, OIL DISPENSER MOUNT	502662	2	
20	O-RING, OR30X2 NBR	502954	2	
21	SCREW, M4X12-5.8-B CROSS RECESSED PAN HEAD ZINC	F81011-43	8	
22	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	4	
23	HOSE, 6 X 4 POLYURETHANE	R01869-3	1	
24	WASHER, 6.5 SPECIAL FLAT ZINC	F81053-11	1	
25	BOLT, M6X25-8.8 CARRIAGE HEAD ZINC	F81001-20	1	
26	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	5	
27	STRAP, 15 RUBBER W/S HOOKS	P07461	1	
28	WASHER, 6.4 FLAT ZINC	F81053-1	8	
29	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	4	
30	BUSHING, GT13/09 NR 13539 (RECTUS)	092783	7	
31	FITTING, (1/2"NPT)-3/8" ELBOW	P12707	1	
32	BLOCK	714442	1	
33	CLAMP, 11-16	F81080-31	10	
34	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	2	

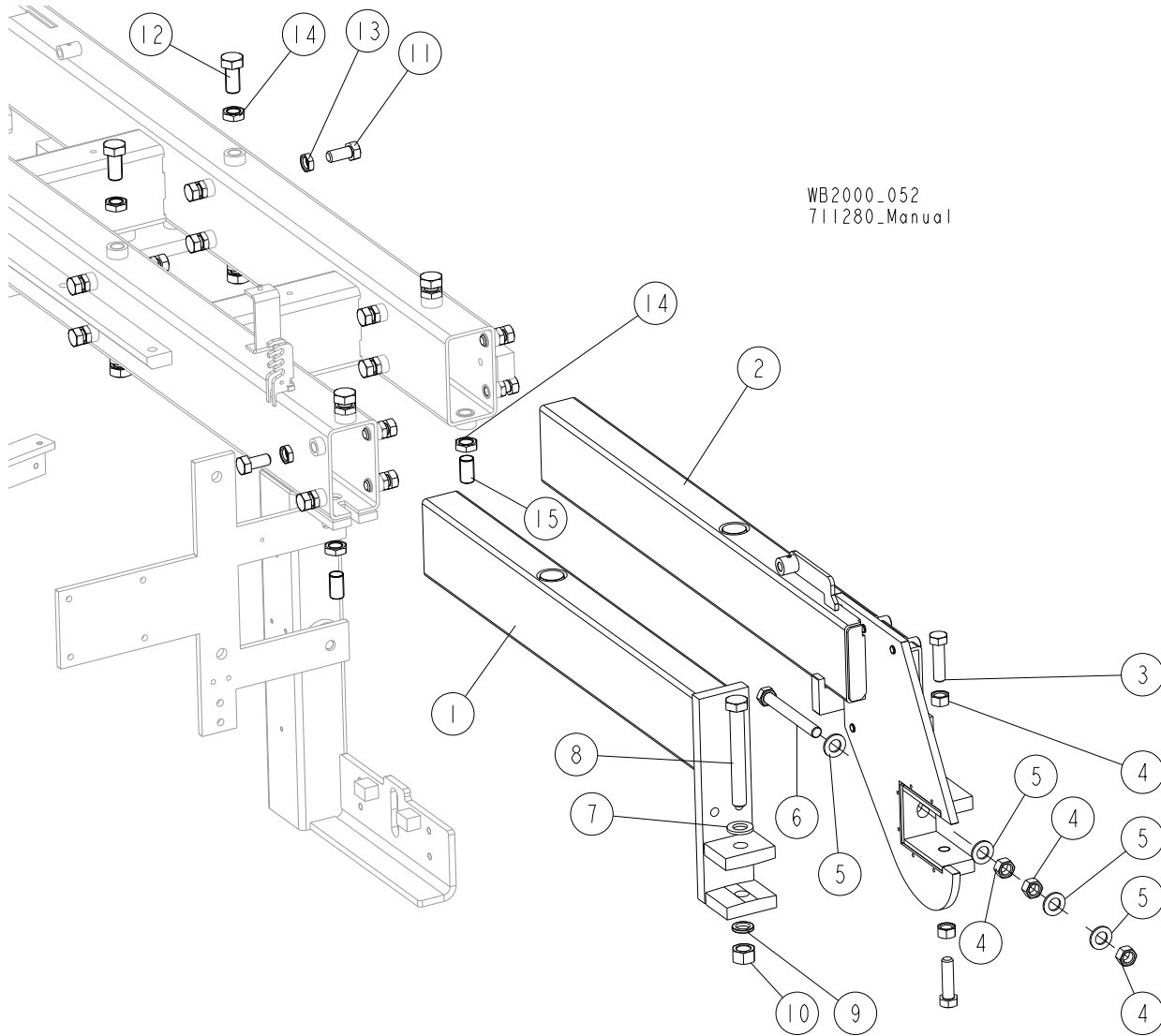
3.23 Blade Wheel Assembly, Idle-Side

WB2000_051_A
711280_Manual



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	WHEEL ASSEMBLY, IDLE-SIDE BLADE	711855-1	1
1	WHEEL, BLADE	713176	1
2	RING, W150 INSIDE RETAINING	F81090-43	2
3	BEARING, NJ2314E.TVP2 CYLINDRICAL ROLLER	503932	2
4	SHAFT, BLADE WHEEL	711852	1
5	RING, Z70 OUTSIDE RETAINING	F81090-56	1
6	COVER	710004-1	2
7	RING, CC80X100X10 SEALING	710801	1
8	RING, CC70X100X10 SEALING	710802	1
9	WASHER, 6.4 FLAT ZINC	F81053-1	14
10	WASHER, 6.1 DIN 127 (A2-304) STAINLESS STEEL SPRING	F81053-4	8
11	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	8
12	FITTING, M10X1 STRAIGHT GREASE	710834	1
13	WING	713554-1	3
14	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	6
15	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	6

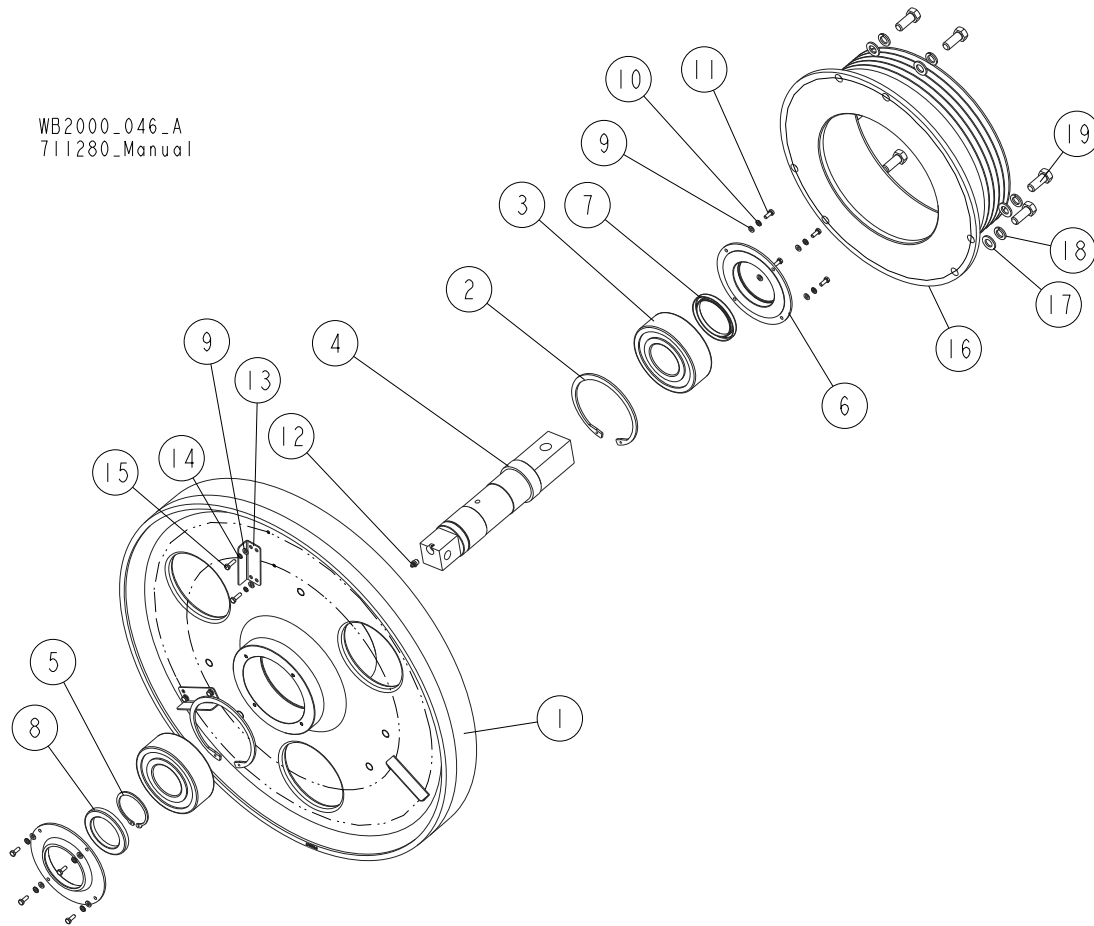
3.24 Mounting Tubes, Idle-Side Blade Wheel



WB2000_052
711280_Manual

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
1	TUBE WELDMENT, WHEEL MOUNT - LEFT	711265-1	1
2	TUBE WELDMENT, WHEEL MOUNT - RIGHT	711260-1	1
3	BOLT, M16X60-8.8 HEX HEAD FULL THREAD ZINC	F81006-12	2
4	NUT, M16-8 HEX ZINC	F81036-1	5
5	WASHER, 19 FLAT ZINC	F81060-1	4
6	BOLT, M16X140-8.8 HEX HEAD FULL THREAD ZINC	F81006-48	1
7	WASHER, 21 FLAT ZINC	F81059-2	1
8	BOLT, ISO 4017 M20X150 8.8 ZINC-PLATED	F81007-3	1
9	WASHER, 20.5 SPLIT LOCK ZINC	F81059-1	1
10	NUT, M20-8 HEX ZINC	F81037-1	1
11	BOLT, ISO 4018-M16X35-BRASS	F81006-49	16
12	BOLT, ISO 4018 M20X40-BRASS	F81007-19	6
13	NUT, M16 8 THIN ZINC	F81036-4	16
14	NUT, M20 ISO 4035 THIN ZINC	F81037-9	8
15	SCREW, M20X35-45H HEX SOCKET ZINC-PL. SET W/FLAT POINT	F81018-1	2

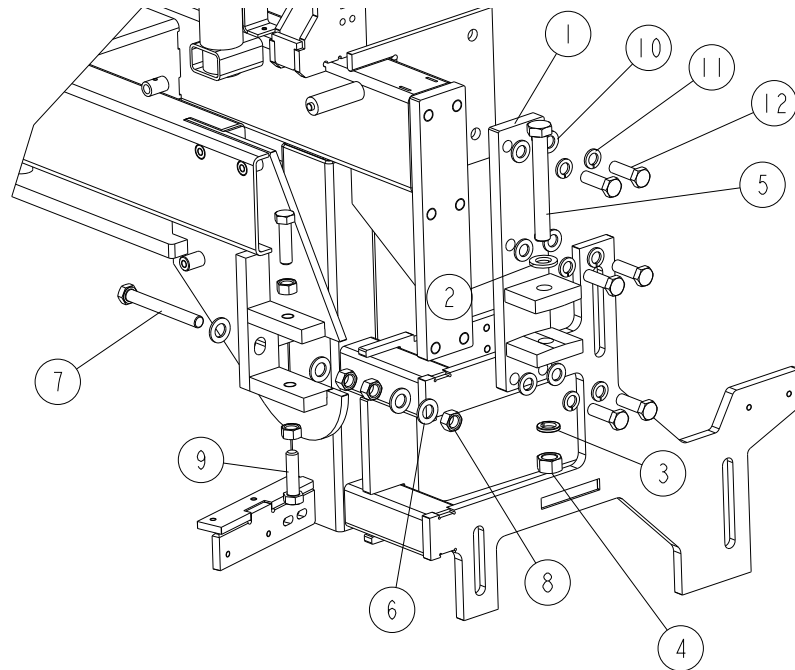
3.25 Blade Wheel Assembly, Drive-Side



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	WHEEL ASSEMBLY, DRIVE-SIDE	711856	1
	WHEEL ASSEMBLY, IDLE-SIDE	711855-1	1
1	WHEEL, BLADE	713176	1
2	RING, W150 INSIDE RETAINING	F81090-43	2
3	BEARING, NJ2314E.TVP2 CYLINDRICAL ROLLER	503932	2
4	SHAFT, BLADE WHEEL	711852	1
5	RING, Z70 OUTSIDE RETAINING	F81090-56	1
6	COVER	710004-1	2
7	RING, CC80X100X10 SEALING	710801	1
8	RING, CC70X100X10 SEALING	710802	1
9	WASHER, 6.4 FLAT ZINC	F81053-1	14
10	WASHER, 6.1 DIN 127 (A2-304) STAINLESS STEEL SPRING	F81053-4	8
11	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	8
12	FITTING, M10X1 STRAIGHT GREASE	710834	1
13	WING	713554-1	3
14	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	6
15	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	6
16	PULLEY	711201-1	1
17	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6
18	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	6
19	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	6

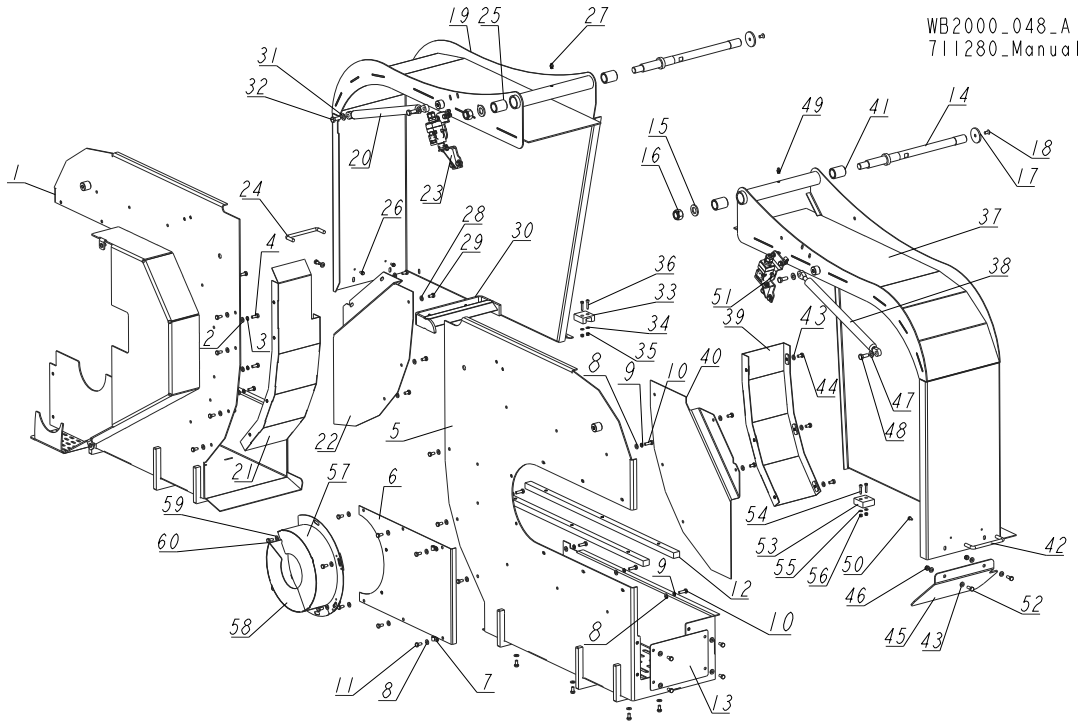
3.26 Blade Wheel Shaft Bracket

WB2000_053
711280_Manual



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
1	BRACKET WELDMENT, BLADE WHEEL SHAFT MOUNT	710819-1	1
2	WASHER, 21 FLAT ZINC	F81059-2	1
3	WASHER, 20.5 SPLIT LOCK ZINC	F81059-1	1
4	NUT, M20-8 HEX ZINC	F81037-1	1
5	SCREW, ISO 4017 M20X150 8.8 HEX HEAD ZINC	F81007-3	1
6	WASHER, 19 FLAT ZINC	F81060-1	4
7	BOLT, M16X140-8.8 HEX HEAD FULL THREAD ZINC	F81006-48	1
8	NUT, M16-8 HEX ZINC	F81036-1	5
9	BOLT, M16X60-8.8 HEX HEAD FULL THREAD ZINC	F81006-12	2
10	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6
11	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	6
12	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-38	6

3.27 Blade Wheel Guards



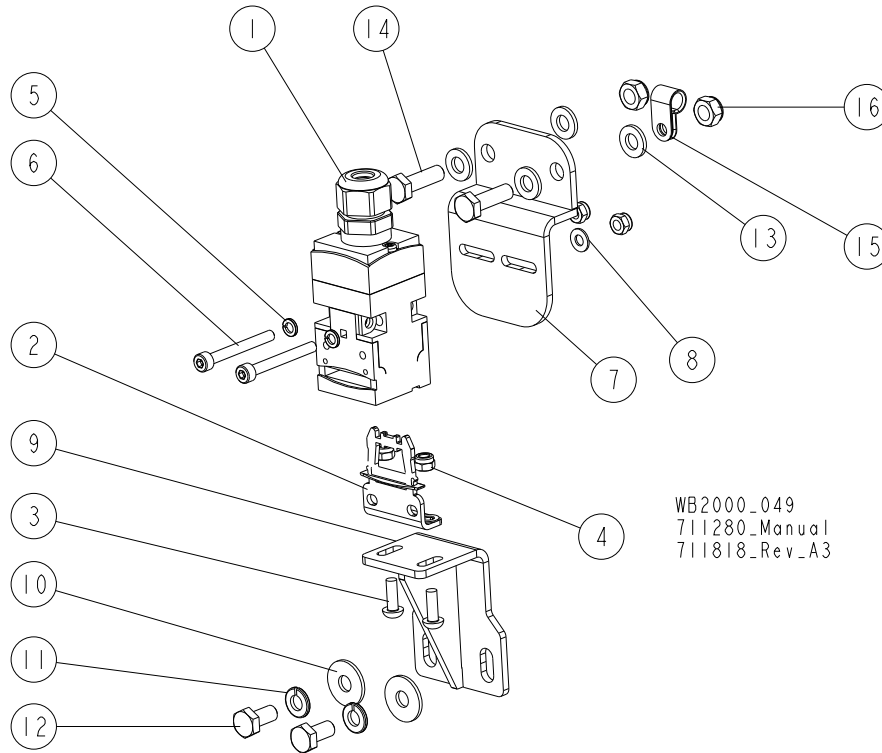
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	GUARD ASSEMBLY, RIGHT REAR	713883	1
1	GUARD WELDMENT, RIGHT REAR	713884-1	1
2	WASHER, 6.4 FLAT ZINC	F81053-1	8
3	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	8
4	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	8
	GUARD SET, LEFT REAR	713323	1
5	GUARD, LEFT REAR	713321-1	1
6	GUARD, MIDDLE REAR	711209-1	1
7	ELEMENT, EE63 MOUNTING	F81080-4	2
8	WASHER, 6.4 FLAT ZINC	F81053-1	24
9	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	8
10	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	8
11	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	16
12	BAR	711011	2
13	PLATE	713434-1	1
14	ROD, N30/N21X343	711063-1	2
15	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2
16	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2
17	WASHER, 7/25-3	711355	2
18	SCREW, M6X12-10.9 FLAT SOCKET HEAD CAP ZINC	F81001-54	2
	GUARD SET - RIGHT SIDE	713327	1
19	COVER, BLADE HOUSING (RIGHT)	713337-1	1
20	SPRING, 500N GAS	710894	1
21	GUARD, RIGHT INSIDE	713335-1	1
22	GUARD, RIGHT INSIDE	713285-1	1
23	SWITCH ASSEMBLY, SAFETY See Section 3.28	711818	1

3 SAW HEAD

Blade Wheel Guards

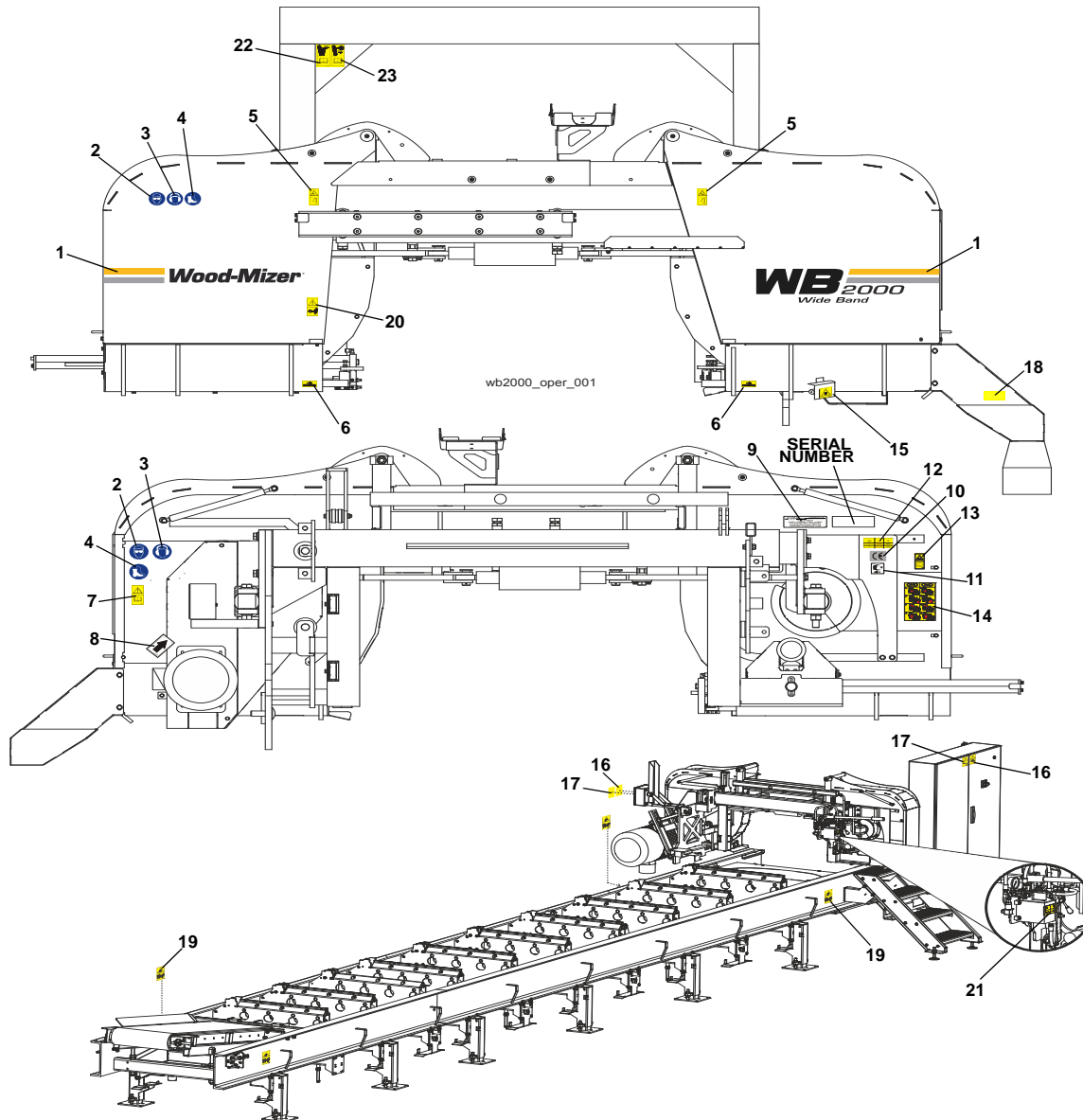
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
24	HANDLE, 4"	P08065	1	
25	BUSHING, 21/28-35	711292	2	
26	BOLT, #8-32X3/8 SELF-TAPPING	F05015-8	2	
27	FITTING, M6 TYPE A STRAIGHT GREASE	086280	1	
28	WASHER, 6.4 FLAT ZINC	F81053-1	11	
29	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	11	
30	GUARD	713340-1	1	
31	WASHER, 8.4 FLAT ZINC	F81054-1	2	
32	BOLT, M8X20 5.8 HEX HEAD FULL THREAD ZINC	F81002-1	2	
33	BLOCK, STIFFENER	713557	1	
34	WASHER, 4.3 FLAT ZINC	F81051-2	2	
35	NUT, M4-8 HEX NYLON ZINC LOCK	F81029-1	2	
36	SCREW, M4X20 8.8 HEX SOCKET HEAD CAP ZINC	F81011-31	2	
	GUARD SET - LEFT SIDE	713326	1	
37	COVER WELDMENT, BLADE HOUSING (LEFT)	713330-1	1	
38	SPRING, 500N GAS	710894	1	
39	GUARD, LEFT INSIDE	713332-1	1	
40	GUARD, LEFT INSIDE	713287-1	1	
41	BUSHING, 21/28-35	711292	2	
42	HANDLE, 4"	P08065	1	
43	WASHER, 6.4 FLAT ZINC	F81053-1	12	
44	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	8	
45	GUARD, INSIDE	713283-1	1	
46	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2	
47	WASHER, 8.4 FLAT ZINC	F81054-1	2	
48	BOLT, M8X20 5.8 HEX HEAD FULL THREAD ZINC	F81002-1	2	
49	FITTING, M6 TYPE A STRAIGHT GREASE	086280	1	
50	BOLT, #8-32X3/8 SELF-TAPPING	F05015-8	2	
51	SWITCH ASSEMBLY, SAFETY See Section 3.28	711818	1	
52	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	2	
53	BLOCK, STIFFENER	713557	1	
54	SCREW, M4X20 8.8 HEX SOCKET HEAD CAP ZINC	F81011-31	2	
55	WASHER, 4.3 FLAT ZINC	F81051-2	2	
56	NUT, M4-8 HEX NYLON ZINC LOCK	F81029-1	2	
	GUARD SET, IDLE-SIDE WHEEL	711360	1	
57	GUARD, RIGHT	711365-1	1	
58	GUARD, LEFT	711367-1	1	
59	WASHER, 6.4 FLAT ZINC	F81053-1	4	
60	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	4	

3.28 Blade Wheel Safety Switch



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	SWITCH ASSEMBLY, SAFETY	711818	1
1	SWITCH, AZ17-11ZRK SAFETY	094232	1
2	KEY, AZ17/170-B5 SAFETY SWITCH	094422	1
3	SCREW, M4X12-5.8-B CROSS RECESSED PAN HEAD ZINC	F81011-43	2
4	NUT, M4-8 HEX NYLON ZINC LOCK	F81029-1	4
5	WASHER, Z 4.1 SPLIT LOCK ZINC	F81051-1	2
6	SCREW, M4X35 8.8 HEX SOCKET HEAD CAP ZINC	F81011-34	2
7	BRACKET, SAFETY SWITCH	711850-1	1
8	WASHER, 4.3 FLAT ZINC	F81051-2	2
9	BRACKET, SAFETY SWITCH KEY - COMPLETE	711820-1	1
10	WASHER, 6.5 SPECIAL FLAT ZINC	F81053-11	2
11	WASHER, 6.1 DIN 127 (A2-304) STAINLESS STEEL SPRING	F81053-4	2
12	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	2
13	WASHER, 6.4 FLAT ZINC	F81053-1	4
14	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	2
15	ELEMENT, EE63 MOUNTING	F81080-4	1
16	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2

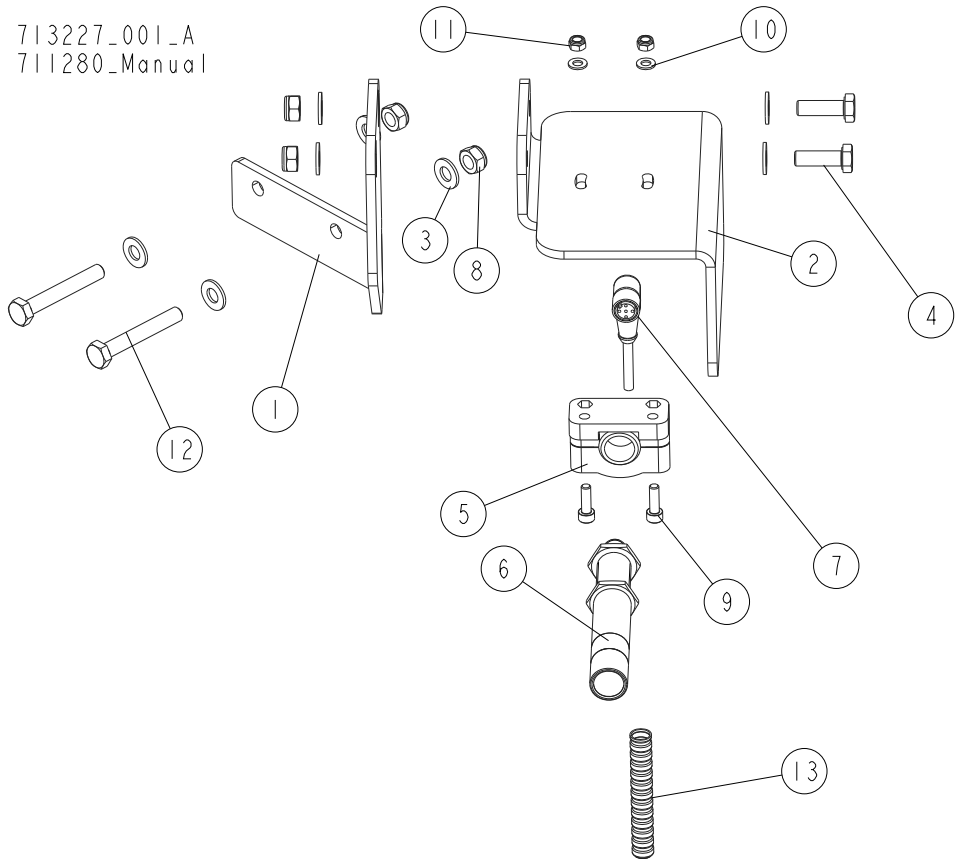
3.29 Decals



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	DECAL KIT, WB2000	713635	1
1	DECAL, WB2000 SAWMILL	514078	1
2	DECAL, EYE PROTECTION WARNING (PICTOGRAM)	S12004G	2
3	DECAL, EAR PROTECTION WARNING (PICTOGRAM)	S12005G	2
4	DECAL, USE SAFETY BOOTS (PICTOGRAM)	501465	2
5	DECAL, SAWMILL COVERS CAUTION	099220	2
6	DECAL, BLADE MOVEMENT DIRECTION (PICTOGRAM)	096321	2
7	DECAL, READ OPERATOR'S MANUAL (PICTOGRAM)	096317	1
8	DECAL, MOTOR REVOLUTIONS DIRECTION (1465 R.P.M.)	S20097I	1
9	DECAL, INTERNATIONAL SAWMILL NAME	501466	1
10	DECAL, CE CERTIFIED SAWMILL	P85070	1
11	DECAL, RUSSIAN SAFETY CERTIFICATION	099401	1
12	DECAL, BLADE TENSION VALUE	511621	1
13	DECAL, BLADE TENSION - INSTRUCTIONS (PICTOGRAM)	099223	1

14	DECAL, WB2000 BLADE TENSION	518401	1	
15	DECAL, LASER BEAM CAUTION (PICTOGRAM)	099504	1	
16	DECAL, HIGH VOLTAGE INSIDE THE ELECTRIC BOX (PICTOGRAM)	096316	2	
17	DECAL, REMOVE THE PLUG BEFORE OPENING THE BOX (PICTOGRAM)	096319	2	
18	DECAL, SAWDUST PROTECTION (PICTOGRAM)	099222	1	
19	DECAL, KEEP A SAFE DISTANCE (PICTOGRAM)	099221	4	
20	DECAL, DEBARKER BLADE WARNING (PICTOGRAM)	098176	1	
21	DECAL, PRESSURE SETTING VALUES	711204	1	
22	DECAL, CLEAN THE CHAIN	512240	1	
23	DECAL, LUBRICATE THE CHAIN	512158	1	

3.30 Laser Assembly

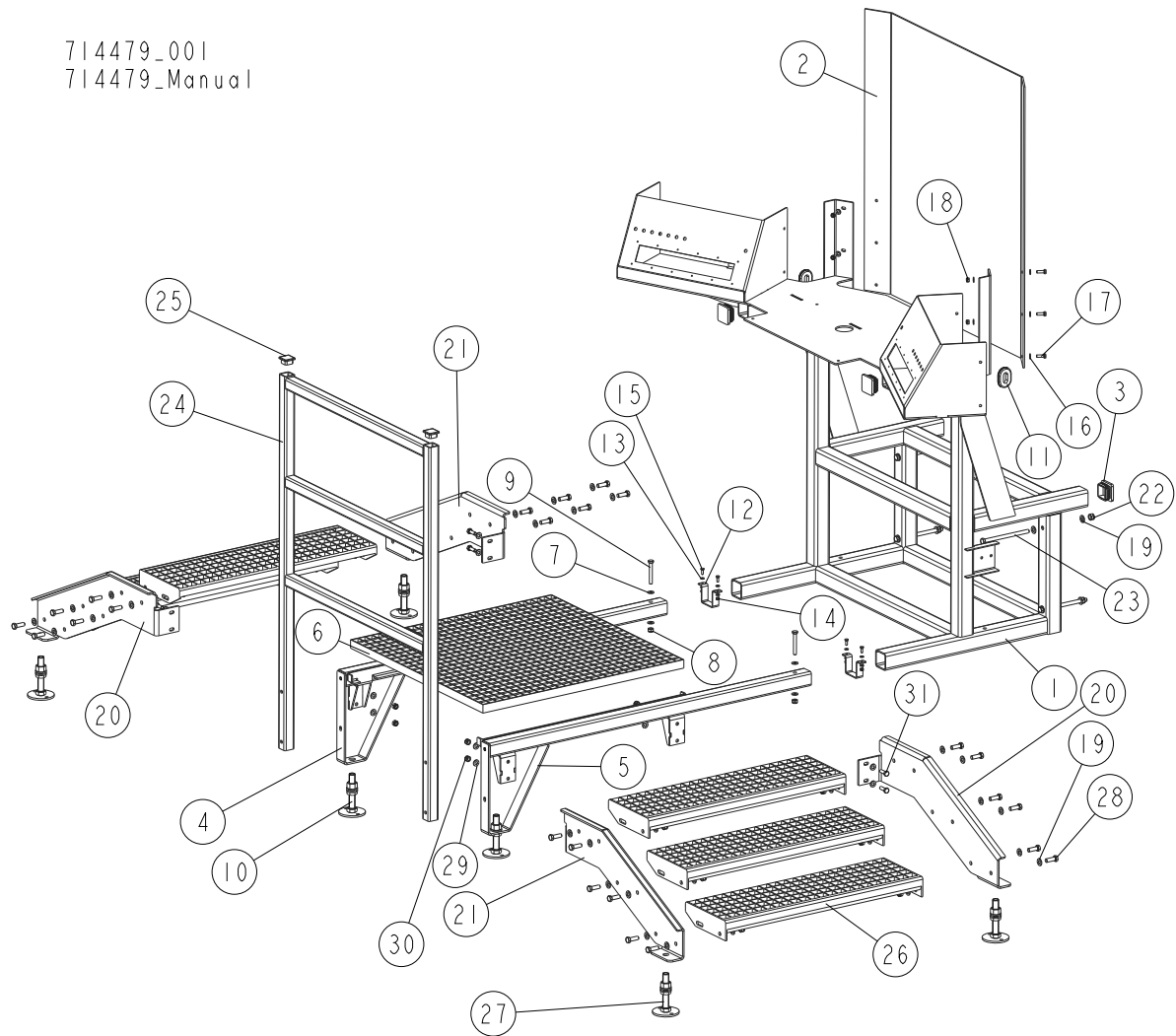


REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY
	LASER SIGHT, WB2000 - COMPLETE	713227	1
1	MOUNT WELDMENT, LASER	713983-1	1
2	BRACKET, LASER MOUNT	713226-1	1
3	WASHER, 8.4 FLAT ZINC	F81054-1	8
4	BOLT, M8x25-8.8-B HEX HEAD FULL THREAD ZINC	F81002-5	2
5	BRACKET, SMB 18SF MOUNTING	503469	1
6	LASER, Z5M18B-F-532-IG90 GREEN LINEAR	501025	1
7	CABLE, 2M SENSOR	094290	1
8	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	4
9	SCREW, M5x16-8.8 HEX SOCKET HEAD CAP ZINC	F81000-25	2
10	WASHER, 5.3 FLAT ZINC	F81052-1	2
11	NUT, M5-8 DIN985 ZINC-PLATED	F81030-2	2
12	BOLT, M8x55-8.8 HEX HEAD ZINC	F81002-8	2
13	HOSE SILVYN RILL PA6 SINUS 8,4 X 11,4	R80661-1	2

SECTION 4 OPERATOR STAND

4.1 Operator Stand

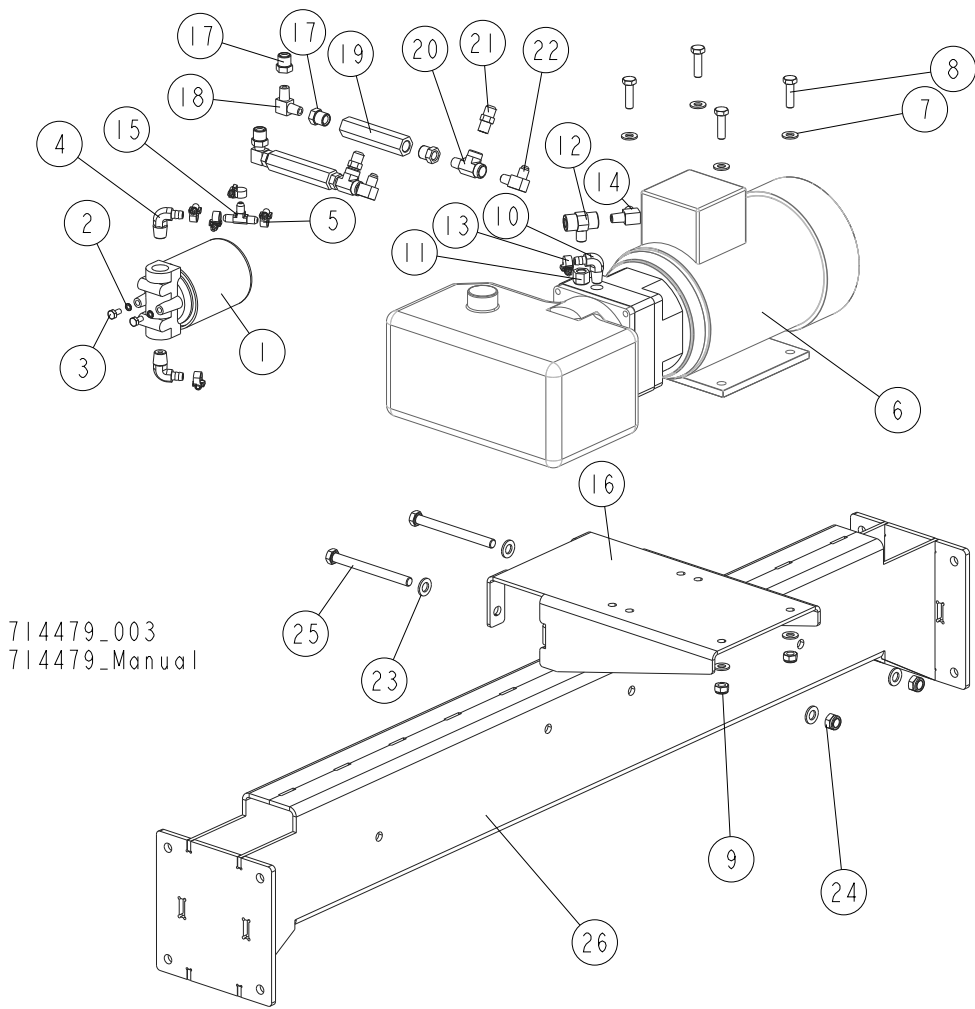
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REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART#	QTY
1	MOUNT, CONTROL BOX	714461	1
2	GUARD, WB2000EC CONTROL BOX	713689	1
3	CAP, 60X60 3-4 #199211 TUBE END	089710	4
	PLATFORM, OPERATOR - COMPLETE	714472	1
4	BRACKET, OPERATOR PLATFORM - LEFT	714475-1	1
5	BRACKET, OPERATOR PLATFORM - RIGHT	714474-1	1
6	GRID, 790X815X30 OPERATOR PLATFORM	714473-1	1
7	WASHER, 10.5 FLAT ZINC	F81055-1	4
8	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	2
9	BOLT, M10X75-8.8 HEX HEAD ZINC	F81003-15	2
10	FOOT ASSEMBLY See Section 5.4	713584	2
11	GROMMET, 8x26x4mm RUBBER	085613	2
12	WRAP, ELECTRIC BOX	713832-1	2
13	WASHER, 6.4 FLAT ZINC	F81053-1	8
14	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4

REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART#	QTY	
15	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	4	
16	WASHER, 8.4 FLAT ZINC	F81054-1	12	
17	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD ZINC	F81002-5	6	
18	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	6	
19	WASHER, 13 FLAT ZINC	F81056-1	57	
20	PLATE, STEP SIDE BRACKET	521056-1	2	
21	PLATE, STEP SIDE BRACKET	521057-1	2	
22	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	28	
23	BOLT, M12X180-8.8 HEX HEAD ZINC	F81004-49	4	
24	RAIL WELDMENT, WB2000 ECO	714482	1	
25	CAP, 40X40X(3-4) MOSS TUBE END	097480	2	
26	STEP, LADDER	714487	6	
27	FOOT ASSEMBLY See Section 5.4	713584	4	
28	BOLT, M12X35 8.8 HEX HEAD FULL THREAD ZINC	F81004-24	24	
29	WASHER, 10.5 FLAT ZINC	F81055-1	16	
30	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	8	
31	BOLT, M10X30 5.8 HEX HEAD FULL THREAD ZINC	F81003-2	8	

4.2 Hydraulic Pump with Motor



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART#	QTY
1	MANIFOLD W/FILTER	P22683	1
2	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	2
3	BOLT, 1/4-20X1/2" HEX HEAD	F05005-15	2
4	FITTING, (1/2"NPT)-3/8" ELBOW	P12707	2
5	CLAMP, 11-16	F81080-31	6
6	HYDRAULIC PUMP, AC 18.5L/ 5.5 KW (22.0496) W/MOTOR	517840	1
7	WASHER, 10.5 FLAT ZINC	F81055-1	8
8	BOLT, M10X35 8.8 HEX HEAD FULL THREAD ZINC	F81003-17	4
9	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	4
10	FITTING, #6-6(3/8"NPT)-3/8" ELBOW	P12708	1
11	FITTING, 6SAE MALE-1/4NPT FEMALE	014686	1
12	FITTING, 1/4NPT BRANCH TEE	015486	1
13	PLUG, 1/4-18 NPT BLANK	096221	1
14	FITTING, 3/8JIC-1/4NPT 90L	015491	1
15	FITTING, 3/8 BARB TEE	015485	1
16	BRACKET, HYDRAULIC MOTOR	714515-1	1
	VALVE, SEQUENCE	714511	2

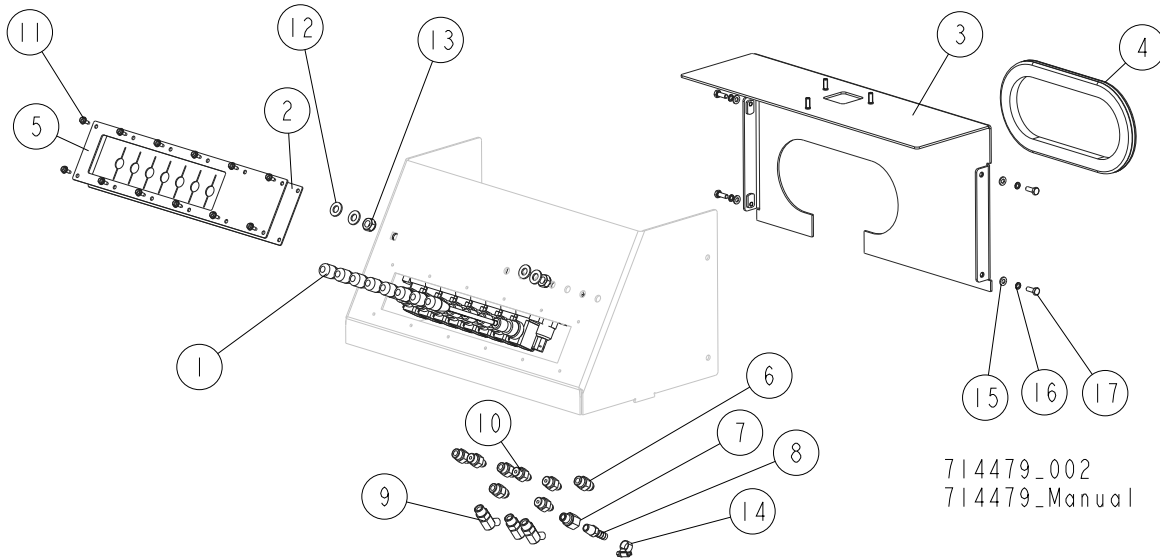
4

Operator Stand

Hydraulic Pump with Motor

REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART#	QTY	
17	FITTING, 3/8" NPT X 1/4" NPT REDUCER	015490	3	
18	FITTING, 1/4NPT MALE PIPE ELBOW	P09140	1	
19	VALVE, SIDE SUPPORT SEQUENCE	015484	1	
20	TFITTING, 1/4NPT MALE RUN TEE	P09141	1	
21	FITTING, 3/8JIC-1/4NPT STRAIGHT	015560	1	
22	FITTING, 3/8JIC-1/4NPT 90L	015491	1	
23	WASHER, 13 FLAT ZINC	F81056-1	4	
24	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	2	
25	BOLT, M12X130-8.8 HEX HEAD ZINC	F81004-36	2	
26	BRACKET, LEG MOUNT	713969-1	1	

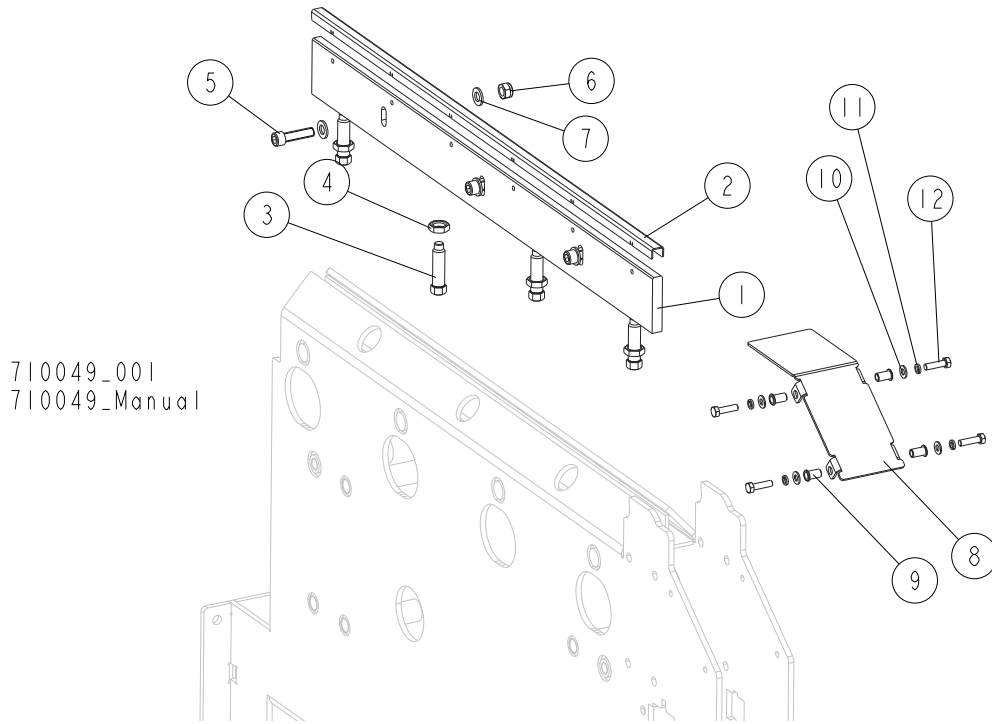
4.3 Hydraulic Valve



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART#	QTY
1	VALVE, 8-SECTION SERIES CONNECTION	714512	1
2	COVER, 10-SECTION HYDRAULIC VALVE RUBBER	091739	1
3	PLATE, HYDRAULIC VALVE HOUSING REAR	714518	1
4	GROMMET, 230x95x4.8mm RUBBER	085759	1
5	PLATE, 8-SECTION HYDRAULIC VALVE	714514-1	1
6	FITTING, 3/8 O-RING-3/8JIC	014687	4
7	FITTING, 6SAE MALE-1/4NPT FEMALE	014686	1
8	FITTING, 1/4NPT-3/8 BARB	014685	1
9	FITTING, 6SAE-4JIC 45 DEG. ELBOW	015488	3
10	FITTING, 1/4JIC-3/8 O-RING	P26284	4
11	BOLT, #10-24X1/2 SELF-TAPPING	F05015-7	12
12	WASHER, 10.5 FLAT ZINC	F81055-1	4
13	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	2
14	CLAMP, 11-16	F81080-31	1
15	WASHER, 6.4 FLAT ZINC	F81053-1	4
16	WASHER, Z6.1 SPLIT LOCK ZINC	F81053-3	4
17	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	4

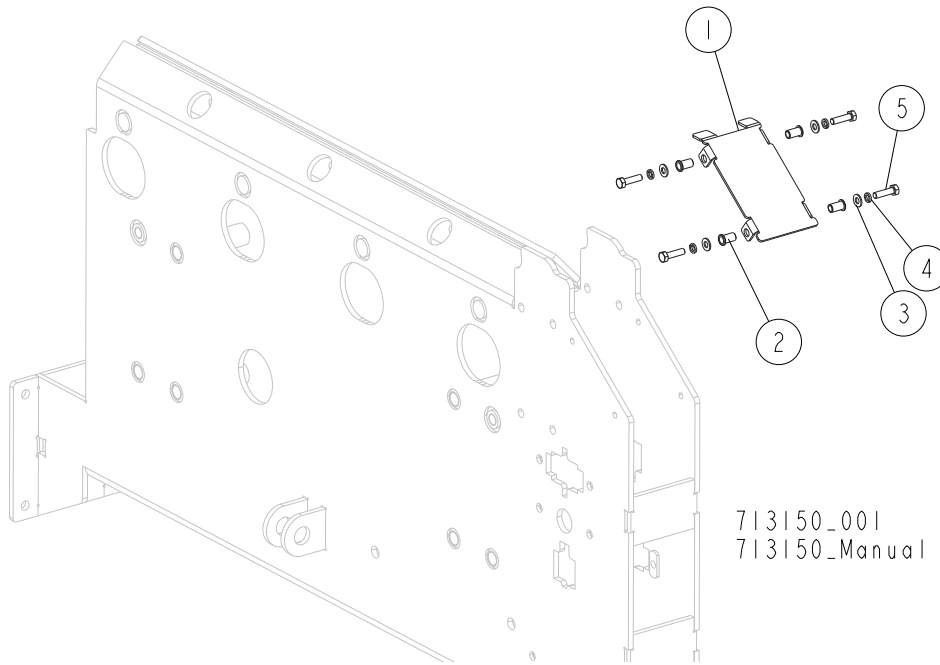
SECTION 5 BED FRAME ASSEMBLY

5.1 Bed Rail, WB2000



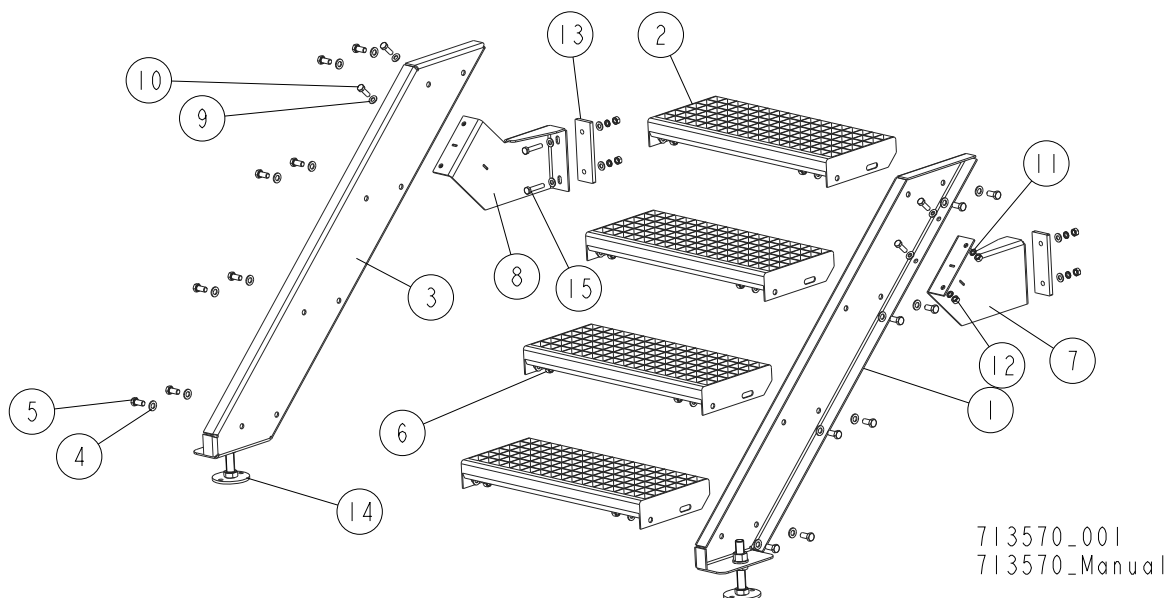
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	RAIL, BED - COMPLETE	710049	1
1	RAIL, WB2000 BED	710331-1	1
2	COVER, BED RAIL	710334	1
3	SCREW, M16x60-33H HEX ZINC SET W/FULL DOG POINT	F81006-56	4
4	NUT, M16 Fe/Zn5 8 HEX THIN ZINC	F81036-4	4
5	SCREW, M12X45-8.8 HEX SOCKET HEAD CAP ZINC	F81004-93	3
6	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	3
7	WASHER, 13 FLAT ZINC	F81056-1	6
	PLATE, CROSS BEAM COVER - COMPLETE	713152	1
8	PLATE, CROSS BEAM COVER	713151-1	1
9	NUT, M8 1.0-2.5 FTR-Z RIVET ZINC	F81032-9	4
10	WASHER, 8.4 FLAT ZINC	F81054-1	4
11	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4
12	BOLT, M8x30-5.8 HEX HEAD FULL THREAD ZINC	F81002-2	4

5.2 Cross Beam Cover, WB2000



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
	COVER, CROSS BEAM - COMPLETE	713150	1	
1	COVER, CROSS BEAM	713149-1	1	
2	NUT, M8 1.0-2.5 FTR-Z RIVET ZINC	F81032-9	4	
3	WASHER, 8.4 FLAT ZINC	F81054-1	4	
4	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	4	
5	BOLT, M8x30-5.8 HEX HEAD FULL THREAD ZINC	F81002-2	4	

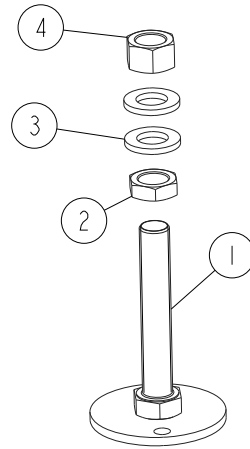
5.3 Ladder Assembly



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	LADDER ASSEMBLY	713570	1
1	PLATE WELDMENT, LADDER RIGHT	713567-1	1
2	STEP, LADDER	713569	4
3	PLATE WELDMENT, LADDER LEFT	713568-1	1
4	WASHER, 13 FLAT ZINC	F81056-1	32
5	BOLT, M12X25-8.8 HEX HEAD FULL THREAD ZINC	F81004-31	16
6	NUT, M12-8-B HEX ZINC	F81034-1	16
7	BRACKET, LADDER MOUNT (2)	713575-1	1
8	BRACKET, LADDER MOUNT (1)	713574-1	1
9	WASHER, 10.5 FLAT ZINC	F81055-1	16
10	BOLT, M10X30 5.8 HEX HEAD FULL THREAD ZINC	F81003-2	4
11	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	8
12	NUT, M10 8 HEX ZINC	F81033-3	8
13	PLATE, SPACER	713581-1	2
14	FOOT ASSEMBLY See Section 5.4	713584	2
15	BOLT, M10X50-8.8 HEX HEAD FULL THREAD ZINC	F81003-4	4

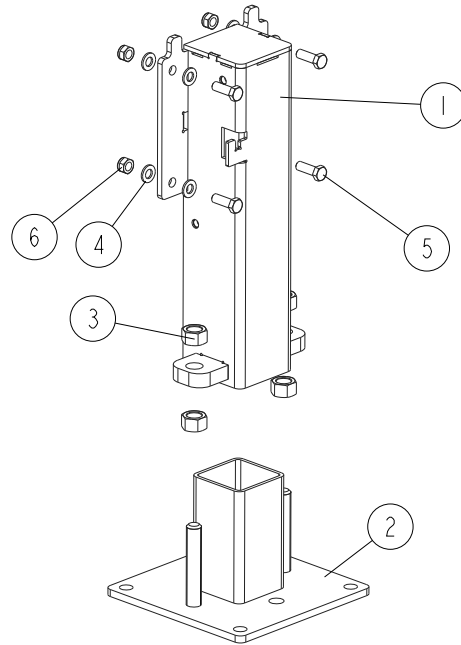
5.4 Foot Assembly

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REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
	FOOT ASSEMBLY	713584	1	
1	FOOT	713582-1	1	
2	NUT, M20X1.5 HEX THIN ZINC	F81037-7	1	
3	WASHER, 21 FLAT ZINC	F81059-2	2	
4	NUT, M20-8 HEX ZINC	F81037-1	1	

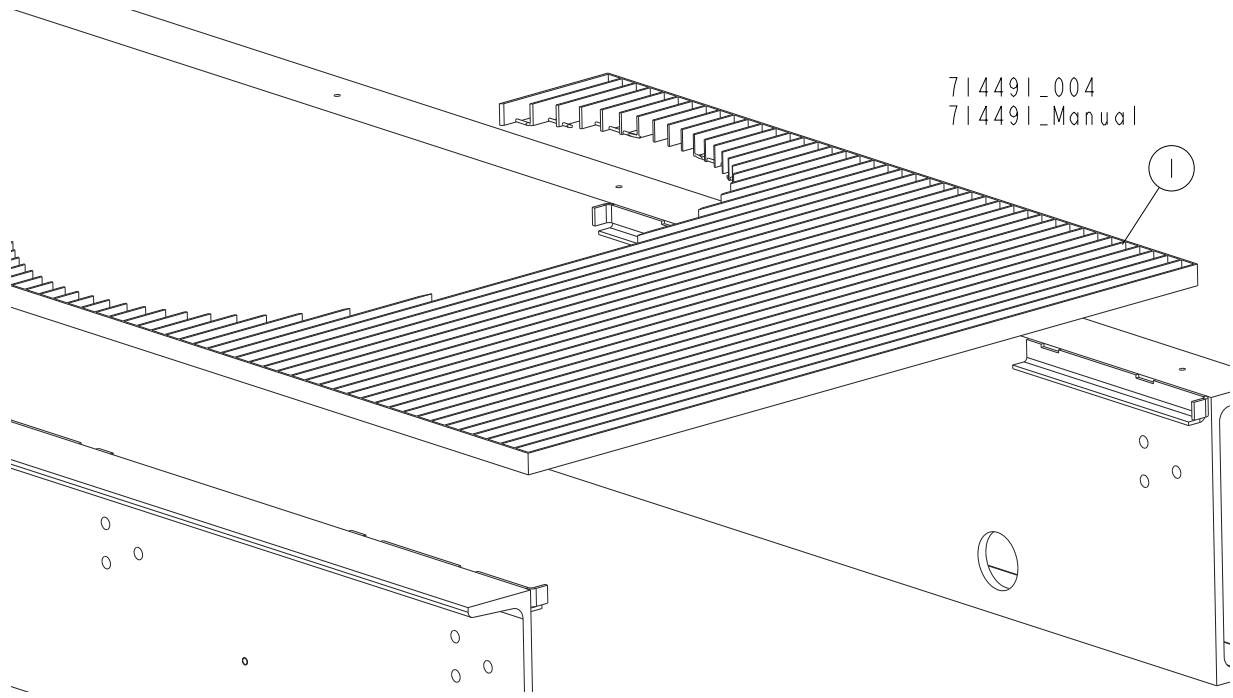
5.5 Leg Assembly



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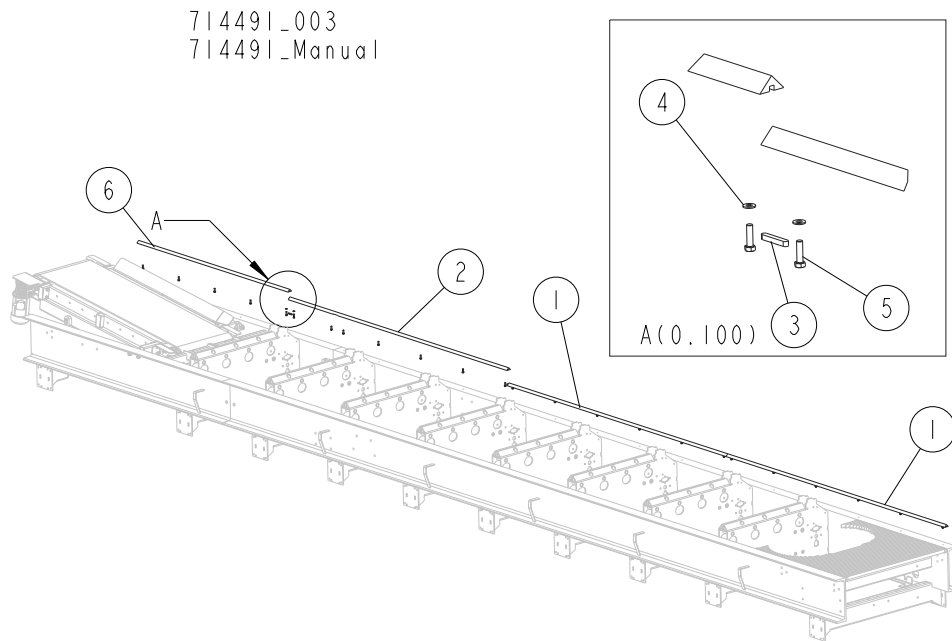
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
	LEG, BED - COMPLETE	714423	1	
1	LEG, WB2000 BED	714424-1	1	
2	FOOT WELDMENT, BED LEG	510897-1	1	
3	NUT, M20-8 HEX ZINC	F81037-1	4	
4	WASHER, 13 FLAT ZINC	F81056-1	8	
5	BOLT, M12X35 8.8 HEX HEAD FULL THREAD ZINC	F81004-24	4	
6	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4	

5.6 Inspection Platform Grid



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
1	GRID, 1180X1180X30 INSPECTION PLATFORM	710988-1	1	

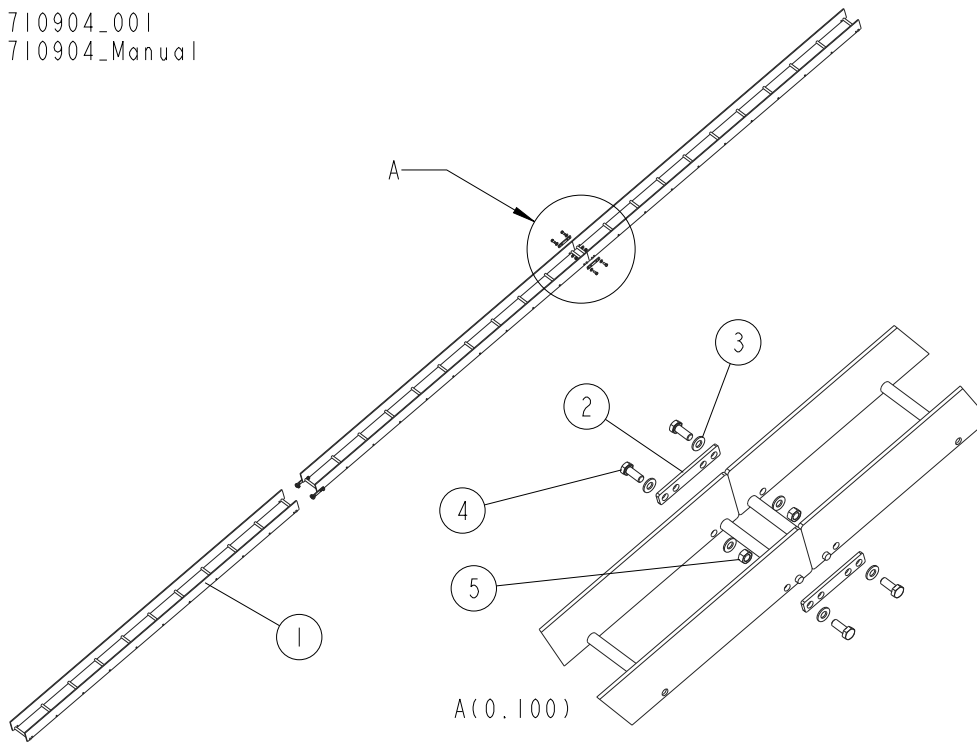
5.7 Angle Set



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
	ANGLE SET, WB2000 BED	714492	1	
1	ANGLE, WB2000 BED	714493	2	
2	ANGLE, WB2000 BED	714498	1	
3	KEY, A8X7X50 PARALLEL	088563	3	
4	WASHER, 8.4 FLAT ZINC	F81054-1	24	
5	BOLT, M8X30-5.8 HEX HEAD FULL THREAD ZINC	F81002-2	24	
6	ANGLE, WB2000 BED	714499	1	

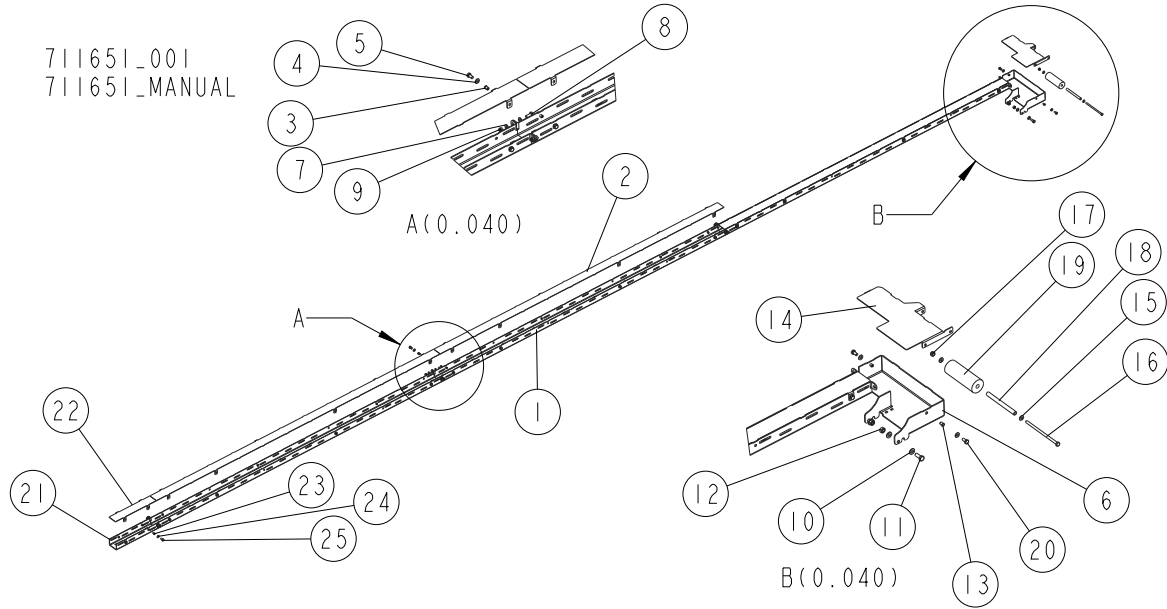
5.8 Wireway Assembly

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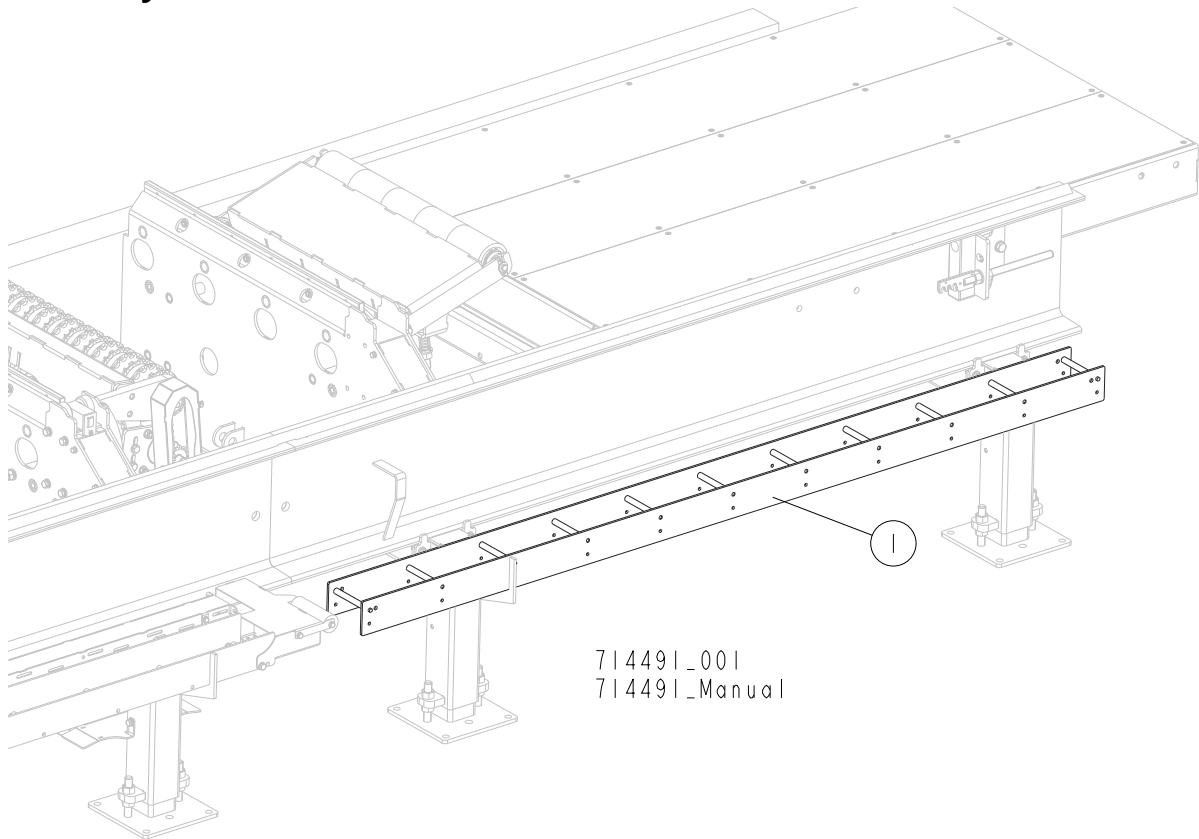
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	WIREWAY, WB2000 BED - COMPLETE	710904	1
1	WIREWAY WELDMENT, WB2000	710773-1	4
2	BAR, WIREWAY	710903-1	6
3	WASHER, 10.5 FLAT ZINC	F81055-1	24
4	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	12
5	NUT, M10 8 HEX ZINC	F81033-3	12

5.9 Cable Duct Kit, WB2000 "M" Frame



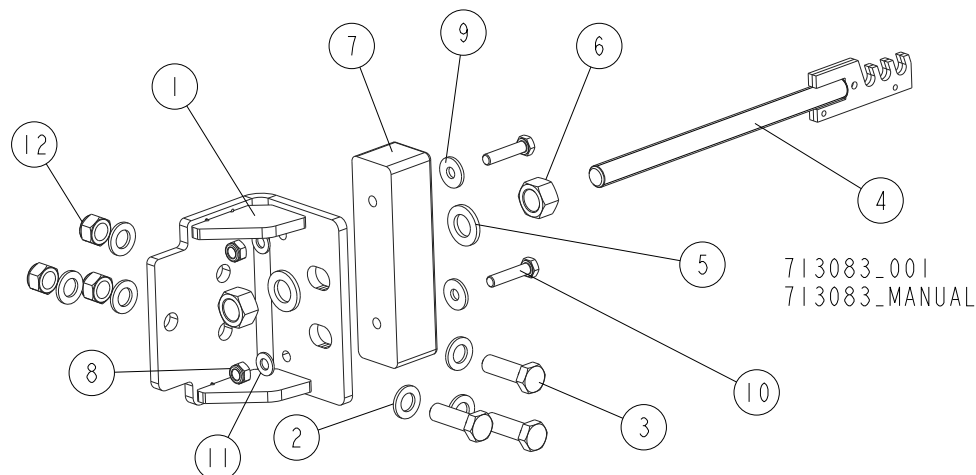
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	CABLE DUCT KIT, WB2000 "M" FRAME	711651	1
	DUCT, CABLE - COMPLETE	711910	3
1	DUCT, WB2000 CABLE	711644-1	1
2	COVER, CABLE DUCT	711646-1	1
3	NUT, M6 RIVET	F81033-18	8
4	WASHER, 8.4 FLAT ZINC	F81054-1	8
5	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	8
6	BRACKET, CABLE CHAIN CONNECTION	711647-1	1
7	WASHER, 8.4 FLAT ZINC	F81054-1	14
8	BOLT, M8X20 5.8 HEX HEAD FULL THREAD ZINC	F81002-1	6
9	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	6
10	WASHER, 10.5 FLAT ZINC	F81055-1	4
11	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	2
12	NUT, M10 8 HEX ZINC	F81033-3	2
13	NUT, M6 RIVET	F81033-18	2
	COVER W/ROLLER	713239	1
14	COVER, CONNECTION BRACKET	713236-1	1
15	WASHER, 8.4 FLAT ZINC	F81054-1	2
16	BOLT, M8X160-8.8-B HEX HEAD ZINC	F81002-22	1
17	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	1
18	TUBE, 13X2X142.5	713237	1
19	ROLLER	713238	1
20	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	2
	DUCT, CABLE - COMPLETE	713250	1
21	DUCT, WB2000 CABLE	713251-1	1
22	COVER, CABLE DUCT	713252-1	1
23	NUT, M6 RIVET	F81033-18	7
24	WASHER, 8.4 FLAT ZINC	F81054-1	4
25	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	4

5.10 Wireway



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
	WIREWAY WELDMENT	713616-1	1	

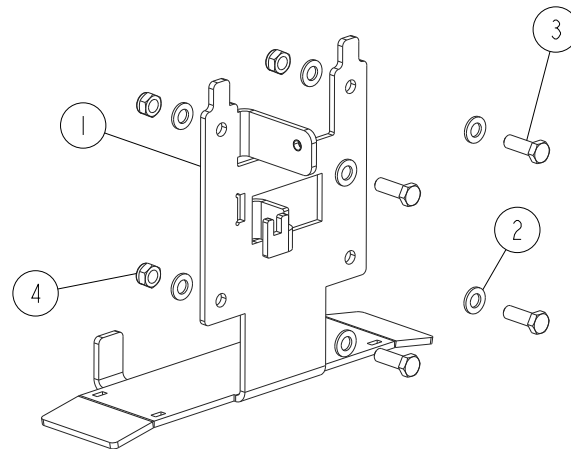
5.11 Mast Stop Assembly



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	STOP ASSEMBLY, MAST	713083	1
1	STOP WELDMENT, MAST	713084-1	1
2	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6
3	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-38	3
4	TENSIONER, 12B1 CHAIN	713087-1	1
5	WASHER, 21 FLAT ZINC	F81059-2	2
6	NUT, M20-8 HEX ZINC	F81037-1	2
7	BUMPER, RUBBER	089717	1
8	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	2
9	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	2
10	BOLT, M10X45 HEX HEAD FULL THREAD ZINC	F81003-3	2
11	WASHER, 10.5 FLAT ZINC	F81055-1	2
12	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	3

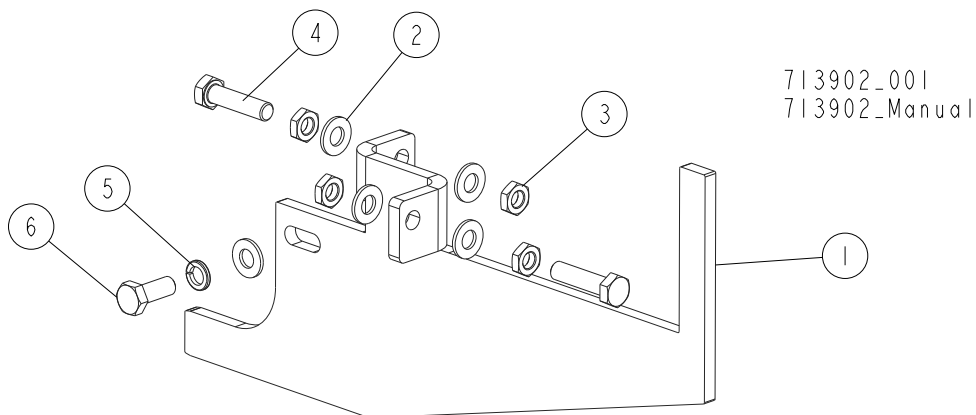
5.12 Hydraulic Hose Hanger

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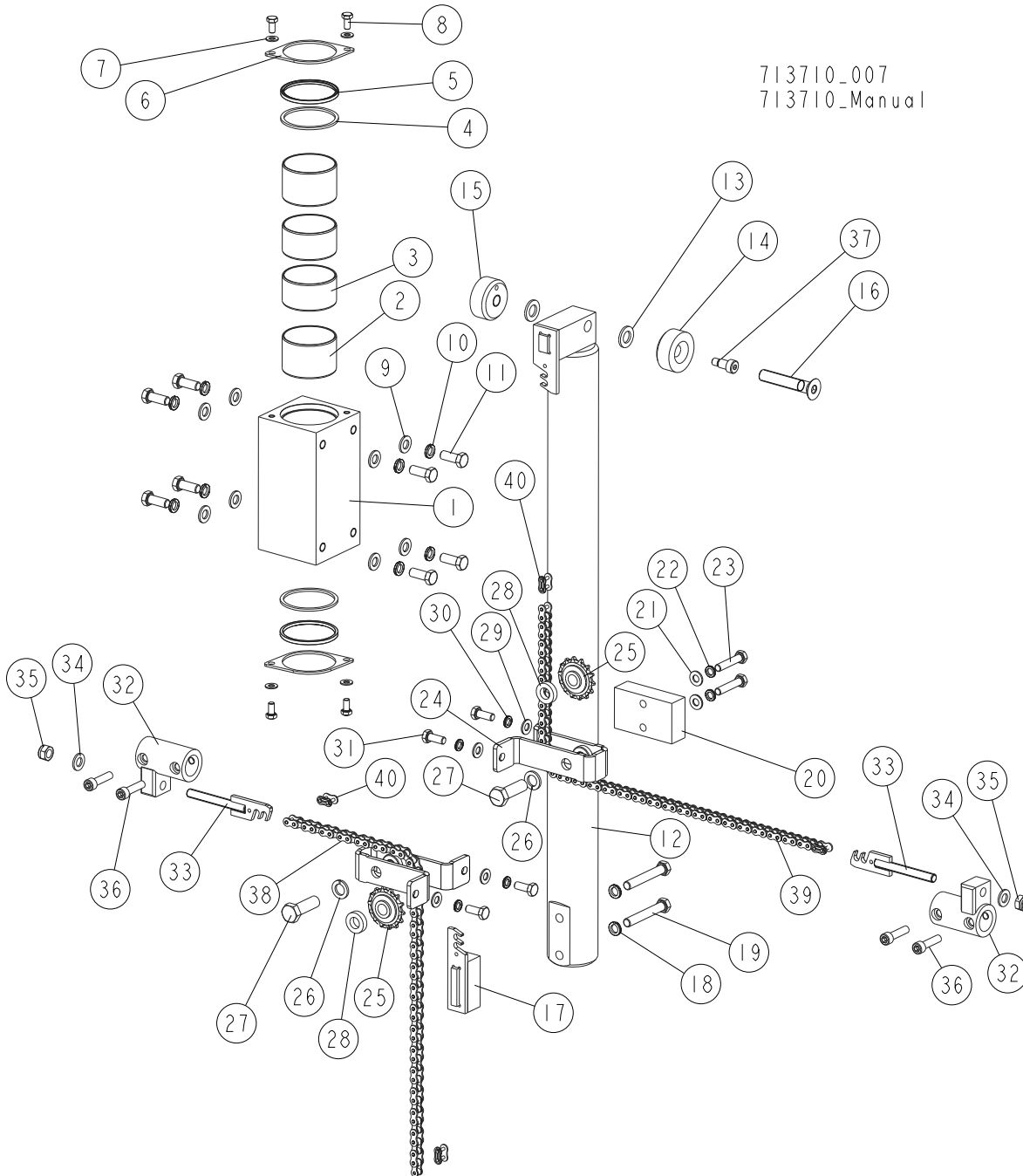
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
	HANGER, HYDRAULIC HOSE - COMPLETE	713995	1	
1	PLATE, HYDRAULIC HOSE HANGER	713905-1	1	
2	WASHER, 13 FLAT ZINC	F81056-1	8	
3	BOLT, M12X35 8.8 HEX HEAD FULL THREAD ZINC	F81004-24	4	
4	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4	

5.13 Wireway Bracket



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
	PLATE, WIREWAY BRACKET - COMPLETE	713902	1	
1	PLATE, WIREWAY BRACKET	713903-1	1	
2	WASHER, 10.5 FLAT ZINC	F81055-1	5	
3	NUT, M10-04-A HEX THIN ZINC	F81033-6	4	
4	BOLT, M10X40-8.8 HEX HEAD FULL THREAD ZINC	F81003-16	2	
5	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	1	
6	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	1	

5.14 Side Support

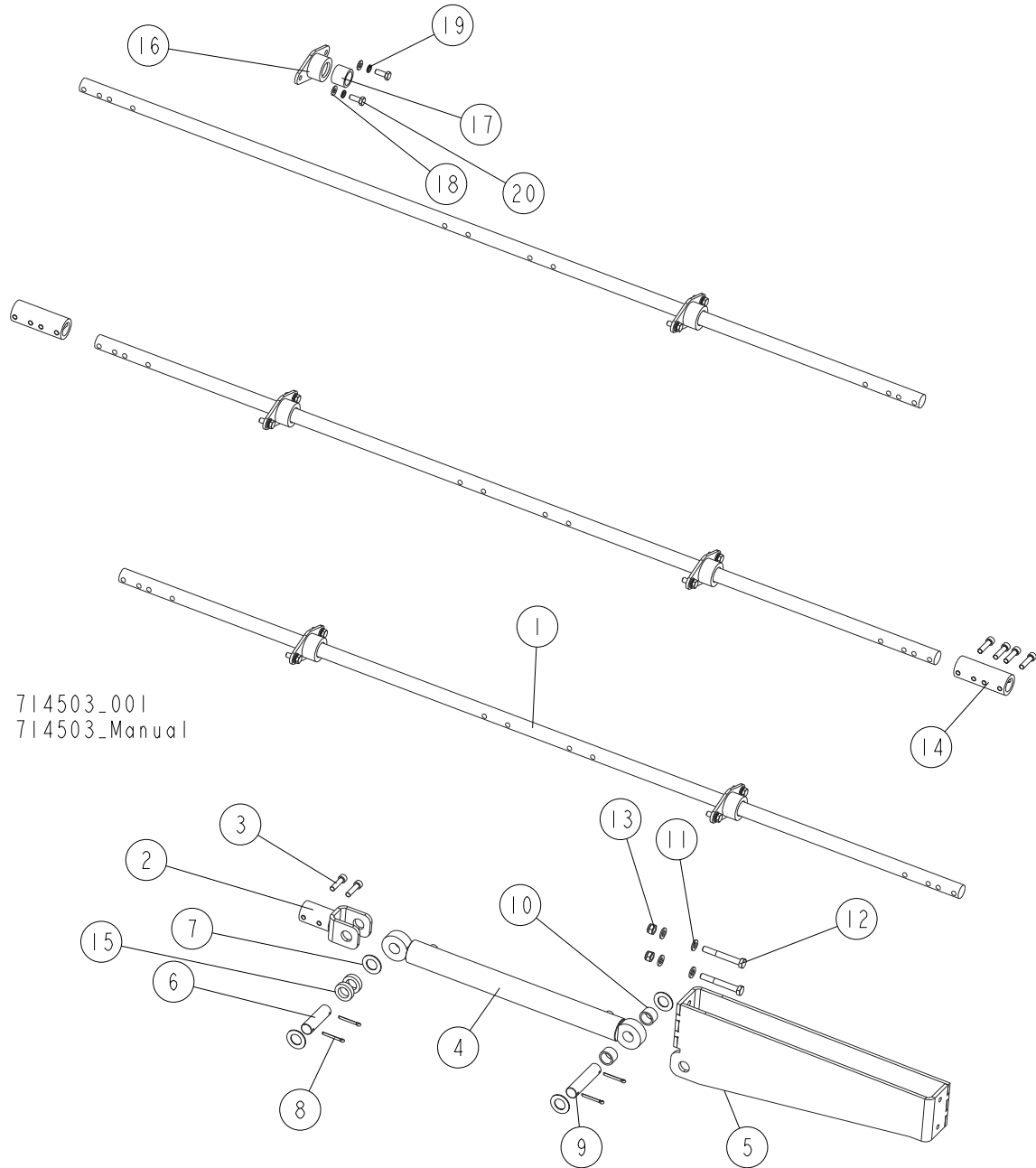


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REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	SUPPORT, SIDE - COMPLETE	713114	5
	BLOCK, SIDE SUPPORT GUIDE - COMPLETE	713108	1
	BLOCK, SIDE SUPPORT GUIDE W/BUSHINGS	713107	1
1	BLOCK, SIDE SUPPORT GUIDE	713146	1
2	BUSHING, 7050BS SELF-LUBRICATING	713131	2
3	BUSHING, 7040BS SELF-LUBRICATING	713130	2
4	WASHER, 71/80-3	713133	2
5	WIPER, ZZ 70X80X5/7 NBR	713134	2
6	PLATE, COVER	713132	2
7	WASHER, 8.4 FLAT ZINC	F81054-1	4

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
8	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	4	
9	WASHER, 13 FLAT ZINC	F81056-1	8	
10	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	8	
11	BOLT, M12X30 8.8 HEX HEAD FULL THREAD ZINC	F81004-22	8	
12	SUPPORT WELDMENT, SIDE	711965	1	
13	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2	
14	ROLLER, SIDE SUPPORT	713109-1	1	
15	ROLLER, SIDE SUPPORT	713110-1	1	
16	SCREW, M16X90-8.8 DIN 7991/BN1422 FLAT SOCKET HEAD CAP ZINC	F81006-62	1	
17	BRACKET, CHAIN	711995-1	1	
18	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	2	
19	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	2	
20	BLOCK, SIDE SUPPORT POLYAMIDE	713106	1	
21	WASHER, 10,5 FLAT ZINC	F81055-1	2	
22	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	2	
23	BOLT, M10X50-8.8 HEX HEAD FULL THREAD ZINC	F81003-4	2	
	SPROCKET ASSEMBLY	711976	2	
24	BRACKET, LEFT SPROCKET MOUNT	713099-1	1	
25	SPROCKET, 08B Z=14	711991	1	
26	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	1	
27	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-38	1	
28	WASHER, 16.5/30-6 ZINC-PLATED	711977-1	1	
29	WASHER, 10.5 FLAT ZINC	F81055-1	2	
30	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	2	
31	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	2	
	TENSIONER ASSEMBLY, CHAIN	711984	2	
32	BRACKET WELDMENT, CHAIN TENSIONER	713094-1	1	
33	TENSIONER, CHAIN	711641-1	1	
34	WASHER, 13 FLAT ZINC	F81056-1	1	
35	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	1	
36	SCREW, M10X40-8.8 HEX SOCKET HEAD CAP ZINC	F81003-22	2	
37	BOLT, 12/M10X16 12.9 ISO7379/BN1359 BOSSARD SHOULDER	F81003-64	1	
38	CHAIN, 08B-1 L=682MM	713636	1	
39	CHAIN, 08B-1 L=555MM	713637	1	
40	LINK, 08B-1PZ MASTER	091625	4	

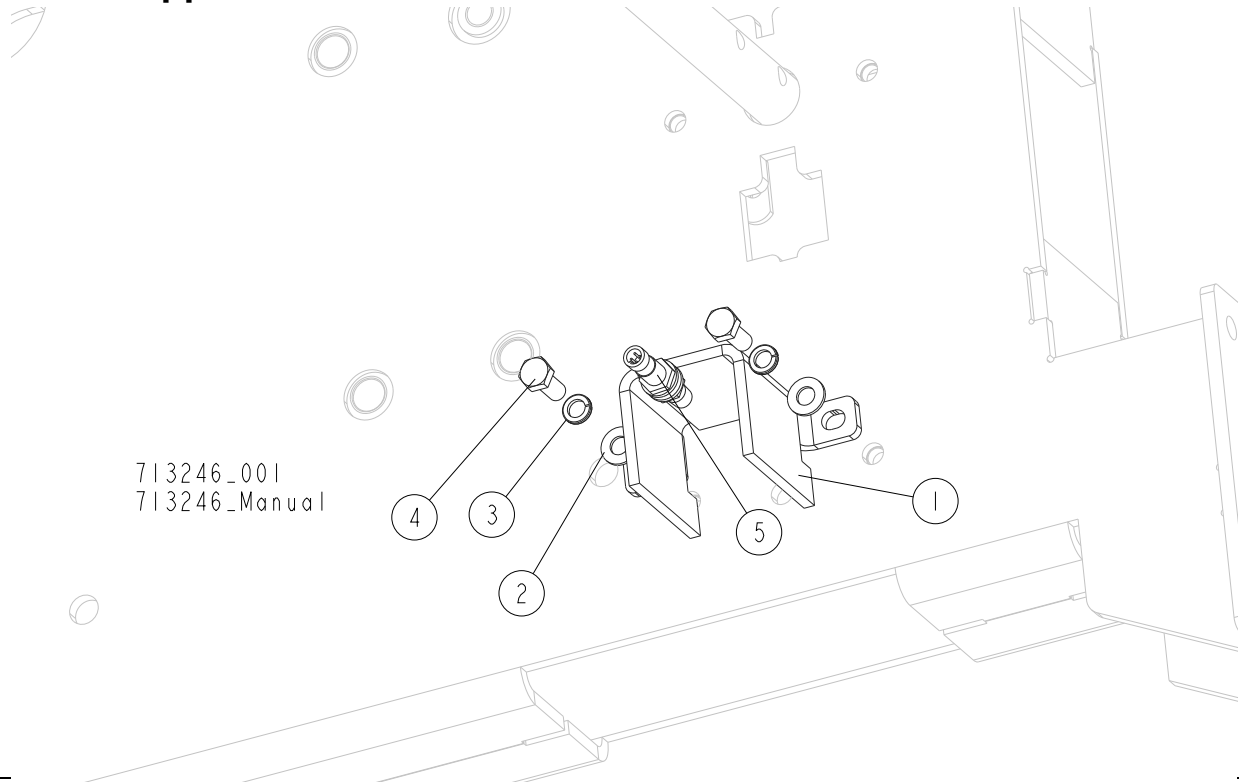
5.15 Side Support Drive Assembly



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	DRIVE ASSEMBLY, SIDE SUPPORT	714503	1
1	ROD, SIDE SUPPORT DRIVE	713828	3
2	BRACKET WELDMENT, CYLINDER	713101	1
3	SCREW, M10X40-8.8 HEX SOCKET HEAD CAP ZINC	F81003-22	10
4	CYLINDER, CJ-S578-16-40/28/350 HYDRAULIC	710784	1
5	BRACKET, HYDRAULIC CYLINDER	713750-1	1
6	PIN, 25X85.5	713111-1	1
7	WASHER, 25.1X44X2	711319	4
8	PIN, S-FE 5X40 COTTER	F81043-31	4
9	PIN, 25X107.5	713112-1	1

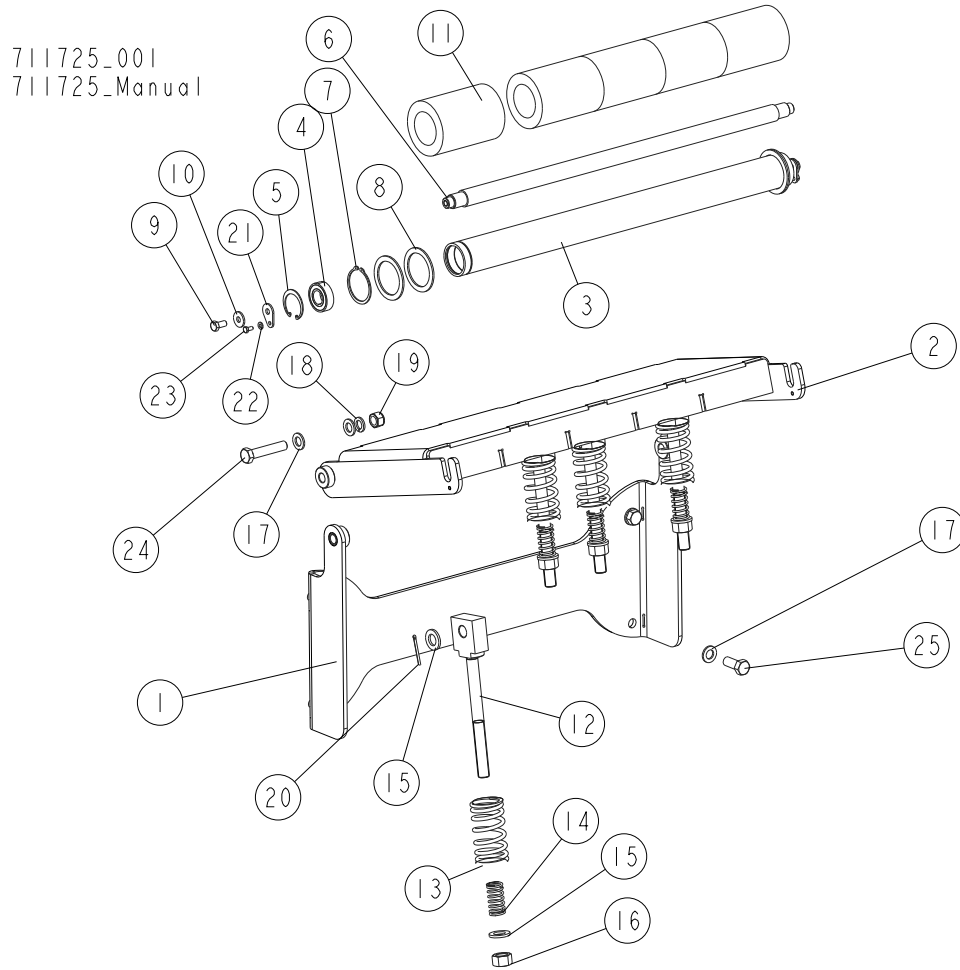
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
10	BUSHING, 25/30-20 ZINC-PLATED	713113-1	2	
11	WASHER, 13 FLAT ZINC	F81056-1	4	
12	BOLT, M12X90 8.8 HEX HEAD ZINC	F81004-2	2	
13	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	2	
14	BUSHING, SIDE SUPPORT DRIVE	711996	2	
15	BUSHING, 25.5/40-10	713127-1	2	
	BUSHING ASSEMBLY, ROD SLIDE	713098	6	
16	BUSHING WELDMENT, ROD SLIDE	711988-1	1	
17	BUSHING, 30.1/40-30	711985	1	
18	WASHER, 10.5 FLAT ZINC	F81055-1	2	
19	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	2	
20	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	2	

5.16 Side Support Sensor



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	SENSOR, SIDE SUPPORT - COMPLETE	713246	1
1	GUARD, SIDE SUPPORT SENSOR	713218-1	1
2	WASHER, 10.5 FLAT ZINC	F81055-1	2
3	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	2
4	BOLT, M10X25 8.8 HEX HEAD FULL THREAD ZINC	F81003-11	2
5	SENSOR, BES M12MG-PSC80F-S04G INDUCTIVE	093168	1

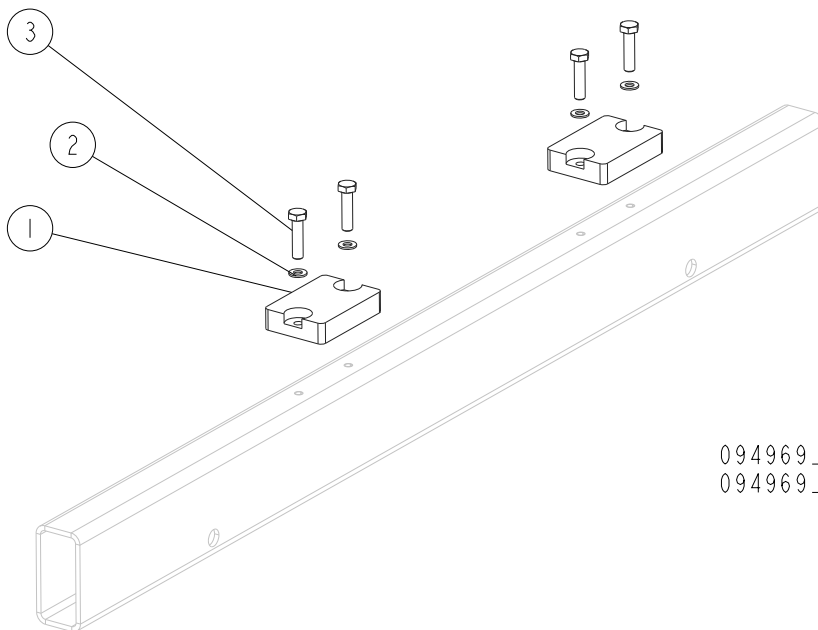
5.17 Board Removal Bumper Assembly



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
	BUMPER ASSEMBLY, WB2000 BOARD REMOVAL	711725	1
1	BRACKET WELDMENT, BUMPER PLATE MOUNT	711726-1	1
2	PLATE WELDMENT, BOARD REMOVAL BUMPER	509547-1	1
	ROLLER W/RUBBER BUSHING	514758	1
	ROLLER, LT300	091782-1	1
3	TUBE, ROLLER	091781	1
4	BEARING, 6205 2RS BALL	091804	2
5	RING, W52 INSIDE RETAINING	091805	2
6	SHAFT, ROLLER	091793	1
7	RING, Z60 OUTSIDE RETAINING	F81090-62	2
8	RING, 61/80X3 SPACER	515895	4
9	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZINC	F81003-1	2
10	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	2
11	ROLLER, RUBBER	517493	5
12	ROD WELDMENT, BUMPER SPRING	510818-1	4
13	SPRING, 110x46x6.5 CUSHION	510815	4
14	SPRING, 60X23X3	088992	4
15	WASHER, 21 FLAT ZINC	F81059-2	8
16	NUT, M20-8 HEX ZINC	F81037-1	4
17	WASHER, 17 SPLIT LOCK ZINC	F81058-1	8

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
18	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	2	
19	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2	
20	PIN, S-ZN-4X45 COTTER	F81043-22	4	
21	WASHER, WM4000 ROLLER MOUNTING	510874-1	2	
22	WASHER, 6.4 FLAT ZINC	F81053-1	2	
23	BOLT, M6X12 8.8 HEX HEAD FULL THREAD ZINC	F81001-7	2	
24	BOLT, M16X80-8.8 HEX HEAD FULL THREAD ZINC	F81006-11	2	
25	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	4	

5.18 Rubber Bumper

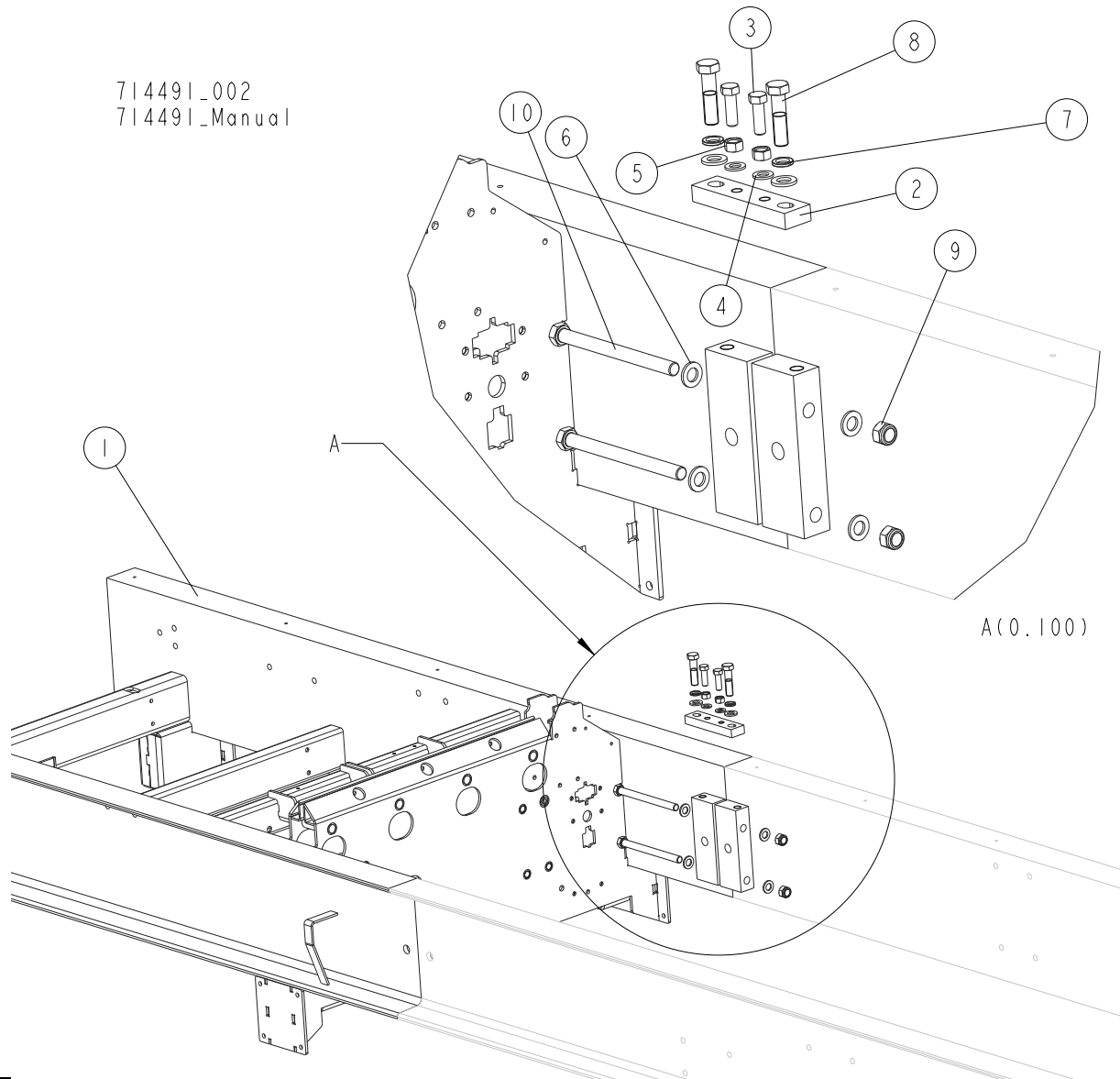


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REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
1	BUMPER, GRENE 70 3201 0010 RUBBER	094969	2	
2	WASHER, 8.4 FLAT ZINC	F81054-1	4	
3	BOLT, M10X40-8.8 HEX HEAD FULL THREAD ZINC	F81003-16	4	

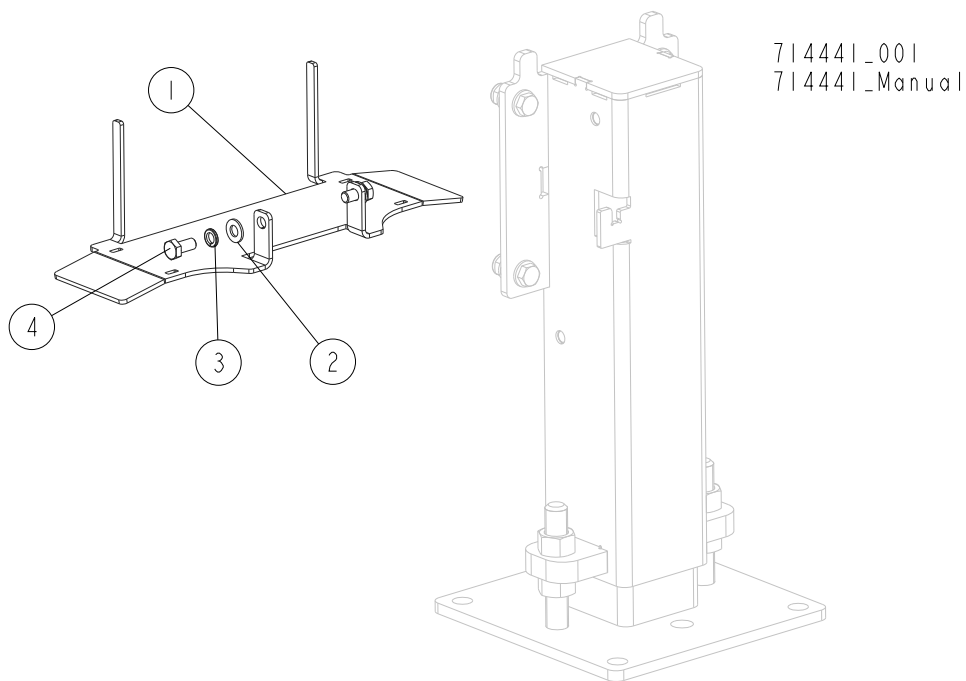
5.19 Bed Frame Extension Section

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REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY
1	SECTION, WB2000 M BED FRAME	713910-1	1
2	BLOCK, BED FRAME CONNECTION	713956-1	2
3	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	4
4	WASHER, 17 SPLIT LOCK ZINC	F81058-1	4
5	NUT, M16-8 HEX ZINC	F81036-1	4
6	WASHER, 21 FLAT ZINC	F81059-2	12
7	WASHER, 20.5 SPLIT LOCK ZINC	F81059-1	4
8	BOLT, M20X80-8.8 HEX HEAD FULL THREAD ZINC	F81007-10	4
9	BOLT, M20-8-A HEX NYLON ZINC LOCK	F81037-2	4
10	BOLT, M20X240-8.8 HEX HEAD FULL THREAD ZINC	F81007-1	4

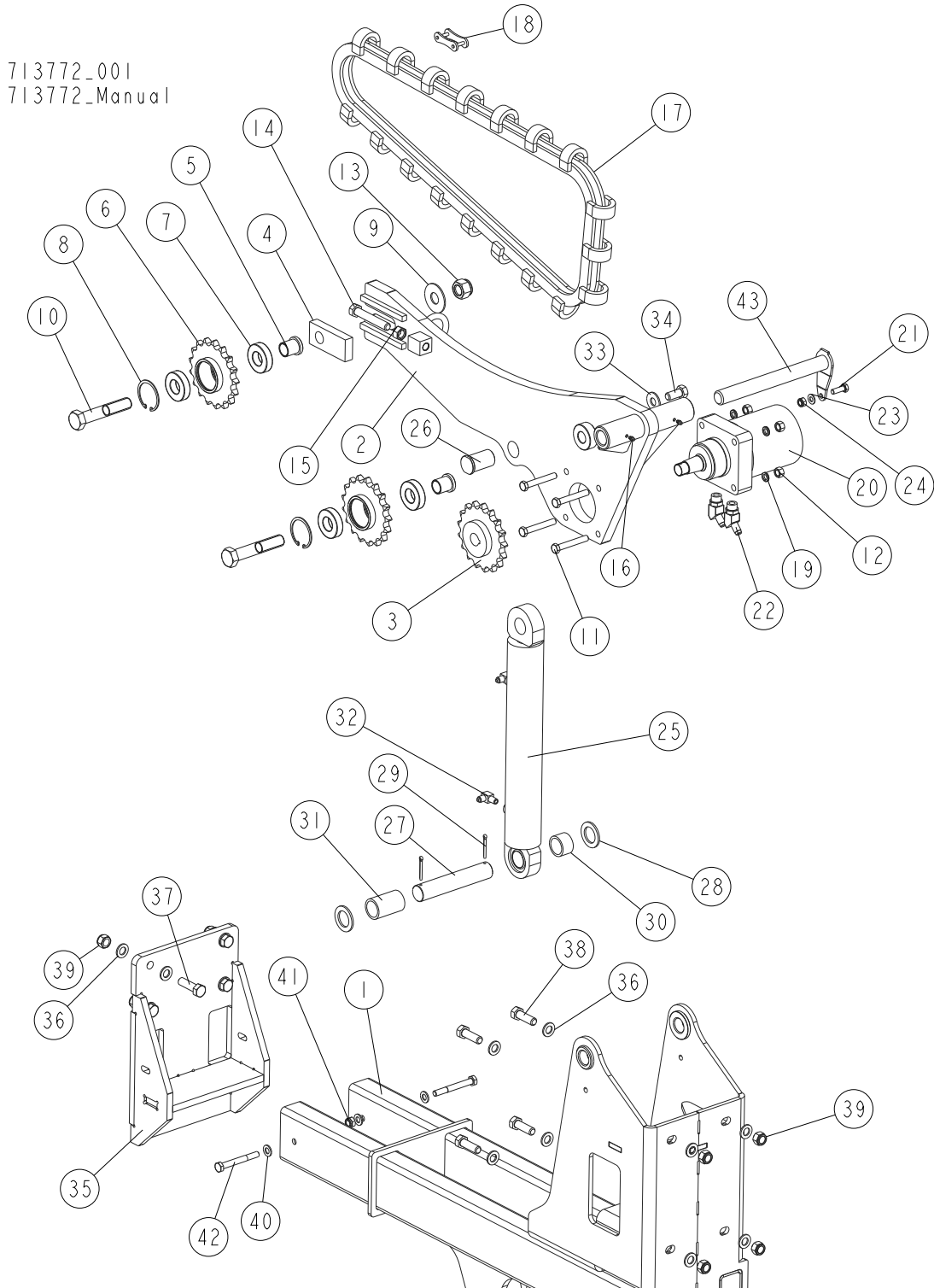
5.20 Hydraulic Hose Hanger



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART#	QTY	
	BRACKET, HYDRAULIC HOSE HANGER - COMPLETE	714441	1	
1	BRACKET, HYDRAULIC HOSE HANGER	714422-1	1	
2	WASHER, 10.5 FLAT ZINC	F81055-1	2	
3	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	2	
4	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZINC	F81003-1	2	

SECTION 6 HYDRAULIC SYSTEM

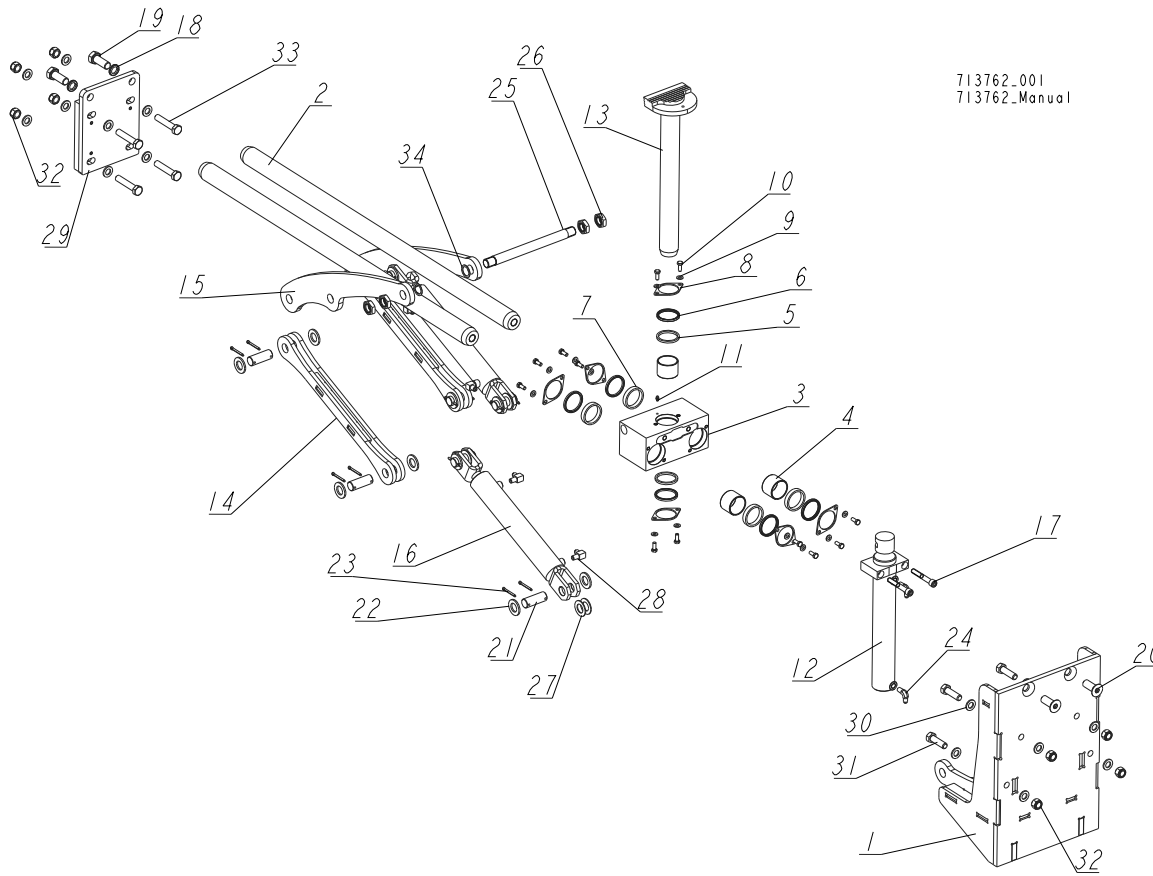
6.1 Chain Log Turner



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY
	TURNER, WB2000 CHAIN - COMPLETE	713772	1
1	MOUNT WELDMENT, CHAIN TURNER	713773-1	1
	TURNER, WB2000 CHAIN	710490	1
2	ARM WELDMENT, CHAIN LOG TURNER	710495-1	1

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY	
3	SPROCKET, LOG TURNER	092339	1	
4	PLATE, LOG TURNER CHAIN TENSION	095664-1	1	
5	BUSHING, LOG TURNER	095663-1	2	
	COMPLETE SPROCKET	092399	2	
6	SPROCKET W/HUB	093290	1	
7	BEARING, 6206 25 IN IDLER	093292	2	
8	RING, 62W INSIDE RETAINING	F81090-1	1	
9	WASHER, 25X63 ZINC-PLATED	088585-1	1	
10	BOLT, M24X120-8.8 HEX HEAD	F81009-4	2	
11	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	4	
12	NUT, M12-8-B HEX ZINC	F81034-1	4	
13	NUT, M24 Z PN-EN ISO 7040 NYLON	F81039-8	2	
14	BOLT, M16X100-8.8 HEX HEAD FULL THREAD ZINC	F81006-2	1	
15	NUT, M16-8 HEX ZINC	F81036-1	1	
16	FITTING, M6 TYPE A STRAIGHT GREASE	086280	2	
17	CHAIN, LOG TURNER	711157	1	
18	LINK, MASTER	093427	1	
19	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	4	
20	MOTOR, TG0475US080AABP HYDRAULIC	007331-2	1	
21	BOLT, M10X30 5.8 HEX HEAD FULL THREAD ZINC	F81003-2	1	
22	FITTING, #10SAE-3/8JIC 45 ELBOW	034538	2	
23	WASHER, 10.5 FLAT ZINC	F81055-1	1	
24	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	1	
25	CYLINDER, CJ-SXXX-16-63/36/250 HYDRAULIC	713984	1	
26	PIN, 35X70 DIA. 40-5 ZINC-PLATED	710792-1	1	
27	PIN, 34.9X188 ZINC-PLATED	710972-1	1	
28	WASHER, 35.2/55-4 ZINC-PLATED	507582-1	2	
29	PIN, S-FE 5X40 COTTER	F81043-31	2	
30	BUSHING, 35/44X27.5	710983-1	1	
31	BUSHING, 35/44X69.5	710984-1	1	
32	FITTING, 3/8JIC-1/4NPT 90L	015491	2	
33	WASHER, 17/40-3 ZINC-PLATED	089360-1	1	
34	SCREW, ISO 4017-M16X35-8.8-A2E HEX HEAD	F81006-45	1	
35	BRACKET, CHAIN LOG TURNER	713781	1	
36	WASHER, 17 SPLIT LOCK ZINC	F81058-1	16	
37	BOLT, M16X55-8.8 HEX HEAD FULL THREAD ZINC	F81006-61	4	
38	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	4	
39	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	8	
40	WASHER, 13 FLAT ZINC	F81056-1	4	
41	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	2	
42	BOLT, M12X100-8.8 HEX HEAD ZINC	F81004-3	2	
43	PIN, 30X290 W/PLATE	710505-1	1	

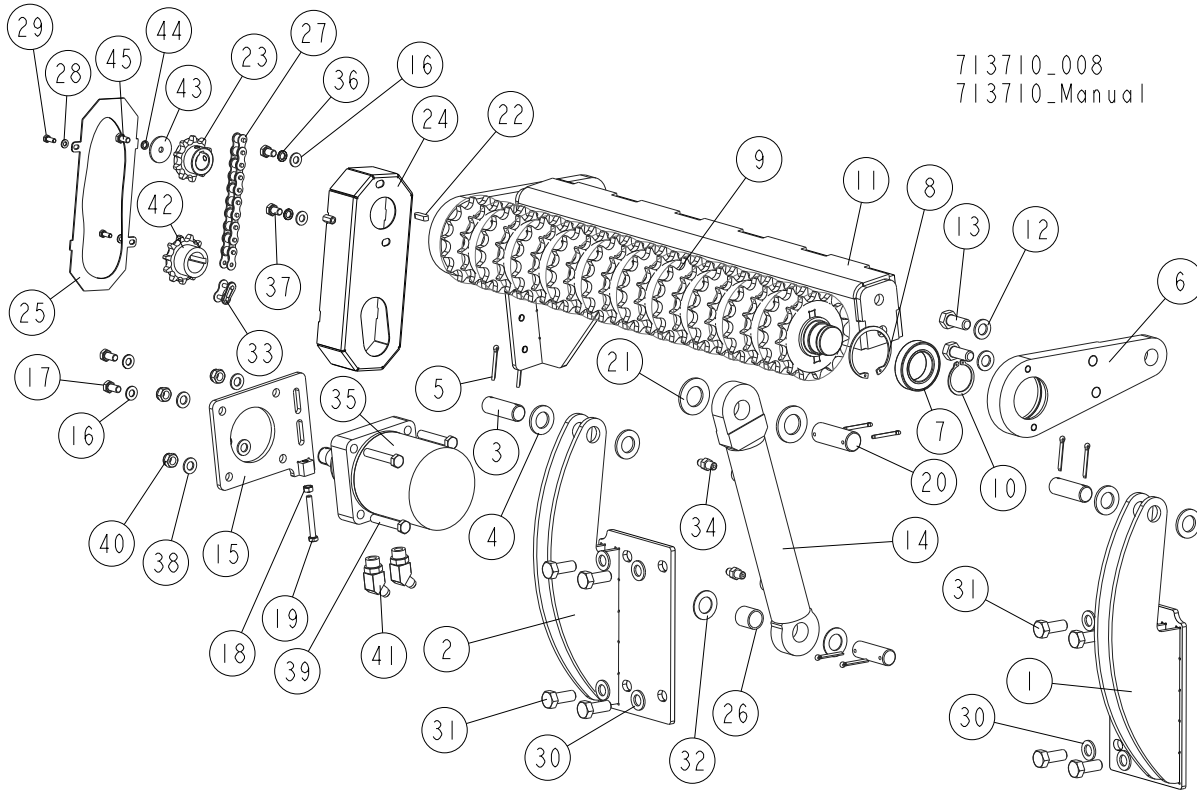
6.2 Middle Log Clamp, WB2000



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY
	CLAMP, WB2000 MIDDLE	713762	1
1	MOUNT WELDMENT, MIDDLE CLAMP	713763-1	1
2	ROD, LOG CLAMP HORIZONTAL	710731	2
	BLOCK, STEEL W/BUSHINGS - COMPLETE	711599	1
	BLOCK, STEEL W/BUSHINGS	711598-1	1
3	BLOCK, STEEL	711577	1
4	BUSHING, 5040BS SELF-LUBRICATING	088660	6
5	WASHER, 51/60-5	089324	2
6	RING, ZZ 50x60x5/7 NBR WIPER	088587	6
7	WASHER, WIPER (WIDE)	711166	4
8	PLATE, COVER	088887-1	6
9	WASHER, 8.4 FLAT ZINC	F81054-1	12
10	BOLT, M8x20-8.8-B HEX HEAD FULL THREAD ZINC	F81002-4	12
11	FITTING, 3/16X3/16 STRAIGHT GREASE	P04107	1
12	CYLINDER, C-J-S582-16-50/35/300 HYDRAULIC	711617	1
13	ROD ASSEMBLY, VERTICAL	710735-1	1
14	ARM WELDMENT, LOG CLAMP	711580-1	2
15	ARM, LOG CLAMP	711602-1	2
16	CYLINDER, C-J-S606-16-50/28/250 HYDRAULIC	711594	2
17	SCREW, M12x80-8.8 HEX SOCKET HEAD CAP ZINC	F81004-20	2
18	WASHER, 20.5 SPLIT LOCK ZINC	F81059-1	2
19	BOLT, M20x50 8.8 HEX HEAD FULL THREAD ZINC	F81007-17	2

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY	
20	SCREW, M20x1.5x50-8.8-B DIN 7991 FLAT SOCKET HEAD CAP ZINC	F81007-16	2	
21	PIN, 25X67	711605-1	8	
22	WASHER, 25 FLAT ZINC	F81061-3	16	
23	PIN, S-FE 5X40 COTTER	F81043-31	16	
24	FITTING, 1/4NPTX1/4JIC MALE ELBOW	P09142	1	
25	SHAFT, MAIN CLAMP	711606-1	4	
26	NUT, M24-04-B HEX THIN ZINC	F81039-3	4	
27	WASHER, 25.1x44x2	711319	8	
28	FITTING, 3/8JIC-1/4NPT 90L	015491	4	
29	PLATE, MOUNTING	713771-1	1	
30	WASHER, 17 SPLIT LOCK ZINC	F81058-1	16	
31	BOLT, M16x55-8.8 HEX HEAD FULL THREAD ZINC	F81006-61	4	
32	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	8	
33	BOLT, M16x80 8.8-B HEX HEAD FULL THREAD ZINC	F81006-11	4	
34	WASHER, 26/35-1 NYLON	714532	2	

6.3 Driven Log Levelling Roller - Left

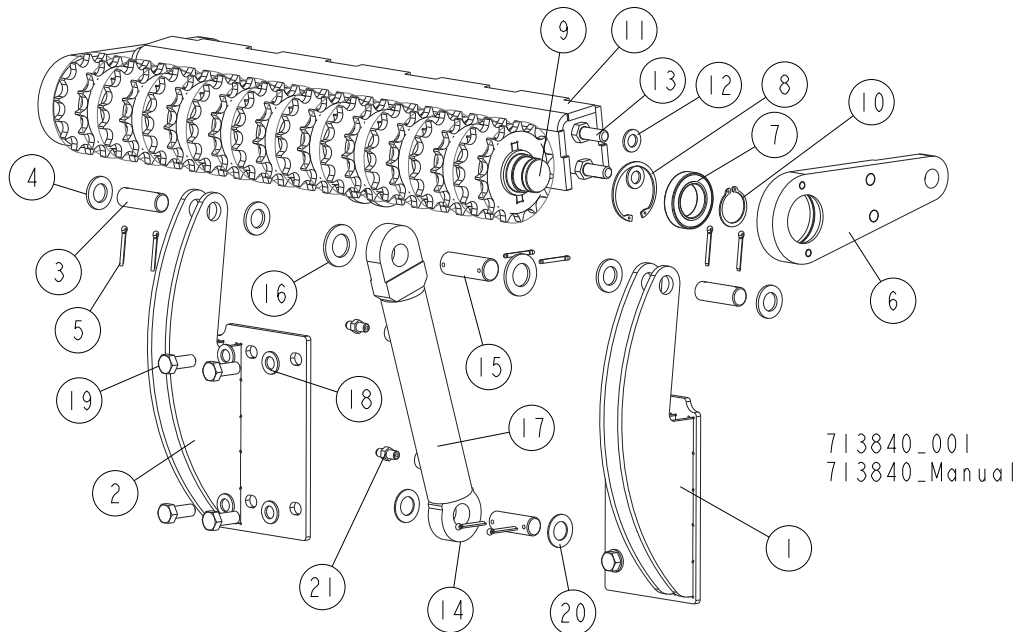


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REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY
	ROLLER, LEFT DRIVEN LOG LEVELLING	711517	1
1	MOUNT WELDMENT, RIGHT	710531-1	1
2	MOUNT WELDMENT, LEFT	710749-1	1
3	PIN, 24.9X75 ZINC-PLATED	088659-1	3
4	WASHER, 25 FLAT ZINC	F81061-3	4
5	PIN, S-FE 5X40 COTTER	F81043-31	8
	ARM, LEFT LOG LEVELLING ROLLER - COMPLETE	711522	1
	BRACKET WELDMENT, DRIVEN LOG LEVELLING ROLLER	710747	2
6	BRACKET, ROLLER	710746-1	1
7	BEARING, 6009.2RSR (FAG) ROLLING	096025	1
8	RING, W 75 INSIDE RETAINING	F81090-41	1
9	ROLLER, DRIVEN LOG LEVELLING - COMPLETE	710716-1	1
10	RING, Z 45 OUTSIDE RETAINING	F81090-32	2
11	MOUNT WELDMENT, CYLINDER - LEFT	711518-1	1
12	WASHER, 17 SPLIT LOCK ZINC	F81058-1	4
13	BOLT, M16x40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	4
14	CYLINDER, CJ-S579-16-50/28/145 HYDRAULIC	710756	1
15	PLATE WELDMENT, HYDRAULIC MOTOR	711917-1	1
16	WASHER, 10.5 FLAT ZINC	F81055-1	4
17	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZINC	F81003-1	2
18	NUT, M8-8-B HEX ZINC	F81032-1	1
19	BOLT, M8X65 8.8 HEX HEAD FULL THREAD ZINC	F81002-9	1
20	PIN, 30X83	710799-1	1
21	WASHER, 31 FLAT ZINC	F81061-9	2

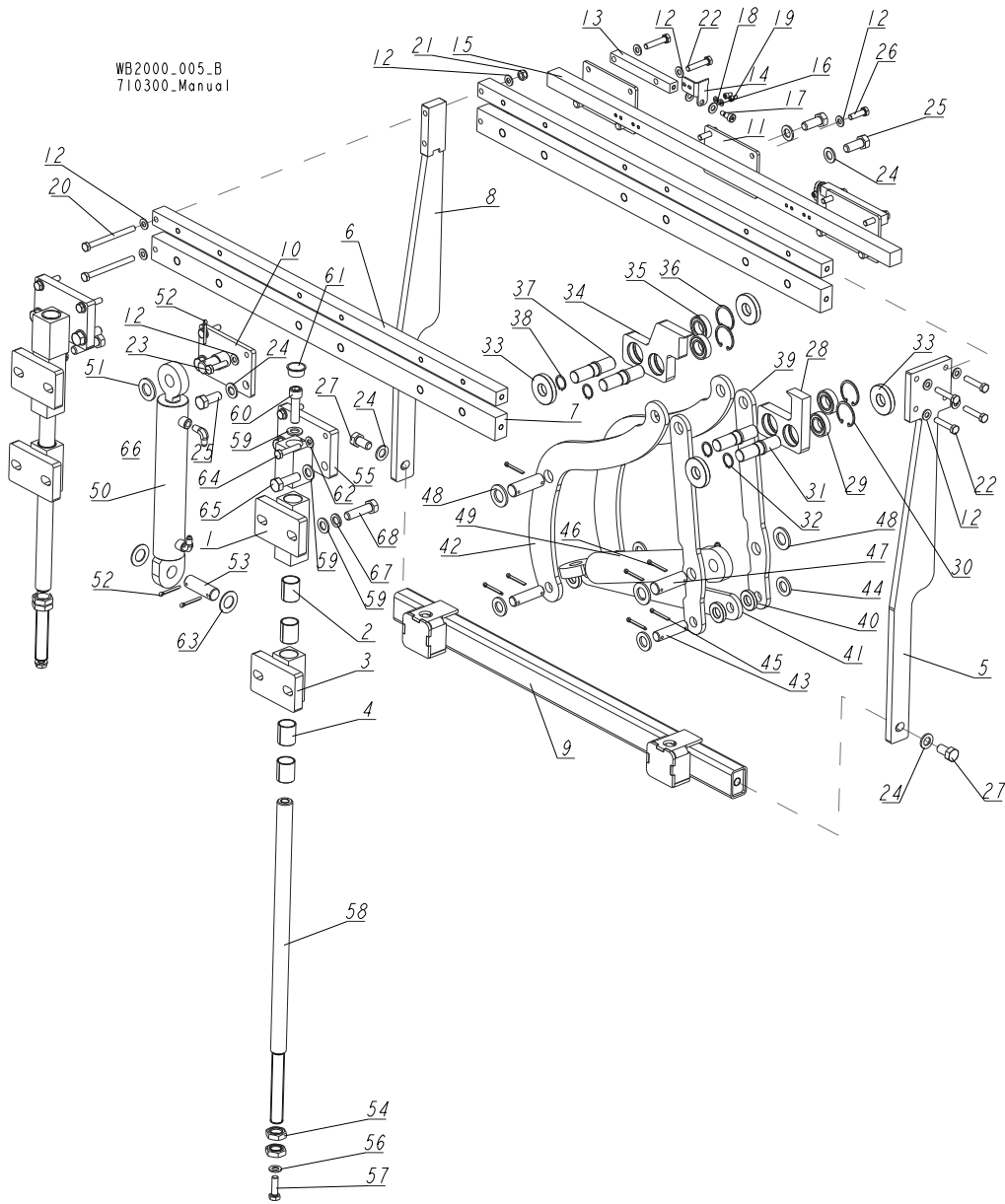
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY	
22	KEY, A8X7X28 PARALLEL	096035	1	
23	SPROCKET, 12B Z10	710901	2	
24	GUARD, ROLLER DRIVE	711920-1	1	
25	PLATE, FRONT GUARD	711921-1	1	
26	BUSHING, 25/30-30 ZINC-PLATED	710974-1	1	
27	CHAIN, 12B-1 (25-LINK)	711190	1	
28	WASHER, 6.4 FLAT ZINC	F81053-1	2	
29	BOLT, M6X16-8.8 HEX HEAD FULL TRREAD ZINC	F81001-15	2	
30	WASHER, 17 SPLIT LOCK ZINC	F81058-1	8	
31	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	8	
32	WASHER, 25.1X44X2	711319	2	
33	LINK, 12B-1PZ MASTER	090713	1	
34	FITTING, 1/4NPTX1/4JIC MALE	P09143	2	
35	MOTOR, TG0475US080AABP HYDRAULIC	007331-2	1	
36	WASHER, Z10.2 SPLIT LOCK ZINC	F81055-2	2	
37	BOLT, M10X16-8.8 HEX HEAD FULL THREAD ZINC	F81003-13	2	
38	WASHER, 13 FLAT ZINC	F81056-1	4	
39	BOLT, M12X70-8.8 HEX HEAD ZINC	F81004-39	4	
40	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4	
41	FITTING, #10SAE-3/8JIC 45 ELBOW	034538	2	
42	SPROCKET, 12B Z11 HYDRAULIC MOTOR	711915	1	
43	WASHER, 8.3/40-3 ZINC-PLATED	094128-1	1	
44	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1	
45	BOLT, M8X16-8.8-B HEX HEAD FULL THREAD ZINC	F81002-20	1	

6.4 Log Levelling Roller



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY
	ROLLER, LOG LEVELLING	713840	1
1	MOUNT WELDMENT, RIGHT	710531-1	1
2	MOUNT WELDMENT, LEFT	710749-1	1
3	PIN, 24.9X75 ZINC-PLATED	088659-1	3
4	WASHER, 25 FLAT ZINC	F81061-3	4
5	PIN, S-FE 5X40 COTTER	F81043-31	8
	ARM, LOG LEVELLING ROLLER - COMPLETE	713841	1
	BRACKET WELDMENT, LOG LEVELLING ROLLER	710747	2
6	BRACKET, ROLLER	710746-1	1
7	BEARING, 6009.2RSR (FAG) ROLLING	096025	1
8	RING, W75 INSIDE RETAINING	F81090-41	1
9	ROLLER, LOG LEVELLING - COMPLETE	713844-1	1
10	RING, Z45 OUTSIDE RETAINING	F81090-32	2
11	MOUNT WELDMENT, CYLINDER	713842-1	1
12	WASHER, 17 SPLIT LOCK ZINC	F81058-1	4
13	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	4
14	CYLINDER, CJ-S579-16-50/28/145 PISTON HYDRAULIC	710756	1
15	PIN, 30X83	710799-1	1
16	WASHER, 31 FLAT ZINC	F81061-9	2
17	BUSHING, 25/30-30 ZINC-PLATED	710974-1	1
18	WASHER, 17 SPLIT LOCK ZINC	F81058-1	8
19	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	8
20	WASHER, 25.1X44X2	711319	2
21	FITTING, 1/4NPTX1/4JIC MALE	P09143	2

6.5 Pull-Down Clamp



REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY
	CLAMP, LEFT PULL-DOWN - COMPLETE	710776	1/0
	CLAMP, RIGHT PULL-DOWN - COMPLETE	710777	0/1
	BLOCK ASSEMBLY, MIDDLE GUIDE	710343	2
1	BLOCK WELDMENT, GUIDE	710342-1	1
2	BUSHING, 3040BS SELF-LUBRICATING	088676	2
	BLOCK ASSEMBLY, LOWER GUIDE	710356	2
3	BLOCK WELDMENT, GUIDE	710355-1	1
4	BUSHING, 3040BS SELF-LUBRICATING	088676	2
	CLAMP, PULL-DOWN	710340	1/0
	CLAMP, RIGHT PULL-DOWN - COMPLETE	710520 ¹	0/1
5	PLATE, MOUNTING	710364-1	1
6	BAR, UPPER MAIN	710335-1	2

REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY	
7	BAR, LOWER MAIN	710336-1	2	
8	PLATE WELDMENT, MOUNTING	710379-1	1	
9	TUBE WELDMENT, LEFT LOWER	710380-1	1/0	
	TUBE WELDMENT, RIGHT LOWER	711160-1 ²	0/1	
10	BRACKET WELDMENT, LOG CLAMP CYLINDER	710359-1	1	
11	PLATE, LOG CLAMP REAR	710351-1	3	
12	WASHER, 10.5 FLAT ZINC	F81055-1	16	
	BAR ASSEMBLY, ADDITIONAL	511206	1	
13	BAR, MOUNTING	511207-1	2	
14	BRACKET, MOUNTING	511209-1	2	
15	BAR, MOUNTING	511208-1	1	
16	WASHER, 10.5 FLAT ZINC	F81055-1	4	
17	BOLT, 10/M8X12-12.9 BOSSARD SHOULDER	F81003-62	2	
18	WASHER, 6.4 FLAT ZINC	F81053-1	4	
19	SCREW, M6X10 8.8 HEX SOCKET HEAD CAP ZINC	F81001-12	4	
20	BOLT, M10X120-8.8 HEX HEAD FULL THREAD ZINC	F81003-47	2	
21	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	2	
22	BOLT, M10X50-8.8 HEX HEAD FULL THREAD ZINC	F81003-4	8	
23	BOLT, M10X40-8.8 HEX HEAD FULL THREAD ZINC	F81003-16	2	
24	WASHER, 17 SPLIT LOCK ZINC	F81058-1	10	
25	BOLT, M16X40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	8	
26	BOLT, M10X35 8.8 HEX HEAD FULL THREAD ZINC	F81003-17	2	
27	BOLT, M16X30-8.8 HEX HEAD FULL THREAD ZINC	F81006-36	2	
	JAW, COMPLETE LEFT	094700	1	
28	JAW, LEFT	093464-1	1	
29	BEARING, 6005 2RS (PN-85/M-86100)	089652	2	
30	RING, W47 INSIDE RETAINING	089653	2	
31	SHAFT, CLAMP JAW GUIDE	088620-1	2	
32	RING, Z24 OUTSIDE RETAINING	089654	2	
33	WASHER, JAW SPACER	089542	4	
	JAW, COMPLETE RIGHT	094701	1	
34	JAW, RIGHT	093465-1	1	
35	BEARING, 6005 2RS (PN-85/M-86100)	089652	2	
36	RING, W47 INSIDE RETAINING	089653	2	
37	SHAFT, CLAMP JAW GUIDE	088620-1	2	
38	RING, Z24 OUTSIDE RETAINING	089654	2	
39	PLATE, CLAMP IN/OUT - SIDE	710795-1	2	
40	WASHER, 20.5/40-7	089541	4	
41	PLATE, CLAMP IN/OUT - BOTTOM	710347-1	1	
42	PLATE, CLAMP IN/OUT - SIDE	710348-1	2	
43	PIN, 19.9X75 ZINC-PLATED	088657-1	2	
44	WASHER, 21 FLAT ZINC	F81059-2	4	
45	PIN, S-FE 5X40 COTTER	F81043-31	8	
46	CYLINDER, SJ2F-16-50/28/235 HYDRAULIC	710778	1	
47	PIN, 25X75 ZINC-PLATED	088659-1	2	
48	WASHER, 25 FLAT ZINC	F81061-3	4	
49	FITTING, 1/4NPTX1/4JIC MALE ELBOW	P09142	2	
50	CYLINDER, SJ2F-16-50/28/235 HYDRAULIC	710778	1	

6 Hydraulic System

Pull-Down Clamp

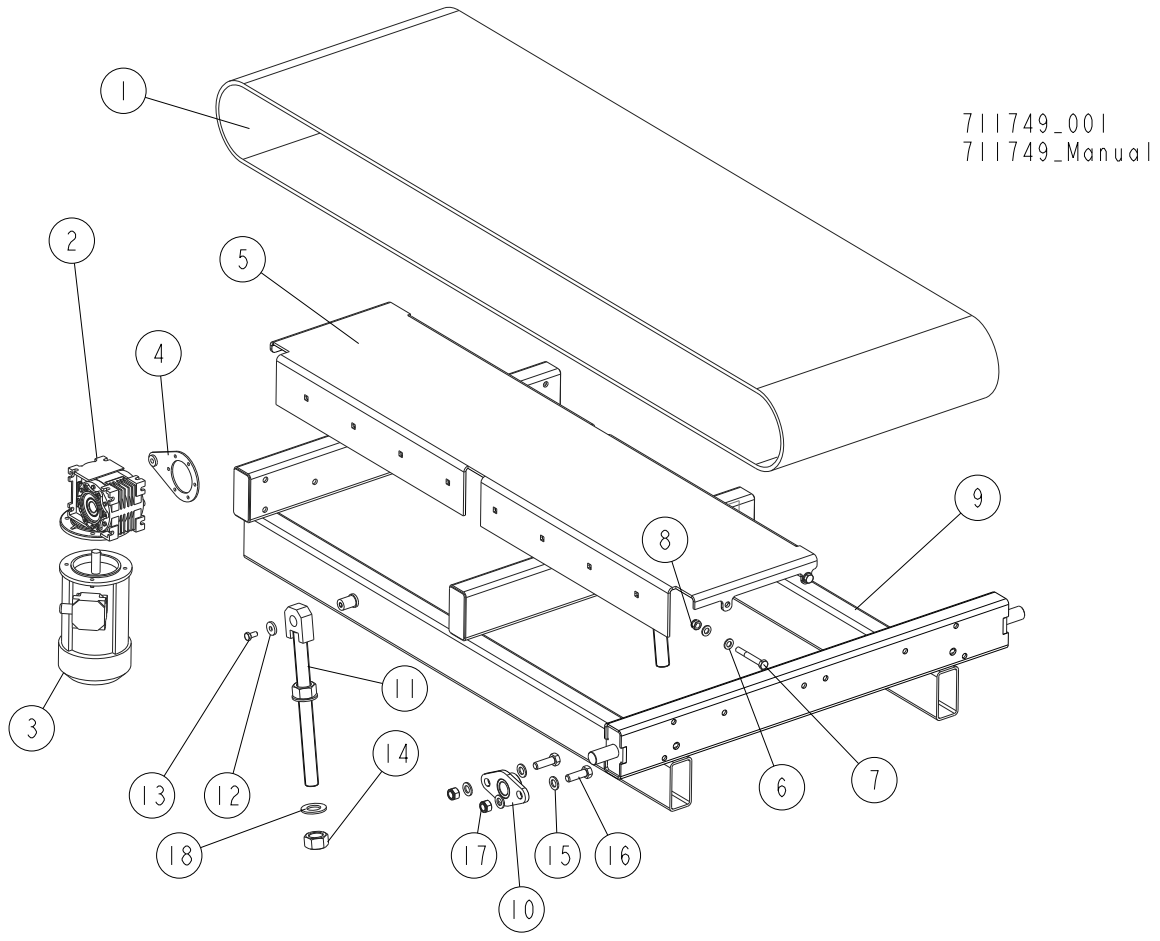
REF.	DESCRIPTION (◆ Indicates Parts Available in Assemblies Only)	PART #	QTY	
51	WASHER, 25 FLAT ZINC	F81061-3	1	
52	PIN, S-FE 5X40 COTTER	F81043-31	3	
53	PIN, 24.9X75 ZINC-PLATED	088659-1	1	
54	NUT, M24-04-B HEX THIN ZINC	F81039-3	4	
55	BLOCK WELDMENT, UPPER GUIDE	710353-1	2	
56	WASHER, 13 FLAT ZINC	F81056-1	2	
57	BOLT, M12X40 8.8 HEX HEAD FULL THREAD ZINC	F81004-4	2	
58	ROD, GUIDE	710339	2	
59	WASHER, 17 SPLIT LOCK ZINC	F81058-1	8	
60	SCREW, M16X55-8.8 HEX SOCKET HEAD CAP ZINC	F81006-18	2	
61	PLUG, M33 THREAD	089839	2	
62	WASHER, 10.5 FLAT ZINC	F81055-1	4	
63	WASHER, 25.1X44X2	711319	2	
64	BOLT, M10X50-8.8 HEX HEAD FULL THREAD ZINC	F81003-4	4	
65	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	4	
66	FITTING, 1/4NPTX1/4JIC MALE	P09143	2	
67	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	2	
68	BOLT, M16x60 8.8 HEX HEAD FULL THREAD ZINC	F81006-12	2	

¹ Included in 710777

² Included in 710520

SECTION 7 BELT CONVEYOR

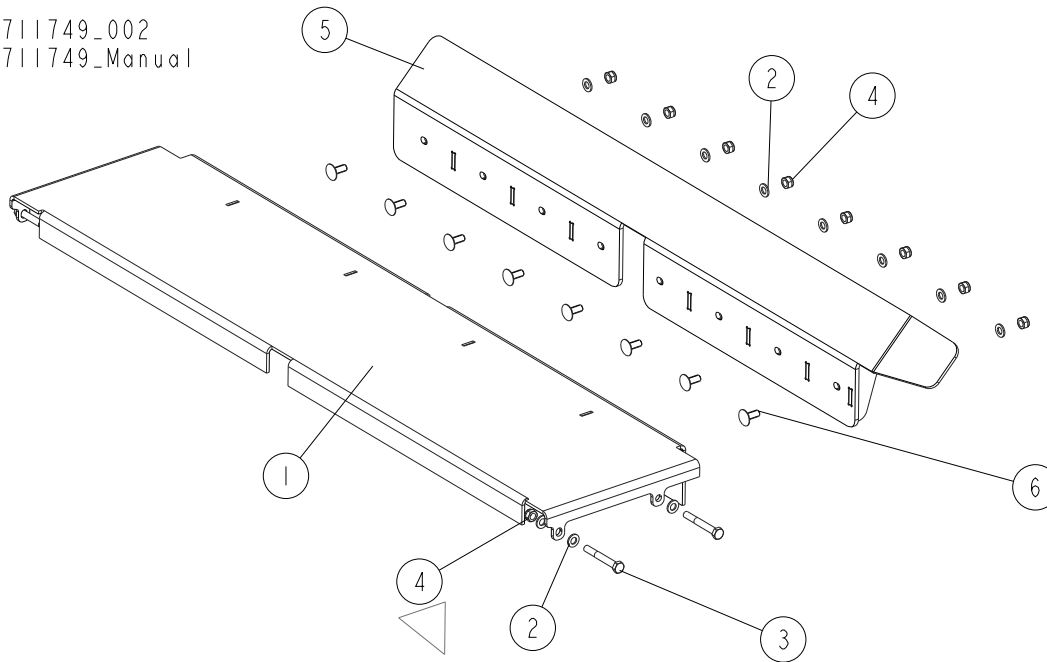
7.1 Belt Conveyor Frame



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
1	BELT, 2MOP3 LG4252x600 CONVEYOR	711750	1
	MOTOREDUCER, MR-50/7.5/1.1-1400/F3/V6	509560	1
2	REDUCER, MR-50/7.5/160	509557	1
3	MOTOR, STKG-80X-4C IMB14/1-162 INDUCTION	090104	1
4	ARM, R50 TORQUE	509558	1
5	PLATE, WB2000 CONVEYOR RIGHT TOP	711752-1	1
6	WASHER, 13 FLAT ZINC	F81056-1	8
7	BOLT, M12X90 8.8 HEX HEAD ZINC	F81004-2	4
8	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	4
9	FRAME WELDMENT, BELT CONVEYOR	711760-1	1
10	BRACKET, BELT CONVEYOR MOUNT	711924-1	1
11	ROD WELDMENT, CONVEYOR TILT ADJUSTMENT ZINC-PLATED	711773-1	2
12	WASHER, 10.5/30-5	505156	1
13	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZINC	F81003-1	1
14	NUT, M30 HEX ZINC	F81038-3	2
15	WASHER, 17 SPLIT LOCK ZINC	F81058-1	4
16	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	2
17	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2
18	WASHER, 31 FLAT ZINC	F81061-9	2

7.2 Conveyor Side Plate

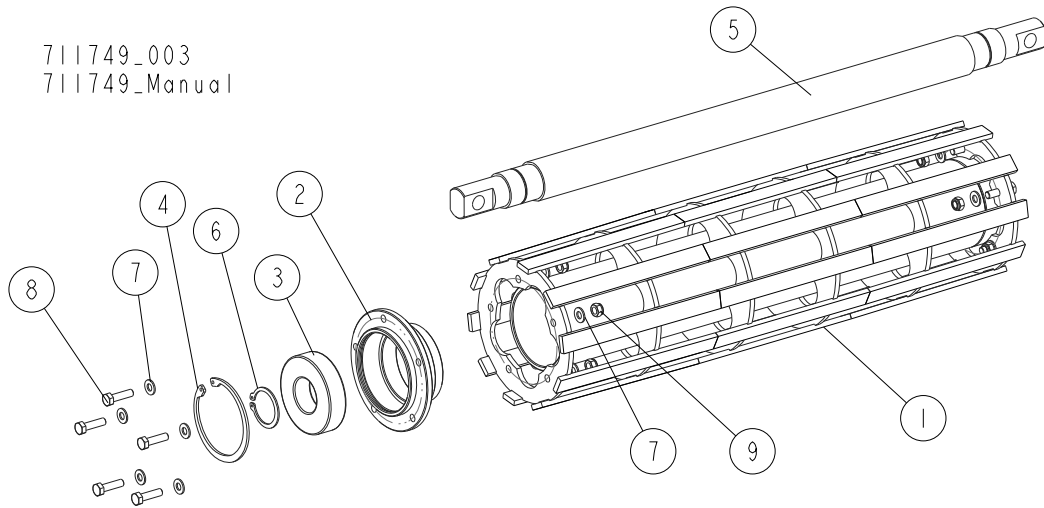
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REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
1	PLATE WELDMENT, WB2000 CONVEYOR LEFT TOP	713126-1	1	
2	WASHER, 13 FLAT ZINC	F81056-1	16	
3	BOLT, M12X90 8.8 HEX HEAD ZINC	F81004-2	4	
4	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	12	
5	PLATE WELDMENT, CONVEYOR SIDE	713124-1	1	
6	BOLT, M12X30 8.8 FE/ZN5 DIN 603 CARRIAGE	F81004-61	8	

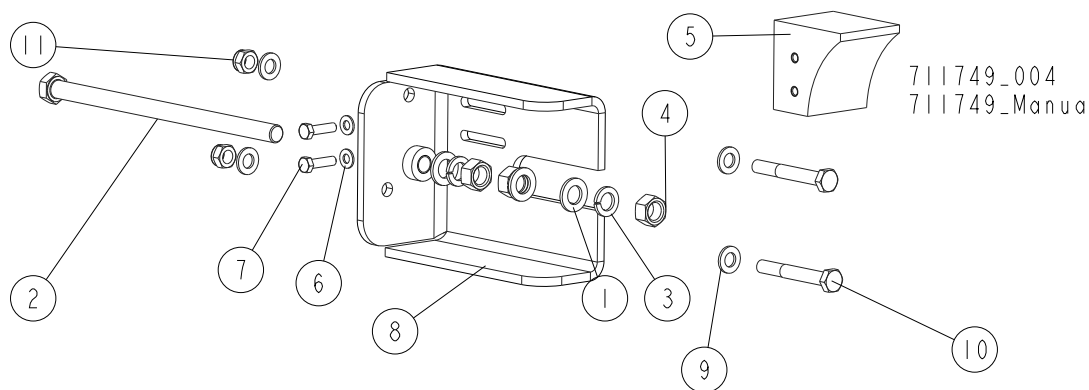
7.3 Idle-Side Roller

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711749_Manual



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
	ROLLER, WM4000 IDLE SIDE - COMPLETE	511286	1
1	ROLLER, BELT SCRAPER	511285-1	1
	HUB, ROLLER BEARING - COMPLETE	511305	2
2	HUB, ROLLER BEARING	511304-1	1
3	BEARING, 6308 2RS CX BALL	504268	1
4	RING, W90 INSIDE RETAINING	F81090-29	1
5	SHAFT, IDLE SIDE ROLLER	511283	1
6	RING, Z40 OUTSIDE RETAINING	F81090-33	2
7	WASHER, 8.4 FLAT ZINC	F81054-1	20
8	BOLT, M8X30-5.8-B HEX HEAD FULL THREAD ZINC	F81002-2	10
9	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	10

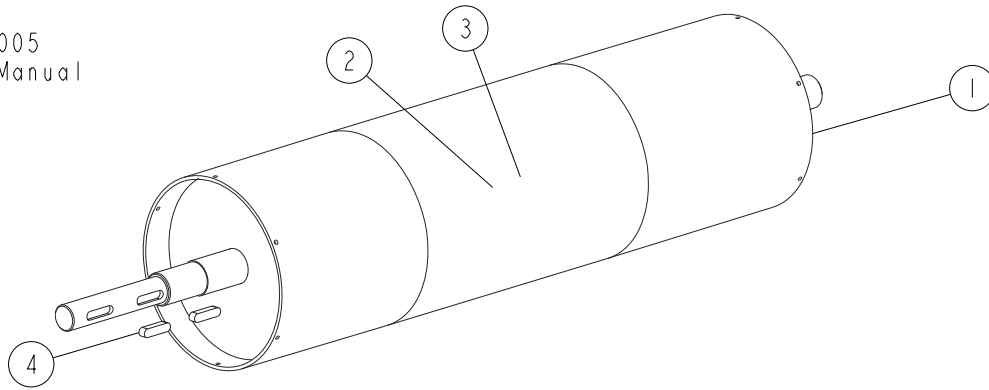
7.4 Conveyor Belt Tensioner



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
1	WASHER, 17 SPLIT LOCK ZINC	F81058-1	3	
2	BOLT, M16X290-8.8 -A2 FULL THREAD	F81006-27	1	
3	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	3	
4	NUT, M16-8 HEX ZINC	F81036-1	3	
5	BLOCK, SAFETY	711178	1	
6	WASHER, 8.4 FLAT ZINC	F81054-1	2	
7	BOLT, M8X30-5.8-B HEX HEAD FULL THREAD ZINC	F81002-2	2	
8	BRACKET, BELT TENSION - LEFT	711776-1	1	
	BRACKET, BELT TENSION - RIGHT	711775-1	1	
9	ROD WELDMENT, CONVEYOR TILT ADJUSTMENT ZINC-PLATED	711773-1	1	
10	WASHER, 13 FLAT ZINC	F81056-1	4	
11	BOLT, M12X90 8.8 HEX HEAD ZINC	F81004-2	2	
12	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	2	

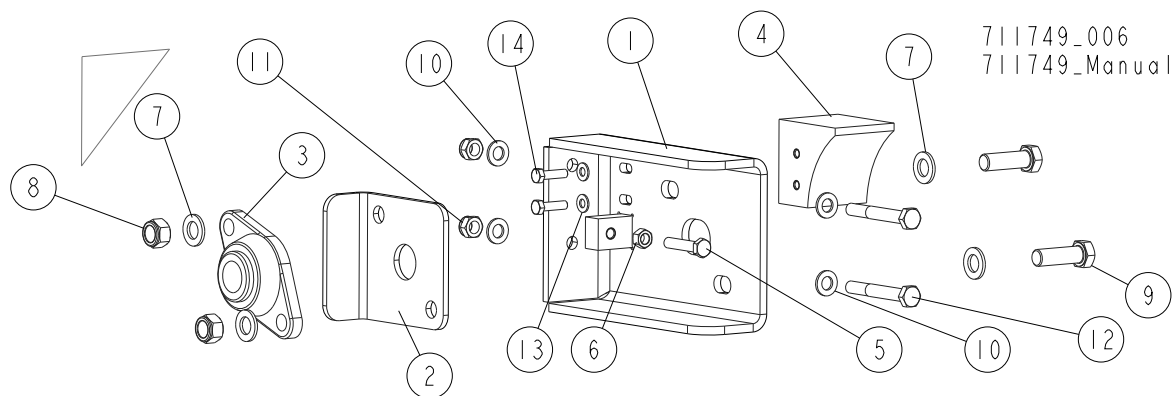
7.5 Belt Conveyor Pulley

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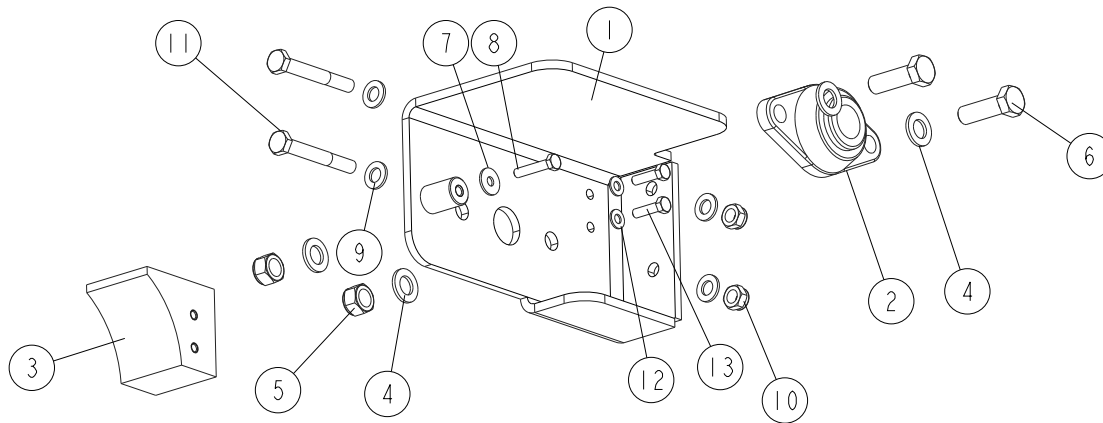
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
	PULLEY ASSEMBLY, BELT CONVEYOR	512557	1	
1	PULLEY, BELT CONVEYOR	511282-1	1	
2	LAGGING, PULLEY	R00100	1	
3	ADHESIVE, TEXCOL	090875	1	
4	KEY, A8X7X32 PARALLEL	088564	2	

7.6 Left Pulley Bracket



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
1	BRACKET WELDMENT, PULLEY MOUNT - LEFT	711176-1	1
2	PLATE, BELT TENSION CORRECTION	511278-1	1
3	BEARING, UCFL 206 (CX) BALL	090851	1
4	BLOCK, SAFETY	711178	1
5	BOLT, M10X50-8.8 HEX HEAD FULL THREAD ZINC	F81003-4	1
6	NUT, M10 8 HEX ZINC	F81033-3	1
7	WASHER, 17 SPLIT LOCK ZINC	F81058-1	4
8	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2
9	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-38	2
10	WASHER, 13 FLAT ZINC	F81056-1	4
11	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	2
12	BOLT, M12X90 8.8 HEX HEAD ZINC	F81004-2	2
13	WASHER, 8.4 FLAT ZINC	F81054-1	2
14	BOLT, M8X30-5.8-B HEX HEAD FULL THREAD ZINC	F81002-2	2

7.7 Right Pulley Bracket



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REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
1	BRACKET WELDMENT, PULLEY MOUNT - RIGHT	711174-1	1	
2	BEARING, UCFL 206 (CX) BALL	090851	1	
3	BLOCK, SAFETY	711178	1	
4	WASHER, 17 SPLIT LOCK ZINC	F81058-1	4	
5	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	2	
6	BOLT, M16X50-8.8 HEX HEAD FULL THREAD ZINC	F81006-38	2	
7	WASHER, ISO 7093-1-8-200 HV-A2E	F81054-11	1	
8	BOLT, M8X40-8.8 HEX HEAD FULL THREAD ZINC	F81002-15	1	
9	WASHER, 13 FLAT ZINC	F81056-1	4	
10	NUT, M12 8 HEX NYLON ZINC LOCK	F81034-2	2	
11	BOLT, M12X90 8.8 HEX HEAD ZINC	F81004-2	2	
12	WASHER, 8.4 FLAT ZINC	F81054-1	2	
13	BOLT, M8X30-5.8-B HEX HEAD FULL THREAD ZINC	F81002-2	2	