

Begin 2002 revision record.

## LT70 Series Revision History

Model Revision										Revision Description	TB #	ECN #	Date
LT60A/ 70A	LT60AH D/ LT70AH D	LT60/ 70	LT60HD/ LT70HD	LT80AH D	LT80H D	LT50AH D	LT50H D	LT70 AC Remote					
A1.00	A1.00	A1.00	A1.00	A1.00	A1.00	A1.00	A1.00			New sawmill family - LT50/LT60/70/80			10/ 2002
A2.00	A2.00	A2.00	A2.00	A2.00	A2.00					New up/down system	02004	1508	16/09/ 2002
A2.01	A2.01	A2.01	A2.01	A2.01	A2.01					New blade guide system. All - ceramic blade guides becomes optional equipment in all 60/70/80 Saw Heads	03001		15/01/ 2003
A2.01	A2.01	A2.01	A2.01	A2.02	A2.02	A1.01	A1.01			Two stationary legs has been added to 9meter bed frame ( LT50/LT80 only ). Revised section Stationary Legs.		1601	28/02/ 2003
A2.02	A2.02			A2.03						The Blade Drive Pulley has been replace in all LT60/70/80 AC mills. AC&DC Saw Heads unification	030009	1634	24/04/ 2003
A2.03	A2.03	A2.02	A2.02	A2.04	A2.03					Third lower track roller has been added. Mast stainless steel angles has been made longer.	030010	1664	17/06/ 03
A3.00	A3.00	A3.00	A3.00	A3.00	A3.00					New, metric blade guide system. Flanged roller + single ceramic block ( standard ) and Flanged roller + double ceramic block ( optional )	030017	1655	29/08/ 03
	A3.01									Manufacturer of the AC Hydraulic feeder with pump for LT30/40/60/70 AHD Sawmills changed the dimension of electric motor used in it. The new motor is larger and do not fit the hydraulic box. In case of this the hydraulic box has to be redesigned. The number of new hydraulic box ( painted ) is 092243-1	030016		10/09/ 2003
A3.01	A3.02	A3.01	A3.01	A3.01	A3.01					The Drive side blade wheel <b>adjustment bolt</b> moved to simplify adjustment procedure.	030031pl	1778	29/10/ 2003
		A3.02		A3.02	A3.02					Oil drain hose has been added to D42 Engines in LT70 Series sawmills	030034pl	1810	21/11/ 2003
A3.02	A3.03	A3.03		A3.02	A3.03					The ceramic blocks has been replaced with the E-Z Glide pads.	040001pl		07/01/ 2004
		A4.00		A4.00	A4.00					New up/down gear box in LT70 Series DC sawmills			
	A3.04			A4.01						Hydraulic DC&AC boxes unification.New AC 4kW Hydraulic feeder. New feeder has smaller oil tank, in case of that whole hydraulic system needs less amount of hydraulic oil. New feeder is smaller than the old one to fit the new box.	040016pl	2158	02/06/ 2004
A3.03	A3.05			A3.03		A1.02				Sawmill electrical wirings is changed in all AC sawmills. After this change the key switch position "2" is used only to loosen the motor brake. All other circuits are off.		1921	04/06/ 2004
						B6.00	C8.00			New revision of 40 Series Head (Metrication).	040019pl	2271	06/09/ 2004
								A1.00		Introduction into production			
A3.04	A3.06	A4.01	A4.02	A3.04	A4.01	B6.01	C8.01			New type of Safety Switches	040034pl0 40036pl	2466, 2524	01/01/ 2005

LT60A/ 70A	LT60AH D/ LT70AH D	LT60/ 70	LT60HD/ LT70HD	LT80AH D	LT80H D	LT50AH D	LT50H D	LT70 AC Remote	LT70M Super DC	LT70M Super AC		TB	ECN	Date
B1.00	B1.00	B1.00	B1.00								New "M" type frame	050008pl	2728	25/05/ 2005
								A1.01			Optional Log Clamp, 8-section hydraulic valve replaced with 7 section valve	050020pl	2693	06/09/ 2005
	B1.01		B1.01								New Pull-down clamps in hydraulic sawmills with S and M type frames.	#060004pl	#2993	01/03/ 2006
B2.00	B2.00	B2.00	B2.00	A4.00	A5.00			A2.00			New hydraulic blade tensioner. E-Z Glide disk replaced with steel, zinc-placed blade guides. Changed loader arms (arms with "teeth")	#060012pl #060019pl	#3195 #2013	04/09/ 2006
									A1.00	A1.00	Introduction into production	#060027pl	#3315 #3365 #3448	
		B3.00	B3.00		A6.00						New aluminium radiators for Kubota D42 Engines, new engine guards	#060024pl -Bulletin concerning LT40D42	3401	31/12/ 2006
								A2.01			Changed log side supports. Added horizontal tube instead of oil flow divider	#060025pl	3383	11/ 2006
	B2.01										Hydraulic Seal for AC-4kW Pump	#060030pl	#3470	28/11/ 2006
B2.01	B2.01	B3.01	B3.01	A4.01	A6.01			A2.02	A1.01	A1.01	Holes added in mast and saw head weldment to accommodate new up/down gears (with differenet mounting points)		#3488	
		B4.00	B4.00		A7.00				A2.00		New aluminium radiators, new engine guard, new accelerate/brake system	#070002pl	#3464	22/01/ 2007
B2.02	B2.02	B4.01	B4.01	A4.02	A7.01				A2.01	A2.01	Blade Tensioner Hoses Protection Added. New fittings to simplify the construction.	#070009pl	#3612	14/05/ 2007
LT70S/M AMH	LT70S/M AH	LT70 S/M	LT70S/M DH	LT70L AH	LT70L DH	LT40L AH	LT40L DH	LES70 AC	LT70M Super DC	LT70M Super AC				
1050	1051 1052		1047 1048	1045 1046	1041 1044	940 941	947 948	635 636	1053 1054	1059 1060	Book & PDF Number			
						C1.00	D1.00				New operators control box. SW-07 Setwork as a stand-ard			21/05/ 2007
						D2.00	E2.00				New Control Boxes with SW-08 Setwork	#070023pl #070024pl #070025pl	#3786	17/09/ 2007
B3.00	B3.00			A5.00		D3.00					Speed Drive Controller Unification Altivar ATV31HU11N4.	#070026pl	#3793	26/09/ 2007
		B5.00	B5.00		A8.00				A3.00		Accuset2 introduction to LT70DC sawmills. New D42 Engine shock absorbers. First sawmill manufactured with new accuset and shock absorbers: VIN: 456D72419FPBB4273.	#080001pl	#3919 #4015	

B3.01	B3.01	B5.01	B5.01	A5.01	A8.01	D3.01	E2.01		A3.01	A2.02	New Log Side Supports w/Guard. New version of Kubota D42 Engines.	#080014pl	#4048	22/04/ 2008
B3.02	B3.02			A5.02						A2.03	Up/Down gear box replacement in LT70AC sawmills		#4191	
B4.00	B4.00			A6.00						A3.00	Accuset2 introduction to LT70AC sawmills	#080032pl	#4217	06/08/ 2008
				A6.01	A8.02						Power Roller Bed Rail (Part No. 095650)	-	#4285	28/10/ 2008
B4.01	B4.01	B5.02	B5.02	A6.02	A8.03	D3.02	E2.02		A3.02	A3.01	New debarkers for LT40/70	#090011pl	#4415	01/06/ 2009
	B5.00			A7.00		D4.00				A4.00	New Hydraulic Pump w/Motor (Part No. 500958)		#3651	06/07/ 2009
							E4.00				Power Feed Rewiring	#090022pl	#4799	10/11/ 2009
B5.00	B6.00	B6.00	B6.00	A8.00	A9.00	D5.00	E5.00		A4.00	A5.00	New Stationary Outrigger Legs	#100003pl	#4762	01/02/ 2010
B5.01	B6.01			A8.01		D5.01				A5.01	CE Electrical Diagram		#4968	15/04/ 2010
									A1.00		New Sawmill			07/07/ 2010
		B7.00	B7.00		B1.00					A5.00	Accuset2 DC Bridge Replacement	#100029pl	#5173	04/10/ 2010
						D5.02	E5.01				Up/Down System Safety Switches		#5263	09/03/ 2011
B6.00	B7.00	B8.00	B8.00	A9.00	B2.00				A6.00	A6.00	New Blade Drive Pulley Assembly (Part No. 504808)	#110006pl	#5425	09/03/ 2011
B7.00	B8.00	B9.00	B9.00	B1.00	B3.00				A2.00	A7.00	Hydraulic Blade Tensioner	#110016pl	#5592	11/05/ 2011
	B8.01			B1.01							Added Ammeter EQB72 to the electric box	#110021pl	#5396	14/07/ 2011
B7.01	B8.02	B9.01	B9.01	B1.02	B3.01	D5.03	E5.02	A2.01			Added third support to bed rails assemblies		#5080	28/11/ 2011
	B9.00										LT70M AC sawmill may be adapted to mount Bed Extension with hydraulic by using the 10 or 16-section hydr. boxes.	#120004pl	#5687 #6016	13/02/ 2012