

Resaw Attachment

Safety, Operation, Maintenance, & Parts Manual

RS

rev. K.00



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

Form #262

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SECTION 1 SETUP & OPERATION

With the Wood-Mizer Resaw Attachment Option, you can resaw cants up to 4" (100 mm) thick and 12" (300 mm) wide. The Resaw Attachment mounts to the sawmill bed. The carriage head of the sawmill remains stationary (in a fixed position) while powered rollers on the attachment feed cants through the saw blade. The following instructions will guide you in installation, operation, and maintenance of the Resaw Attachment.

See **Figure 1-1**. The Resaw Attachment includes the following:

- Feed assembly
- Two roller table assemblies
- Two wiring harnesses
- Two carriage locking clamps

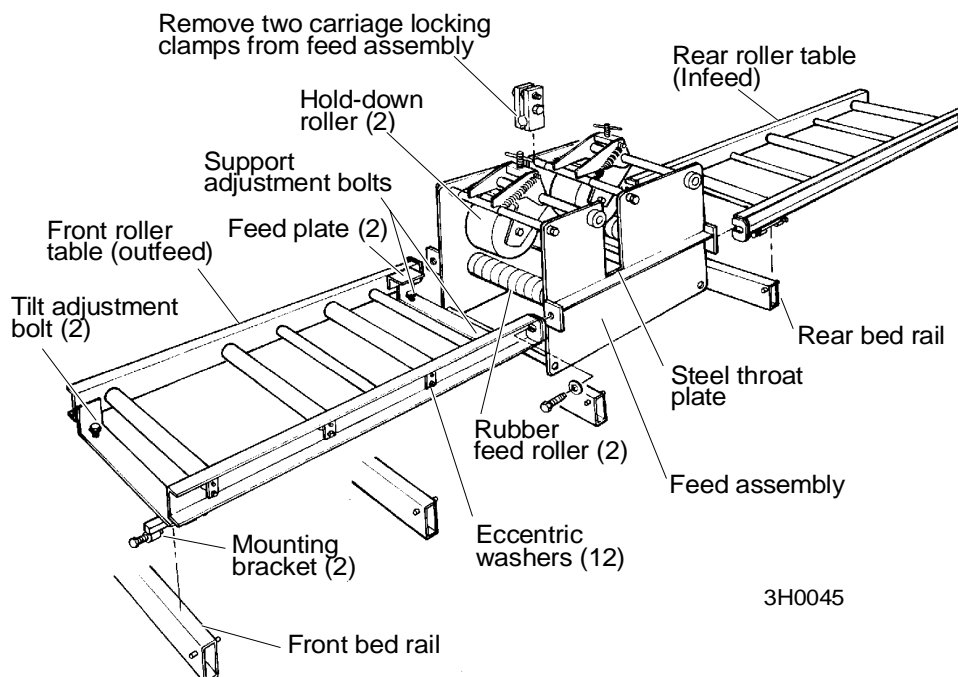


FIG. 1-1

1. Remove the carriage locking clamps from the shafts located across the top of the feed assembly. The clamps will be used later during installation of the Resaw Attachment to the sawmill bed.
2. Follow the appropriate electrical installation section for the sawmill you have.

1 Setup & Operation

Electrical Installation ('97+ Super Mills)

1.1 Electrical Installation ('97+ Super Mills)



CAUTION! Be sure the KEY switch is in the OFF position when installing the wiring harnesses to avoid shorting of the electrical system.

1. Raise the cutting head. Remove the battery/power feed cover. Disconnect the negative lead of the battery.

See Figure 1-2.

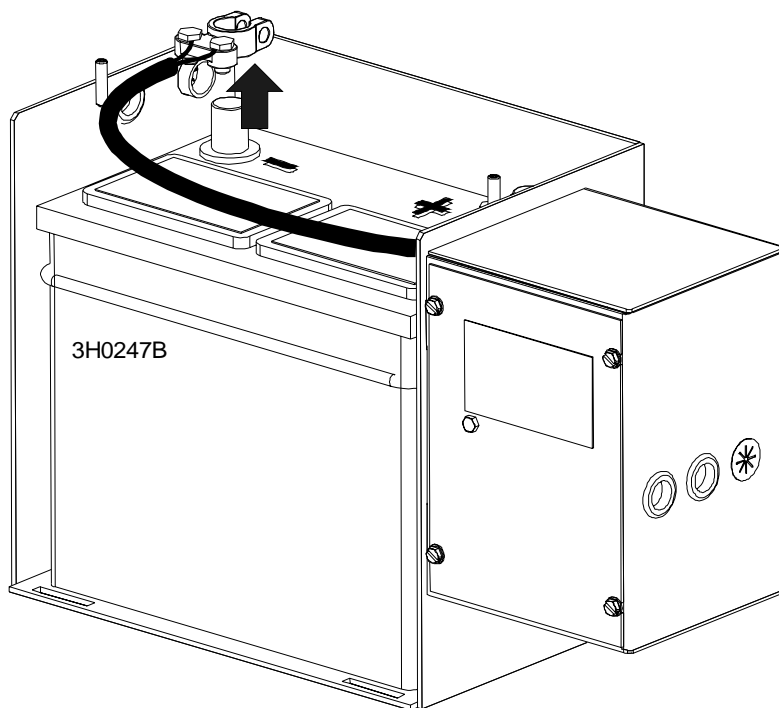


FIG. 1-2

2. Locate the two terminal posts on the power feed motor. Remove the existing wires from each terminal. (Set the top retaining nut, top washer, and rubber boot from each connection aside.) Unclamp the wires from the power feed belt guard and route them back through the side of the battery box.

- Slide one of the existing rubber boots over each wire of the provided long harness.

Connect the black harness wire to the top motor terminal. Connect the red harness wire to the bottom motor terminal. Secure each connection in place with the existing washers and retaining nuts removed earlier. Cover each connection with the rubber boots installed to the wires earlier.

- Route the long harness along the side of the power feed belt guard, using the existing clamps to secure in place. Connect the long harness to the provided short harness.
- Route the short harness through the battery box as shown.

See Figure 1-3.

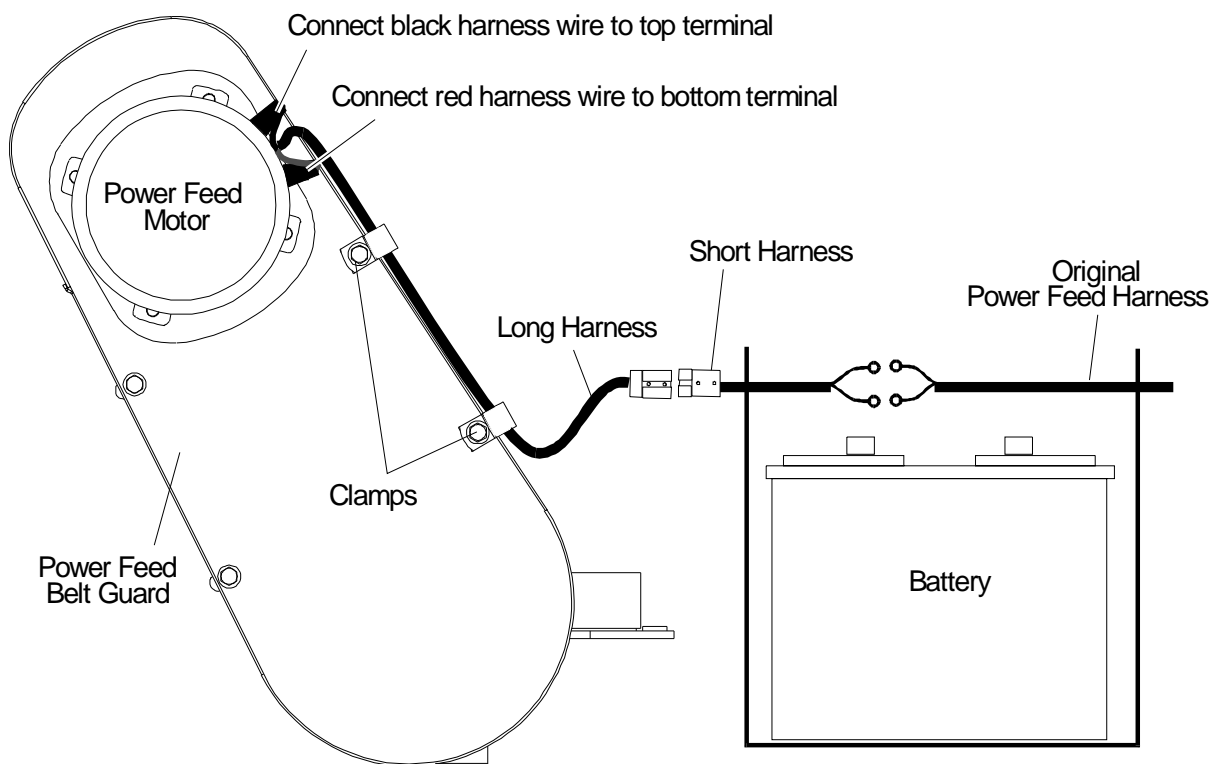


FIG. 1-3

1 Setup & Operation

Electrical Installation ('97+ Super Mills)

6. Connect the wires that were originally connected to the power feed motor to the short harness with the neoprene tube.

See Figure 1-4. To connect, bundle the two harness wires together with the small tie wrap. Connect the red power feed wire to the red harness wire with a screw and a self-locking nut. Connect the black power feed wire to the black harness wire with a screw and a self-locking nut. Slip one end of the neoprene tube around each wire/harness connection. Secure the tubing around the connections with the large tie wrap.

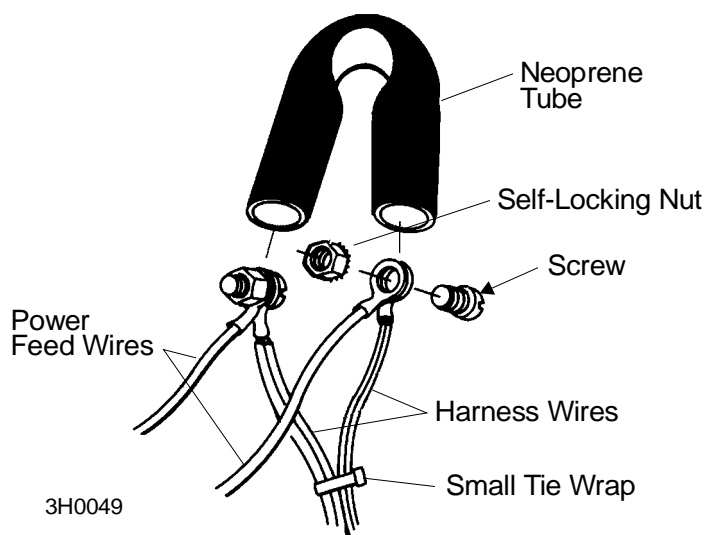


FIG. 1-4

7. Connect the long harness from the power feed motor and the short harness from the battery box. Replace the negative battery lead and check that the power feed operates normally with the control panel. **NOTE:** To operate the Resaw Attachment, disconnect the harnesses and connect the harness from the Resaw Attachment to the battery box harness. Use the CARRIAGE switch and FEED RATE dial on the control panel to operate the Resaw Attachment.
8. Replace the battery/power feed cover.

See Section 1.4 to install the Resaw Attachment to the sawmill.

1.2 Electrical Installation ('97 Standard Mills & 92-96 Mills)



CAUTION! Be sure the KEY switch is in the OFF position when installing the wiring harnesses to avoid shorting of the electrical system.

1. Raise the cutting head. Remove the battery/power feed cover and the power feed belt guard. Disconnect the negative lead of the battery. Remove the pulley from the power feed motor shaft. Unbolt and remove the power feed motor from the motor mount. If you have a .5 HP motor originally supplied before July 1996, remove the two screws that hold the motor end cap to the motor and remove the cap. Newer motors do not have end caps covering the terminal posts.

See Figure 1-5.

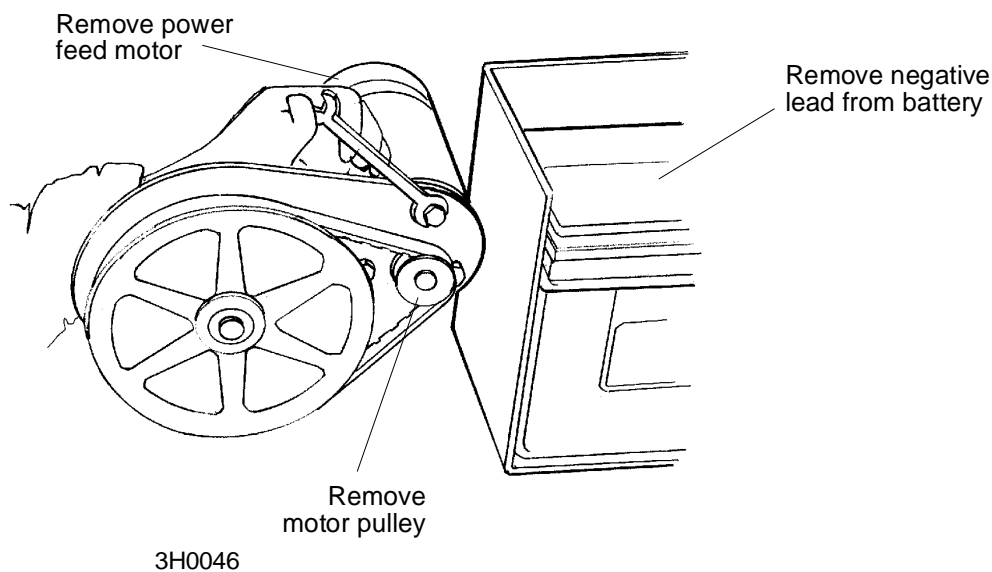


FIG. 1-5

2. Locate the two terminal posts "A" and "B". Remove the retaining nut and wires from each terminal. If applicable, pull the wires out of the motor end cap grommet. Route the wires back through the side of the battery box.

1 Setup & Operation

Electrical Installation ('97 Standard Mills & 92-96 Mills)

3. If applicable, place the short harness cable through the motor end cap grommet. **NOTE:** A lubricant may be necessary to fit the harness through the grommet. Connect the red harness wire to motor terminal "B". Connect the black harness wire to motor terminal "A". Secure the wires so the ring terminals will not contact the motor housing or the motor end cap and replace the terminal nuts.

See Figure 1-6.

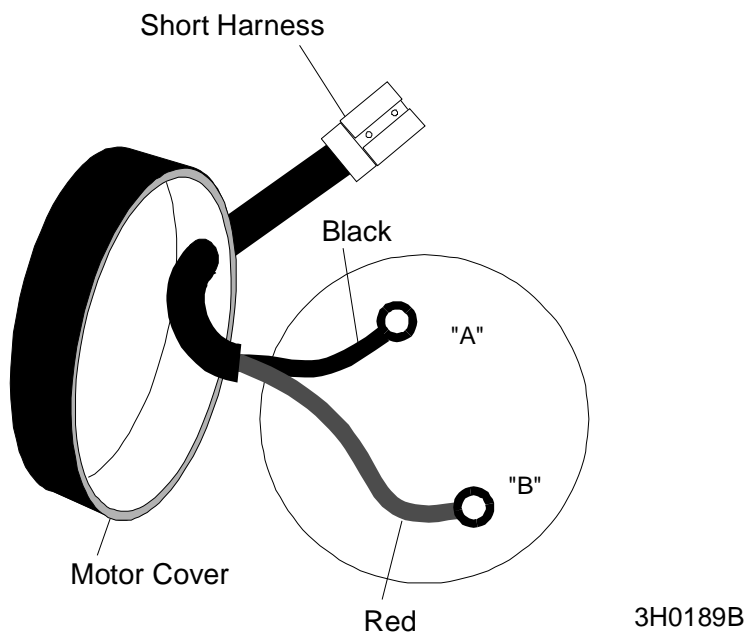


FIG. 1-6

4. If applicable, position the harness at the top left of the motor and replace the motor end cap and screws. Rebolt the power feed motor and replace the pulley and belt guard.

5. Route the long harness through the battery box as shown.

See Figure 1-7.

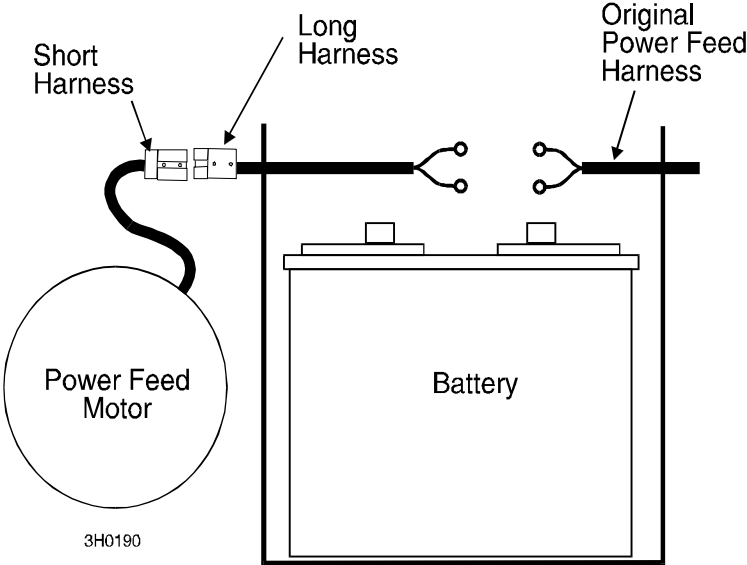


FIG. 1-7

1 Setup & Operation

Electrical Installation ('97 Standard Mills & 92-96 Mills)

6. Connect the wires that were originally connected to the power feed motor to the long harness with the neoprene tube.

See Figure 1-8. To connect, bundle the two harness wires together with the small tie wrap. Connect the blue power feed wire to the red harness wire with a screw and a self-locking nut. Connect the green power feed wire to the black harness wire with a screw and a self-locking nut. Slip one end of the neoprene tube around each wire/harness connection. Secure the tubing around the connections with the large tie wrap.

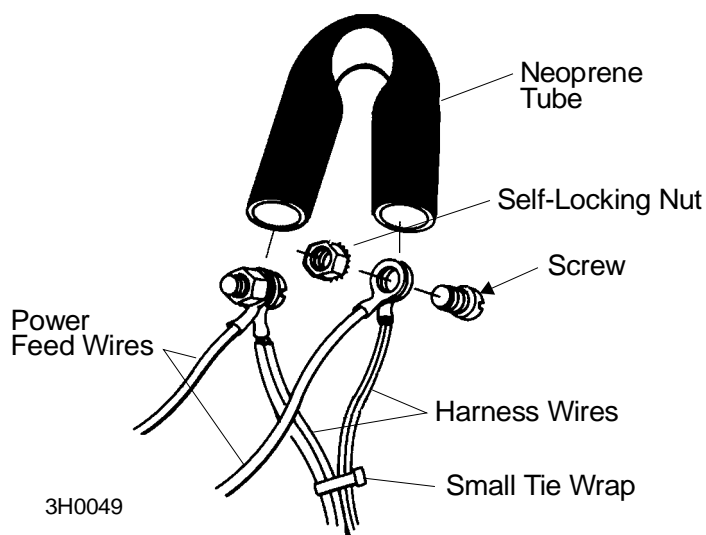


FIG. 1-8

7. Connect the short harness from the power feed motor and the long harness from the battery box. Replace the negative battery lead and check that the power feed operates normally with the control panel. **NOTE:** To operate the Resaw Attachment, disconnect the harnesses and connect the harness from the Resaw Attachment to the battery box harness. Use the CARRIAGE switch and FEED RATE dial on the control panel to operate the Resaw Attachment.
8. Replace the battery/power feed cover.

See Section 1.4 to install the Resaw Attachment to the sawmill.

1.3 Electrical Installation (Pre-'92 Mills)



CAUTION! Be sure the KEY switch is in the OFF position when installing the power harness to avoid shorting of the electrical system.

1. Remove the two screws holding the cover to the power feed motor. Locate the two terminal posts "A" and "B". Remove the retaining nuts from both terminals. Remove all wires from the motor terminals and pull them out through the motor cover grommet.
2. Install the short male harness to the power feed motor. **See Figure 1-6.** Route the harness cable through the motor cover grommet. **NOTE:** A lubricant may be necessary to fit the harness through the grommet.
3. Connect the red harness wire to motor terminal "B". Connect the black harness wire to motor terminal "A". Replace the terminal nuts being sure the wires are secured in a position so that the ring terminals will not contact the motor cover. Replace the motor cover and screws so that the harness is positioned at the top left of the motor. **See Figure 1-7.**
4. Route the wires that were originally connected to the power feed motor up through the bottom of the control box. Remove the control box cover and connect the motor wires to the long harness with the neoprene tube as described below.
5. Install the long harness through the control box grommet. Use the small tie wrap to bundle the two harness wires together as shown. Connect the blue power feed wire to the red harness wire with a screw and a self-locking nut. Connect the green power feed wire to the black harness wire with a screw and a self-locking nut. Slip the supplied neoprene tube around both wire/harness connections as shown. **See Figure 1-8.** Keeping the tubing folded tight, use a large tie wrap to secure the bundled connection to the yellow, red and brown wire harness in the control box. Tuck the excess length of wires into the left front corner of the control box and replace the control box cover.

1 Setup & Operation

Electrical Installation (Pre-'92 Mills)

6. Connect the short harness from the power feed motor and the long harness from the control box. Use the remaining tie wraps to strap the harnesses together as shown. The power feed should operate normally with the drum switch and control box as before. To operate the Resaw Attachment, disconnect the harnesses and connect the harness from the Resaw Attachment to the control box harness. The drum switch and control box switch will now operate the Resaw Attachment.

See Figure 1-9.

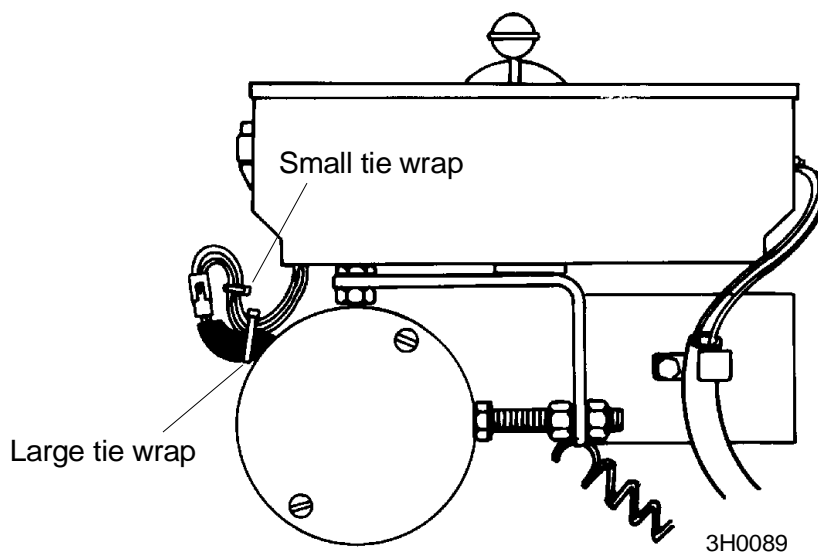


FIG. 1-9

See Section 1.4 to install the Resaw Attachment to the sawmill.

1.4 Resaw Attachment Installation

See Figure 1-10. The two roller table assemblies each have mounting brackets on the bottom.

1. Place the front roller table assembly (the table with the mounting bracket at the end) on the sawmill so that the mounting bracket is above the front bed rail.
2. Place the rear roller table assembly on the sawmill so that the mounting bracket is above the rear bed rail. **NOTE:** If you are working alone, lay a board that is 12" (300 mm) wide and 10' (3 m) long across the bed rails to support the table assemblies while you install the Resaw.
3. Place the feed assembly between both roller table assemblies so that the Resaw motor is toward the main rail of the mill.

1 Setup & Operation

Resaw Attachment Installation

4. Slide the U-shaped brackets of each roller table assembly over the bolts at each end of the feed assembly. Make sure the outside edges of the U-shaped brackets are even with the outside edges of the feed assembly brackets and tighten all four bolts.
5. Remove the board (if used) from under the Resaw and locate the mounting brackets on the front and rear bed rails. Slide the Resaw assembly in as close to the inside blade guide as possible. Evenly tighten the mounting bolts around the rear bed rail.
6. Make sure the two support adjustment bolts on the front table assembly do not touch the bed rails. Adjust if necessary. **See Figure 1-10**

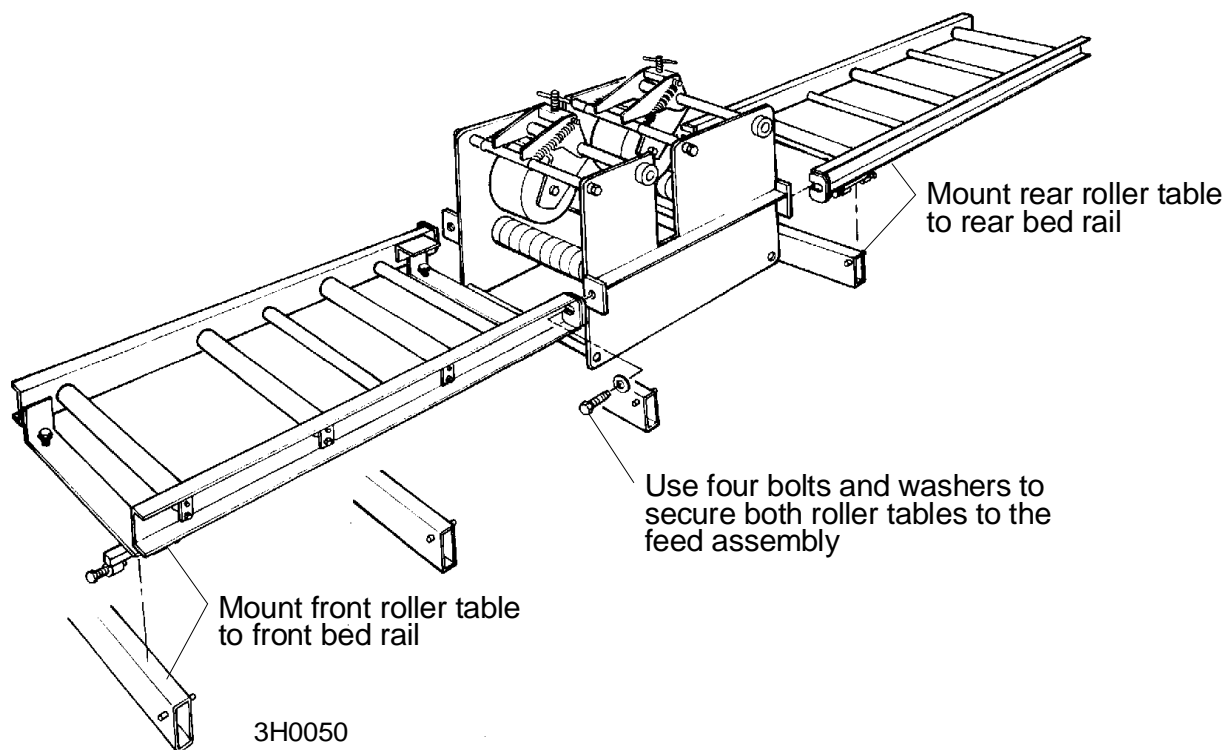


FIG. 1-10

1.5 Resaw Attachment Alignment

To align the Resaw Attachment, complete the following:

- Adjust the frame as necessary
 - Align the rubber feed rollers to the blade
 - Position the throat plate of the feed section below the rubber feed rollers
 - Align the table rollers and feed plates to the blade
1. Sight down the Resaw Attachment frame. If the middle of the frame is lower than the ends, the frame is bowing downward. If the middle of the frame is higher than the ends, the frame is bowing upward. Make the following adjustments to correct bowing.

To correct downward bowing, tighten the inside mounting bolt of the front roller table until the entire frame is level. Once the frame is level, tighten the outside mounting bolt of the front roller table. To correct upward bowing, tighten the outside mounting bolt of the front roller table until the entire frame is level. Once the frame is level, tighten the inside mounting bolt of the front roller table.

See Figure 1-11.

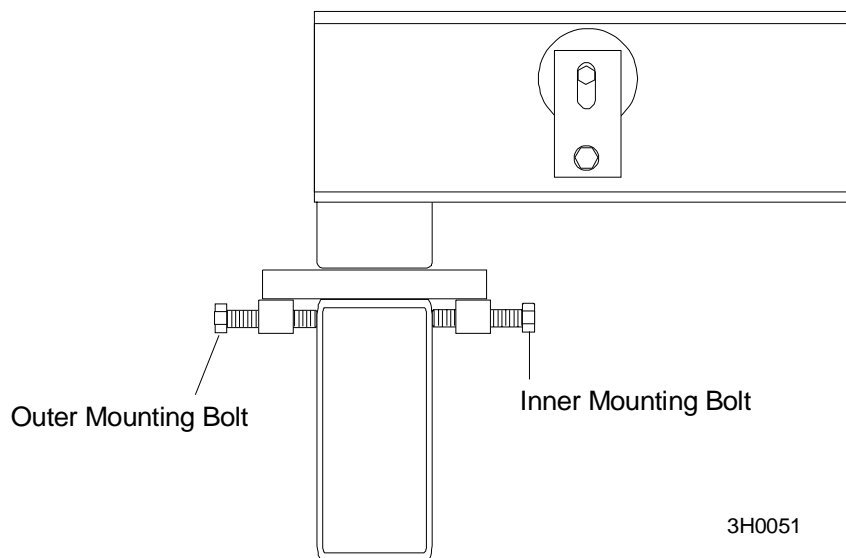


FIG. 1-11

1 Setup & Operation

Resaw Attachment Alignment

2. Move the blade over one of the rubber feed rollers of the feed assembly section. Measure the distance between the bottom of the blade and the top of each end of the roller.

See Figure 1-12.

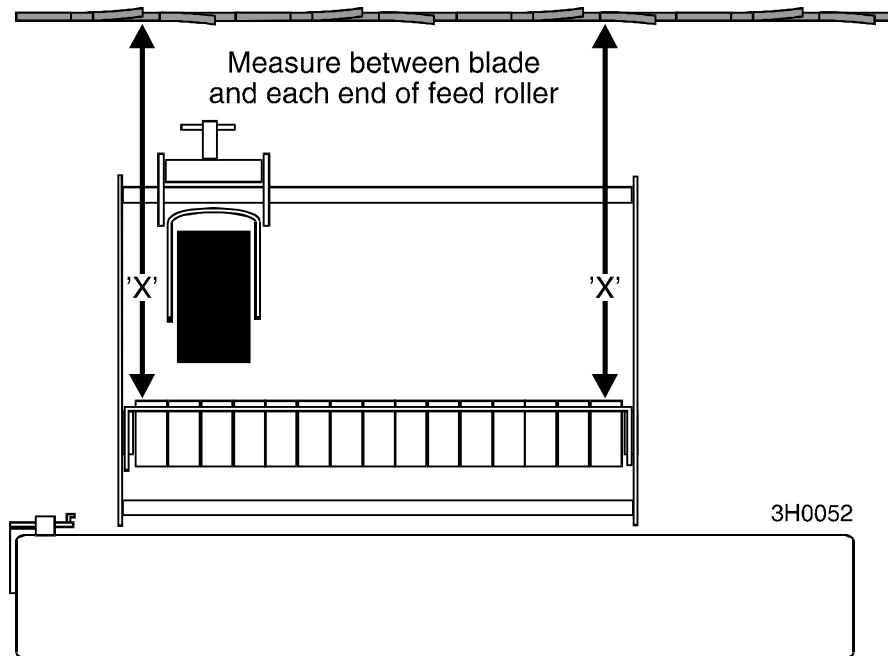


FIG. 1-12

3. The measurements should be the same. If they are not, fine tune the tilt adjustment bolts at the end of the roller tables.

See Figure 1-13.

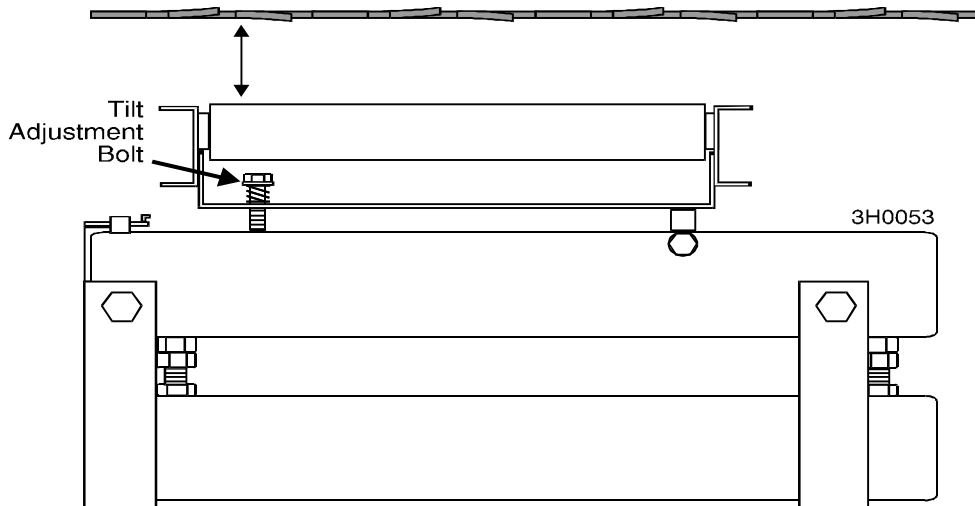


FIG. 1-13

4. Now the rubber feed rollers are aligned to the blade. Evenly adjust the support adjustment bolts on the front feed roller table until they touch the log deck.

1 Setup & Operation

Resaw Attachment Alignment

5. Adjust the steel throat plate $1/32$ - $1/16$ " (0.8-1.6 mm) below the top of the rubber rollers. Loosen the plate mounting bolts, adjust the plate up or down, then retighten the bolts.

See Figure 1-14.

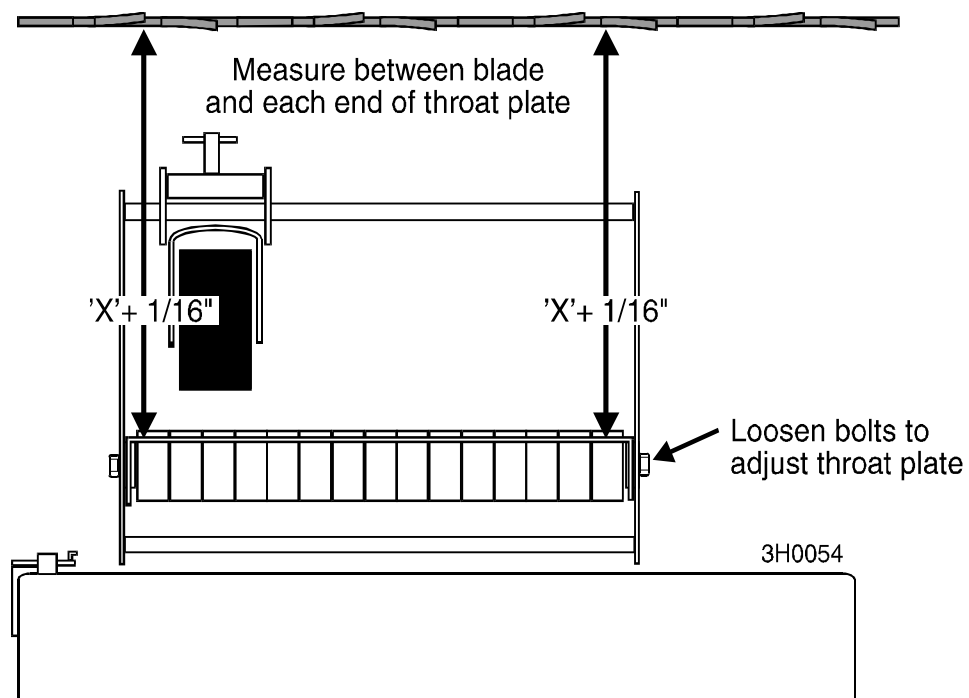


FIG. 1-14

6. Move the blade over one of the table rollers and measure the distance between the bottom of the blade and the top of each end of the roller. Use the eccentric washers to adjust the roller as necessary so it is $1/32$ - $1/16$ " below the top of the rubber feed rollers. Loosen the clamping bolt, turn the eccentric washer, then retighten the clamping bolt. Repeat for each table roller.

See Figure 1-15.

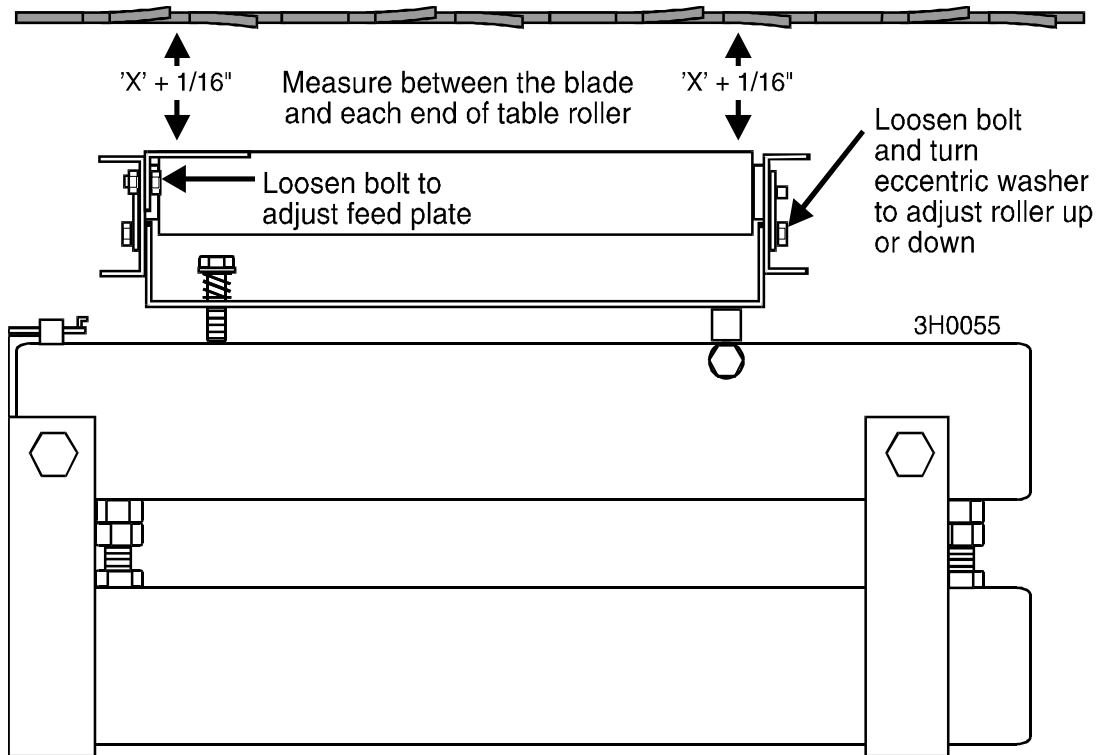


FIG. 1-15

7. Adjust the two feed plates so they are the same height as the table rollers. Loosen the two adjustment bolts, move the plates up and down as needed, then retighten the bolts.

1 Setup & Operation

Resaw Attachment Setup

1.6 Resaw Attachment Setup

1. Move the blade above the slot of the feed assembly section. Open the blade guide arm as far as possible and lower the blade to about 1" above the throat plate. Move the blade guide arm back in as far as possible.

See Figure 1-16.

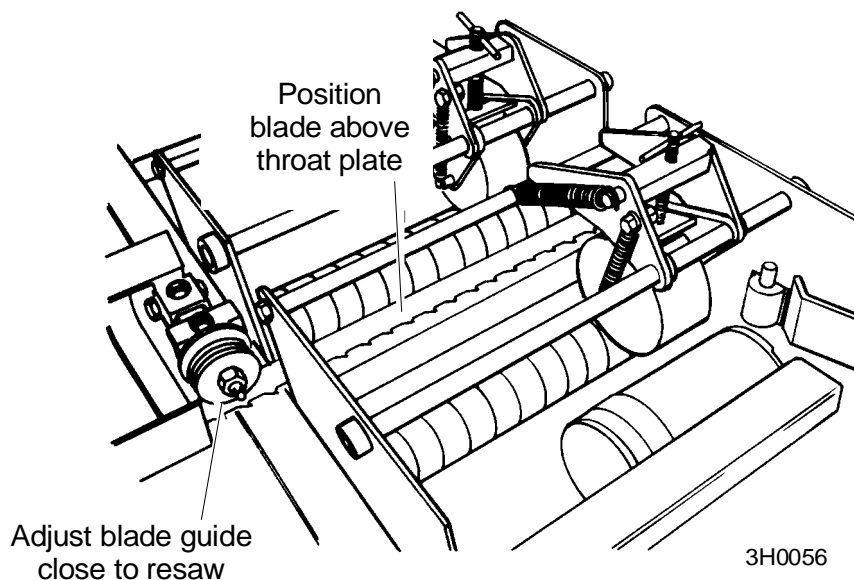


FIG. 1-16

2. Disconnect the male harness from the power feed motor and the female harness from the battery box. Reconnect the male harness from the Resaw Attachment to the female harness. Turn the Key switch to the ACC position. Throw the Carriage switch forward. Adjust the Feed Rate dial up above 0.

The rollers should now be turning so that if a board was fed from the rear of the saw, the rollers would push it into the teeth of the blade toward the front of the saw. If the Resaw Attachment does not operate properly, recheck the wiring installation.

3. Lock the cutting head into position with the clamps provided. Place one of the clamps on the top track rod at the back side of the mast. Place the other clamp on the bottom track rod at the front side of the mast.

See Figure 1-17.

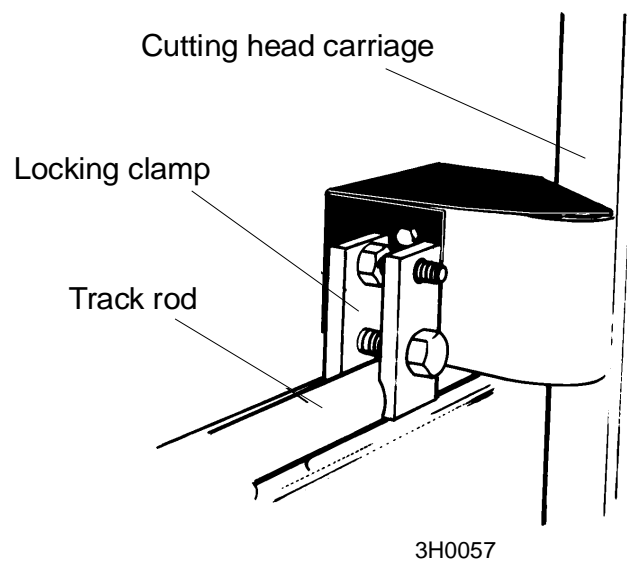


FIG. 1-17

4. Raise or lower the cutting head until the blade is positioned above the rollers at the thickness you want to cut.

1 Setup & Operation

Resaw Attachment Setup

5. Slide the hold-down rollers in or out as necessary so they are centered for the width of the cants you will be cutting. Adjust the rollers to firmly clamp the cants as they pass through the feed assembly section. Turn the threaded handle on top of the rollers clockwise to move the rollers down. Turn the handle counterclockwise to move the rollers up.

See Figure 1-18.

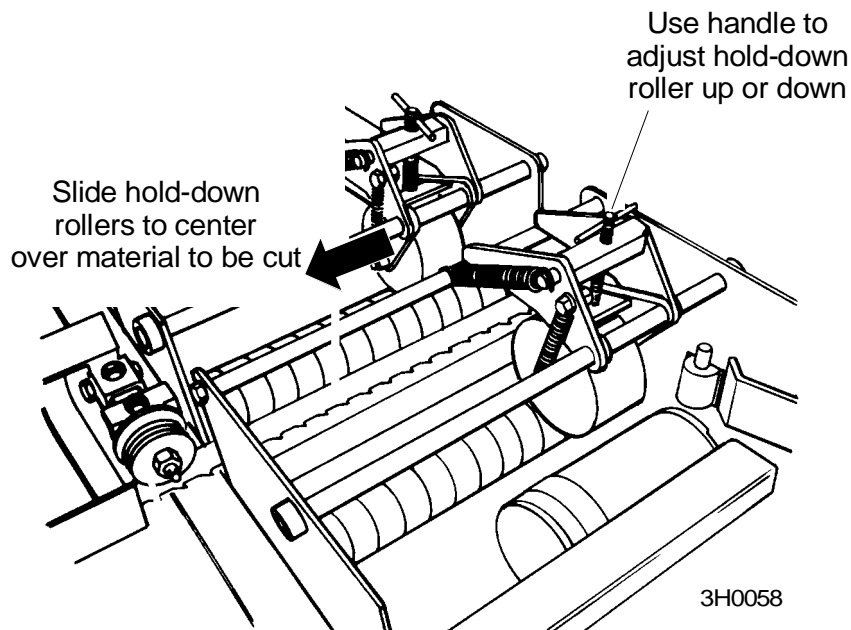


FIG. 1-18

1.7 Resaw Attachment Operation

1. To operate the Resaw Attachment, adjust the Feed Rate dial until the rollers spin at the desired speed. Engage the blade.
2. Feed the first board into the Resaw. When the blade starts to cut the board, turn the Feed Rate dial all the way down to stop the feed, and pull the board out. Check the thickness of the cut and make any needed adjustments.

NOTE: Feed rate is affected by the species and the width of the board being cut. The sharpness, set of the blade, and the available horsepower of your engine also will affect the feed rate. If the engine continually "bogs" down, or if the quality of the cuts you are making gets continually worse, adjust the feed rate or change the blade.

NOTE: Inspect each board or cant to see if it is cupped or bowed before feeding into the Resaw. Cupped boards should be fed with the cupped edges down. Boards that are bowed through their length should be fed so the ends bow upward.

3. Readjust the Feed Rate dial so the rollers spin at the desired speed. Continue feeding boards, one at a time, until resawing is complete. When you are done resawing, disengage the blade. Return the Carriage switch to NEUTRAL and turn the FEED RATE dial all the way down. Stop the engine. Raise the blade out of the Resaw.
4. To set the Resaw for tapered sawing (as for siding), place shims between the mounting brackets and bed rails to tilt the Resaw as desired. Use the two tilt adjustment bolts and two support adjustment bolts to fine-tune the angle.
5. If you wish to return to normal sawing on the sawmill, disconnect the male Resaw harness from the female battery box harness. Reconnect the male power feed motor harness to the female harness. Unclamp the cutting head and move it to the front of the mill. Loosen the mounting bolts at the front and rear bed rails. Remove the Resaw from the bed of the mill. Disassemble if desired.

1.8 Resaw Attachment Maintenance

Little maintenance is required to keep the Resaw working properly.

1. Replace the rubber rollers as necessary. Each roller includes several rubber rollers around a shaft. To replace, remove the shaft mounting bolts. Remove any damaged or worn rubber rollers and replace with new ones.

NOTE: If you resaw the same width boards all the time, only the rubber rollers from one end of the shaft will wear. When these wear, switch them with the unworn rubber rollers from the other end of the shaft.

2. Clean the feed chain and lubricate with Dexron III ATF.
3. Adjust the feed belt as necessary. To adjust, loosen the motor mount bolts and slide the motor until the belt is tensioned as desired.

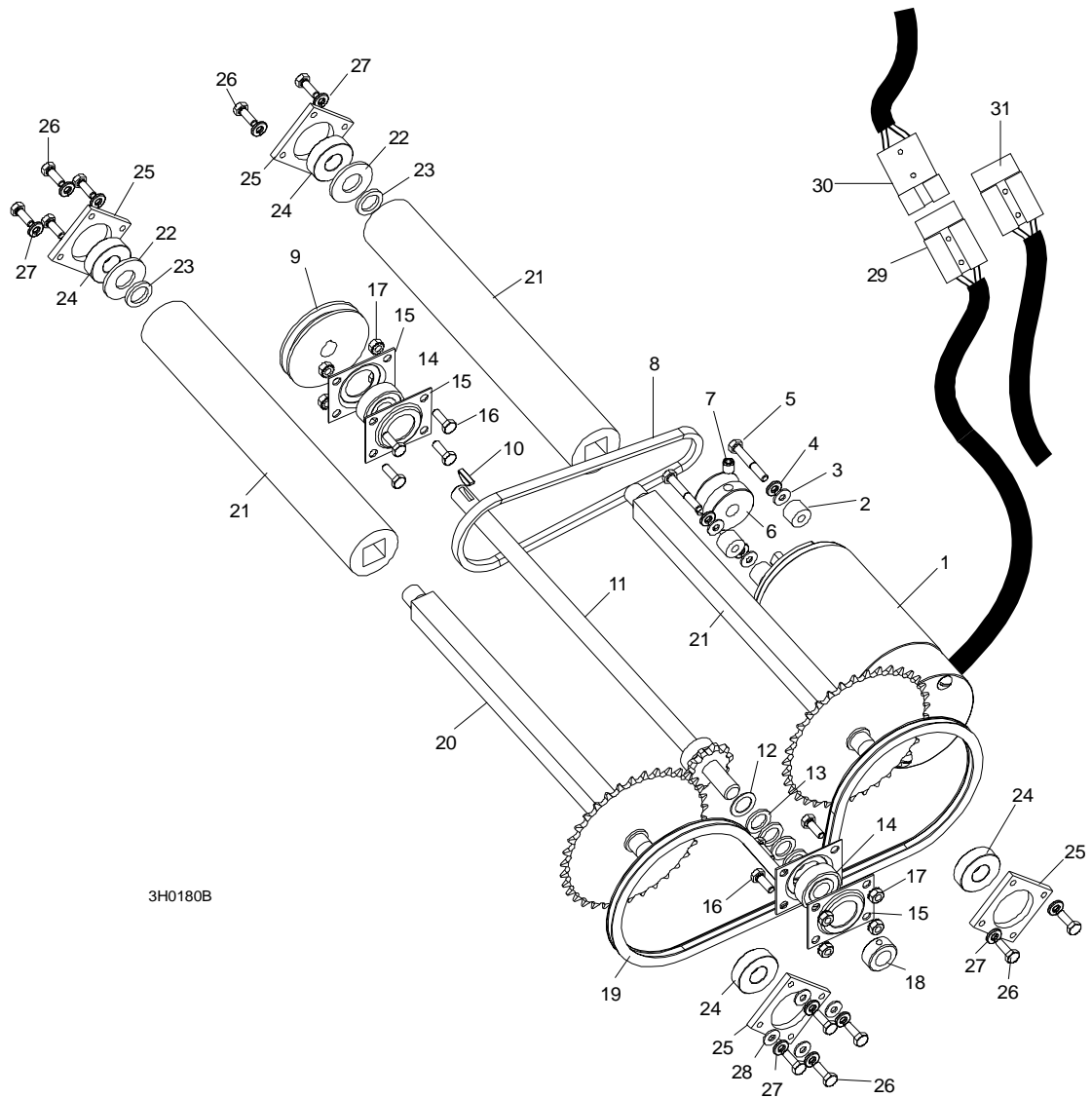
SECTION 2 REPLACEMENT PARTS

2

Replacement Parts

Resaw Drive Assembly

2.1 Resaw Drive Assembly				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
1	MOTOR, POWER FEED	014359	1	
	BOOT, TERMINAL	P03807	2	
2	SPACER, RESAW MOTOR	S08856-W	3	
3	WASHER, 1/4" SAE FLAT	F05011-11	3	
4	WASHER, 1/4" SPLIT LOCK	F05011-14	3	
5	BOLT, 1/4-20 X 1 3/4" HEX HEAD GRADE 2	F05005-4	3	
6	PULLEY, POWER FEED MOTOR	S09579-W	1	
7	SCREW, 3/8-16 X 1/2" CUP POINT SOCKET	F05007-12	1	
8	BELT, 3L230 V	P08846	1	
9	PULLEY, OK30 5/8" BORE	P08845	1	
10	KEY, #606 WOODRUFF	P04101-1	1	
11	SHAFT WELDMENT, RESAW DRIVE WITH SPROCKET	W08808	1	
12	WASHER, POWER FEED	S09090	1	
13	WASHER, 5/8" I.D. X .100 THICK NYLON	F05011-19	4	
14	BEARING, 5/8" 6203-2NSL	P06030-1	2	
15	PLATE, BEARING RETAINER	S08842	4	
16	BOLT, 1/4-20 X 3/4" HEX HEAD FULL THREAD	F05005-1	8	
17	NUT, 1/4-20 HEX SELF-LOCKING	F05010-9	8	
18	COLLAR, 5/8" I.D.	P05035	1	
19	CHAIN, #41 X 39 1/2" RESAW	P08855	1	
	LINK, #41 MASTER	P04176	1	
	SHAFT ASSEMBLY, ROLLER	A08804	2	
	Shaft Assembly, Resaw Roller	A08901	1	◆
20	Shaft, Resaw Roller with Sprocket	W08805	1	◆
21	Roller, Resaw Rubber Turned	008876	1	
22	Washer, .76In ID x 1.63In OD	S08863	1	
23	Washer, .68In ID x 1In OD	S08864	1	
24	Bearing, 17mm 6203-2NSL	P06030-2	2	
25	PLATE, BEARING RETAINER BLOCK	S08859	4	
26	BOLT, 1/4-20 X 3/4" HEX HEAD FULL THREAD	F05005-1	12	
27	WASHER, 1/4" SPLIT LOCK	F05011-14	12	
28	WASHER, 1/4" SAE FLAT	F05011-11	8	
	HARNESS KIT, RESAW COMPLETE	008905	1	
29	Harness, Resaw Power Generic Plug	008902	1	
	Harness Kit, Resaw Feed/Control Generic Plug	008906	1	
30	Harness, Power Feed Motor Generic Plug	008903	1	◆
31	Harness, Power Feed Control Generic Plug	008904	1	◆



3H0180B

FIG. 2-1

2 Replacement Parts

Resaw Drive Frame Assembly

2.2 Resaw Drive Frame Assembly				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
1	FRAME WELDMENT, RESAW DRIVE	W08802	1	◆
2	ROLLER, PLASTIC SIDE	S08849-W	3	
3	WASHER, 1/2" SAE FLAT	F05011-2	3	
4	SHAFT, PLASTIC SIDE ROLLER	S08817-W	3	
5	BOLT, 1/4-20 X 3/4" HEX HEAD FULL THREAD	F05005-1	6	
6	WASHER, 1/4" SPLIT LOCK	F05011-14	6	
7	WASHER, 1/4" SAE FLAT	F05011-11	6	
8	PLATE, RESAW BOTTOM FEED	S08837	1	
9	BOLT, 1/4-20 X 3/4" HEX HEAD FULL THREAD	F05005-1	4	
10	WASHER, 1/4" SAE FLAT	F05011-11	4	
11	NUT, 1/4-20 HEX SELF-LOCKING	F05010-9	4	
12	WASHER, .64" X 1.38" X .25	S08834	4	
13	BOLT, 5/8-11 X 1 1/4" HEX HEAD GRADE 5	F05009-13	4	
14	CLAMP, 9/16" CABLE	P08858	1	
15	BOLT, #10-24 X 1/2" SLOTTED HEAD	F05004-1	1	
16	NUT, #10-24 HEX SELF-LOCKING	F05010-14	1	
17	COVER, RESAW DRIVE BELT	S08861	1	
18	BOLT, 1/4-20 X 2 1/4" HEX HEAD GRADE 2	F05005-32	2	
19	WASHER, 1/4" SAE FLAT	F05011-11	2	
20	NUT, 1/4-20 HEX SELF-LOCKING	F05010-9	2	
21	ROD, .63" DIA. X 15.88" LONG CHROME	S08853	2	
22	COLLAR, 5/8" LOCKING	P05035	4	
23	ROD, 1/2" DIA. X 14.5" LONG	S08813	2	
24	WASHER, 5/16" SPLIT LOCK	F05011-13	4	
25	BOLT, 5/16-18 X 3/4" HEX HEAD GRADE 2	F05006-5	4	

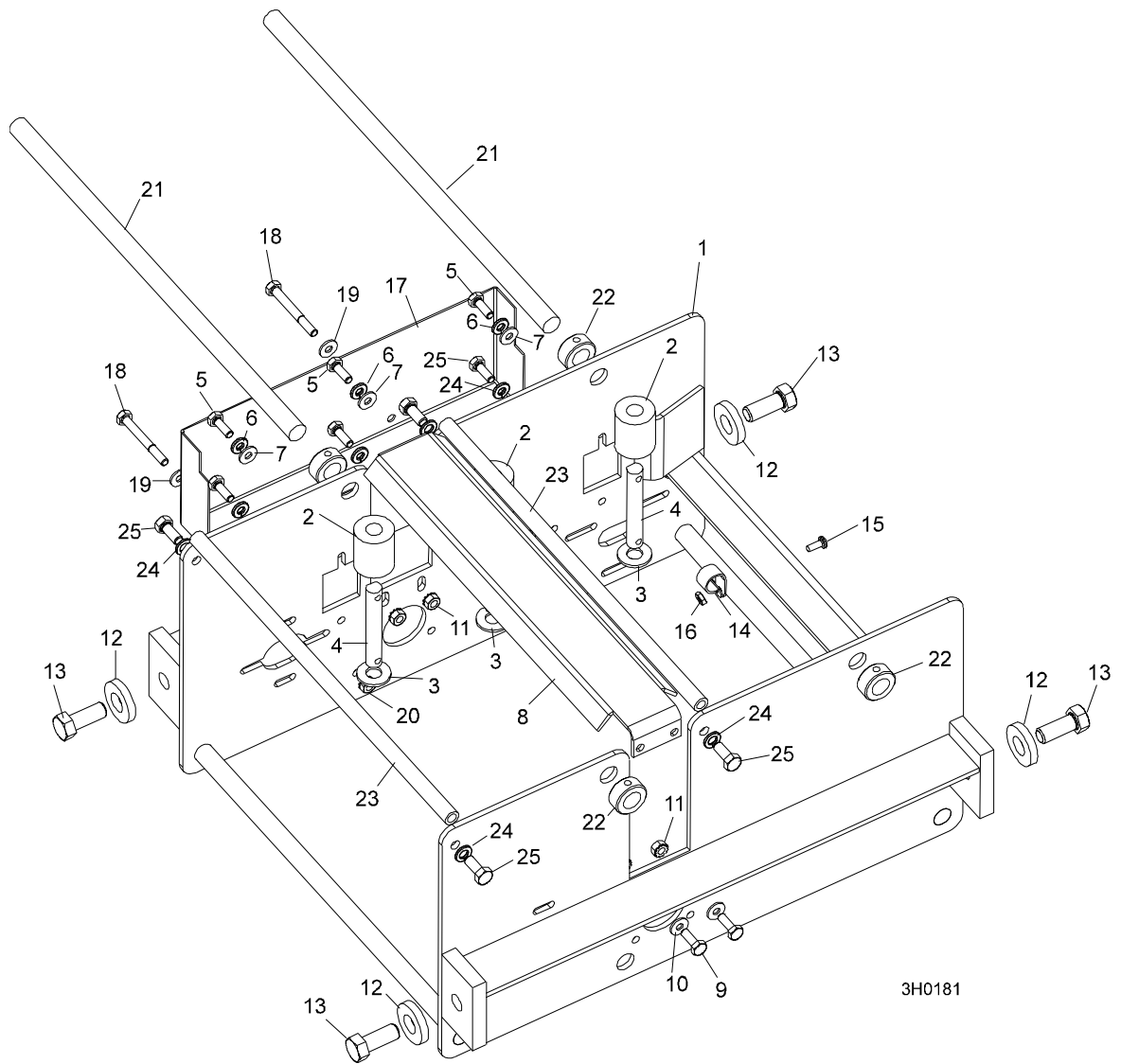
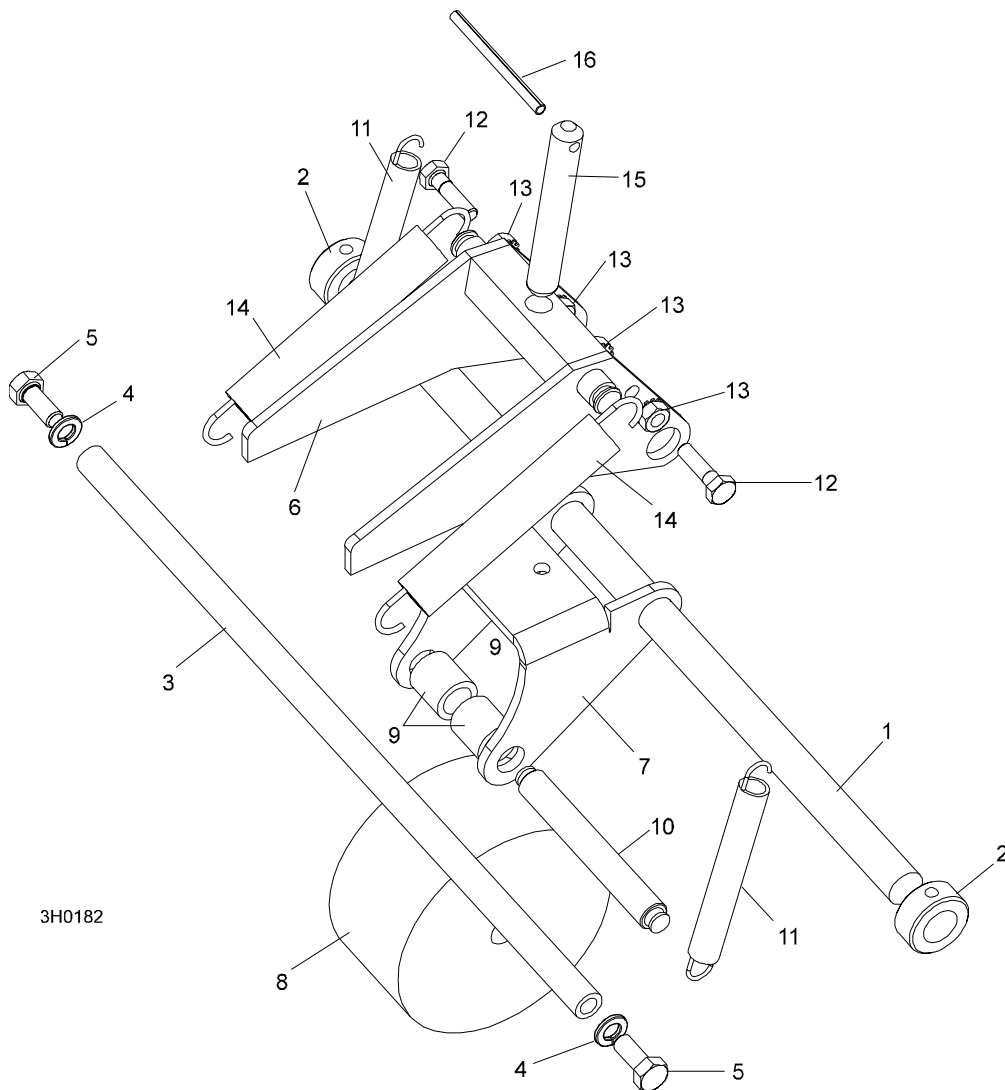


FIG. 2-2

2 Replacement Parts

Upper Hold-Down Assembly

2.3 Upper Hold-Down Assembly				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	Roller Assembly, Upper Hold-Down	K08806	2	
1	Rod, .63" X 15.88" Chrome	S08853	1	
2	Collar, 5/8" I.D.	P05035	2	
3	Rod, .5" X 14.5" Zinc	S08813-W	2	
4	Washer, 5/16" Split Lock	F05011-13	2	
5	Bolt, 5/16-18 X 3/4" Hex Head Grade 5	F05006-5	2	
6	Bracket, Resaw Hold-Down Roller Carriage	W08818	1	
7	Bracket, Resaw Hold-Down Roller Mount	S08860	1	
8	Roller, Resaw Rubber Hold-Down	P08844	1	
9	Spacer, Resaw Hold-Down Roller	S08852-W	2	
10	Shaft, Resaw Hold-Down Roller	S08823-W	1	
11	Spring, #LE-063E-8MW	P08848	2	
12	Bolt, 1/4-20 X 1" Hex Head Grade 2	F05005-38	2	
13	Nut, 1/4-20 Hex Self-Locking	F05010-9	4	
14	Spring, #LE-093G-8MW	P08847	2	
	Handle , Resaw Hold-Down Roller Adjustment	A08841	1	
15	Screw, Resaw Hold-Down Roller Adjustment Handle	S08839	1	◆
16	Pin, 3/16" X 2 1/2" Roll	F05012-27	1	



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FIG. 2-3

2 Replacement Parts

Resaw Clamp Assembly

2.4 Resaw Clamp Assembly				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	CLAMP ASSEMBLY, SAWMILL CARRIAGE LOCKING	A08865	2	
1	Plate, Carriage Locking Clamp Left	S08866-W	1	◆
2	Plate, Carriage Locking Clamp Right	S08867-W	1	◆
3	Bolt, 3/8-16 X 2" Hex Head Full Thread	F05007-16	1	
4	Nut, 3/8-16 Hex	F05010-1	2	
5	Bolt, 1/2-20 X 1 3/4" Hex Head Grade 5	F05008-49	1	
6	Washer, 3/8" Split Lock	F05011-4	1	

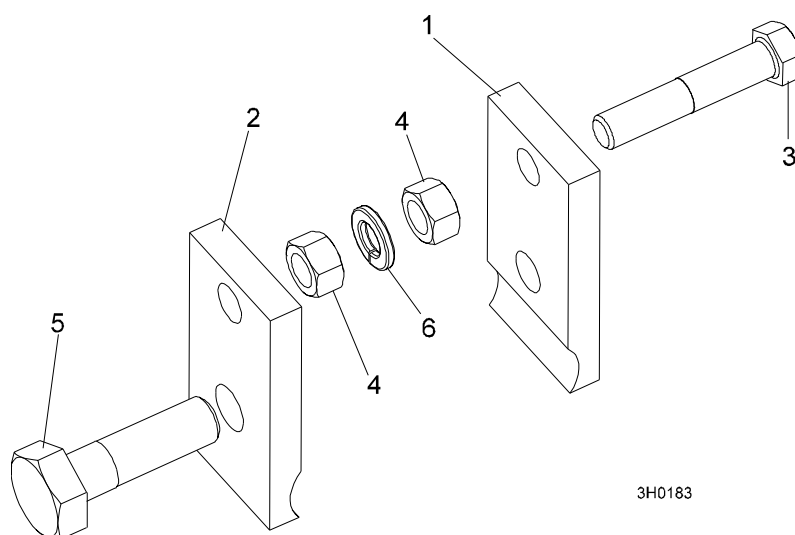


FIG. 2-4

2.5 Resaw Roller Table (Infeed)				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	ROLLER TABLE ASSEMBLY, RESAW INFEED	A08886	1	
1	Roller Table Weldment, Resaw Infeed	W08887	1	◆
2	Roller Assembly, Resaw Feed Table 14 1/8"	P10342	3	
3	Washer, Feed Table Roller Eccentric	S08894	6	
4	Washer, Feed Table Roller Hex	S08895	6	
5	Plate, Feed Table Roller Clamp	S08896	6	
6	Washer, 3/8-16 Split Lock	F05011-4	6	
7	Bolt, 3/8-16 X 3/4" Hex Head Grade 2	F05007-27	6	
8	Bolt, 1/2-13 X 2" Hex Head Full Thread	F05008-8	3	
9	Washer, 1/2" SAE Flat	F05011-2	1	
10	Spring, Resaw Feed Table Adjustment	P04282	1	
11	Plate, Table Feed	W08875	1	
12	Washer, 5/16" SAE Flat	F05011-17	2	
13	Washer, 5/16" Split Lock	F05011-13	2	
14	Bolt, 5/16-18 X 3/4" Hex Head Grade 5	F05006-5	2	

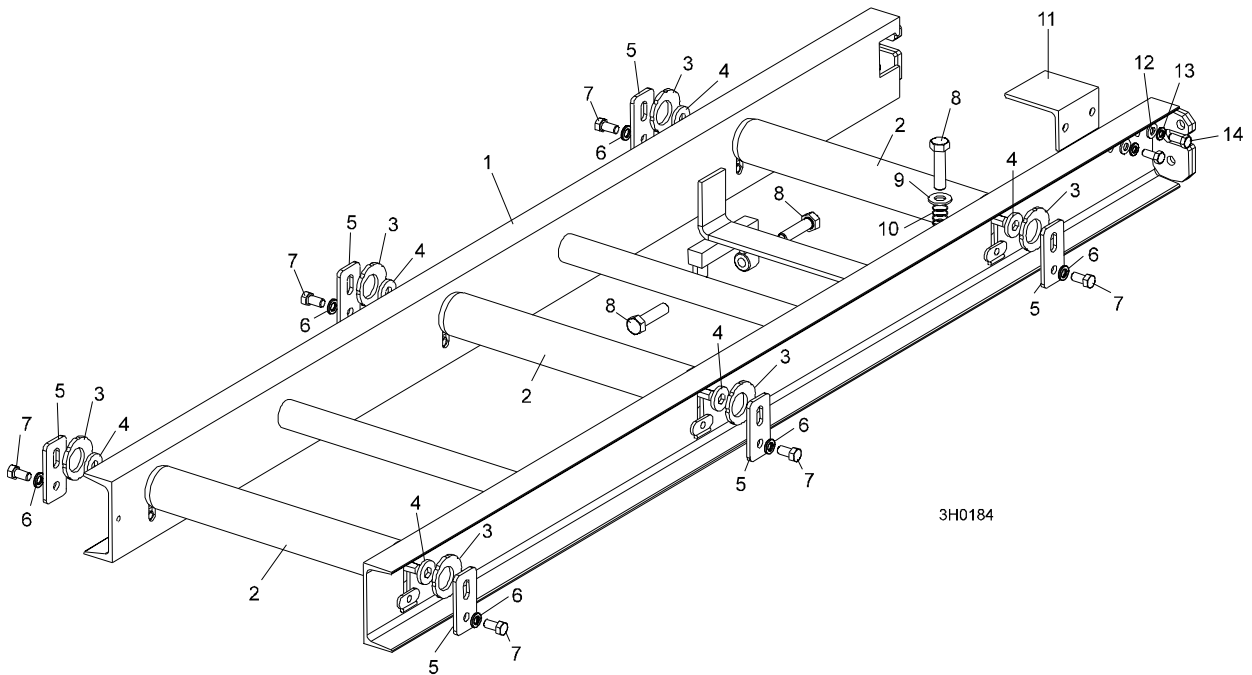


FIG. 2-5

2 Replacement Parts

Resaw Roller Table (Outfeed)

2.6 Resaw Roller Table (Outfeed)

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	ROLLER TABLE ASSEMBLY, RESAW OUTFEED	A08882	1	
1	Roller Table Weldment, Resaw Outfeed	W08883	1	◆
2	Roller Assembly, Resaw Feed Table 14 1/8"	P10342	3	
3	Washer, Feed Table Roller Eccentric	S08894	6	
4	Washer, Feed Table Roller Hex	S08895	6	
5	Plate, Feed Table Roller Clamp	S08896	6	
6	Washer, 3/8-16 Split Lock	F05011-4	6	
7	Bolt, 3/8-16 X 3/4" Hex Head Grade 2	F05007-27	6	
8	Bolt, 1/2-13 X 2" Hex Head Full Thread	F05008-8	5	
9	Washer, 1/2" SAE Flat	F05011-2	3	
10	Spring, Resaw Feed Table Adjustment	P04282	3	
11	Plate, Table Feed	W08875	1	
12	Washer, 5/16" SAE Flat	F05011-17	2	
13	Bolt, 5/16-18 X 3/4" Hex Head Grade 5	F05006-5	2	

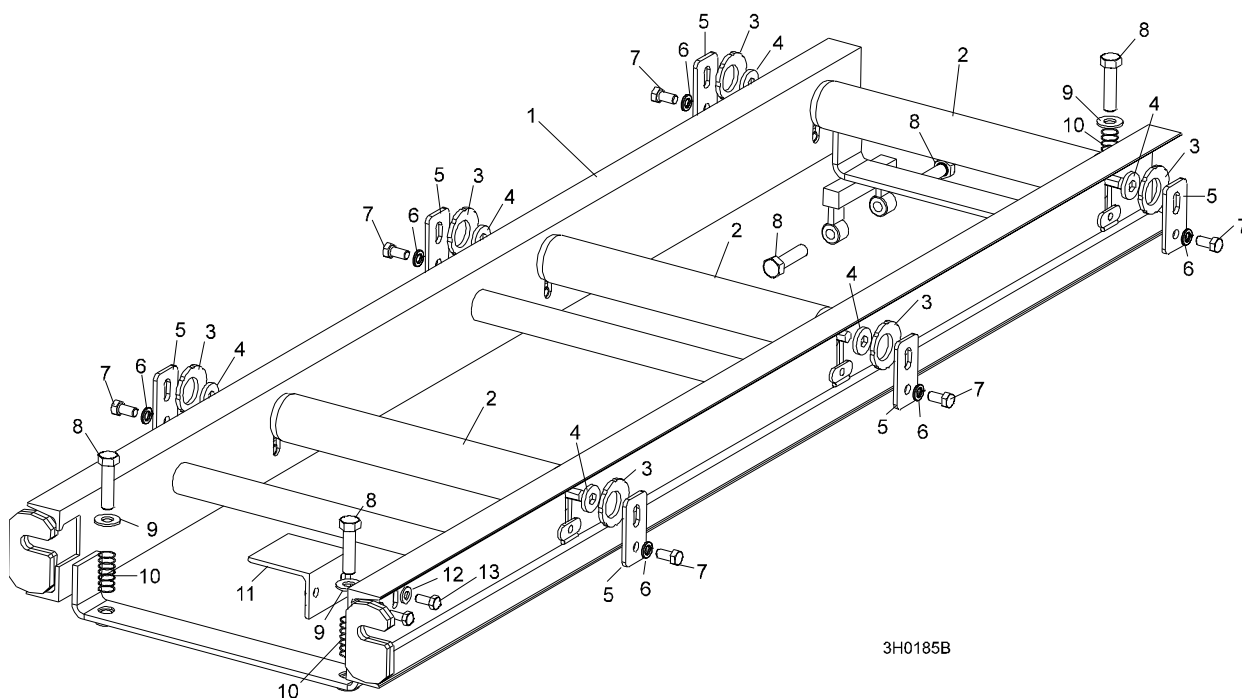


FIG. 2-6