

Wood-Mizer®

Parts Manual

MP260	rev. A1.08
MP260 START	rev. A1.08



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

Form #2411

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SECTION 1 GENERAL INFORMATION

1.1 How To Use the Parts List

- Use the index above to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

1.2 Sample Assembly				
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY	
	Sample Assembly, Complete (Includes All Indented Parts Below)	A01111	1	
1	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
2	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
3	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
4	Sample Part	F07777-77	1	

To Order Parts:

- From Europe call our European Headquarters and Manufacturing Facility in Kolo, Poland at **+48-63-2626000**. From the continental U.S., call our toll-free Parts hotline at **1-800-525-8100**. Have your customer number, vehicle identification number, and part numbers ready when you call. From other international locations, contact the Wood-Mizer distributor in your area for parts.

Office Hours:

Country	Monday - Friday	Saturday	Sunday
Poland	7-15	Closed	Closed
US	8 a.m.- 5 p.m.	8 a.m.- 12 p.m.	Closed

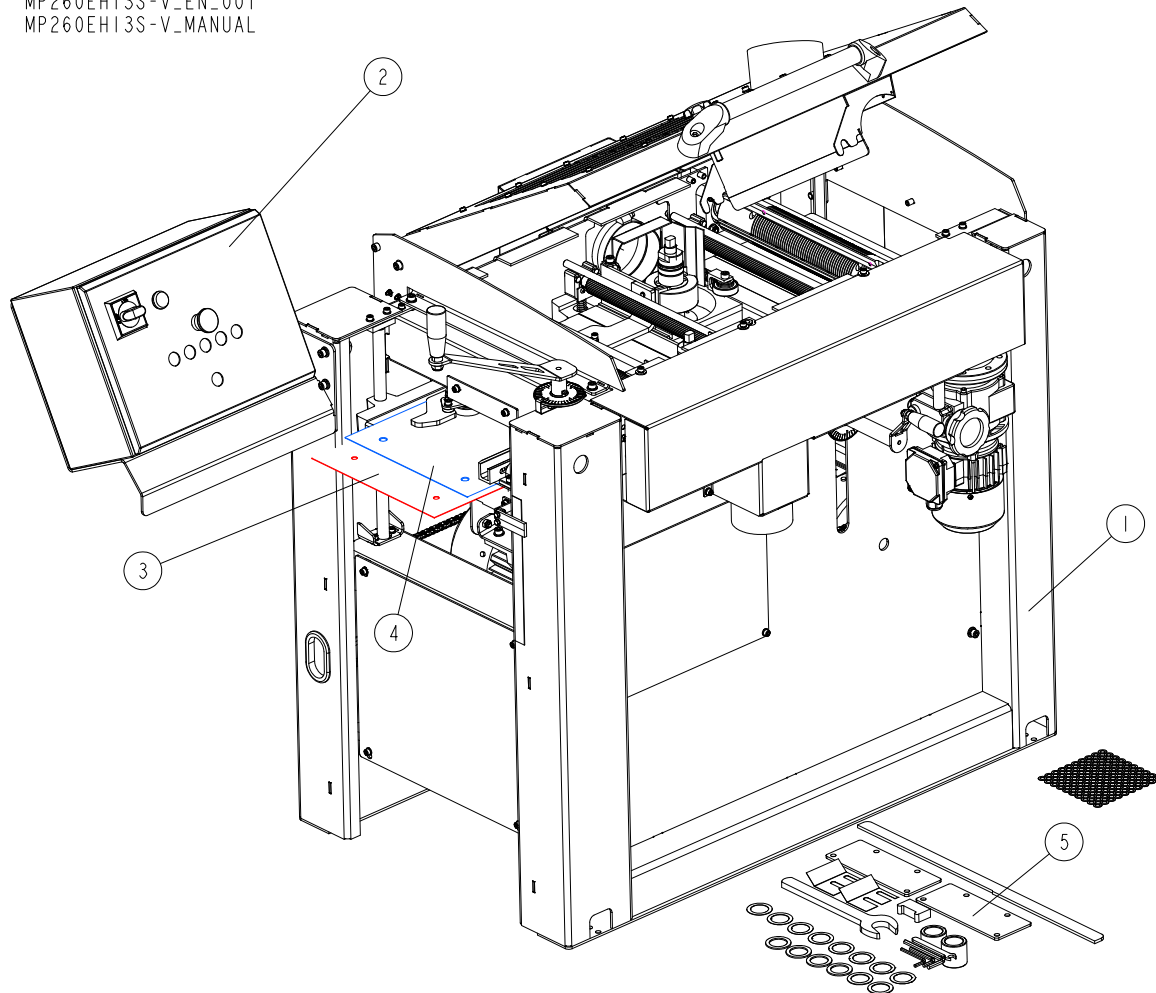


CAUTION! It is strongly recommended that only original spare parts be used.

SECTION 2 MP260

2.1 MP260

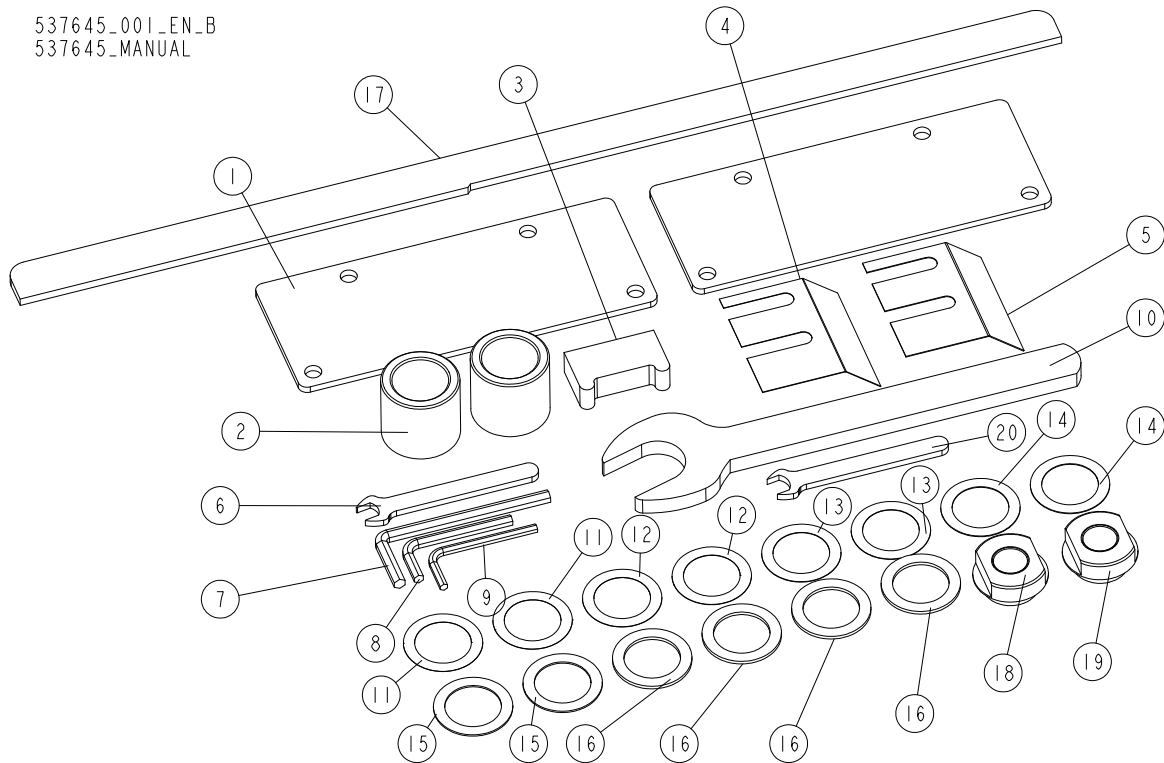
MP260EH13S-V_EN_001
MP260EH13S-V_MANUAL



REF	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
-	PLANER MOULDER MP260EH13S-V	MP260EH13S-V	1
1	MP260- MECHANICAL ASSEMBLY See Section 2.3	537000	1
2	PRO MOTOR KIT FOR MP260EH 3X400V CE See Section 4.1	537021	1
3	PLATE 1	537576-1	1
4	PLATE 2	537577-1	1
5	MP260 ADDITIONAL PART KIT See Section 2.2	537645	1

2.2 MP260 Additional Part Kit

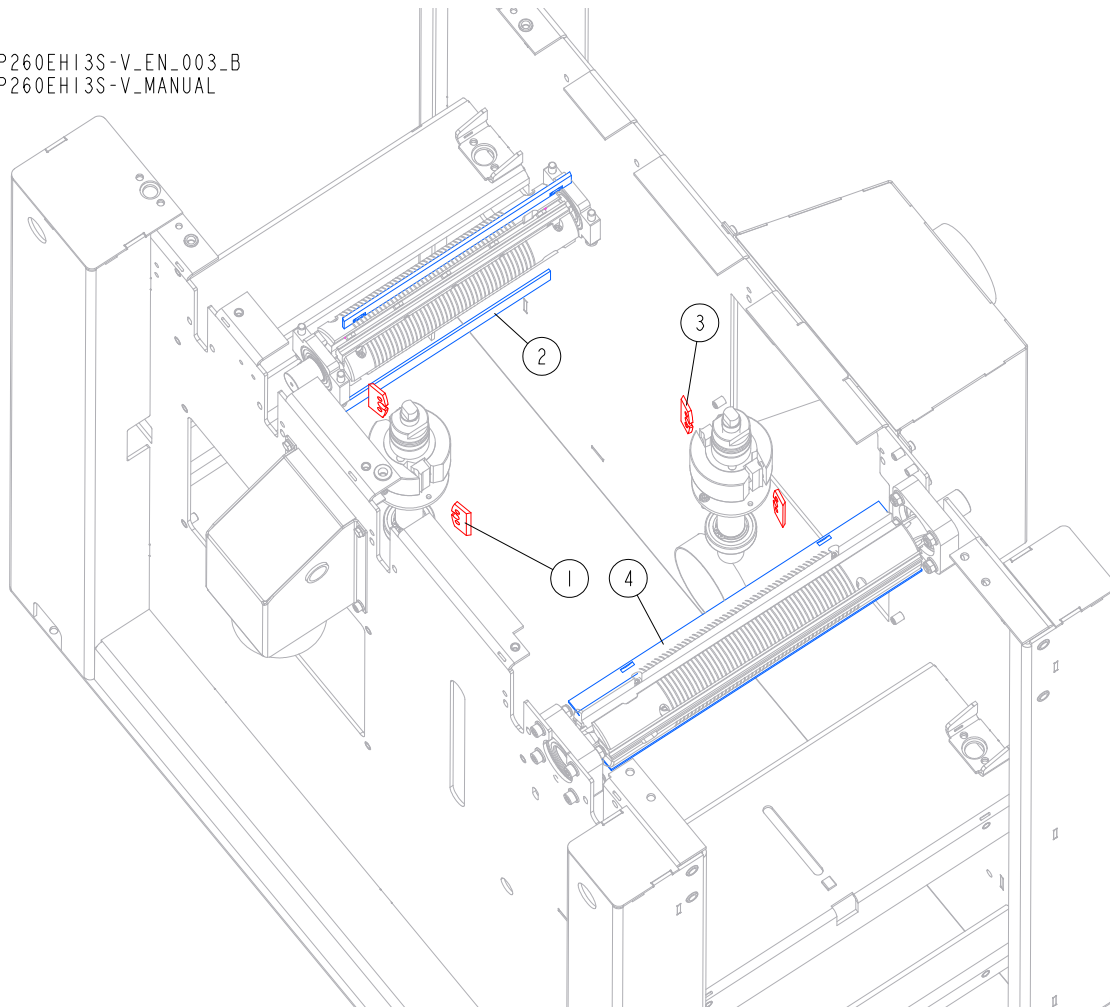
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LP.	OPIS (* wskazuje części dostępne jedynie w zespołach)	Nr części	Ilość
-	MP260 ADDITIONAL PART KIT	537645	1
1	PLATE	537646-1	2
2	BUSHING 30/42-40.2 ZINC-PLATED	535848-1	2
3	KNIFE ALIGNMENT TOOL	534770	1
4	PLATE, 0.3 MM CHIP BREAKER	537648	1
5	PLATE, 0.5 MM CHIP BREAKER	533502	1
-	MP160 WRENCH KIT	535185	1
6	WRENCH, 10 FLAT	541315	1
7	WRENCH, 6MM ALLEN	535186	1
8	WRENCH, 5 ALLEN	092915	1
9	WRENCH, 4MM ALLEN	093368	1
10	WRENCH 30 DIN 894	537649	1
11	WASHER 30/42-0.1 ZC DIN 988	F81069-6	2
12	WASHER 30/42-0.2 ZC DIN 988	F81069-5	2
13	WASHER 30/42-0.3 ZC DIN 988	F81069-4	2
14	WASHER 30/42-0.5 ZC DIN 988	F81069-3	2
15	WASHER 30/42-1 ZC DIN 988	F81069-2	2
16	WASHER 30/42-2 ZC DIN 988	F81069-1	4
17	BAR, FENCE ADJUSTMENT	360-911	1
18	NUT, M20X1.5	542620-1	1
19	NUT, M20X1.5 LEFT	542621-1	1
20	WRENCH, 12 FLAT	564873	1

2.3 Knives

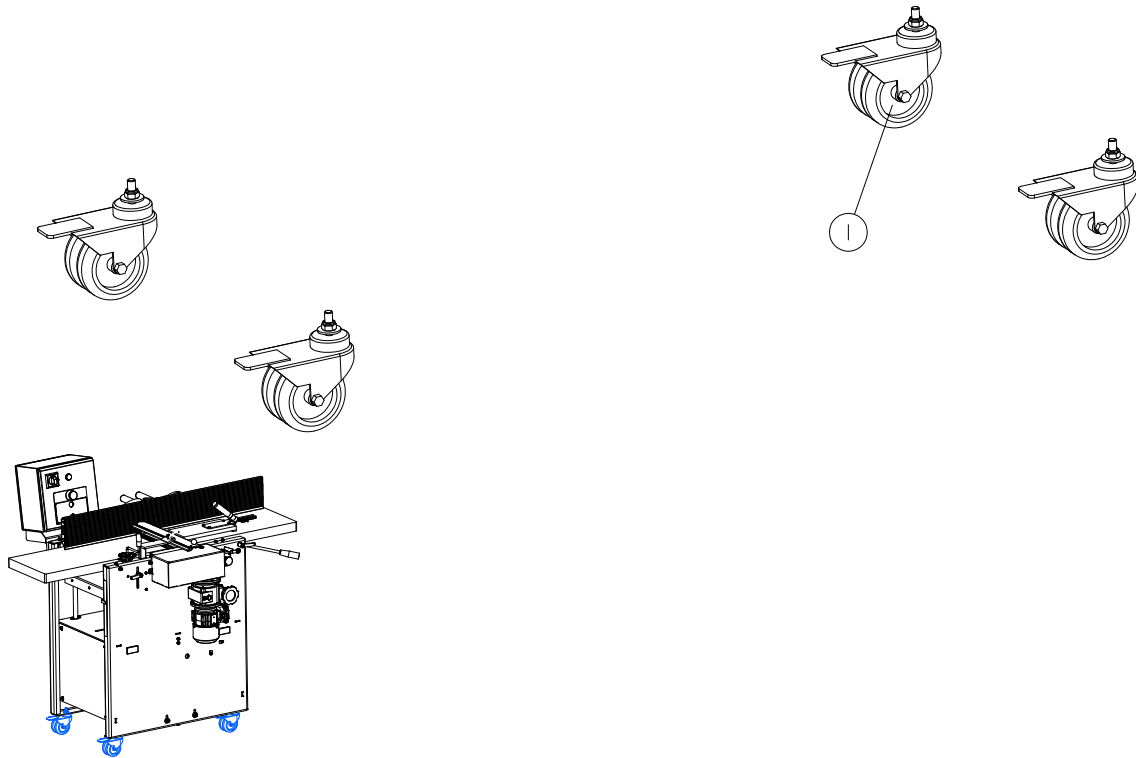
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MP260EH13S-V_MANUAL



Ref	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
1	KNIFE, PLANER (2 PCS)	TPK50.024.4TB	2
-	KNIFE SET, PLANING	260-030	1
2	PLANER KNIFE WITH NOTCHES	TPK300.20MP	2
3	KNIFE, PLANER (2 PCS)	TPK50.024.4TB	2
-	PLANER KNIFE WITH NOTCHES	TPK410.20MP	2
4	KNIFE, L-410 H-20 K-3 HSS18%	TPK410.20HS	2

2.4 Castor wheels 535166

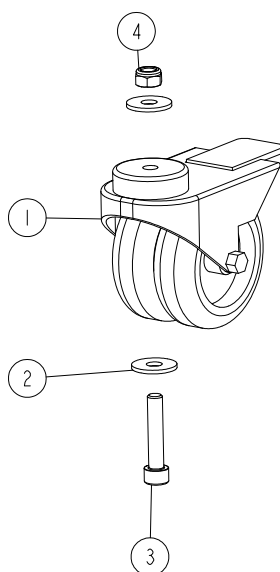
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REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	CASTOR WHEELS, 4 PCS. KIT	535166	1	
1	CASTOR WHEEL ASSEMBLY See Section 2.5	535163	4	

2.5 Castor wheel assembly 535163

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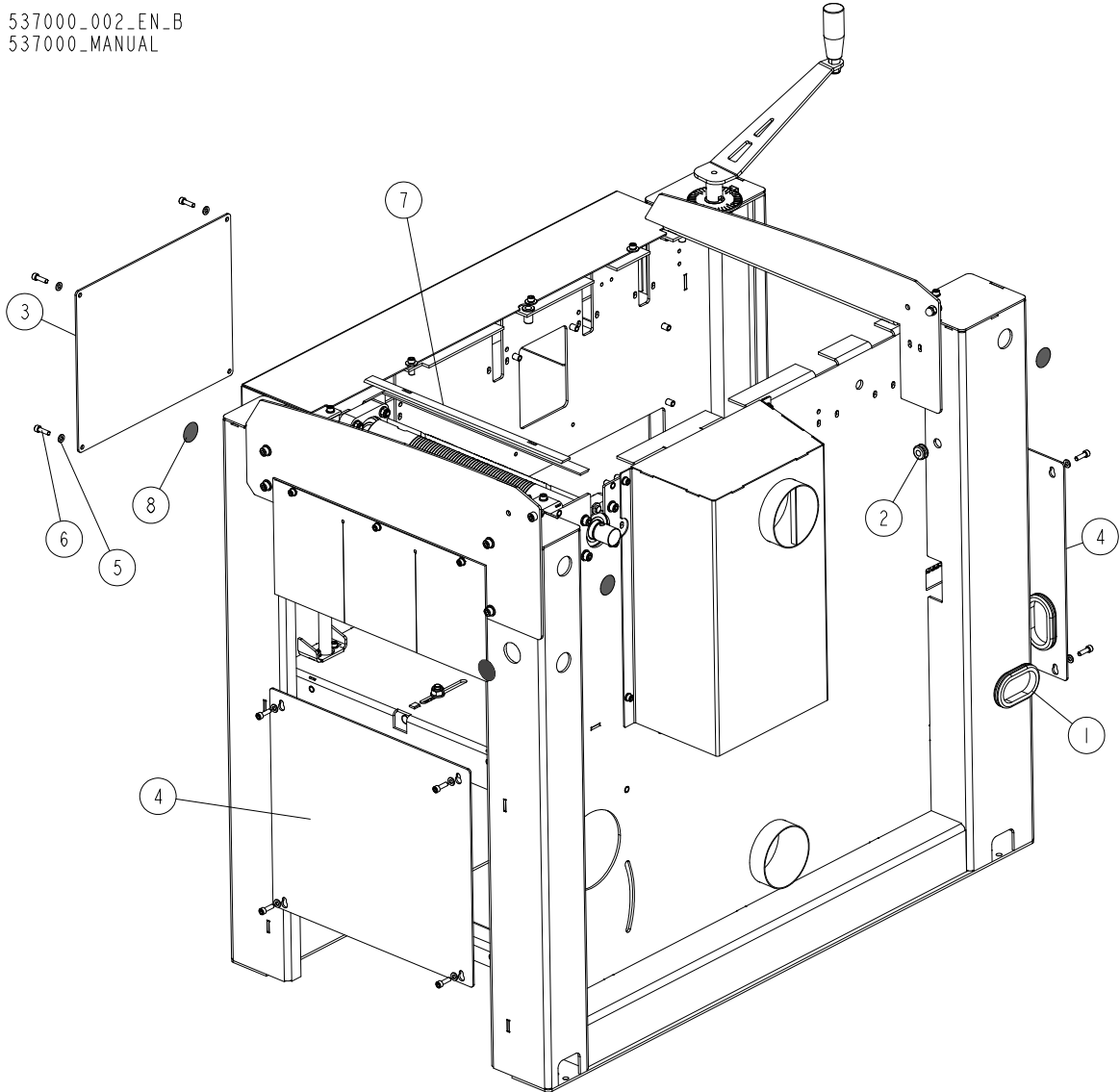


REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	CASTOR WHEEL ASSEMBLY	535163	1	
1	DUAL WHEEL CASTOR, KMDA-TPA 75S-HC	533510	1	
2	WASHER, ISO 7093-1-8-200 HV-A2E.	F81054-11	2	
3	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZINC	F81002-29	1	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	1	

SECTION 3 MECHANICAL ASSEMBLY

3.1 Covers, Knife Set

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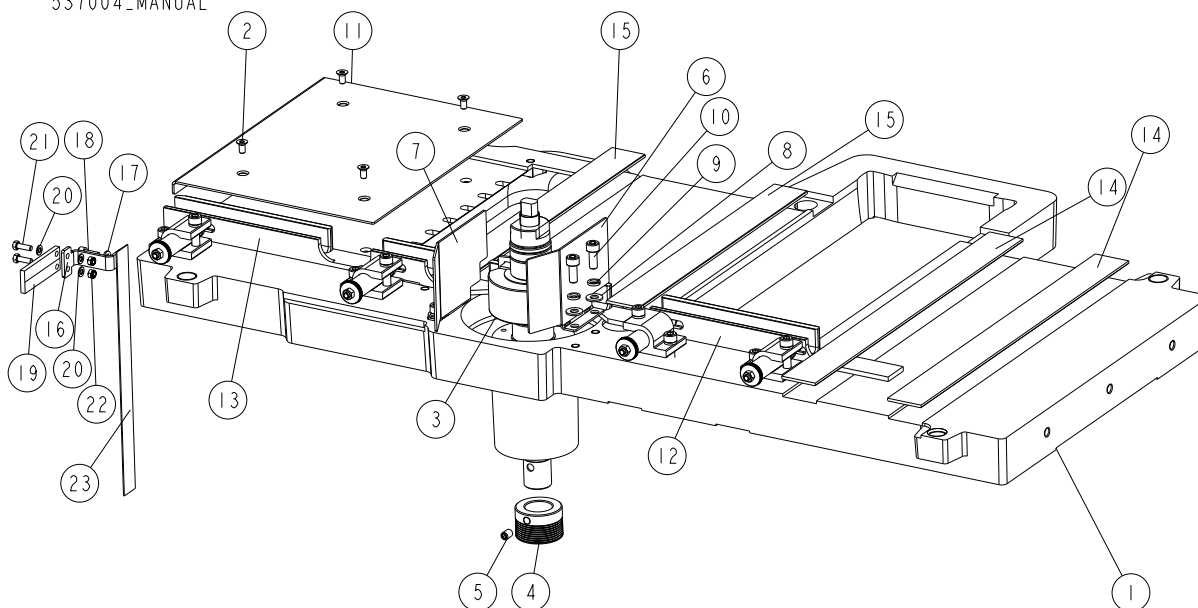
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
1	Grommet, Rubber	087065	2
2	GROMMET, 3/8 ID RUBBER	025248	1
3	FRONT SMALL COVER	537567-1	1
4	PLATE, SIDE	533096-1	2
5	WASHER, 6.4 FLAT ZINC	F81053-1	12
6	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	12
7	PLANER KNIFE WITH NOTCHES	TPK410.20MP	2
8	CAP, 32MM 466870 HOLE	540576	9

3 MECHANICAL ASSEMBLY

Table MP260

3.2 Table MP260

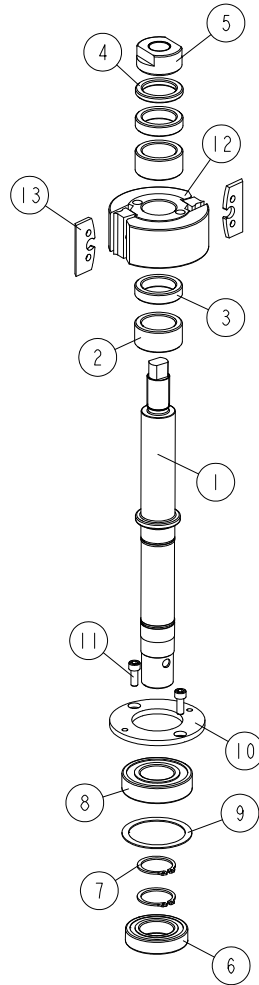
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	TABLE MP260 COMPLETE	537004	1
1	TABLE MP260	546836-1	1
2	SCREW, M6X12-10.9 FLAT SOCKET HEAD CAP Z	F81001-54	4
3	RIGHT SPINDLE ASSEMBLY See Section 3.3	537135	1
4	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1
5	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1
6	CUTTER GUARD 1	537006	1
7	CUTTER GUARD 2	537007	1
8	WASHER, 8.4 FLAT ZINC	F81054-1	4
9	WASHER, 8.2 SPLIT LOCK	F81054-4	4
10	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	4
11	TABLE PLATE 1	537563-1	1
12	FENCE 1, ASSEMBLY See Section 3.6	537570	1
13	FENCE 2, ASSEMBLY See Section 3.6	537572	1
14	SLIDE PLATE 1	537573	2
15	SLIDE PLATE 2	537574	2
16	INDICATOR, SCALE	537559-1	1
17	WASHER, 6.4 FLAT ZINC	F81053-1	1
18	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	1
19	INDICATOR, BLADE HEIGHT SCALE	094821	1
20	WASHER, 5.3 FLAT	F81052-1	4
21	BOLT M5X16 HH ZC FT 8.8 DIN 933	F81000-2	2
22	NUT, M5-8 SELF-LOCKING ZINC	F81030-2	2
23	DECAL, VERTICAL SCALE	533579	1

3.3 Right Spindle Assembly

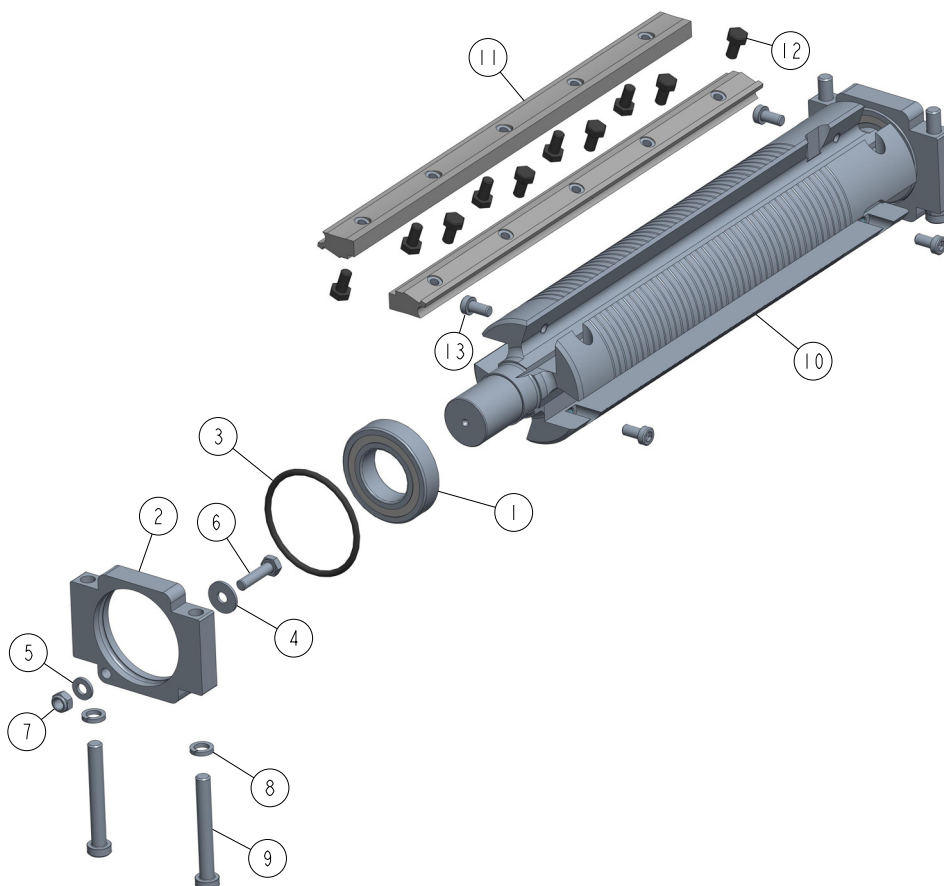
MP280EH13S-V_007
 MP280EH13S-V



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	RIGHT SPINDLE ASSEMBLY	537135	1
1	SHAFT	537134	1
2	BUSHING, 30/42-20.2 ZINC-PLATED	533541-1	2
3	BUSHING, 30/42-10 ZINC-PLATED	533539-1	2
4	BUSHING, 30/42-5.2 ZINC-PLATED	533540-1	1
5	NUT, M20X1.5	535886-1	1
6	BEARING, 6006-C- 2HRS-FAG	592792	1
7	RING, Z30 SPRING RETAINING	F81090-23	2
8	BEARING, 6206-C- 2HRS-FAG	592793	1
9	WASHER 50X61.6X1	533543	1
10	PLATE, CLAMPING	533542-1	1
11	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2
-	CUTTERHEAD	TG562K	1
12	CUTTERHEAD	533587	1
13	KNIFE, PLANER (2 PCS)	TPK50.024.4TB	1

3.4 Bottom Cutter

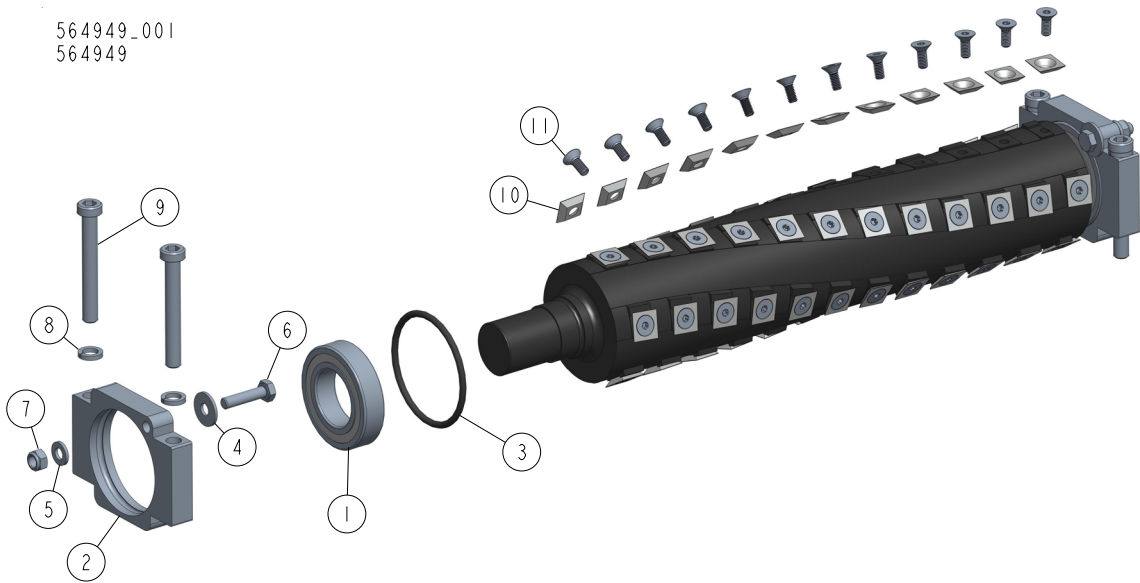
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	BOTTOM CUTTER - ASSEMBLY	537568	1
1	BEARING, 6006 2RSR	096191	2
2	BEARING HOUSING 1	536958-1	2
3	O-RING	536959	2
4	WASHER, 6.5 FLAT	F81053-11	2
5	WASHER, 6.4 FLAT ZINC	F81053-1	2
6	BOLT, M6X25 -5.8 HEX HEAD FULL THREAD ZI	F81001-3	2
7	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	2
8	WASHER, 8.2 SPLIT LOCK	F81054-4	4
9	SCREW M8X60 LHSCS 8.8 DIN 7984	F81002-41	4
-	CUTTER, MP260 BC	564946	1
10	LOWER CUTTER	260-140-5	1
11	SET OF FIXING WEDGES	241-061	1
12	BOLT M6X12 10.9 DIN 933 ISO 4017	083595	10
13	SCREW, M6X12-10.9 DIN 7984 HEX SOCKET TH	F81001-80	4

3.5 Bottom Helical Cutter (Option)

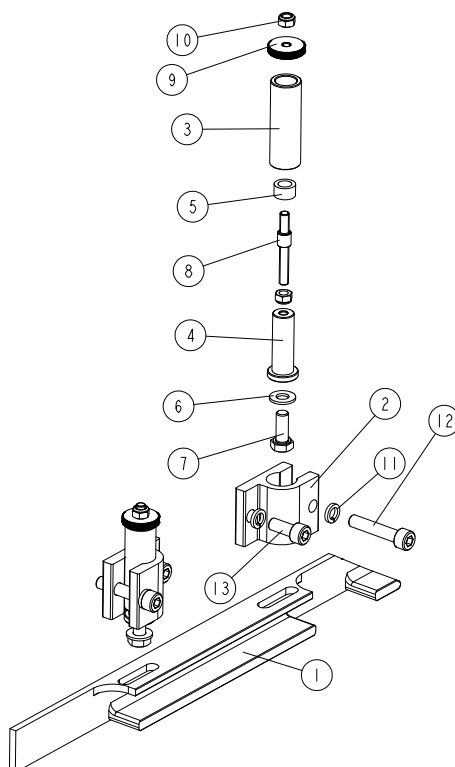
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	BOTTOM HELICAL CUTTER - MP260	564949	1
1	BEARING, 6006-C- 2HRS-FAG	592792	2
2	HOUSING, BEARING	564942-1	2
3	O-RING	536959	2
4	WASHER, 6.5 FLAT	F81053-11	2
5	WASHER, 6.4 FLAT ZINC	F81053-1	2
6	BOLT, M6X25 -5.8 HEX HEAD FULL THREAD ZI	F81001-3	2
7	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	2
8	WASHER, 8.2 SPLIT LOCK	F81054-4	4
9	SCREW M8X60 LHSCS 8.8 DIN 7984	F81002-41	4
-	CUTTER, TSH260BC BOTTOM HELICAL	562641	1
10	INSERT, REPLACEMENT CARBIDE	TIK19HM	60
11	SCREW, 10-32X1/2 FH BO; TORX PLUS	F05004-325	60

3.6 Fence 1, 2

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537570_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	FENCE 1, ASSEMBLY	537570	1
-	FENCE 2, ASSEMBLY	537572	1
1	FENCE 1	537569-1 ¹	1
	FENCE 2	537571-1 ²	1
	FENCE, 700 MM	542454-1 ³	1
	FENCE, 1400 MM	542453-1 ⁴	1
2	CLAMP	536966-1	2
-	ADJUSTABLE KNOB	536965	2
3	PIN GUIDE	537001-1	1
4	KNOB PIN	536999-1	1
5	INSERT	537002	1
6	WASHER, 8.4 FLAT ZINC	F81054-1	1
7	BOLT, M8X20-8.8-B HEX HEAD FULL THREAD Z	F81002-4	1
8	THREAD PIN M6	541455	1
9	KNURLED NUT	541454	1
10	NUT, M6 \varnothing 8 HEX ZINC	F81031-1	1
10	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	1
11	WASHER, 8.2 SPLIT LOCK	F81054-4	4
12	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	2
13	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2

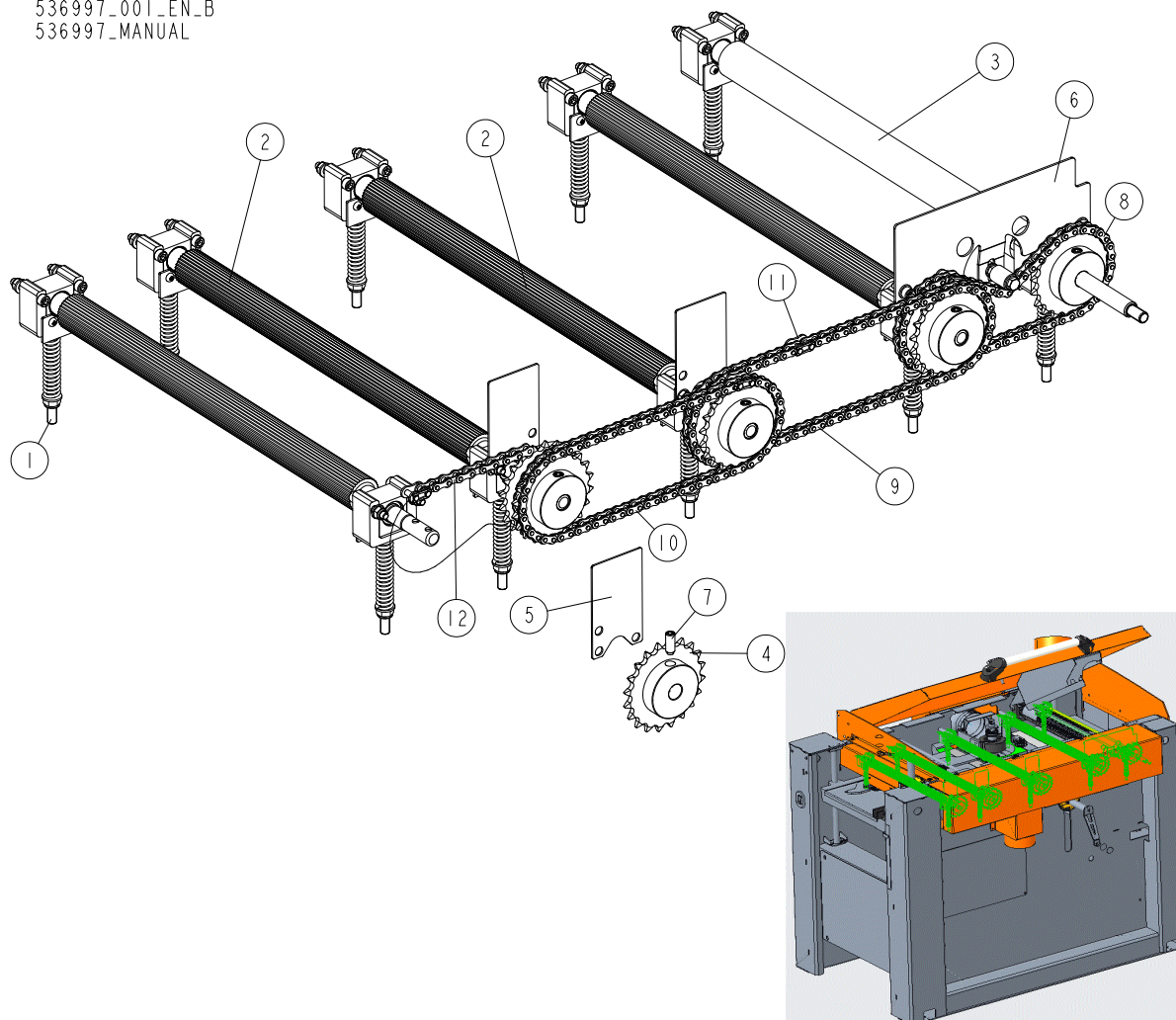
¹ Included in 537570

² Included in 537572

³ Longer Fence - 700mm

⁴ Long Fence - 1400mm

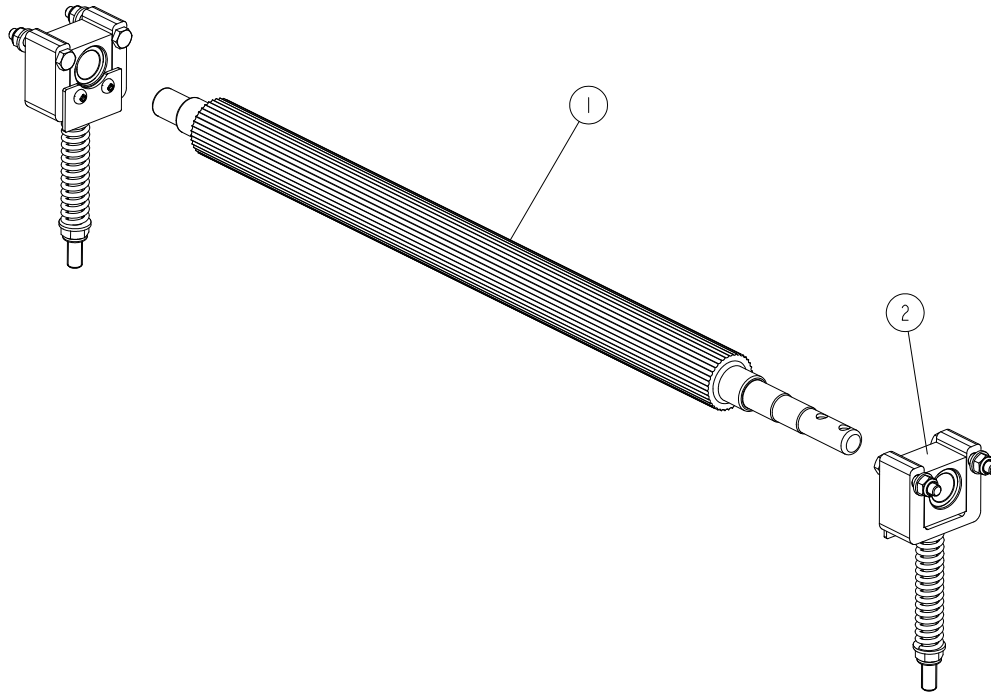
3.7 Feed Assembly

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536997_MANUAL

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	FEED ASSEMBLY, MP260	536997	1
1	DRIVE SHAFT ASSEMBLY See Section 3.8	533580	2
2	DRIVE SHAFT ASSEMBLY See Section 3.8	537585	2
3	DRIVE SHAFT ASSEMBLY See Section 3.8	533581	1
4	SPROCKET Z=20; 1/2"X 3/16" CHAIN 083-1	533109	8
5	BUSHING HOUSING PLATE	536998-1	3
6	TENSION PLATE COMPLETE See Section 3.9	537535	1
7	SCREW M8X20 HSS W/DOG POINT ZC 45H DIN 915 ISO 4028	F81002-77	8
8	CHAIN 083-1; P=1/2"; LENGHT=0,5461M (43	537052	1
9	CHAIN 083-1; P=1/2"; LENGHT=0,7239M (57	537053	1
10	CHAIN 083-1; P=1/2"; LENGHT=0,6477M (51	537054	1
11	CONNECTING LINK FOR CHAIN 083-1	533128	4
12	CHAIN 083-1; P-1/2"; LENGHT=0,4953M (39	534393	1

3.8 Drive Shaft (533580)

533580_001_A
 533580_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	DRIVE SHAFT ASSEMBLY	533580	1	
-	DRIVE SHAFT ASSEMBLY	537585	1	
-	DRIVE SHAFT ASSEMBLY	533581	1	
1	SHAFT, STEEL DRIVE	533513-1 ¹	1	
	SHAFT, STEEL DRIVE	537586-1 ²	1	
	SHAFT W/PROTECTIVE COVER	533512 ³	1	
2	BEARING ASSEMBLY, SLIDE See Section 3.33	533520	2	

¹ Included in 533580

² Included in 537585

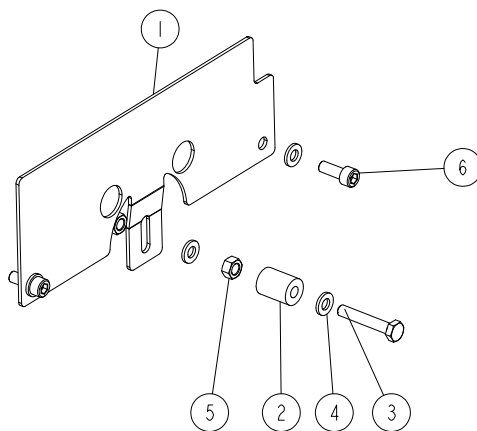
³ Included in 533581

3 MECHANICAL ASSEMBLY

Tension Plate (537535)

3.9 Tension Plate (537535)

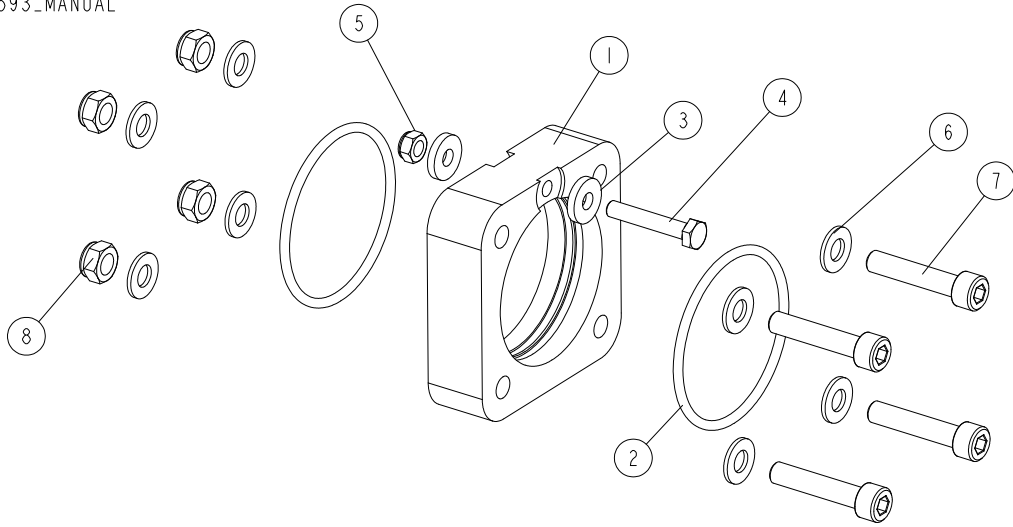
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	TENSION PLATE COMPLETE	537535	1	
1	TENSION PLATE	537534-1	1	
2	BUSHING, SPACER	R80671-6	1	
3	BOLT M6X35 HH ZC 8.8 PT DIN 931	F81001-71	1	
4	WASHER, 6.4 FLAT ZINC	F81053-1	4	
5	NUT, M6 #8 HEX ZINC	F81031-1	2	
6	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2	

3.10 Bearing Housing

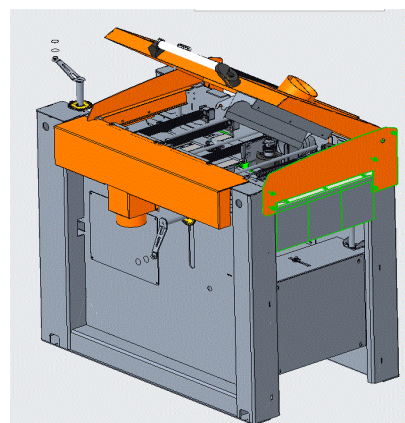
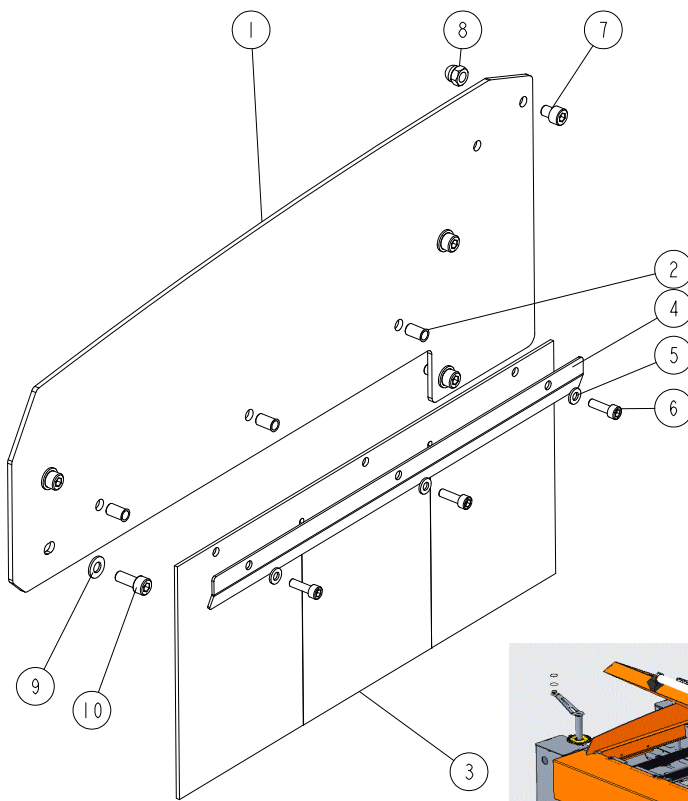
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REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	HOUSING ASSEMBLY, BEARING	533593	1
1	HOUSING, BEARING	533590-1	1
2	O-RING, BEARING HOUSING	533592	2
3	WASHER 6,4 ZC DIN 7349	F81053-13	2
4	BOLT M6X35 HH ZC 8.8 PT DIN 931	F81001-71	1
5	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	1
6	WASHER, 8.4 FLAT ZINC	F81054-1	8
7	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	4
8	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4

3.11 Right Guard

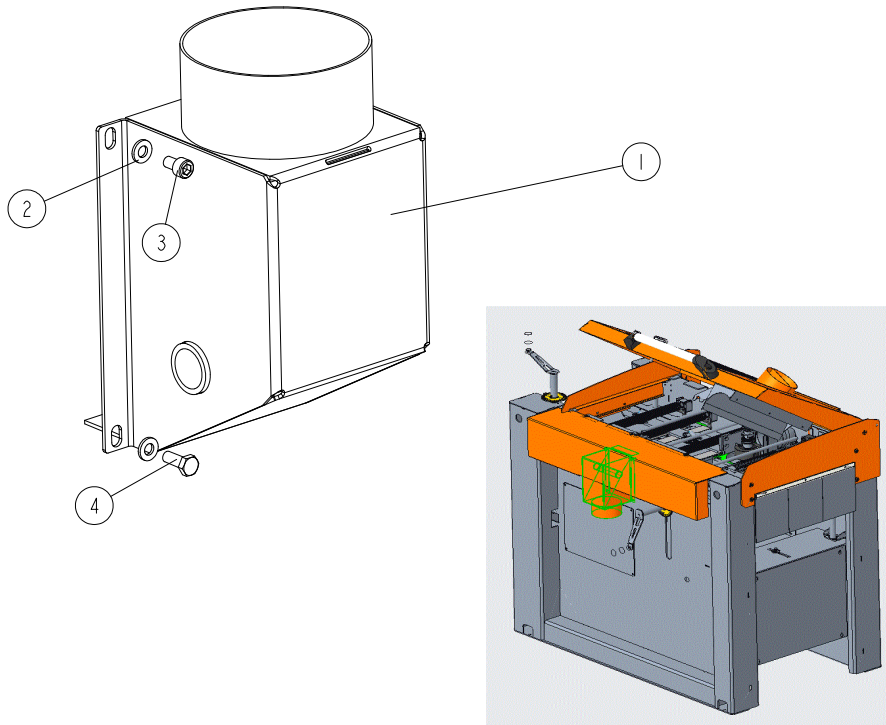
537550_001_EN
537550_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	RIGHT GUARD COMPLETE	537550	1
1	RIGHT GUARD PLATE	537548-1	1
2	NUT, O-NIT-6-17-ZN RIVET	F81031-13	3
3	FLEXIBLE GUARD	533083	1
4	BRACKET, FLEXIBLE GUARD	537551-1	1
5	WASHER, 6.4 FLAT ZINC	F81053-1	3
6	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	3
7	SCREW, M8X10-8.8 HEX SOCKET HEAD CAP ZIN	F81002-32	1
8	ACORN NUT M8 ZC 6 DIN 1587	F81033-25	1
9	WASHER, 8.4 FLAT ZINC	F81054-1	4
10	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	4

3.12 Sawdust Outlet Guard

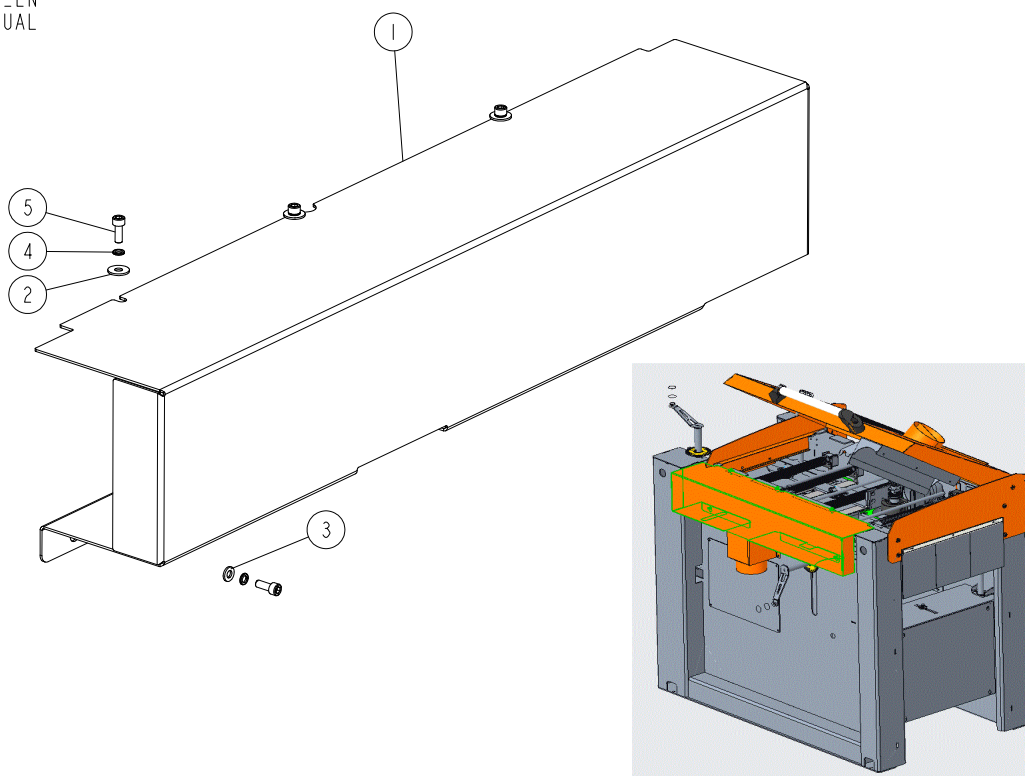
537533_001_EN_A
537533_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SAWDUST OUTLET GUARD COMPLETE	537533	1	
1	SAWDUST OUTLET GUARD	537530-1	1	
2	WASHER, 6.4 FLAT ZINC	F81053-1	4	
3	SCREW, M6X10-8.8 HEX SOCKET HEAD CAP	F81001-12	2	
4	BOLT, M6X16 8.8 HEX HEAD FULL THREAD ZIN	F81001-15	2	

3.13 Side Guard

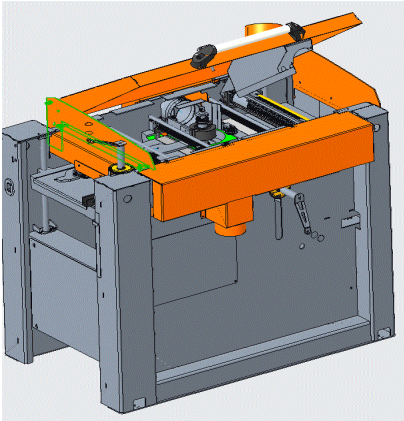
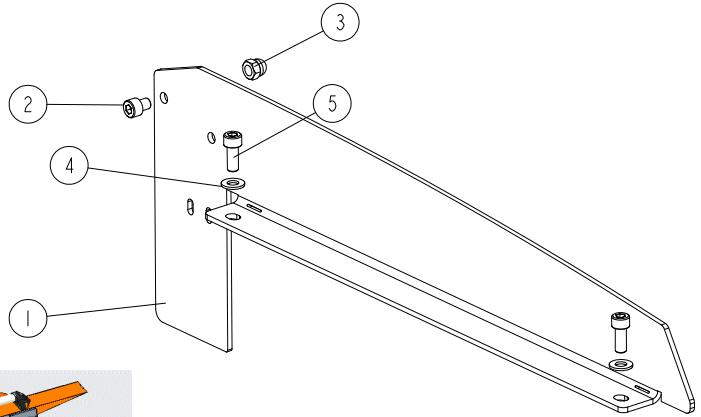
537525_001_EN
537525_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	SIDE GUARD COMPLETE	537525	1
1	SIDE GUARD	537524-1	1
2	WASHER, 6.5 FLAT	F81053-11	3
3	WASHER, 6.4 FLAT ZINC	F81053-1	2
4	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	5
5	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	5

3.14 Left Guard

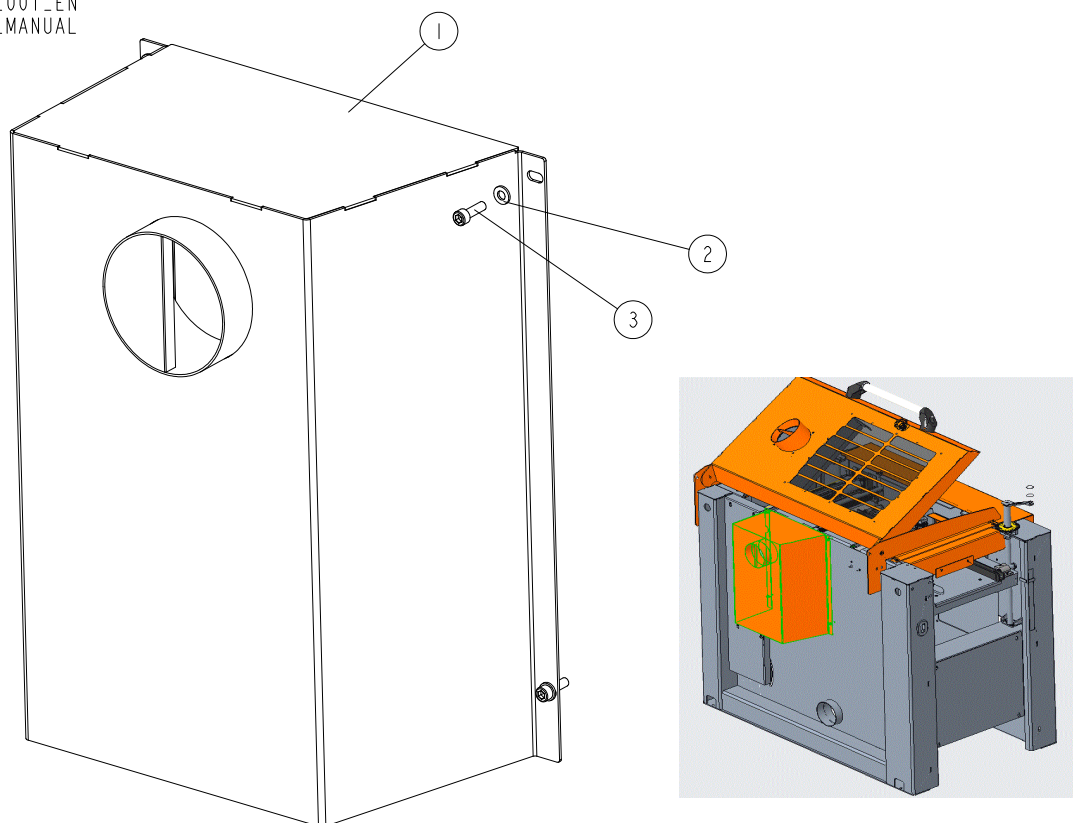
537553_001_EN
 537553_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	LEFT GUARD COMPLETE	537553	1	
1	LEFT GUARD PLATE	537552-1	1	
2	SCREW, M8X10-8.8 HEX SOCKET HEAD CAP ZIN	F81002-32	1	
3	ACORN NUT M8 ZC 6 DIN 1587	F81033-25	1	
4	WASHER, 8.4 FLAT ZINC	F81054-1	2	
5	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2	

3.15 Sawdust Outlet Guard

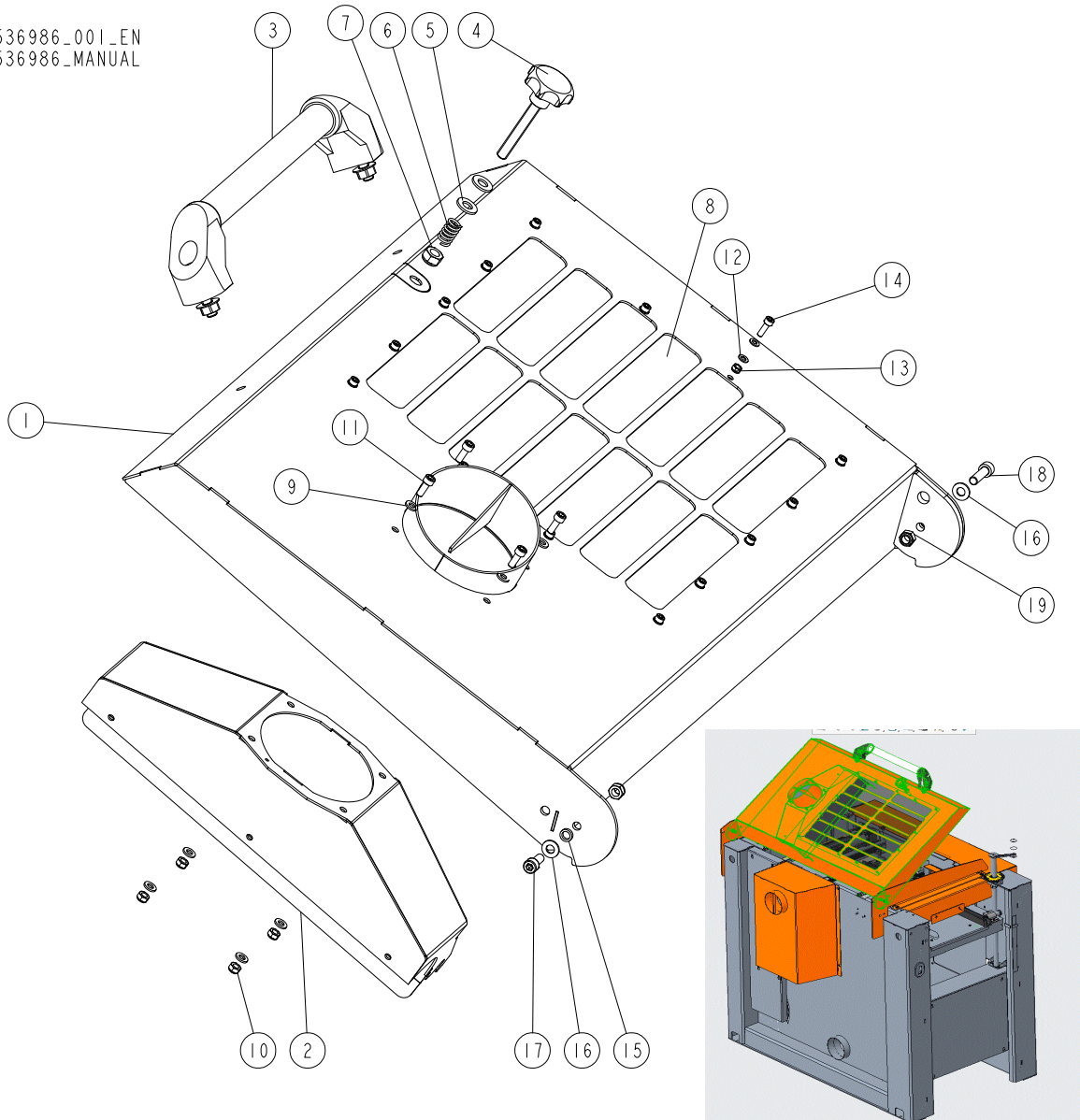
537523_001_EN
537523_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SAWDUST OUTLET GUARD COMPLETE	537523	1	
1	SAWDUST OUTLET GUARD	537520-1	1	
2	WASHER, 6.4 FLAT ZINC	F81053-1	4	
3	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	4	

3.16 Top Cover

536986_001_EN
536986_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	TOP COVER ASSEMBLY	536986	1
1	TOP COVER WELDMENT	536985-1	1
2	SAWDUST OUTLET WELDMENT	537555-1	1
3	TUBULAR HANDLE	535614	1
-	STAR KNOB	533685	1
4	KNOB, STAR	533683	1
5	WASHER, 10.5 FLAT ZINC	F81055-1	2
6	SPRING	533677	1
7	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	1
8	INSPECTION WINDOW PLATE	536987	1
9	WASHER, 6.4 FLAT ZINC	F81053-1	8
10	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	4
11	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	4

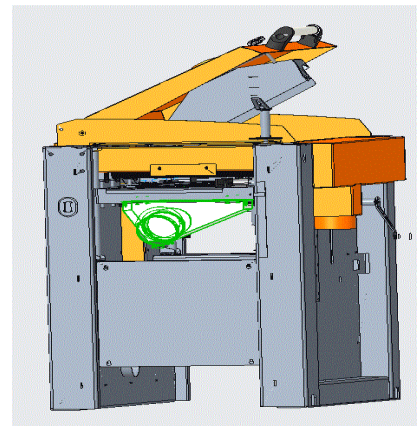
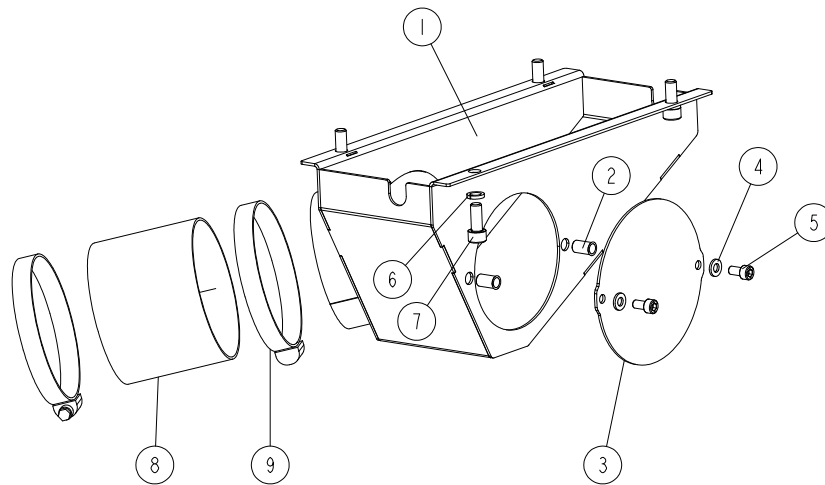
3

MECHANICAL ASSEMBLY*Top Cover*

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
12	WASHER, 5.3 FLAT	F81052-1	28	
13	NUT, M5-8 SELF-LOCKING ZINC	F81030-2	14	
14	SCREW, M5X16-8.8 HEX SOCKET HEAD CAP ZIN	F81000-25	14	
15	BUSHING, SPACER	533674	2	
16	WASHER, 8.4 FLAT ZINC	F81054-1	2	
17	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	1	
18	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZIN	F81002-31	1	
19	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2	

3.17 Sawdust Outlet

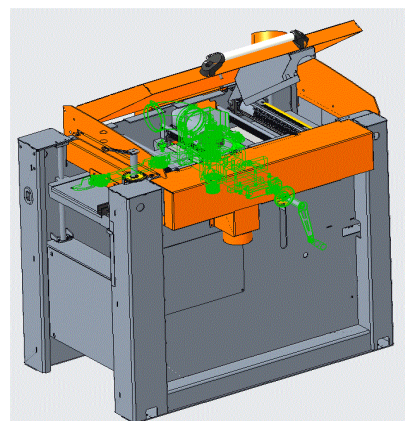
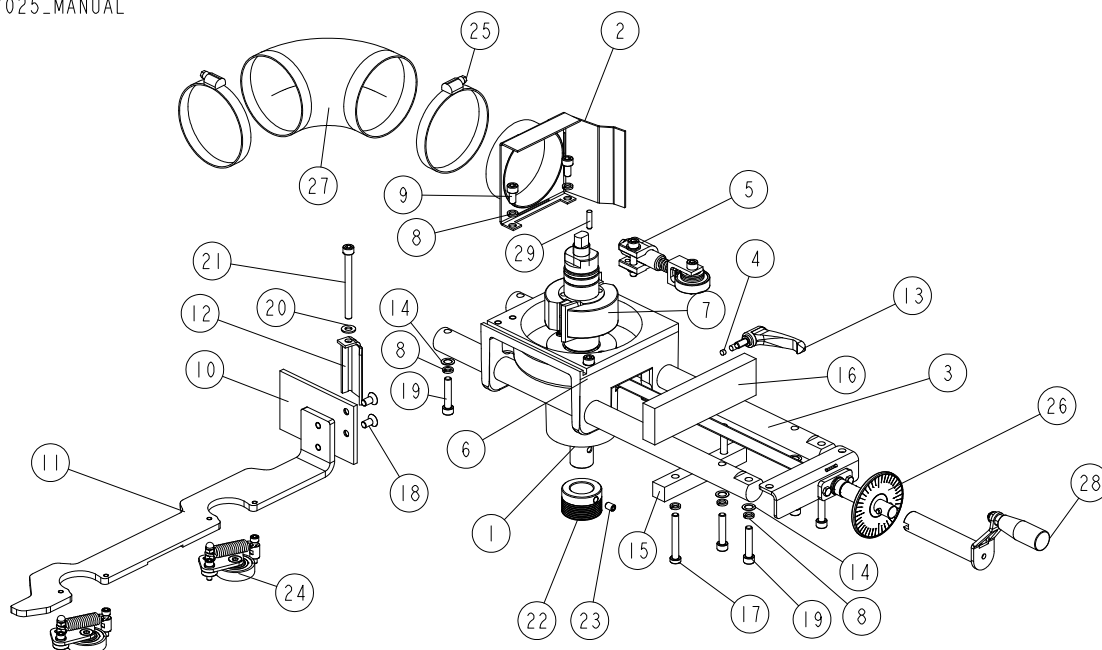
537547_001_EN
537547_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	SAWDUST OUTLET COMPLETE	537547	1
1	SAWDUST OUTLET	537546-1	1
2	NUT, O-NIT-6-17-ZN RIVET	F81031-13	2
3	COVER	537543-1	1
4	WASHER, 6.4 FLAT ZINC	F81053-1	2
5	SCREW M6X12 SHCS ZC 8.8 DIN 912 ISO 4762	F81001-87	2
6	WASHER, 8.2 SPLIT LOCK	F81054-4	4
7	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	4
8	SAWDUST OUTLED HOSE, MASTER CLIP PUR DN100 L=800 [MM]	537389	1
9	WORM CLAMP 90-110	F81095-8	2

3.18 Spindle Moving Assembly

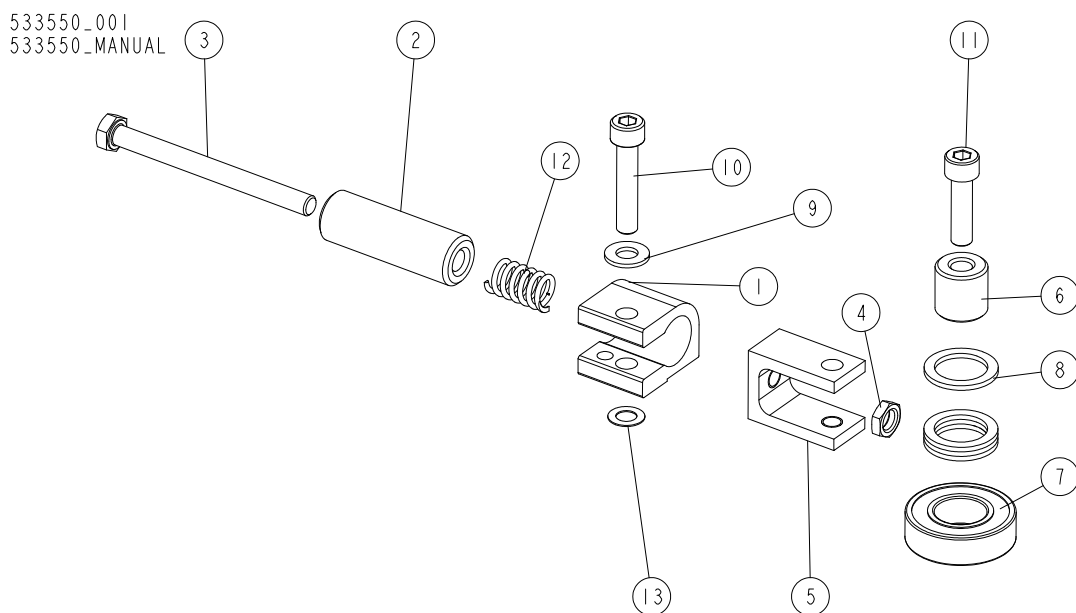
537025_001_EN_A
537025_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	SPINDLE MOVING ASSEMBLY	537025	1
1	SPINDLE MOUNT BASE	546837-1	1
2	SAWDUST OUTLET WELDMENT	537028-1	1
3	LEFT SPINDLE GUIDE	537041	2
4	SLIDE	535987	2
5	CLAMP ROLLER ASSEMBLY II See Section 3.19	533550	1
6	SCREW M8X35 SHCS ZC 8.8 DIN 912 ISO 4762	F81002-58	1
7	LEFT SPINDLE ASSEMBLY See Section 3.20	537005	1
8	WASHER, 8.2 SPLIT LOCK	F81054-4	10
9	SCREW, M8X16-8.8 HEX SOCKET HEAD CAP ZIN	F81002-39	2
10	MOUNT PLATE	537027-1	1
11	BOARD GUIDE FENCE	537026-1	1
12	GUIDE MOUNT BRACKET	535984-1	1

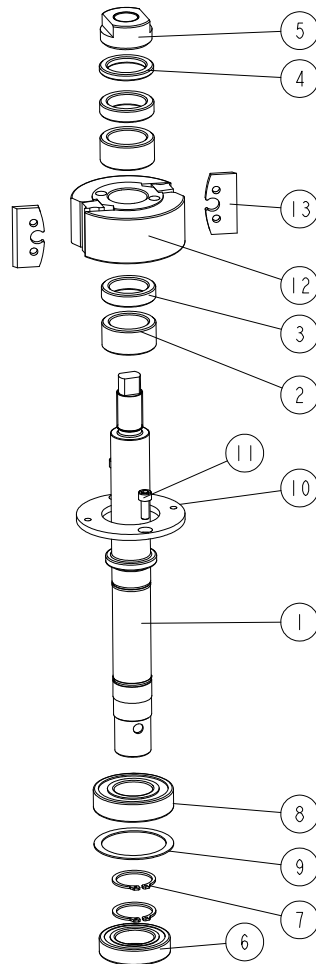
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
13	ADJUSTABLE HANDLE ERZ.63 P-M8X16	535988	1	
14	THIN WASHER 10/16-0.5	535990	8	
15	GUIDE BLOCK 1	536956-1	1	
16	GUIDE BLOCK 2	536957-1	1	
17	SCREW M8X60 LHSCS 8.8 DIN 7984	F81002-41	2	
18	SCREW M8X16 HSFHS ZC 8.8 DIN7991 ISO10642	F81002-115	2	
19	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	6	
20	WASHER, 8.4 FLAT ZINC	F81054-1	1	
21	SCREW M8X90 SHCS ZC 8.8 DIN 912 ISO 4762	F81002-44	1	
22	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1	
23	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	
24	CLAMP ROLLER ASSEMBLY See Section 3.21	536980	2	
25	WORM CLAMP 90-110	F81095-8	2	
26	TRAPEZOIDAL SCREW ASSEMBLY See Section 3.38	537042	1	
27	SAWDUST OUTLET HOSE MASTER CLIP PUR DN100 L=360 [MM]	537390	1	
28	HANDLE ASSEMBLY See Section 3.24	537810	1	
29	DOWEL PIN 6M6X12 DIN 7 ISO 2338	F81045-5	1	

3.19 Clamp Roller Assembly II



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	CLAMP ROLLER ASSEMBLY II	533550	1
1	CONNECTOR, ALUMINIUM	533551-1	1
2	BUSHING, 8.5/20-60 ZINC-PLATED	533553-1	1
3	BOLT, M8X90-8.8 HEX HEAD FULL THREAD	F81002-16	1
4	NUT, M8-04-FE/ZN ISO4035 HEX THIN	F81032-8	1
5	CONNECTOR, ALUMINIUM	533552	1
6	BUSHING, 8.2/20-20	533554-1	1
7	BEARING, 6004 2RS CX ROLLING	093868	1
8	WASHER, 28/20-2	533555	4
9	WASHER, 8.4 FLAT ZINC	F81054-1	1
10	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	1
11	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZIN	F81002-31	1
12	SPRING, 12X25XN2	533556	1
13	RING SHIM 14/8-05 DIN 988	F81055-16	1

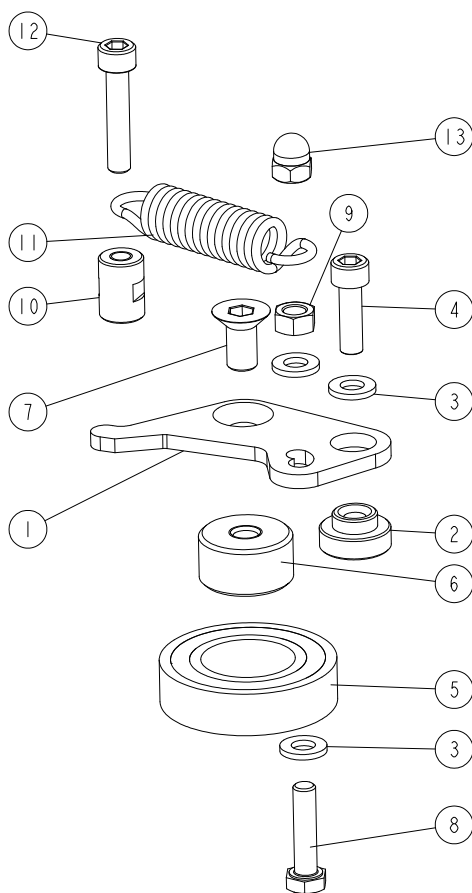
3.20 Left Spindle

537005_001_EN
537005_MANUAL

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	LEFT SPINDLE ASSEMBLY	537005	1
1	SHAFT	533537	1
2	BUSHING, 30/42-20.2 ZINC-PLATED	533541-1	2
3	BUSHING, 30/42-10 ZINC-PLATED	533539-1	2
4	BUSHING, 30/42-5.2 ZINC-PLATED	533540-1	1
5	NUT, M20X1.5 LEFT	533538-1	1
6	BEARING, 6006-C- 2HRS-FAG	592792	1
7	RING, Z30 SPRING RETAINING	F81090-23	2
8	BEARING, 6206-C- 2HRS-FAG	592793	1
9	WASHER 50X61.6X1	533543	1
10	PLATE, CLAMPING	533542-1	1
11	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2
-	CUTTERHEAD	TG56.2K	1
12	CUTTERHEAD	533587	1
13	KNIFE, PLANER (2 PCS)	TPK50.024.4TB	1

3.21 Clamp Roller Assembly

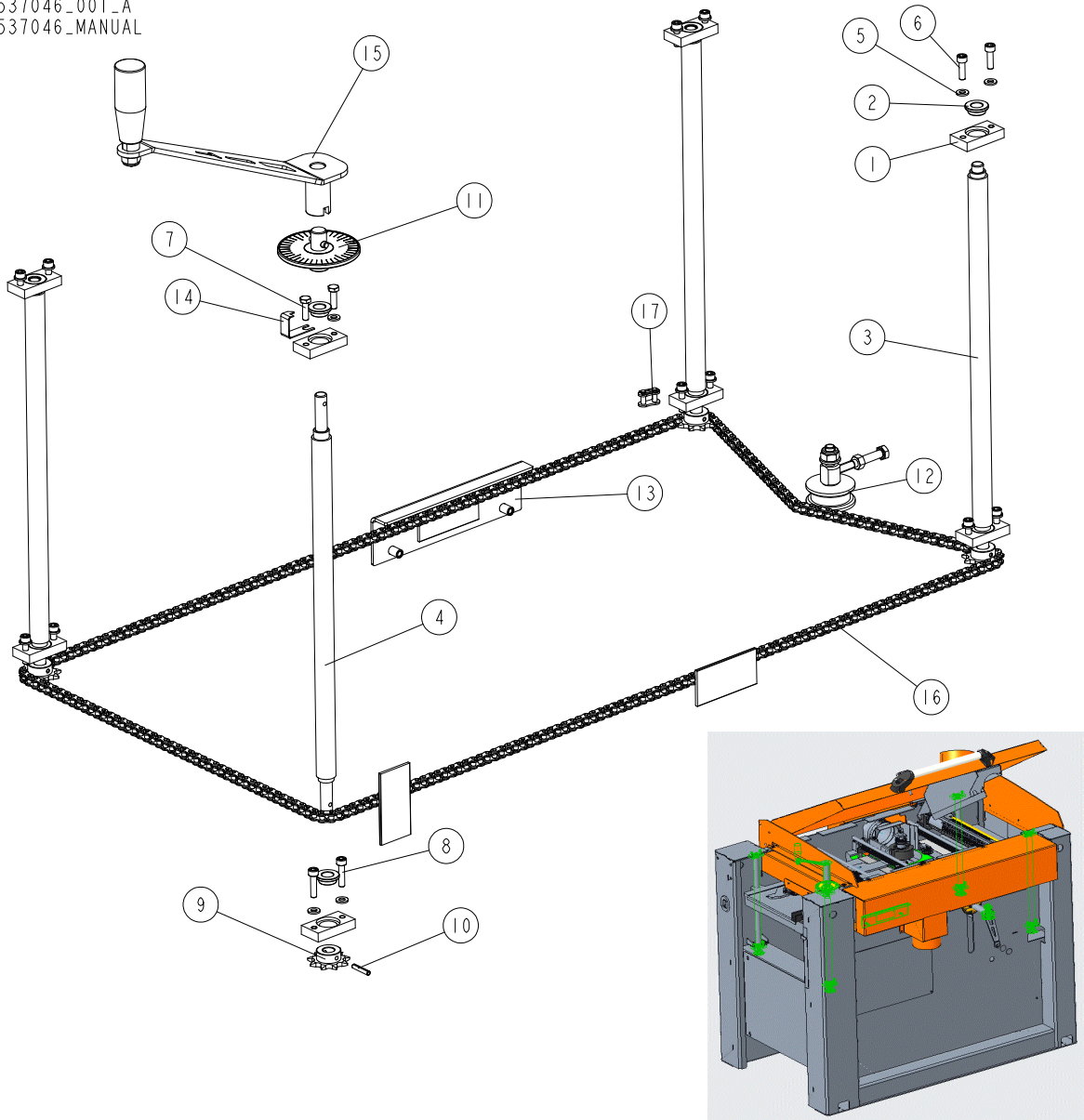
536980_001
536980_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	CLAMP ROLLER ASSEMBLY	536980	1
1	BRACKET, BEARING MOVABLE	533525-1	1
2	BUSHING, 6.2/12-10 FLANGED 19-6	533632	1
3	WASHER, 6.4 FLAT ZINC	F81053-1	3
4	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	1
5	BEARING, 6005 2RS PN-85/M-86100	089652	1
6	BUSHING, M8/25-13.5 ZINC-PLATED	533529-1	1
7	SCREW M8X16 HSFHS ZC 10.9 DIN7991 ISO 10642	F81002-82	1
8	BOLT, M6X25 -5.8 HEX HEAD FULL THREAD ZI	F81001-3	1
9	NUT, M6 M8 HEX ZINC	F81031-1	1
10	BUSHING, M6/12-17 ZINC-PLATED	533633-1	1
11	SPRING, 15X65X2.5	533571	1
12	SCREW M6X30 SHCS ZC 8.8 DIN 912 ISO 4762	F81001-42	1
13	HEX DOMED CAP NUT M6 ZC 6 DIN 1587	F81032-20	1

3.22 Up/Down Assembly

537046_001_A
537046_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	UP/DOWN ASSEMBLY	537046	1
1	BLOCK	533113-1	8
2	BUSHING, 12/18-8 FLANGED 24-3	546901	8
3	TRAPEZOIDAL SCREW, TR20X4 ACME	533116	3
4	ADJUSTABLE TRAPEZOIDAL SCREW, TR20X4 ACME	537047	1
5	WASHER, 6.4 FLAT ZINC	F81053-1	15
6	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	6
7	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZIN	F81001-2	2
8	SCREW, M6X25-8.8 HEX SOCKET HEAD CAP ZIN	F81001-41	8
9	SPROCKET, Z=9; 1/2"X 3/16"(CHAIN 083-1	533111	4
10	PIN SPRING 4X24 ZC DIN 1481 ISO 8752	F81044-13	4
11	SCALE, ROUND COMPLETE See Section 3.23	533676	1

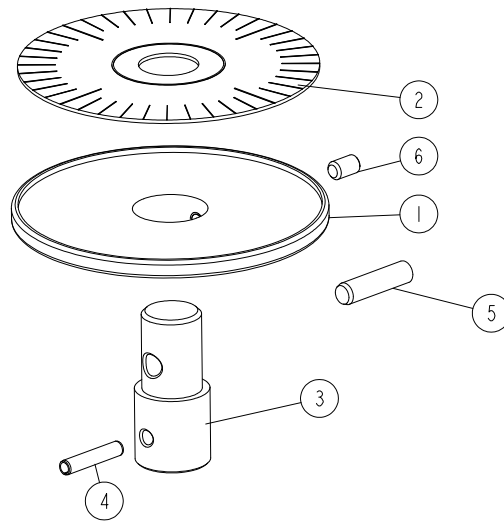
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MECHANICAL ASSEMBLY*Up/Down Assembly*

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
12	CHAIN TENSION, ASSEMBLY See Section 3.26	534390	1	
13	CHAIN SLIDE ASSEMBLY See Section 3.27	537560	1	
14	INDICATOR, SCALE	537558	1	
15	HANDLE ASSEMBLY See Section 3.25	535975	1	
16	CHAIN 083-1; P = 1/2 "; LENGT L = 2,755	537050	1	
17	CONNECTING LINK FOR CHAIN 083-1	533128	1	

3.23 Scale

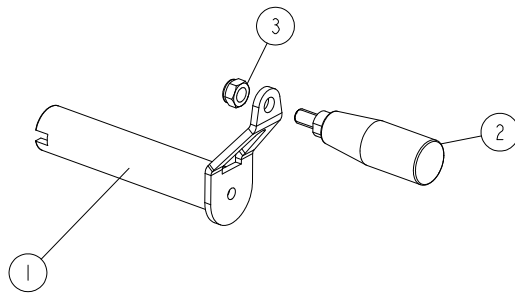
533676_001_A
533676_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SCALE, ROUND COMPLETE	533676	1	
1	DISK, ROUND SCALE	533594	1	
2	DECAL, MP200 ROUND SCALE	533577	1	
3	PIN, SCALE DISK MOUNT	533595-1	1	
4	COILED SPRING PIN 4X20, ISO 8752, STEEL.	F81044-11	1	
5	DOWEL PIN 6M6X12 DIN 7 ISO 2338	F81045-5	1	
6	SCREW WITHOUT HEAD M5X8 45H DIN 913	F81014-7	1	

3.24 Handle

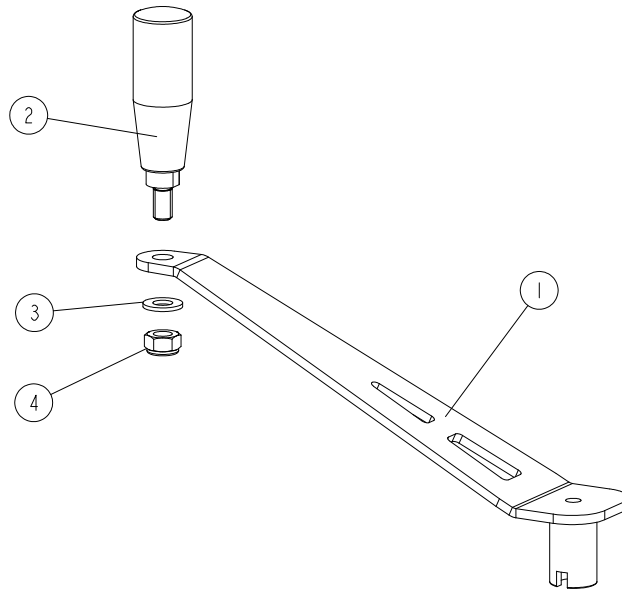
537810-001
537810_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HANDLE ASSEMBLY	537810	1	
1	HANDLE WELDMENT	537811-1	1	
2	REVOLVING GRIP	533505	1	
3	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	1	

3.25 Handle

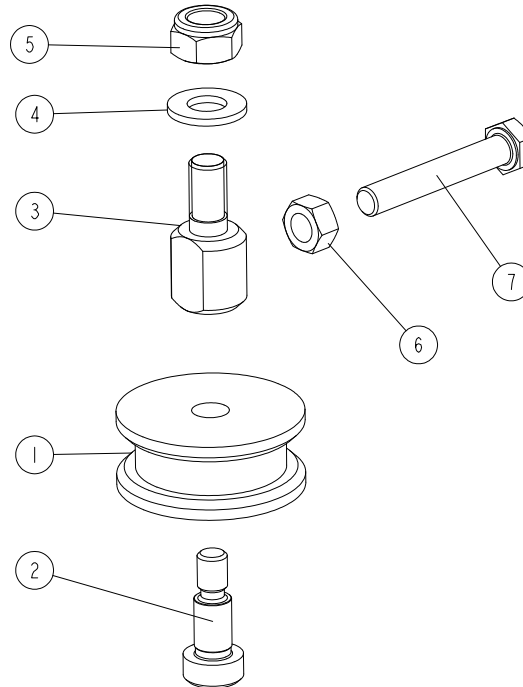
535975_001_EN
 535975_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HANDLE ASSEMBLY	535975	1	
1	HANDLE WELDMENT	535973-1	1	
2	REVOLVING GRIP	535974	1	
3	WASHER, 10.5 FLAT ZINC	F81055-1	1	
4	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	1	

3.26 Chain Tension

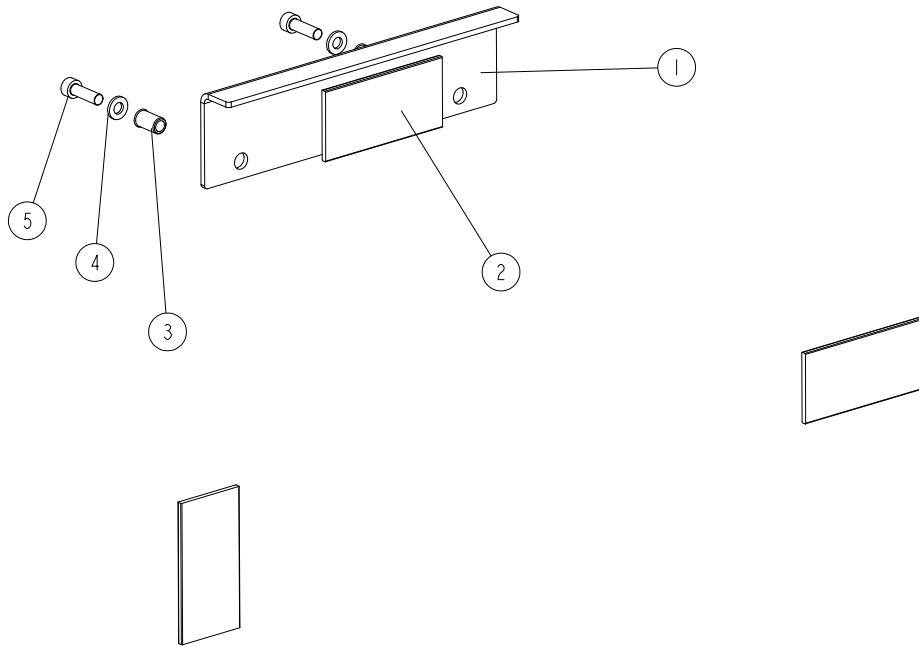
534390_001
534390_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CHAIN TENSION, ASSEMBLY	534390	1	
1	ROLLER, TENSIONER	533576	1	
2	SHOULDER SCREW HSH -10-M8-16; 12,9	F81003-139	1	
3	BOLT, MOUNTING	534388-1	1	
4	WASHER, 10.5 FLAT ZINC	F81055-1	1	
5	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	1	
6	NUT, M8-8-B HEX ZINC	F81032-1	1	
7	SCREW M8X60 HH ZC 8.8 PT DIN 931	F81002-54	1	

3.27 Chain Slide

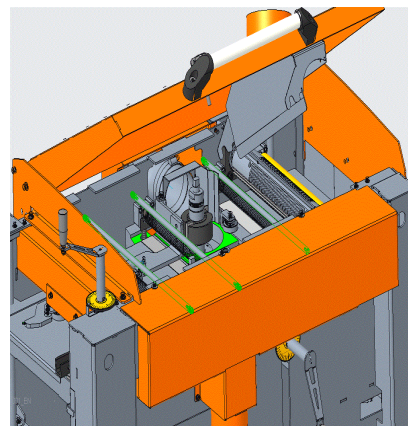
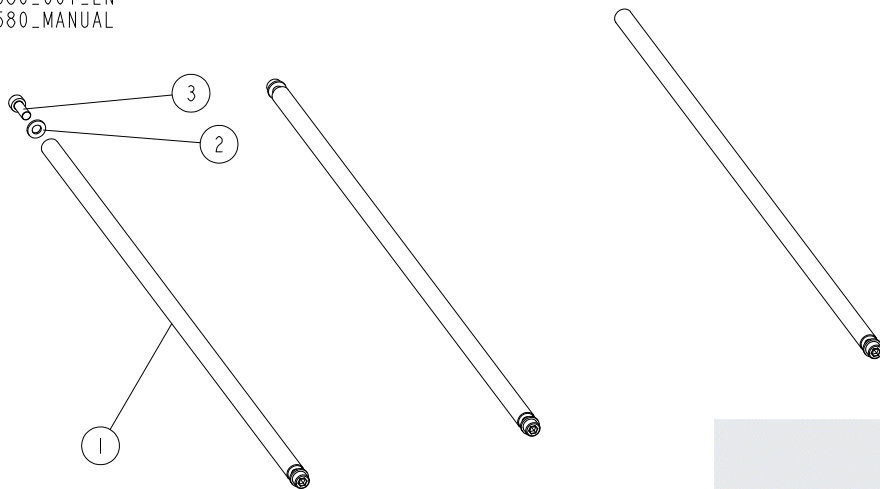
537560_001_EN_A
537560_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CHAIN SLIDE ASSEMBLY	537560	1	
1	ANGLE SECTION	537561-1	1	
2	SLIDE TAPE	537562	1	
3	NUT, O-NIT-6-17-ZN RIVET	F81031-13	2	
4	WASHER, 6.4 FLAT ZINC	F81053-1	2	
5	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	2	

3.28 Rod Set

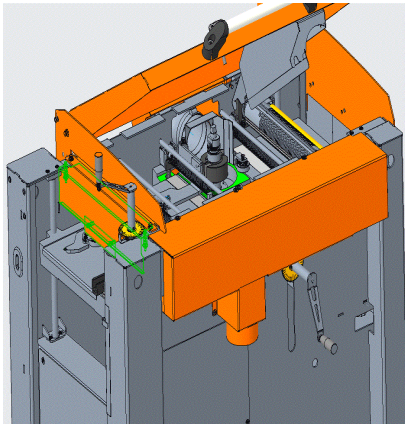
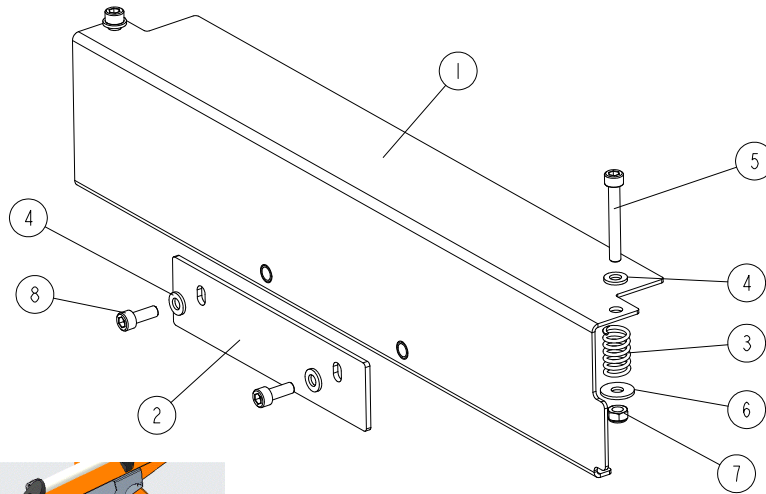
537580_001_EN
537580_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ROD SET	537580	1	
1	SHAFT	533092-1	3	
2	WASHER, 6.4 FLAT ZINC	F81053-1	5	
3	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	5	

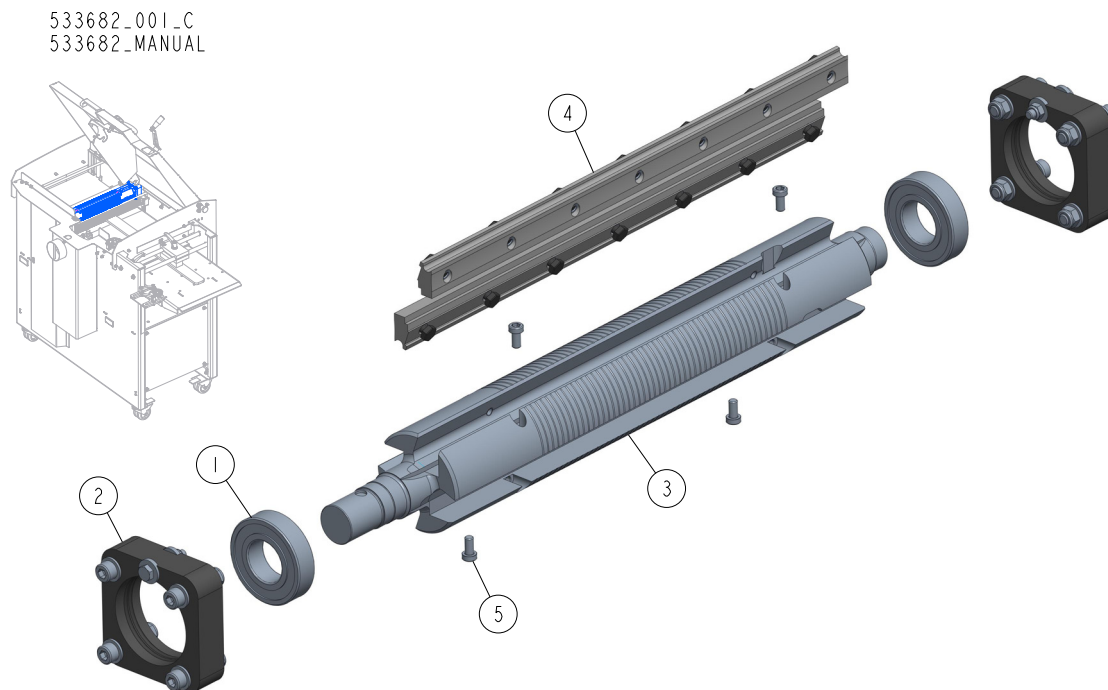
3.29 Moving Plate

537584_001_EN
 537584_MANUAL



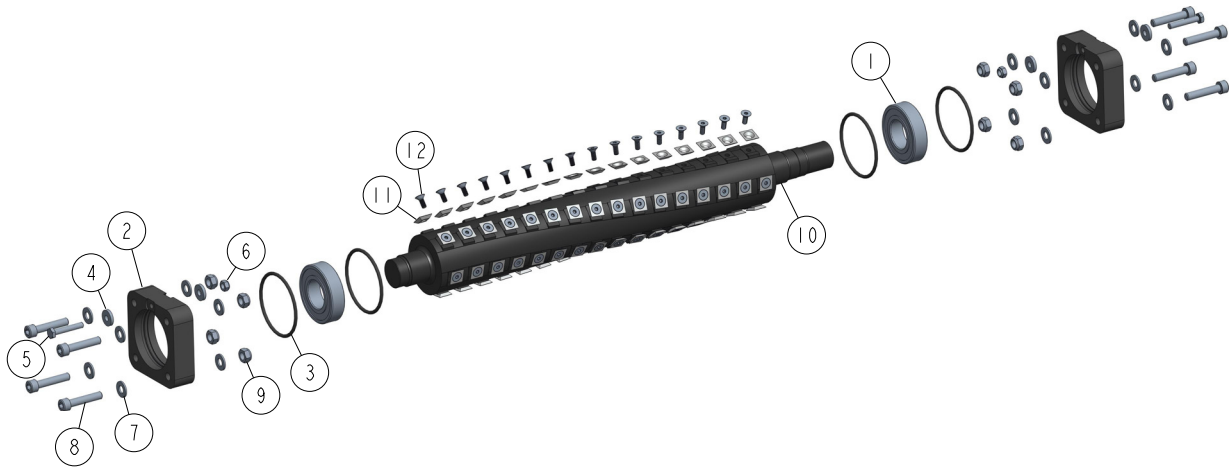
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	MOVING PLATE ASSEMBLY	537584	1	
1	MOVING PLATE	537583	1	
2	PLATE	537582-1	1	
3	SPRING	533677	2	
4	WASHER, 6.4 FLAT ZINC	F81053-1	4	
5	SCREW M6X45 SHC ZC 8.8 DIN 912 ISO 4762	F81001-86	2	
6	WASHER, 6.5 FLAT	F81053-11	2	
7	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	2	
8	SCREW, M6X16-8.8 HEX SOCKET HEAD CAP ZIN	F81001-21	2	

3.30 Main Shaft Assembly (533682)



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	SHAFT ASSEMBLY, DRIVE	533682	1
1	BEARING, 6206 2RSR P6 ROLLING	100787	2
2	HOUSING ASSEMBLY, BEARING See Section 2.30	533593	2
-	SHAFT ASSEMBLY, MAIN	564943	1
3	SHAFT, MAIN	260-138	1
4	MOUNTING WEDGES	241-060	1
5	SCREW, M6X12-10.9 DIN 7984 HEX SOCKET TH	F81001-80	4

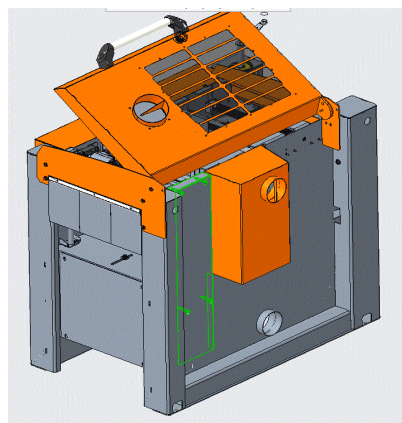
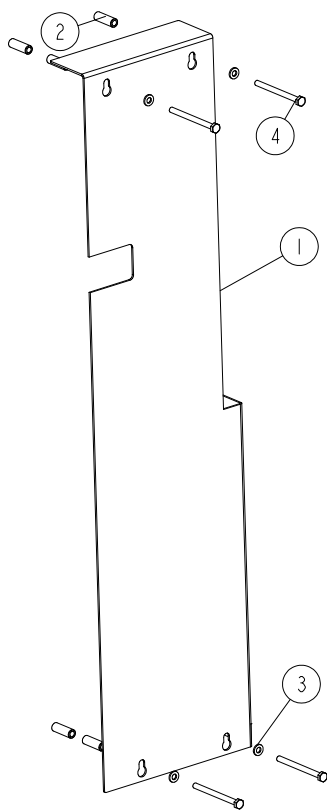
3.31 Helical Top Cutter Assembly - 564957 (Option)

564957_001
564957

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	CUTTER ASSY., MP200 MP220 MP260 HELICAL TOP	564957	1	
1	BEARING, 6206-C- 2HRS-FAG	592793	2	
-	HOUSING ASSEMBLY, BEARING	533593	2	
2	HOUSING, BEARING	533590-1	1	
3	O-RING, BEARING HOUSING	533592	2	
4	WASHER 6,4 ZC DIN 7349	F81053-13	2	
5	BOLT, M6X35-8.8-FE/ZN5 PN-M/82101.	F81001-71	1	
6	NUT, M6-8-B HEX NYLON LOCK ZINC	F81031-2	1	
7	WASHER, 8.4 FLAT ZINC	F81054-1	8	
8	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	4	
9	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
10	CUTTER, TSH260TC HELICAL TOP	562640	1	
11	INSERT, REPLACEMENT CARBIDE	TIK19HM	80	
12	SCREW, 10-32X1/2 FH BO; TORX PLUS	F05004-325	80	

3.32 V-belt Cover (No. 537566)

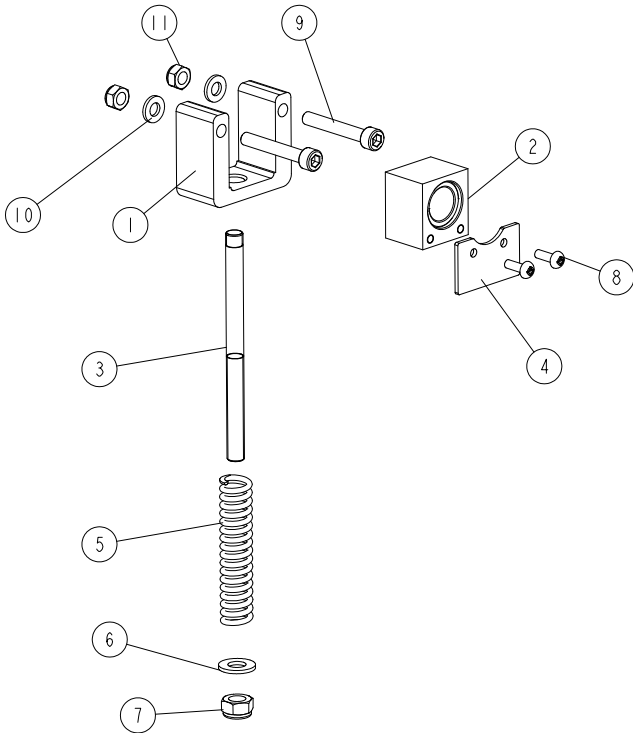
537566_001_A_EN
537566_MANUAL



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	V-BELT COVER	537566	1	
1	SIDE PLATE	537540-1	1	
2	BUSHING 6.2/10-30	547036	8	
3	WASHER, 6.4 FLAT ZINC	F81053-1	4	
4	BOLT M6X75 8.8 FE/ZN5 PN-85/M-82105	F81001-125	4	

3.33 Slide Bearing Assembly (No. 533520)

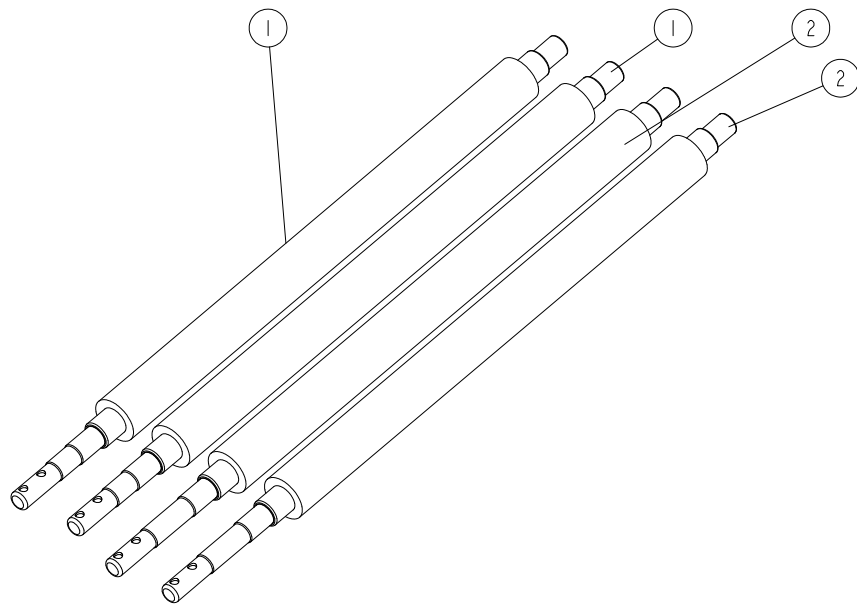
533520_001_B
533520_MANUAL



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	BEARING ASSEMBLY, SLIDE	533520	1
1	HOUSING, SLIDE BEARING	533514	1
2	SLIDE BLOCK ASSEMBLY	537575	1
3	ROD, SHAFT TENSION	546898-1	1
4	COVER, RUBBER	533516	1
5	SPRING	533519-1	1
6	WASHER, 8.4 FLAT,ZINC	F81054-1	1
7	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	1
8	SCREW M4X12 PHILLIPS ZC 5.8 DIN 7985	F81011-43	2
9	BOLT M6X40 HEX	F81001-124	2
10	WASHER, M6, FLAT,ZINC	F81053-1	2
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2

3.34 Feed Roller Set (No. 546806)

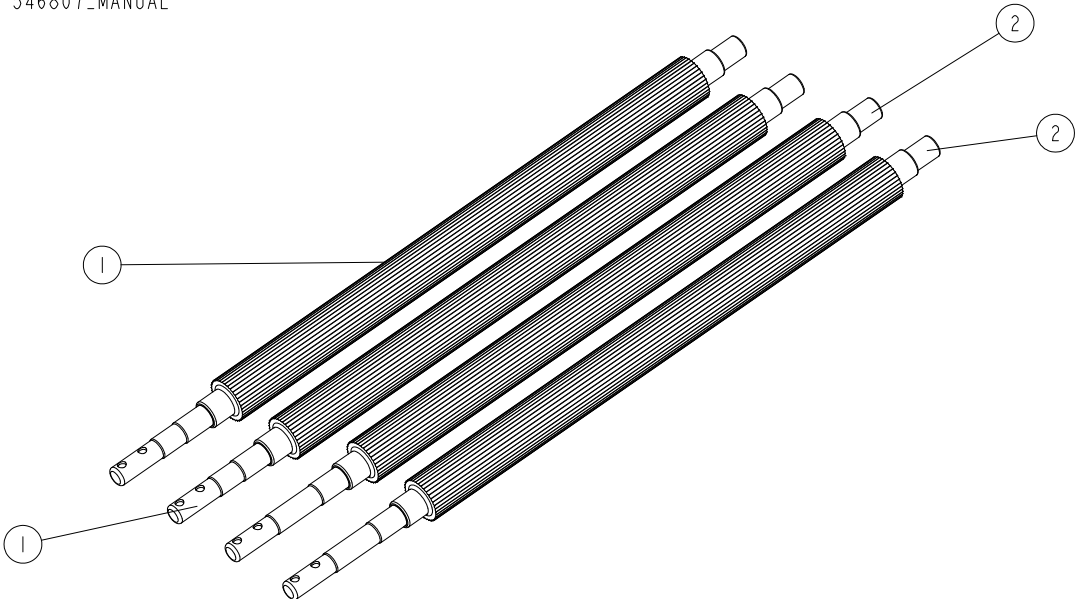
546806_001
546806_MANUAL



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
-	ROLLER SET, FEED	546806	1
1	ROLLER W/POLYURETHANE COATING (2)	541441	2
2	ROLLER W/POLYURETHANE COATING (1)	541442	2

3.35 Feed Roller Set (No. 546807)

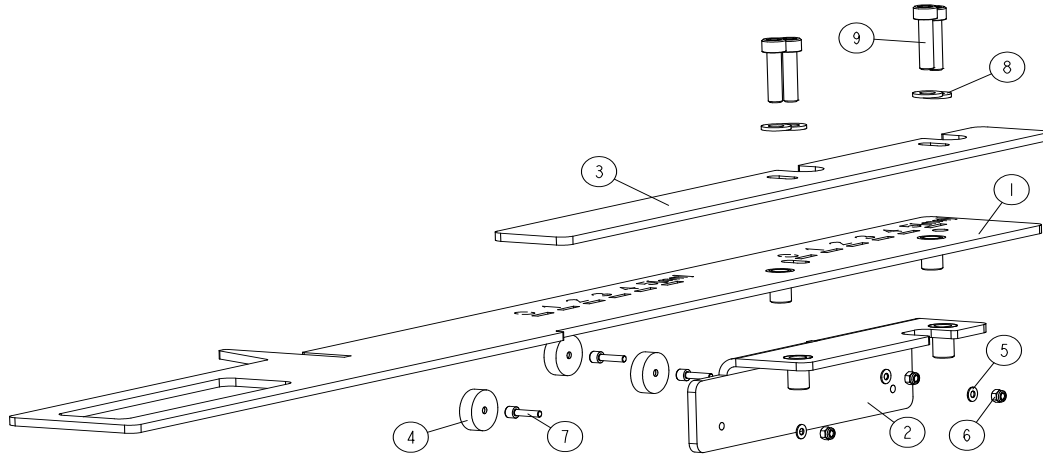
546807_001
546807_MANUAL



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
-	ROLLER SET, HARDENED STEEL FEED	546807	1	
1	ROLLER, STEEL FEED	542451-1	2	
2	ROLLER, STEEL FEED	542452-1	2	

3.36 Guide Adjustment Tool (No. 568542) - optional equipment

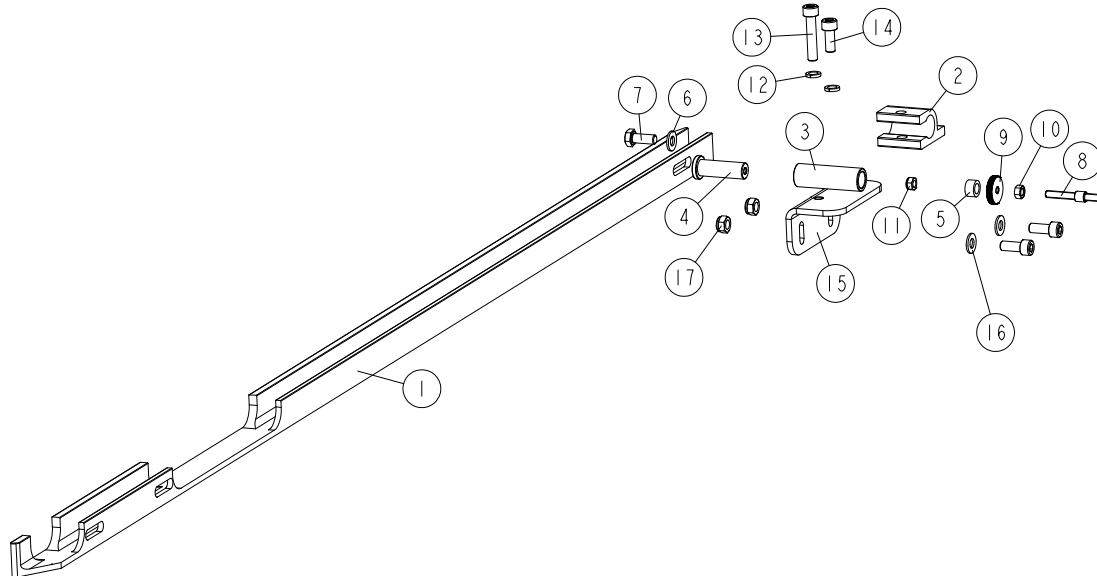
568542_001
568542_MANUAL



REF	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
-	MP260 GUIDE ADJUSTMENT TOOL	568542	1
	MP260 GUIDE ADJUSTMENT TOOL - AMERICAN VERSION	568542-US	1
1	PLATE, ADJUSTMENT TOOL	568539	1
	PLATE, ADJUSTMENT TOOL - AMERICAN VERSION	568539-US	1
2	BRACKET, MAGNET MOUNT	568540-1	1
3	ADJUSTMENT PLATE	568541	1
4	BRACKET, MAGNETIC UM 20 25 X 7 X 4 X 7 / F	577458	3
5	WASHER, 3.2-LAT ZINC	F81050-2	3
6	NUT, M3-6-HEX NYLON ZINC LOCK	F81028-2	3
7	SCREW, M3X12-8.8 PN-EN ISO 4762 HEX SOCK	F81011-30	3
8	WASHER, 6.4 FLAT ZINC	F81053-1	4
9	BOLT, M6X25 SHCS ZC PT 8.8 DIN 912 ISO 47	F81001-41	4

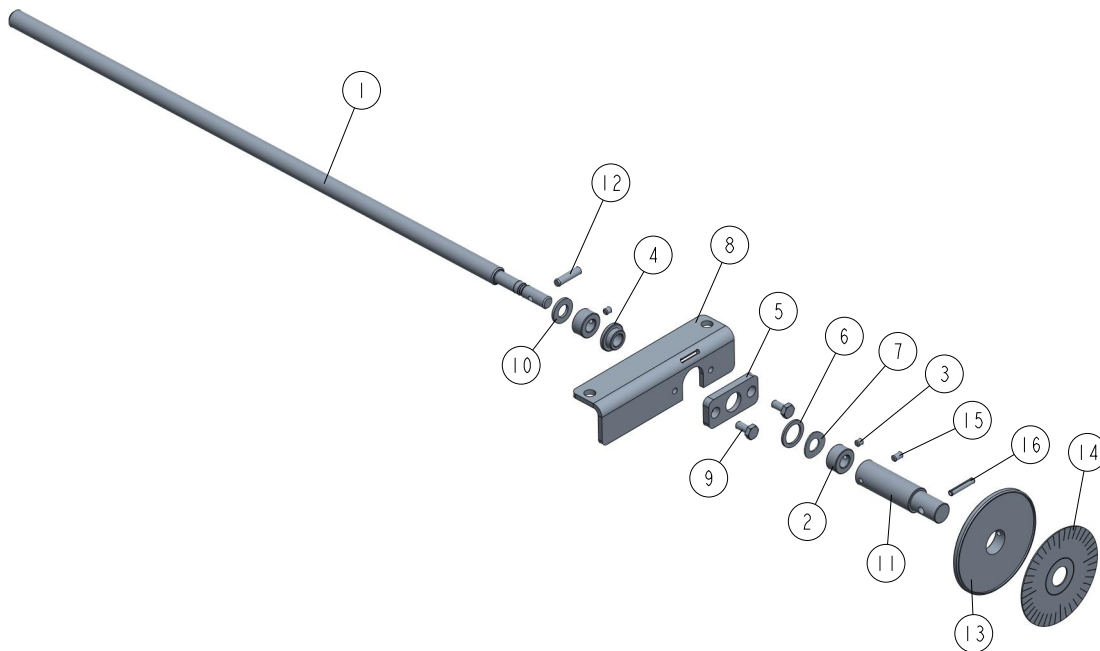
3.37 Outfeed Guide Fence Assembly, MP260 (No. 564989) - additional equipment

564989_001
564989_MANUAL



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
-	OUTFEED GUIDE FENCE ASSEMBLY, MP260	564989	1
1	GUIDE FENCE, OUTFEED 1400MM MP260	564988-1	1
-	ADJUSTMENT KIT, GUIDE FENCE	562133	1
2	CLAMP	536966-1	1
-	ADJUSTABLE KNOB	536965	1
3	PIN GUIDE	537001-1	1
4	KNOB PIN	536999-1	1
5	INSERT	537002	1
6	WASHER, 8.4 FLAT ZINC	F81054-1	1
7	BOLT, M8X20 8.8 HEX HEAD FULL THREAD ZINC	F81002-4	1
8	THREAD PIN M6	541455	1
9	KNURLED NUT	541454	1
10	NUT, M6 8 HEX ZINC	F81031-1	1
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	1
12	WASHER 8,2 SPLIT LOCK ZINC	F81054-4	2
13	SCREW, M8X40-8.8 HEX SOCKET HEAD CAP ZIN	F81002-29	1
14	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	3
15	BRACKET	562136-1	1
16	WASHER, 8.4 FLAT ZINC	F81054-1	2
17	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2

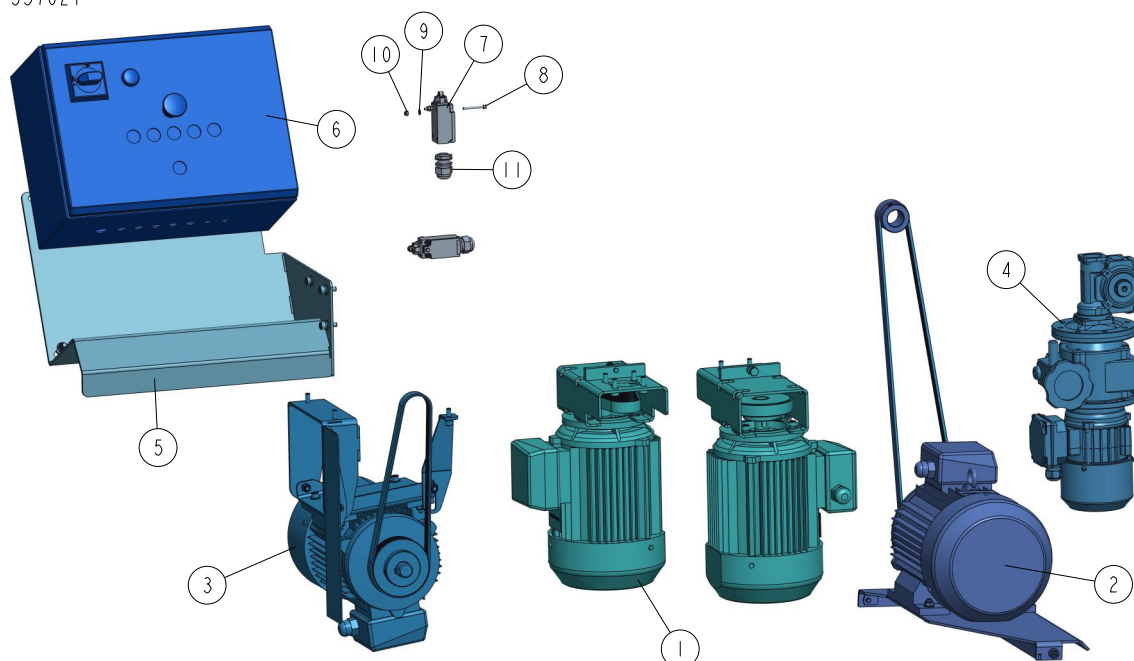
3.38 Trapezoidal Screw Assembly 537042

537042_001_B
537042_MANUAL

LP.	OPIS (* wskazuje części dostępne jedynie w zespołach)	Nr części	Ilość
-	TRAPEZOIDAL SCREW ASSEMBLY	537042	1
1	CUTTER TRAPEZOIDAL SCREW	535996	1
2	CONNECTOR 1	535997-1	2
3	SCREW M5X5 45H W/FLAT POINT ZC DIN 913 ISO 4026	F81014-14	2
4	SELF LUBRICATING BEARING, AMES N10/N16/N22-8	541372	1
5	SLIDE BUSHING PLATE	535991-1	1
6	SPACER 16/22-1.5 DIN 988	F81055-19	1
7	DIN 137 B WAVE SPRING WASHER 10.5	F81055-18	1
8	SCREW MOUNTING PLATE	537045-1	1
9	BOLT M6X12 HH ZC FT 8.8 DIN 933	F81001-7	2
10	WASHER N10.5/N20-2	537967	1
11	CONNECTOR 2	537044-1	1
12	DOWEL PIN 6M6X12 DIN 7 ISO 2338	F81045-5	1
13	DISK, ROUND SCALE	533594	1
14	DECAL, MP200 ROUND SCALE	533577	1
15	SCREW WITHOUT HEAD M5X8 45H DIN 913	F81014-7	1
16	PIN SPRING 4X24 ZC DIN 1481 ISO 8752	F81044-13	1

SECTION 4 MOTOR KITS MP260 CE

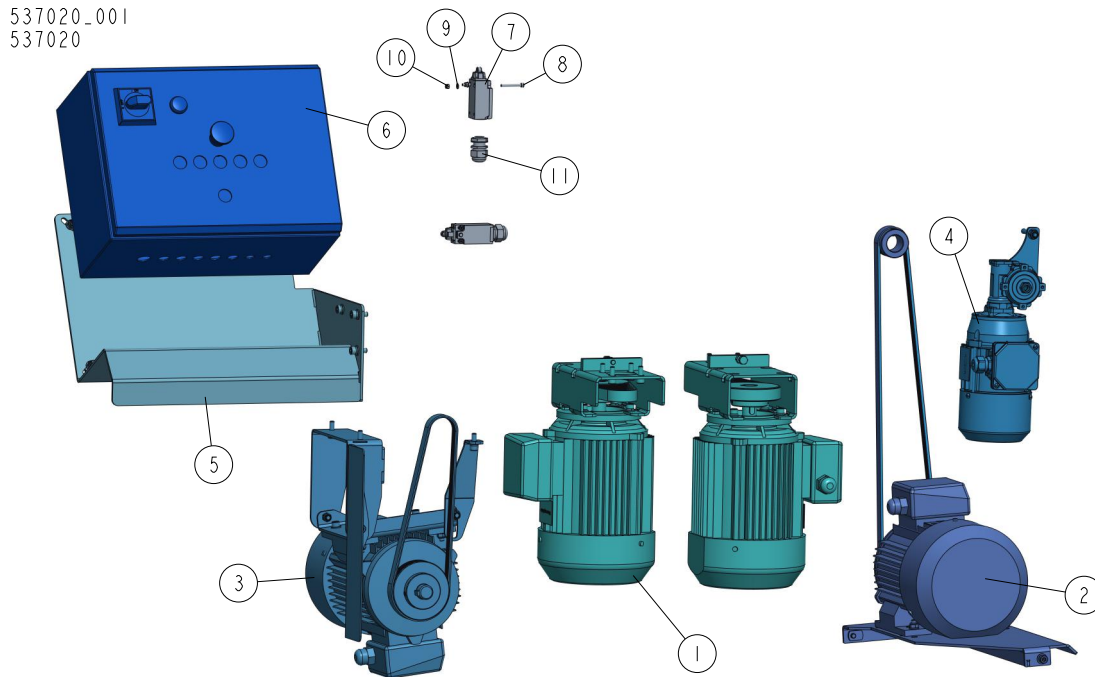
4.1 PRO Motor Kit For MP260 537021

537021_001
537021

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	PRO MOTOR KIT FOR MP260EH 3X400V CE	537021	1
-	PRO MOTOR KIT FOR MP260B 3x230V CE	537021-2	1
-	PRO MOTOR KIT FOR MP260A 1x230V CE	537021-6	1
1	SIDE CUTTER DRIVE See Section 4.3	533647	2
	SIDE CUTTER DRIVE See Section 4.4	533647-6 ¹	2
2	HORIZONTAL UPPER CUTTER PRO DRIVE See Section 4.5	537035	1
	HORIZONTAL UPPER CUTTER PRO DRIVE	537035-6 ²	1
3	HORIZONTAL BOTTOM CUTTER DRIVE See Section 4.7	537031	1
	HORIZONTAL BOTTOM CUTTER DRIVE	537031-6 ³	1
4	MP260 PRO FEED DRIVE See Section 4.8	537036	1
	MP260 PRO FEED DRIVE	537036-6 ⁴	1
5	ELECTRIC BOX BRACKET-COMPLETE See Section 4.12	537032	1
6	ELECTRICAL BOX MP260H 3X400V CE COMPLETE See Section 4.13	532791	1
	ELECTRICAL BOX MP260B COMPLETE	532791-2 ⁵	1
	ELECTRICAL BOX MP260A COMPLETE	532791-6 ⁶	1
7	SAFETY SWITCH D4N-4132	537641	2
8	SCREW, M4 X 35-8.8 HEX SOCKET HEAD CAP Z	F81011-34	4
9	WASHER, 4.3 FLAT ZINC	F81051-2	4
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4
11	GLAND, DP 20 HML. CABLE	F81096-41	2

¹ Included in 537021-6² Included in 537021-6³ Included in 537021-6⁴ Included in 537021-6⁵ Included in 537021-2⁶ Included in 537021-6

4.2 ECO Motor Kit For MP260 START 537020

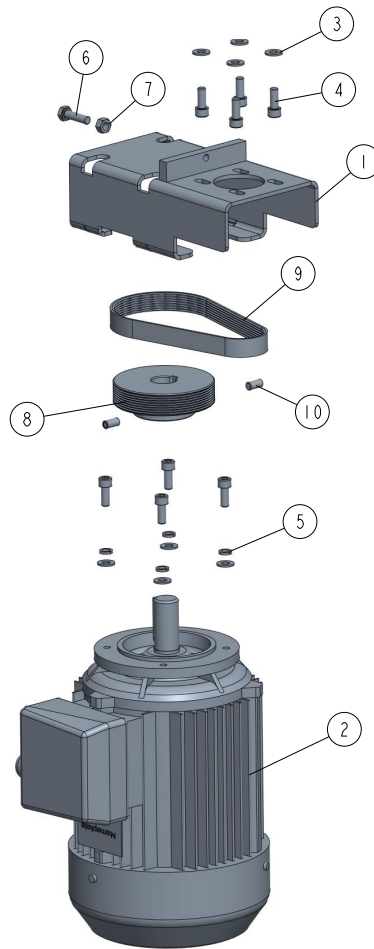


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	ECO MOTOR KIT FOR MP260EH 3X400V CE	537020	1
-	ECO MOTOR KIT FOR MP260EB 3X230V CE	537020-2	1
1	SIDE CUTTER DRIVE See Section 4.3	533647	2
2	HORIZONTAL UPPER CUTTER ECO DRIVE See Section 4.6	537030	1
3	HORIZONTAL BOTTOM CUTTER DRIVE See Section 4.7	537031	1
4	MP260 ECO FEED DRIVE, POWER FEED ASSEMBLY, MP260 See Section 4.10	537033	1
5	ELECTRIC BOX BRACKET-COMPLETE See Section 4.12	537032	1
6	ELECTRICAL BOX MP260H 3X400V CE COMPLETE See Section 4.13	532791	1
	ELECTRICAL BOX MP260B COMPLETE	532791-2 ¹	1
7	SAFETY SWITCH D4N-4132	537641	2
8	SCREW, M4 X 35-8.8 HEX SOCKET HEAD CAP Z	F81011-34	4
9	WASHER, 4.3 FLAT ZINC	F81051-2	4
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4
11	GLAND, DP 20 HML. CABLE	F81096-41	2

¹Included in 537020-2

4.3 Side Cutter Drive 533647

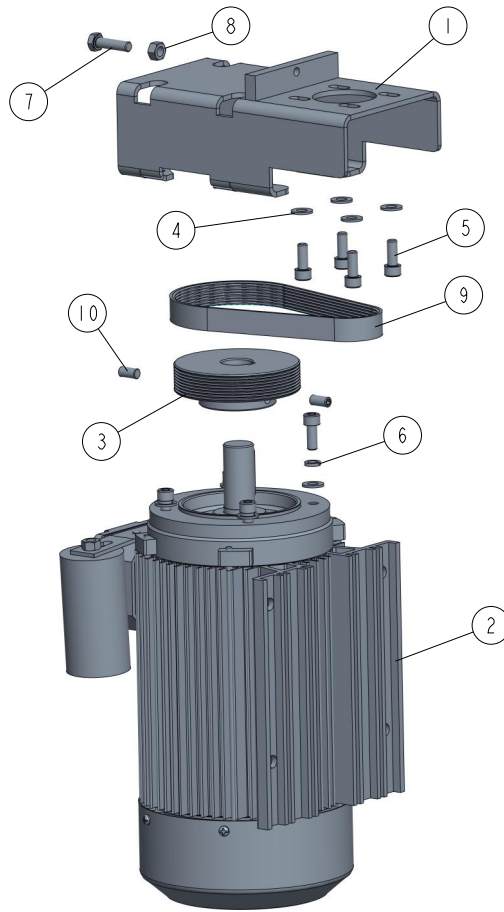
533647_001.D
533647_MANUAL



REF	DESCRIPTION (u indicates parts available in assemblies only)	PART #	QTY	
-	SIDE CUTTER DRIVE	533647	1	
1	PLATE WELDMENT, MP200 MOTOR PAINTED MOUN	533649-1	1	
2	MOTOR 3SIEK90L2A, B14/C140, 3KW, 2900 R.	537385	1	
3	WASHER, 8,4-FLAT ZINC	F81054-1	8	
4	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	8	
5	WASHER, 8,2 SPLIT LOCK ZINC	F81054-4	4	
6	BOLT M8X30 HH ZC FT 8.8 DIN 933	F81002-7	1	
7	NUT M8 ZC 8 DIN 934	F81032-1	1	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	

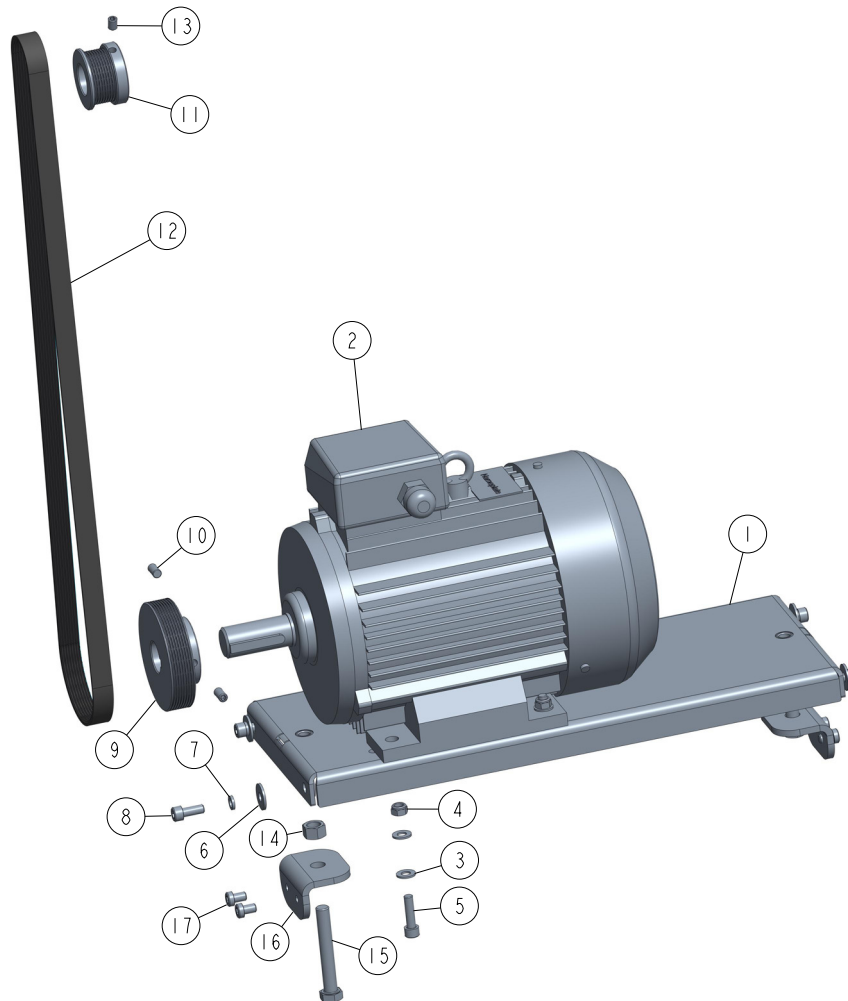
4.4 Side Cutter Drive 533647-6

533647-6_001
533647-6



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SIDE CUTTER DRIVE	533647-6	1	
1	PLATE WELDMENT, MP200 MOTOR PAINTED MOUN	533649-1	1	
2	MOTOR SELHR90-2M2 IMB34/2 2,7KW 230V 4,	533651	1	
3	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
4	WASHER, 8,4-FLAT ZINC	F81054-1	8	
5	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	8	
6	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
7	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
8	NUT M8 ZC 8 DIN 934	F81032-1	1	
9	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	

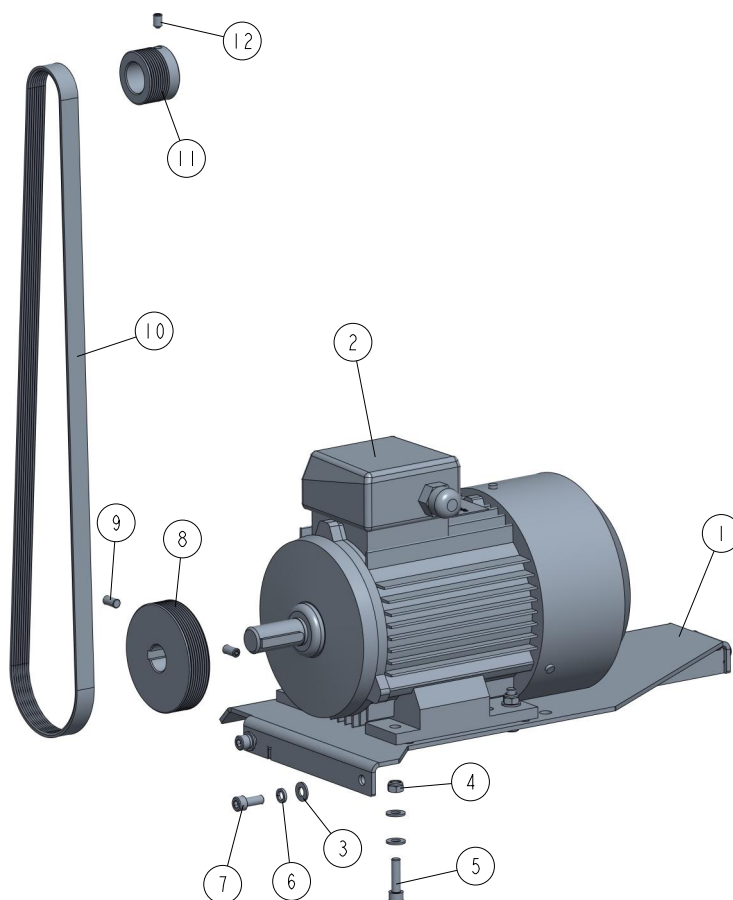
4.5 Horizontal Upper Cutter PRO Drive 537035

537035_001
537035

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HORIZONTAL UPPER CUTTER PRO DRIVE	537035	1	
1	MOTOR PLATE WELDED / PAINT	534200-1	1	
2	MOTOR, 3SIE100L2A 4KW 2900 R.P.M. 50HZ	537387	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	8	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
5	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZIN	F81002-31	4	
6	WASHER, 8.5 SPECIAL FLAT ZINC	F81054-11	4	
7	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
8	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	4	
9	SHEAVE, MP200 PRO MULTI-GROOVE	533585-P	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
11	PULLEY, MULTI-GROOVE SMALL	601602	1	
12	BELT, 8 PJ 1355 MULTI-RIBBED	533679	1	
13	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	
14	NUT, M12-8 ZINC	F81034-1	2	
15	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	2	

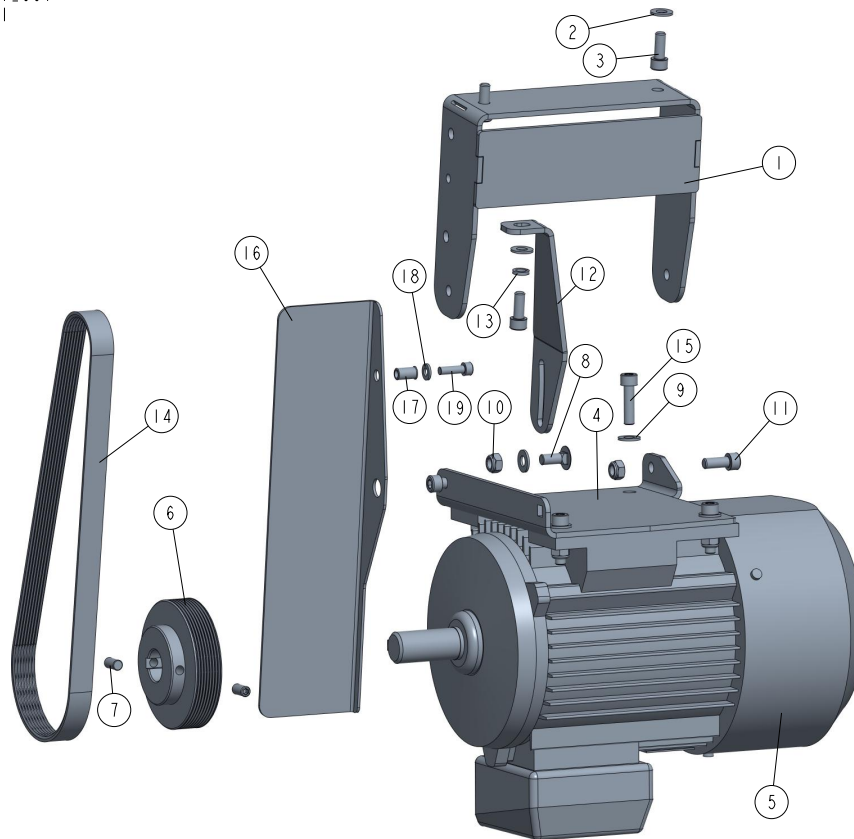
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
16	PLATE, TENSION	562565-1	2	
17	SCREW, M8X12 SOCKET HEAD/10.9	F81002-110	4	

4.6 Horizontal Upper Cutter ECO Drive 537030

537030_001
537030

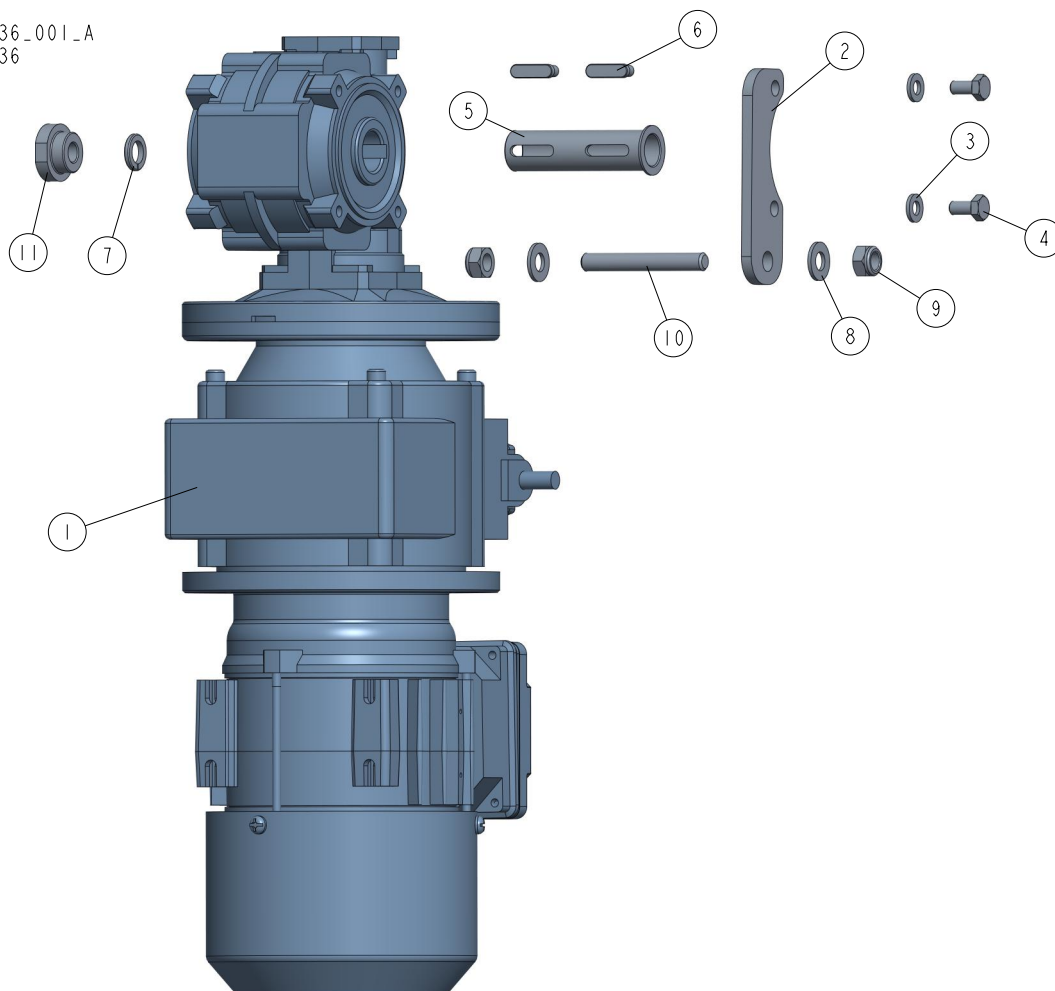
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HORIZONTAL UPPER CUTTER ECO DRIVE	537030	1	
1	MOTOR PLATE WELDMENT	535895-1	1	
2	MOTOR 3SIE90L2A, 3KW, 2900 R.P.M, 50HZ	537386	1	
3	WASHER, 8.4 ZINC FLAT	F81054-1	11	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
5	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4	
6	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
7	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
10	BELT, 1315 PJ8	547077	1	
11	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1	
12	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	

4.7 Horizontal Bottom Cutter Drive 537031

537031_001
537031

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	HORIZONTAL BOTTOM CUTTER DRIVE	537031	1
-	MOTOR MOUNT ASSEMBLY	537539	1
1	MOTOR MOUNT WELDMENT	537538-1	1
2	WASHER, 8.4 ZINC FLAT	F81054-1	2
3	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2
4	MOTOR PLATE	537023-1	1
5	MOTOR 3SIE90L2A, 3KW, 2900 R.P.M, 50HZ	537386	1
6	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1
7	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2
8	BOLT, M8X20-8.8 CARRIAGE ZINC	F81002-11	1
9	WASHER, 8.4 ZINC FLAT	F81054-1	10
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	7
11	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3
12	MOUNTING BRACKET	537024-1	1
13	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1
14	BELT MULTI-RIBBED 8 PJ762	535803	1
15	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4
-	BELT GUARD ASSEMBLY	537565	1
16	GUARD PLATE	537564-1	1
17	NUT, O-NIT-6-17-ZN RIVET	F81031-13	1
18	WASHER, 6.4 FLAT ZINC	F81053-1	1
19	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	1

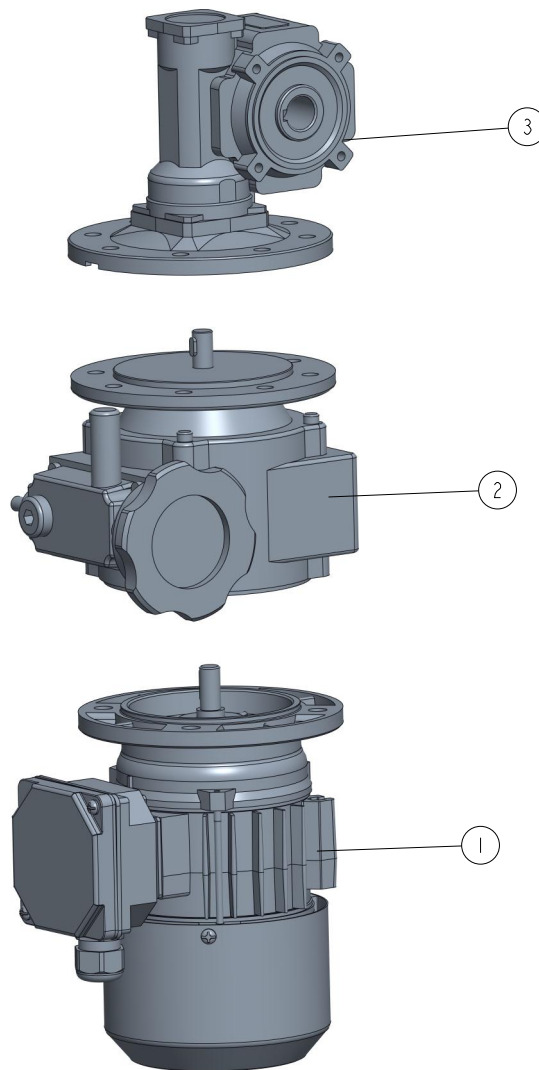
4.8 MP260 PRO Feed Drive 537036

537036_001_A
537036

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	MP260 PRO FEED DRIVE	537036	1
1	REDUCER, PRO KC40/P15+NF003+SKH63-2C See Section 4.9	533640	1
2	ARM, TORQUE	592872-1	1
3	WASHER, 6.4 FLAT ZINC	F81053-1	2
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2
5	BUSHING, REDUCER	533731	1
6	KEY	533732	2
7	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	1
8	WASHER, 8.4 ZINC FLAT	F81054-1	2
9	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2
10	BOLT, M8	533635-1	1
11	NUT, M10	533733-1	1

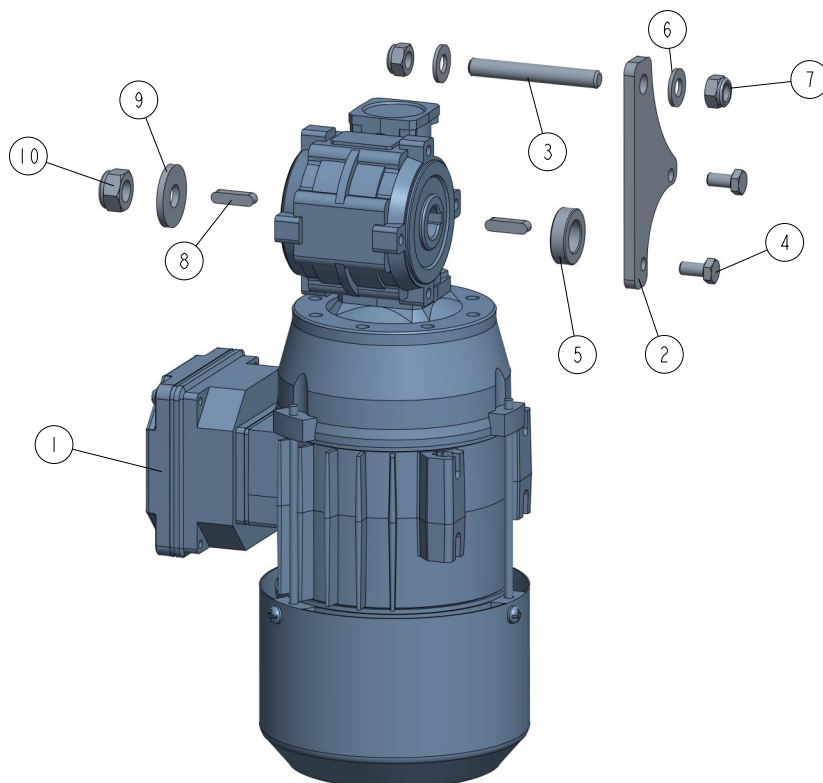
4.9 Reducer 533640

533640_001
533640



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	REDUCER, PRO KC40/P15+NF003+SKH63-2C	533640	1	
1	MOTOR SKH63-B (0.37 KW; 2800 REV/MIN)	533642	1	
2	SPEED VARIATOR NF003 140/11 V3	533643	1	
3	REDUCER KC40 P15 63 B5 V6 H18 3D	533641	1	

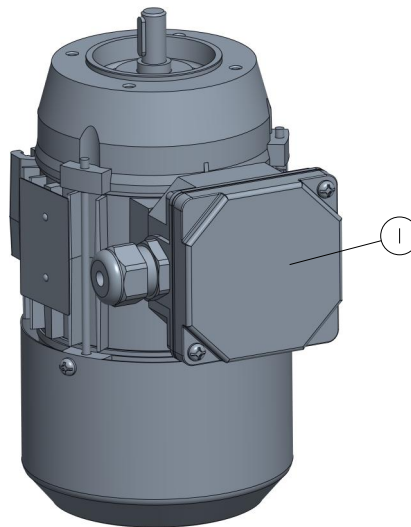
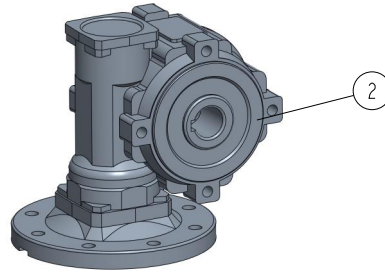
4.10 ECO Feed Drive 537033

537033_001
537033

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	MP260 ECO FEED DRIVE	537033	1
1	MOTOREDUCER KC30/P15+SKH63X-4C2 See Section 4.11	592811	1
2	TORQUE PLATE	537034-1	1
3	BOLT, M8	533635-1	1
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2
5	BUSHING, 14.3/25-7 ZINC-PLATED	533636-1	1
6	WASHER, 8.4 ZINC FLAT	F81054-1	2
7	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2
8	KEY, A5X5X20 PARALLEL	513320	2
9	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	1
10	NUT, M10-8-B NYLON HEX ZINC LOCK	F81033-1	1

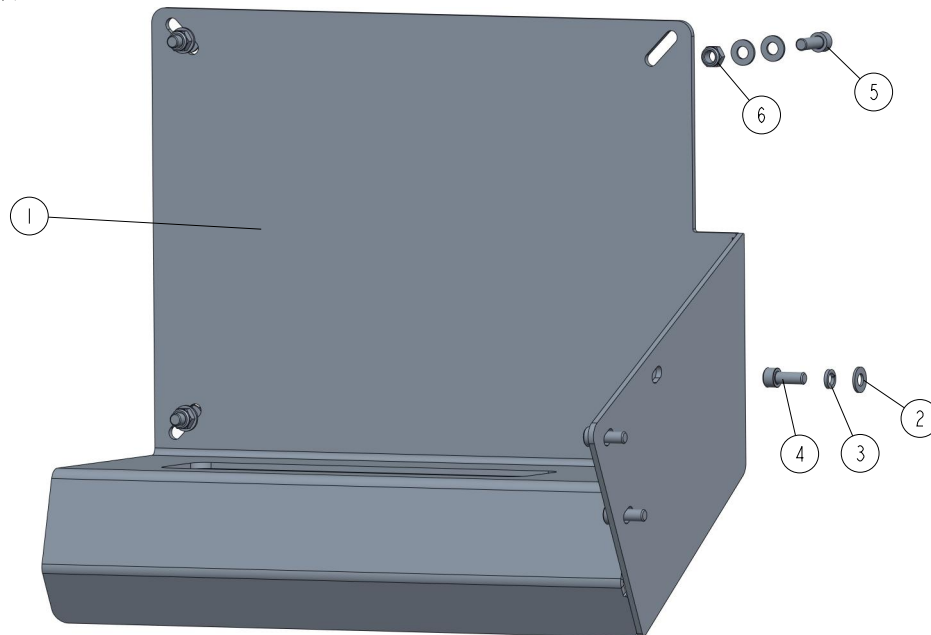
4.11 Motoreducer 592811

592811_001
592811



LP.	OPIS (* wskazuje części dostępne jedynie w zespołach)	Nr części	Ilość	
-	MOTOREDUCER KC30/P15+SKh63x-4C2	592811	1	
1	SKH63X-4C2	592809	1	
2	KC30/P15	592810	1	

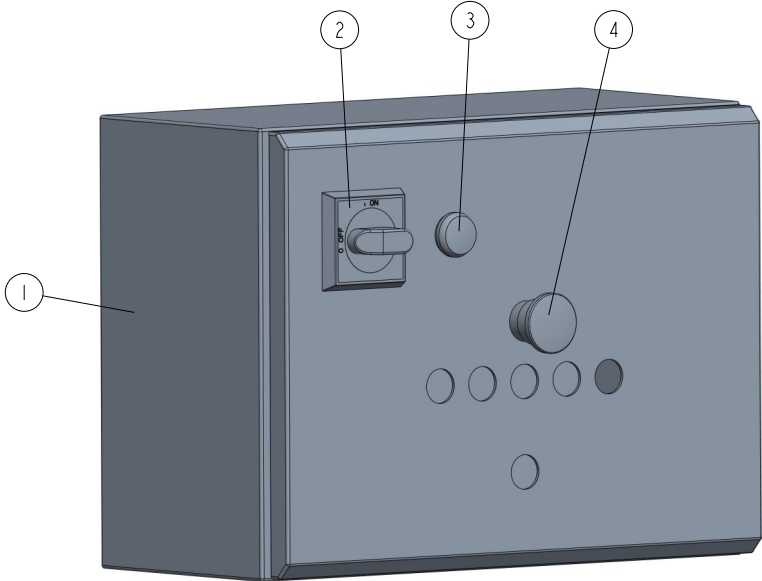
4.12 Electric Box Bracket 537032

537032_001
537032

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ELECTRIC BOX BRACKET-COMPLETE	537032	1	
1	ELECTRIC BOX BRACKET WELDMENT	533619-1	1	
2	WASHER, 8.4 ZINC FLAT	F81054-1	11	
3	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
4	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
5	SCREW, M8X25 -8.8 HEX SOCKET HEAD CAP	F81002-21	4	
6	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	

4.13 Electrical Box 532791

532791_001
532791

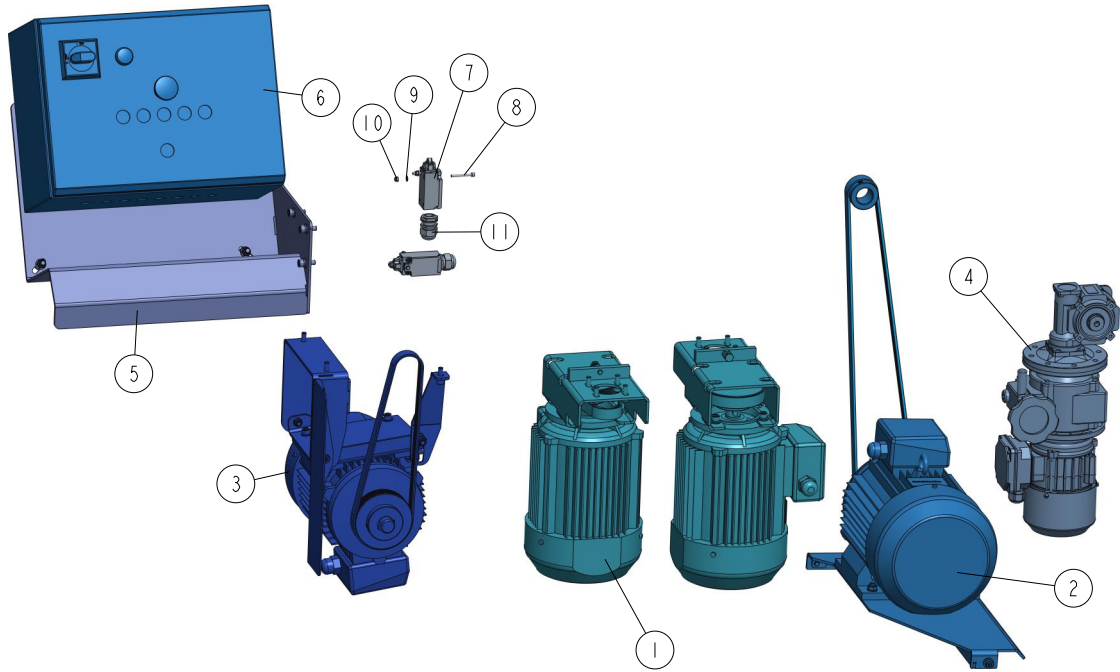


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ELECTRICAL BOX MP260H 3X400V CE COMPLETE	532791	1	
1	ELECTRIC BOX	534148	1	
2	HANDLE, OHB S2A1 AB SWITCH	502312-1	1	
3	LIGHT, XB7EV7BP WHITE CONTROL	519612	1	
4	BUTTON, EMERGENCY STOP	502315	1	

SECTION 5 MOTOR KITS MP260 UL AMERICAN VERSION

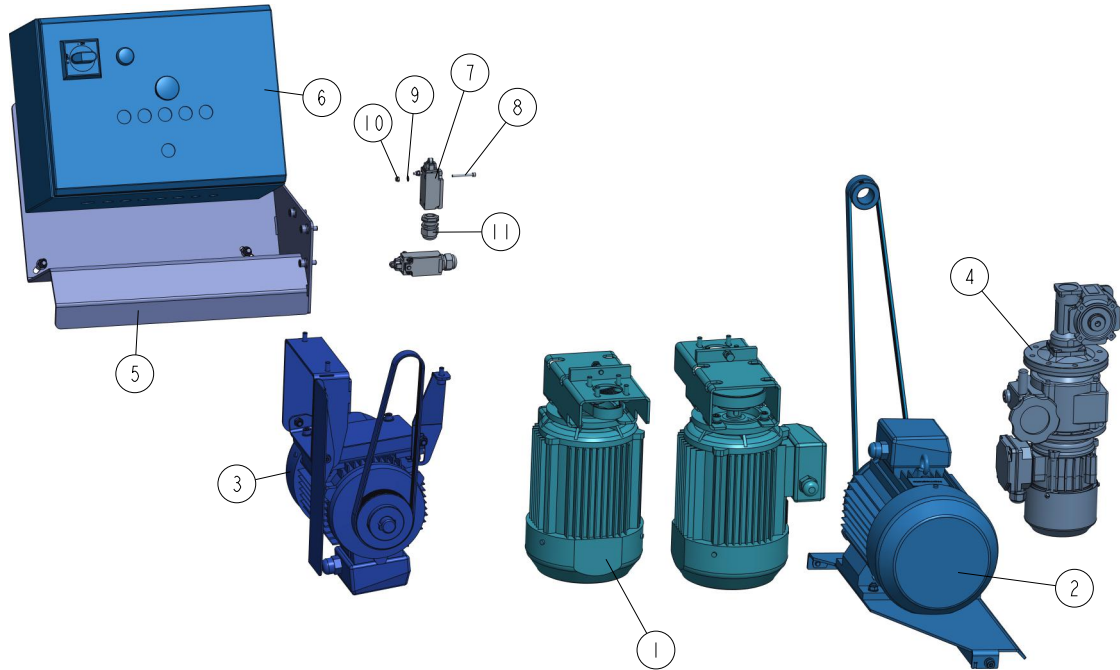
5.1 PRO Motor Kit 537021-2U

537021-2U_001
537021-2U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	PRO MOTOR KIT FOR MP260EB 3x230V UL	537021-2U	1
1	SIDE CUTTER DRIVE UL See Section 5.7	533647-U	2
2	HORIZONTAL UPPER CUTTER PRO DRIVE See Section 5.10	537035-U	1
3	HORIZONTAL BOTTOM CUTTER DRIVE See Section 5.14	537031-U	1
4	DRIVE, MP260 PRO FEED See Section 5.16	537036-U	1
5	ELECTRIC BOX BRACKET-COMPLETE See Section 4.12	537032	1
6	ELECTRIC BOX, MP260EB	532791-2U	1
7	SAFETY SWITCH D4N-4132	537641	2
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4
9	WASHER, 4.3 ZINC FLAT	F81051-2	4
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4
11	GLAND, DP 20 HML CABLE	F81096-41	2

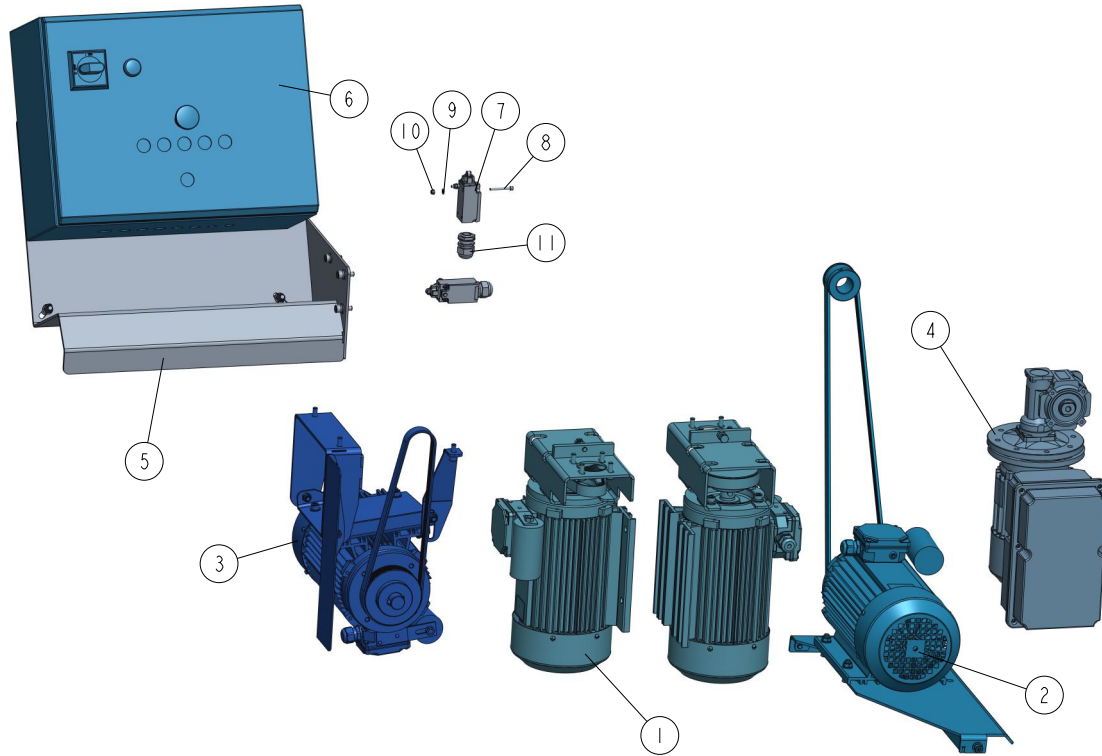
5.2 PRO Motor Kit 537021-4U

537021-2U_001
537021-2U

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	PRO MOTOR KIT FOR MP260C 3x460V UL	537021-4U	1
1	SIDE CUTTER DRIVE UL See Section 5.9	541459-U	2
2	HORIZONTAL UPPER CUTTER PRO DRIVE See Section 5.10	537035-U	1
3	HORIZONTAL BOTTOM CUTTER DRIVE See Section 5.14	537031-U	1
4	DRIVE, MP260 PRO FEED See Section 5.16	537036-U	1
5	ELECTRIC BOX BRACKET-COMplete See Section 4.12	537032	1
6	ELECTRIC BOX, MP260EB	532791-4U	1
7	SAFETY SWITCH D4N-4132	537641	2
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4
9	WASHER, 4.3 ZINC FLAT	F81051-2	4
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4
11	GLAND, DP 20 HML CABLE	F81096-41	2

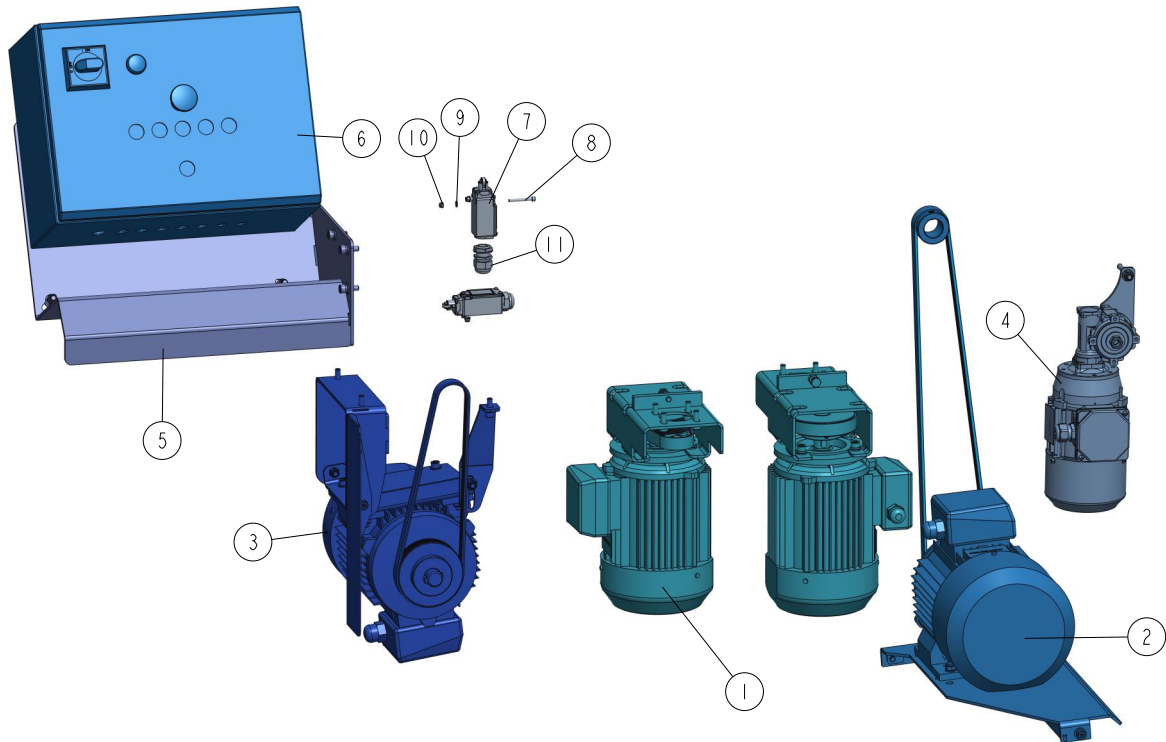
5.3 PRO Motor Kit 537021-6U

537021-6U_001
537021-6U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	PRO MOTOR KIT FOR MP260A 1x230V UL	537021-6U	1
1	SIDE CUTTER DRIVE 230V UL See Section 5.8	533647-6U	2
2	HORIZONTAL UPPER CUTTER PRO DRIVE See Section 5.11	537035-6U	1
3	HORIZONTAL BOTTOM CUTTER DRIVE See Section 5.15	537031-6U	1
4	DRIVE, MP260 PRO FEED See Section 5.18	537036-6U	1
5	ELECTRIC BOX BRACKET-COMPLETE See Section 5.22	537032-U	1
6	ELECTRIC BOX, MP260AU	532791-M6U	1
7	SAFETY SWITCH D4N-4132	537641	2
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4
9	WASHER, 4.3 ZINC FLAT	F81051-2	4
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4
11	GLAND, DP 20 HML CABLE	F81096-41	2

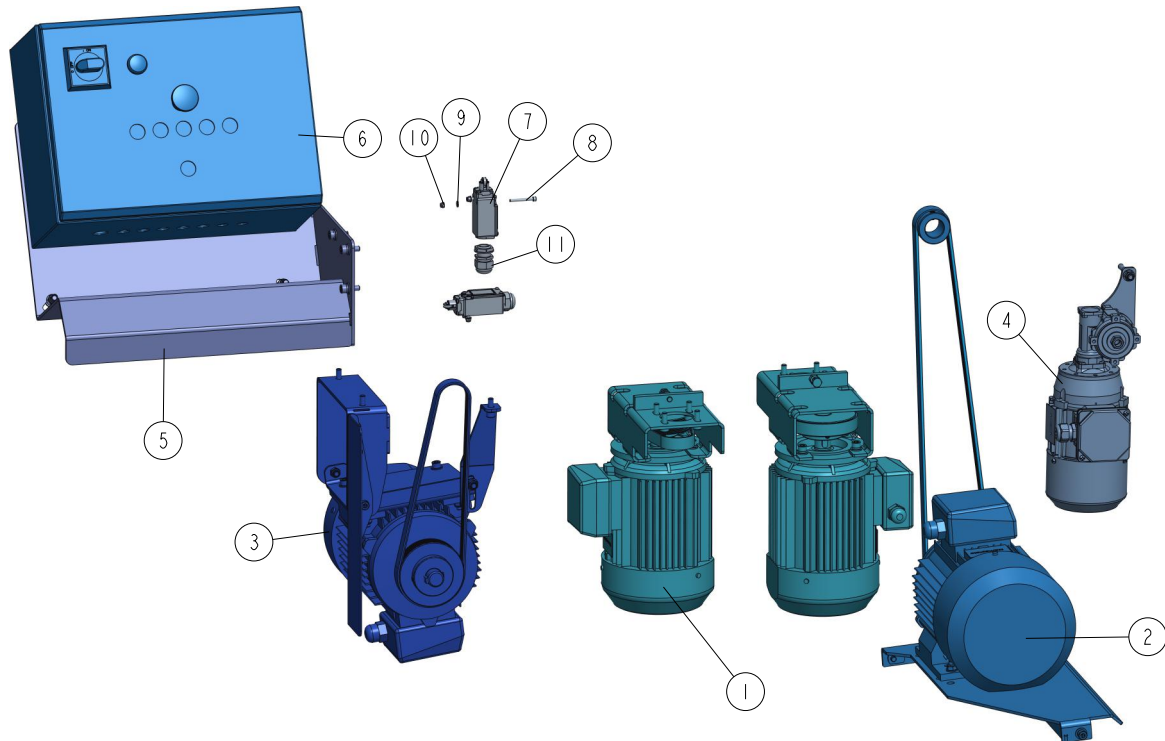
5.4 ECO Motor Kit 537020-2U

537020-2U_001
537020-2U

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	ECO MOTOR KIT FOR MP260B 3x230V UL	537020-2U	1
1	SIDE CUTTER DRIVE (SLIDING) See Section 5.9	541459-U	2
2	HORIZONTAL UPPER CUTTER ECO DRIVE See Section 5.12	537030-U	1
3	HORIZONTAL BOTTOM CUTTER DRIVE See Section 5.14	537031-U	1
4	MP260 ECO FEED DRIVE See Section 5.20	537033-U	1
5	ELECTRIC BOX BRACKET-COMplete See Section 4.12	537032	1
6	ELECTRIC BOX, MP260BU	532791-2U	1
7	SWITCH, GLCB01C LIMIT	100910	2
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4
9	WASHER, 4.3 ZINC FLAT	F81051-2	4
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4
11	GLAND, DP 20 HML CABLE	F81096-41	2

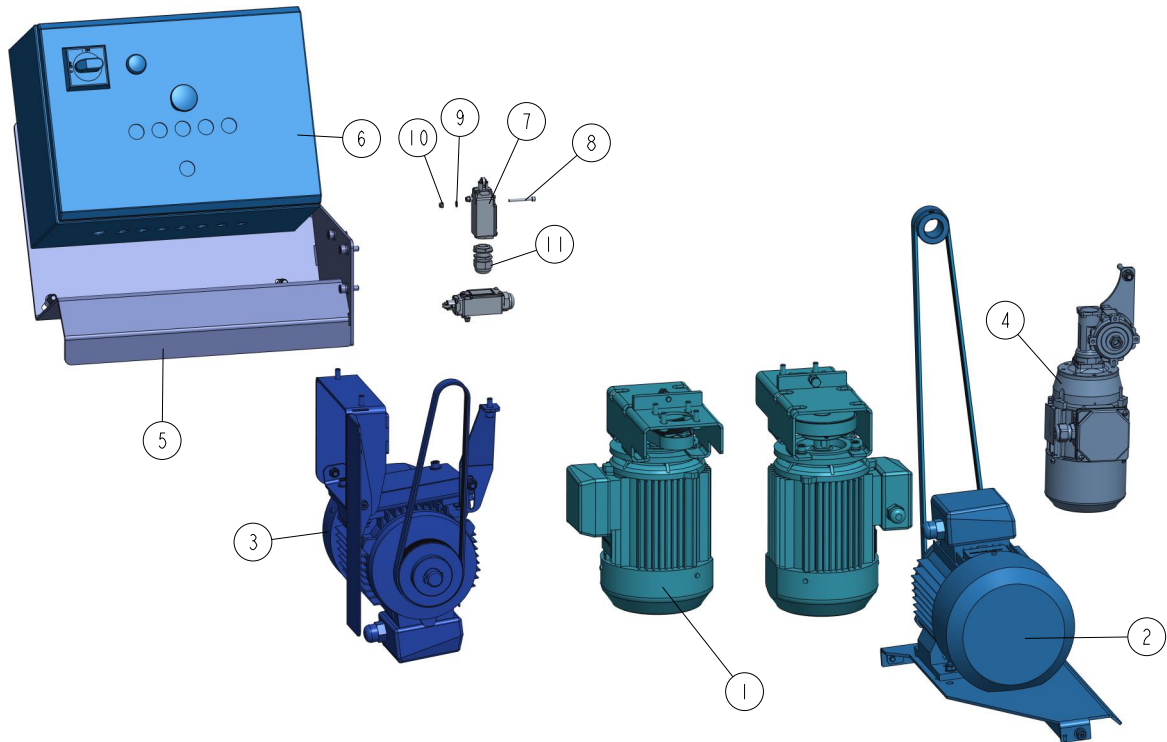
5.5 ECO Motor Kit 537020-4U

537020-2U_001
537020-2U



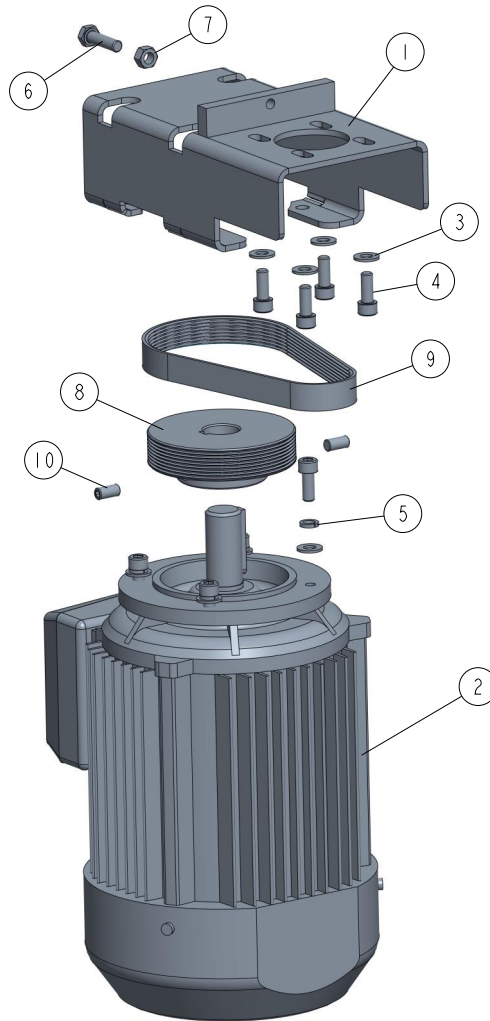
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	ECO MOTOR KIT FOR MP260C 3x460V UL	537020-4U	1
1	SIDE CUTTER DRIVE (SLIDING) See Section 5.9	541459-U	2
2	HORIZONTAL UPPER CUTTER ECO DRIVE See Section 5.12	537030-U	1
3	HORIZONTAL BOTTOM CUTTER DRIVE See Section 5.14	537031-U	1
4	MP260 ECO FEED DRIVE See Section 5.20	537033-U	1
5	ELECTRIC BOX BRACKET-COMplete See Section 4.12	537032	1
6	ELECTRIC BOX, MP260CU	532791-4U	1
7	SWITCH, GLCB01C LIMIT	100910	2
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4
9	WASHER, 4.3 ZINC FLAT	F81051-2	4
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4
11	GLAND, DP 20 HML CABLE	F81096-41	2

5.6 ECO Motor Kit 537020-6U

537020-2U_001
537020-2U

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	ECO MOTOR KIT FOR MP260A 1x230V UL	537020-6U	1
1	SIDE CUTTER DRIVE 230V UL See Section 5.8	533647-6U	2
2	HORIZONTAL UPPER CUTTER ECO DRIVE See Section 5.13	537030-6U	1
3	HORIZONTAL BOTTOM CUTTER DRIVE See Section 5.15	537031-6U	1
4	MP260 ECO FEED DRIVE See Section 5.18	537033-6U	1
5	ELECTRIC BOX BRACKET-COMplete See Section 4.12	537032	1
6	ELECTRIC BOX, MP260EA 1X230V UL	532791-6U	1
7	SWITCH, GLCB01C LIMIT	100910	2
8	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZIN	F81011-34	4
9	WASHER, 4.3 ZINC FLAT	F81051-2	4
10	NUT, M4-B HEX NYLON ZINC LOCK	F81029-1	4
11	GLAND, DP 20 HML CABLE	F81096-41	2

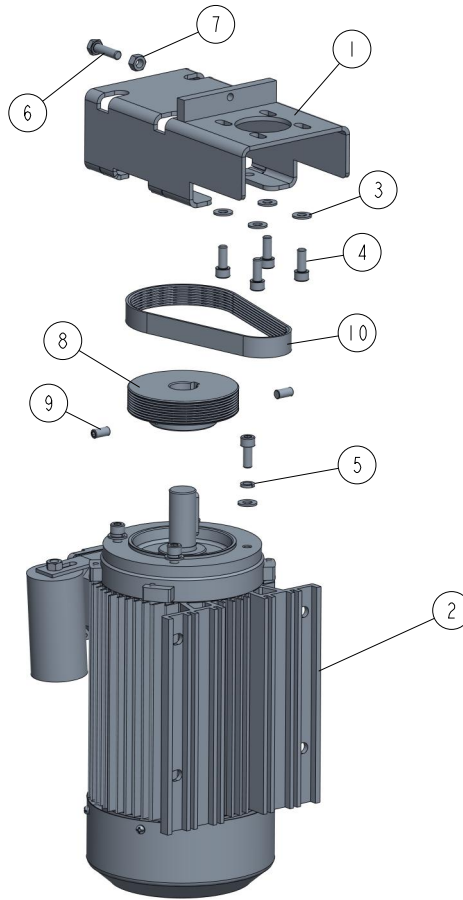
5.7 Side Cutter Drive UL 533647-U

533647-U_001
533647-U

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SIDE CUTTER DRIVE UL	533647-U	1	
1	PLATE WELDMENT, MP200 MOTOR PAINTED MOUN	533649-1	1	
2	MOTOR, INDUKTA 3SIEK90L2A 3KW IMV19 UL	537385-UL	1	
3	WASHER, 8,4-FLAT ZINC	F81054-1	8	
4	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	8	
5	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
6	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
7	NUT M8 ZC 8 DIN 934	F81032-1	1	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	

5.8 Side Cutter Drive 533647-6U

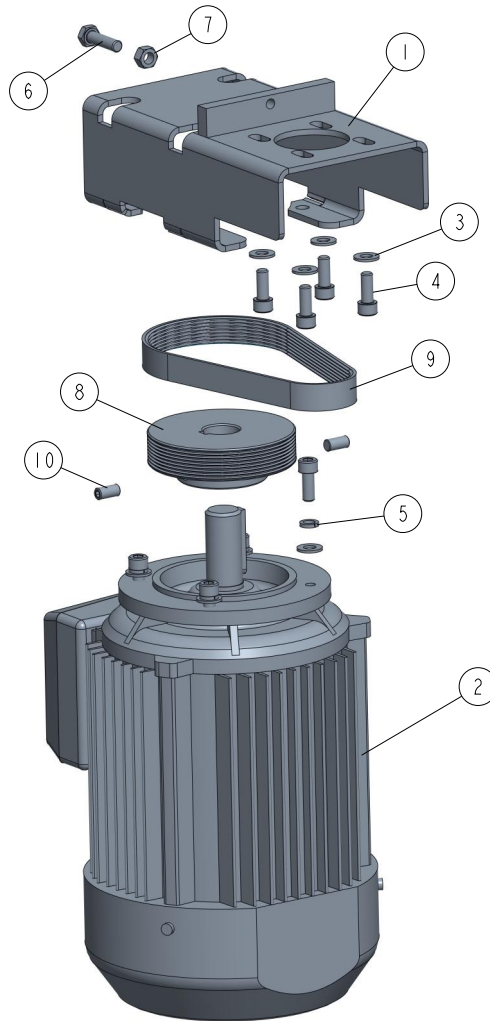
533647-6U_001
533647-6U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SIDE CUTTER DRIVE 230V UL	533647-6U	1	
1	PLATE WELDMENT, MP200 MOTOR PAINTED MOU	533649-1	1	
2	MOTOR, SELHR90-2M2 IMB34/2 2,7KW 230V UL	533651-UL	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	8	
4	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	8	
5	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
6	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
7	NUT, M8-8-B HEX ZINC	F81032-1	1	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
10	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	

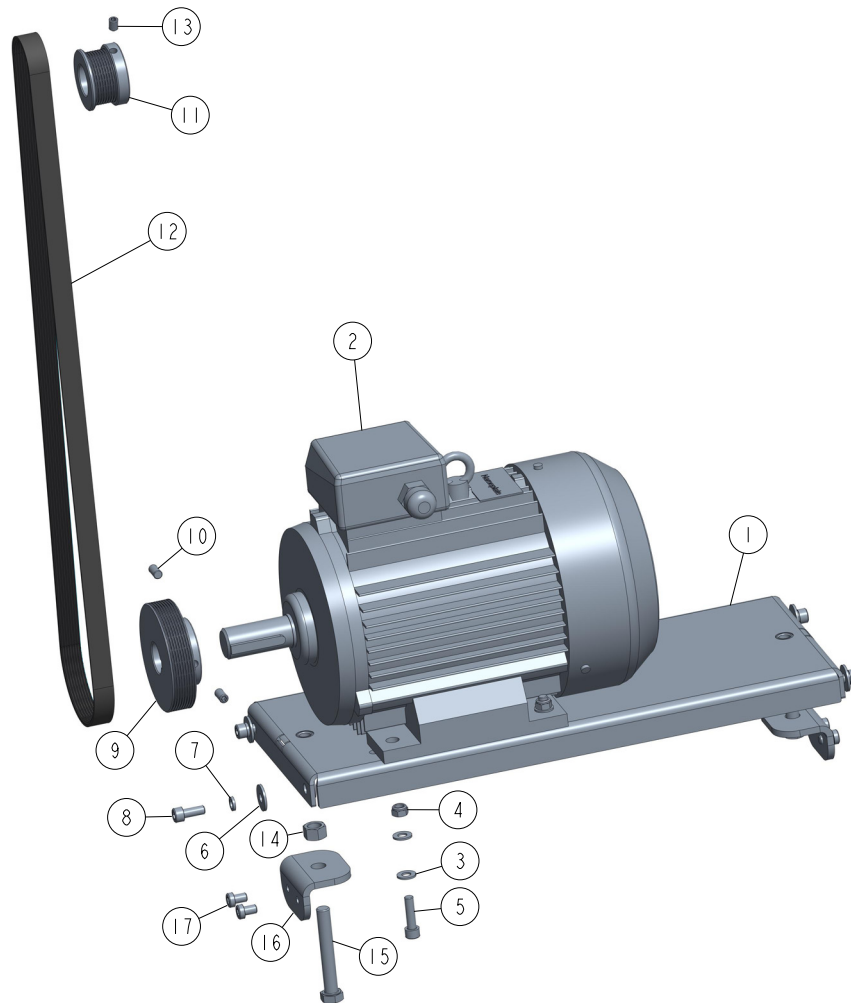
5.9 Side Cutter Drive UL 541459-U

533647-U_001
533647-U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	SIDE CUTTER DRIVE UL	541459-U	1	
1	PLATE WELDMENT, MOTOR PAINTED MOUN	533649-1	1	
2	MOTOR 3KW,2P, M90XL IMB14/C140 UL	533646-UL	1	
3	WASHER, 8,4-FLAT ZINC	F81054-1	8	
4	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZIN	F81002-30	8	
5	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
6	BOLT, M8X30 8.8 HEX HEAD FULL THREAD ZIN	F81002-7	1	
7	NUT M8 ZC 8 DIN 934	F81032-1	1	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	BELT, 8 PJ 457 MULTI-RIBBED	533680	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	

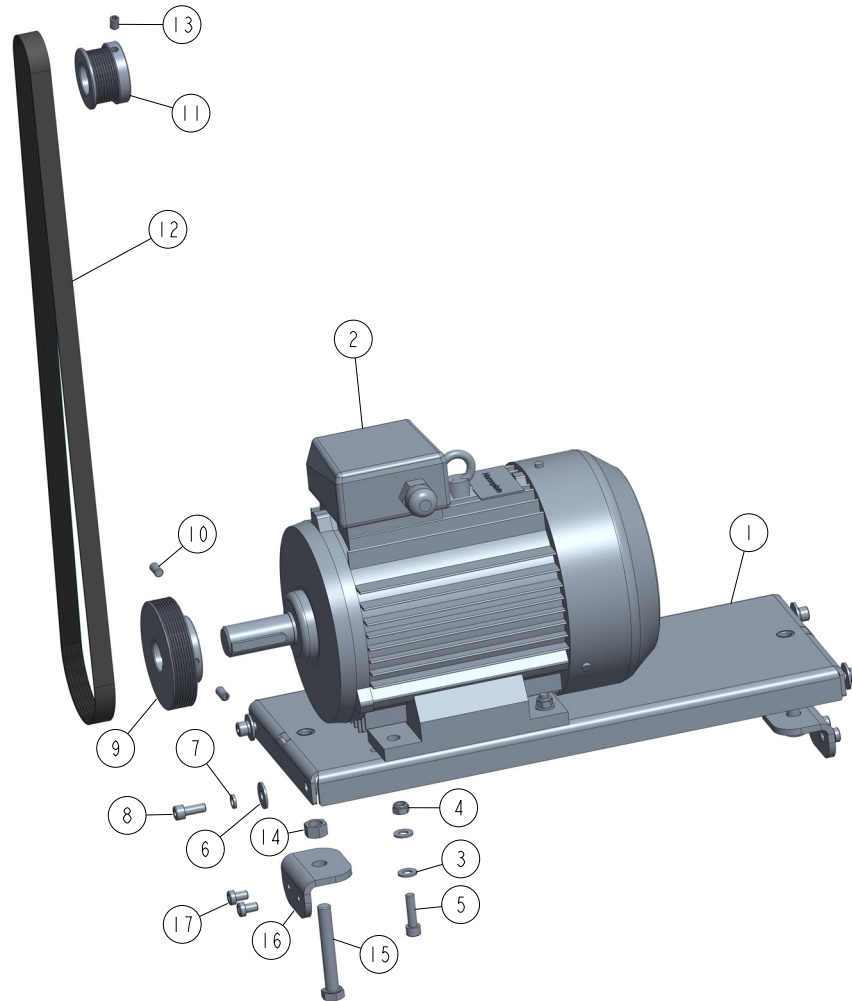
5.10 Horizontal Upper Cutter PRO Drive 537035-U

537035_001
537035

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HORIZONTAL UPPER CUTTER PRO DRIVE	537035-U	1	
1	MOTOR PLATE WELDED / PAINT	534200-1	1	
2	MOTOR, 3SIE100L2A 4KW 2900 R.P.M. 50HZ	537387-UL	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	8	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
5	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZIN	F81002-31	4	
6	WASHER, 8.5 SPECIAL FLAT ZINC	F81054-11	4	
7	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
8	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	4	
9	SHEAVE, MP200 PRO MULTI-GROOVE	533585-P	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
11	PULLEY, MULTI-GROOVE SMALL	601602	1	
12	BELT, 8 PJ 1355 MULTI-RIBBED	533679	1	
13	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	
14	NUT, M12-8 ZINC	F81034-1	2	
15	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	2	

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
16	PLATE, TENSION	562565-1	2	
17	SCREW, M8X12 SOCKET HEAD/10.9	F81002-110	4	

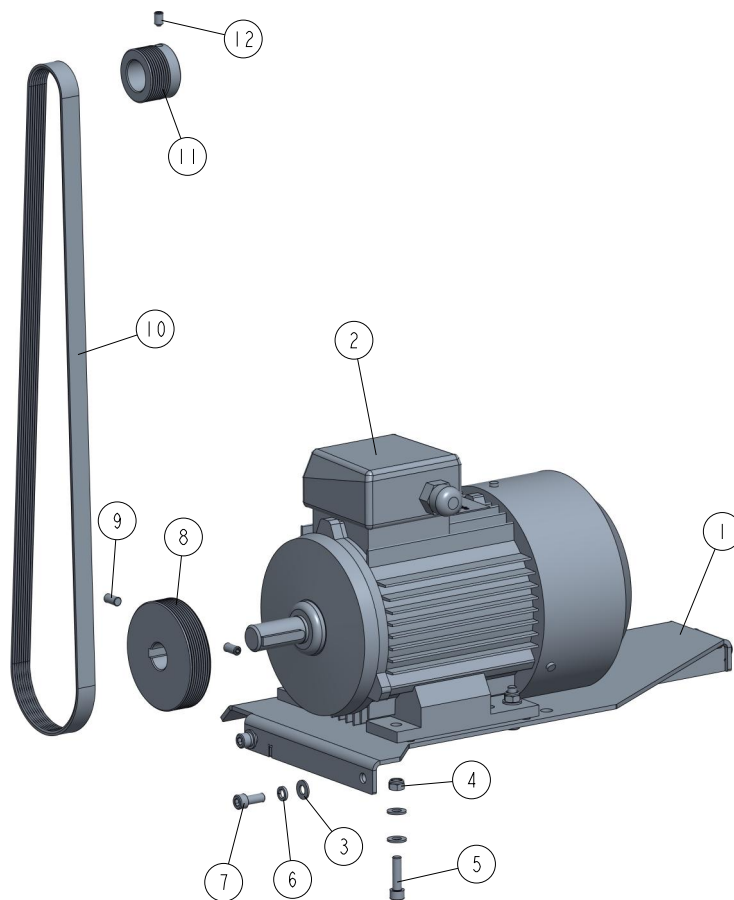
5.11 Horizontal Upper Cutter PRO Drive 537035-6U

537035_001
537035

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HORIZONTAL UPPER CUTTER PRO DRIVE	537035-6U	1	
1	MOTOR PLATE WELDED / PAINT	534200-1	1	
2	MOTOR, 3SIE100L2A 4KW 2900 R.P.M. 50HZ	537387-UL	1	
3	WASHER, 8.4 FLAT ZINC	F81054-1	8	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
5	SCREW, M8X30-8.8 HEX SOCKET HEAD CAP ZIN	F81002-31	4	
6	WASHER, 8.5 SPECIAL FLAT ZINC	F81054-11	4	
7	WASHER, 8.2 SPLIT LOCK	F81054-4	4	
8	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	4	
9	SHEAVE, MP200 PRO MULTI-GROOVE	533585-P	1	
10	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
11	PULLEY, MULTI-GROOVE SMALL	601602	1	
12	BELT, 8 PJ 1355 MULTI-RIBBED	533679	1	
13	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	
14	NUT, M12-8 ZINC	F81034-1	2	
15	BOLT, M12X80-8.8 HEX HEAD ZINC	F81004-46	2	

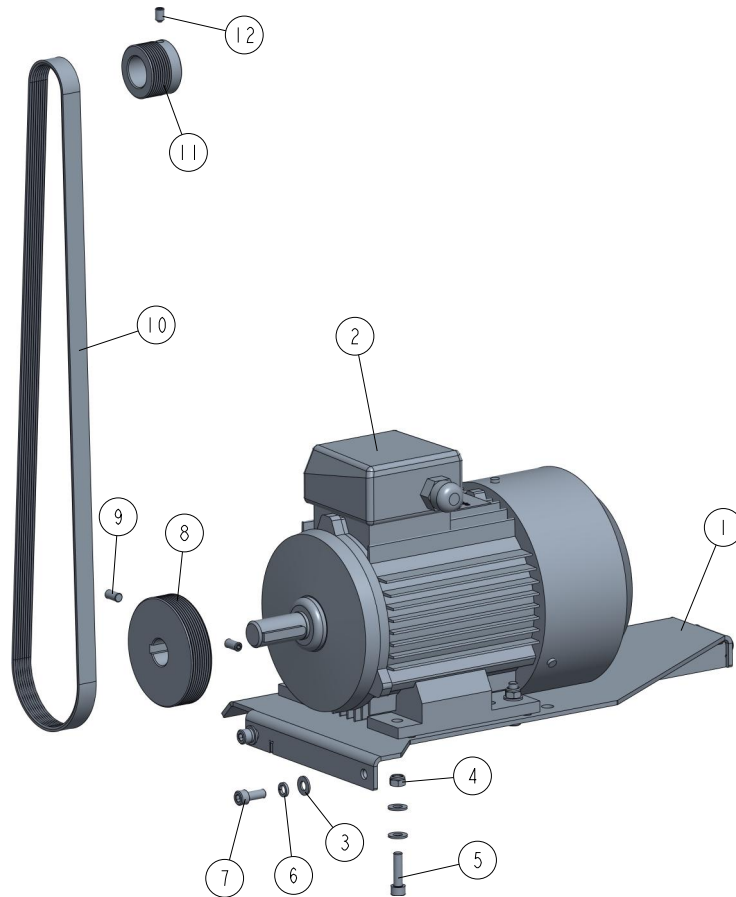
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
16	PLATE, TENSION	562565-1	2	
17	SCREW, M8X12 SOCKET HEAD/10.9	F81002-110	4	

5.12 Horizontal Upper Cutter ECO Drive 537030-U

537030_001
537030

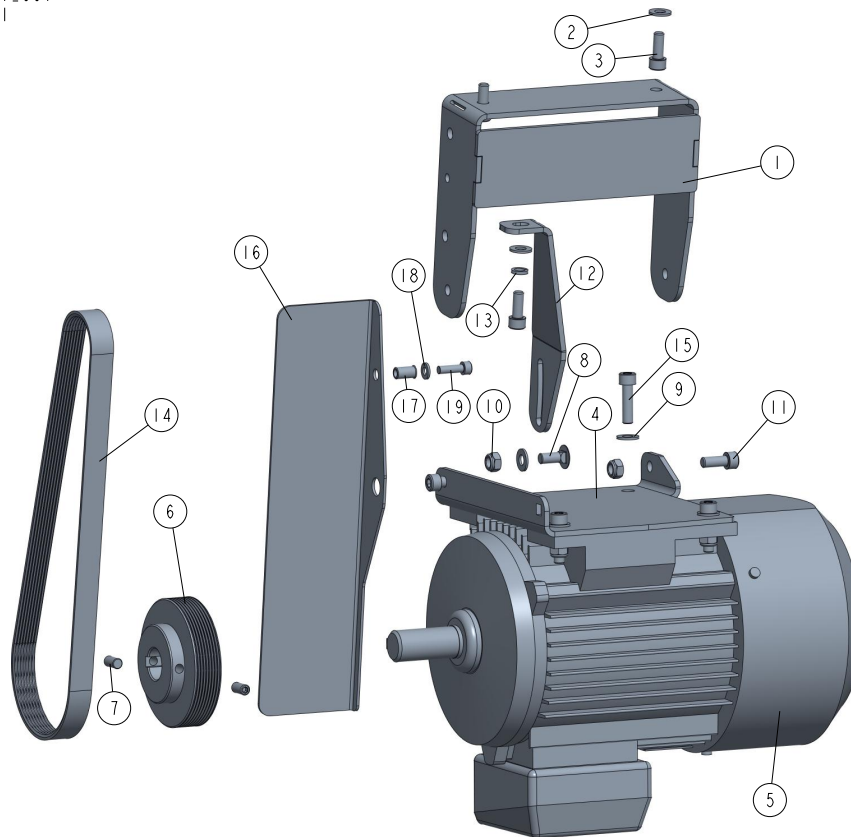
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	HORIZONTAL UPPER CUTTER ECO DRIVE	537030-U	1	
1	MOTOR PLATE WELDMENT	535895-1	1	
2	MOTOR, NIDEC 3KW, 2P, M90XL IMB3 UL	533644-UL	1	
3	WASHER, 8.4 ZINC FLAT	F81054-1	11	
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	
5	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4	
6	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
7	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1	
9	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2	
10	BELT, 1321J MULTI-RIBBED	537022	1	
11	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1	
12	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1	

5.13 Horizontal Upper Cutter ECO Drive 537030-6U

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537030

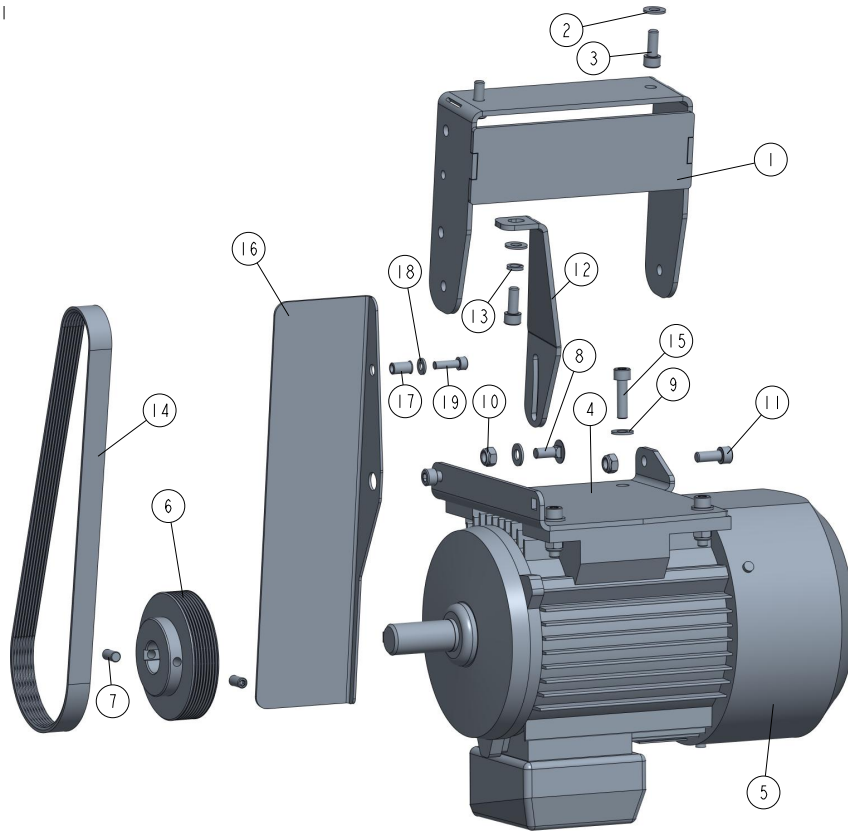
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	HORIZONTAL UPPER CUTTER ECO DRIVE	537030-6U	1
1	MOTOR PLATE WELDMENT	535895-1	1
2	MOTOR, SELHR90-2M2 IMB34/2 2,7KW 230V	533651-UL	1
3	WASHER, 8.4 ZINC FLAT	F81054-1	11
4	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4
5	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4
6	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3
7	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3
8	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1
9	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2
10	BELT, 1321J MULTI-RIBBED	537022	1
11	PULLEY, MULTI-GROOVE SMALL ALUMINIUM	533586	1
12	SCREW, M8X12-45H FE/ZN DIN914 HEX SOCKET	F81002-105	1

5.14 Horizontal Bottom Cutter Drive 537031-U

537031_001
537031

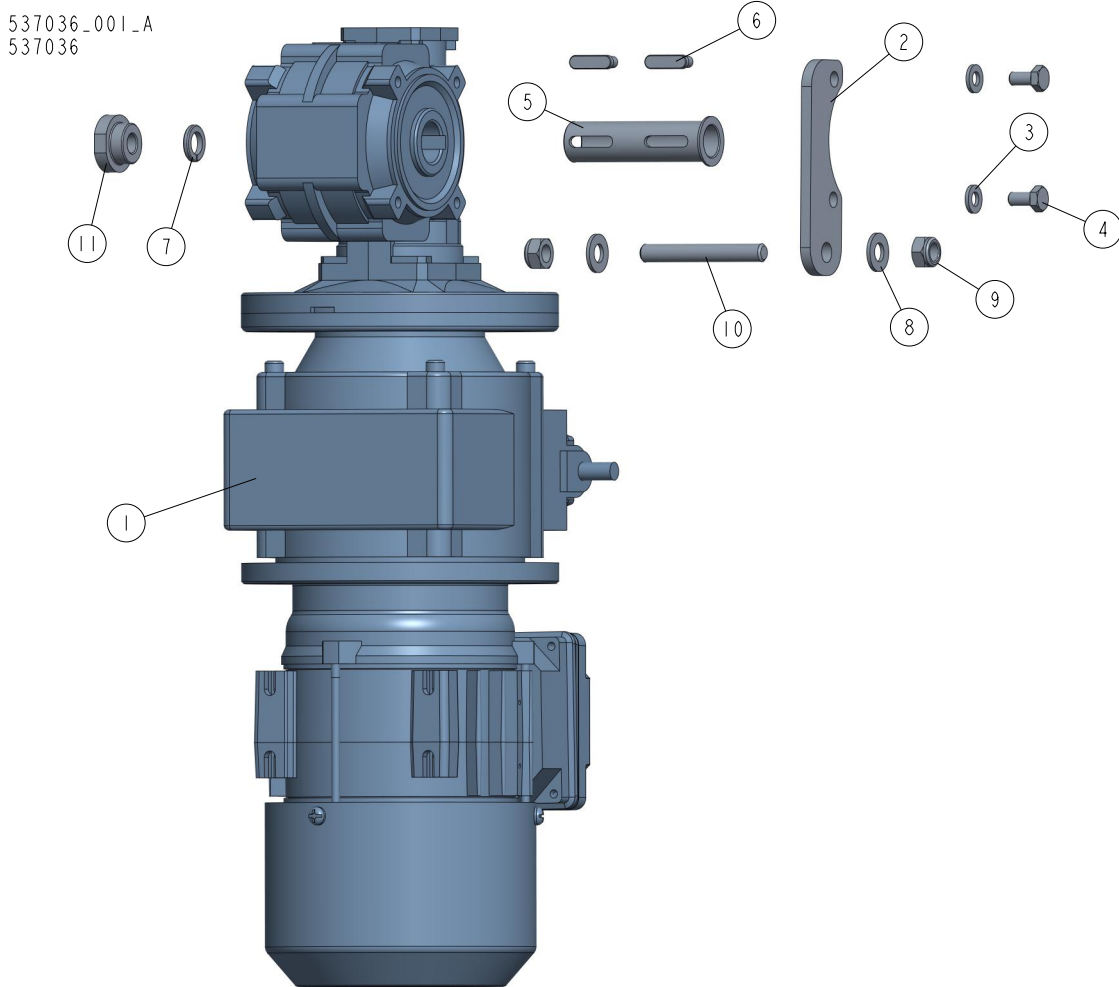
REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	HORIZONTAL BOTTOM CUTTER DRIVE	537031-U	1
-	MOTOR MOUNT ASSEMBLY	537539	1
1	MOTOR MOUNT WELDMENT	537538-1	1
2	WASHER, 8.4 ZINC FLAT	F81054-1	2
3	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2
4	MOTOR PLATE	537023-1	1
5	MOTOR 3SIE90L2A, 3KW IMB3 UL, 3480 R.P.M	537386-UL	1
6	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1
7	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2
8	BOLT, M8X20-8.8 CARRIAGE ZINC	F81002-11	1
9	WASHER, 8.4 ZINC FLAT	F81054-1	10
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	7
11	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3
12	MOUNTING BRACKET	537024-1	1
13	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1
14	BELT MULTI-RIBBED 8 PJ762	535803	1
15	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4
-	BELT GUARD ASSEMBLY	537565	1
16	GUARD PLATE	537564-1	1
17	NUT, O-NIT-6-17-ZN RIVET	F81031-13	1
18	WASHER, 6.4 FLAT ZINC	F81053-1	1
19	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	1

5.15 Horizontal Bottom Cutter Drive 537031-6U

537031_001
537031

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	HORIZONTAL BOTTOM CUTTER DRIVE	537031-6U	1
-	MOTOR MOUNT ASSEMBLY	537539	1
1	MOTOR MOUNT WELDMENT	537538-1	1
2	WASHER, 8.4 ZINC FLAT	F81054-1	2
3	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	2
4	MOTOR PLATE	537023-1	1
5	MOTOR, SELHR90-2M2 IMB34/2 2,7KW 230V	533651-UL	1
6	PULLEY, MULTI-GROOVE ALUMINIUM	533585	1
7	SCREW M8X16 HSS W/FLAT POINT ZC 45H DIN	F81002-124	2
8	BOLT, M8X20-8.8 CARRIAGE ZINC	F81002-11	1
9	WASHER, 8.4 ZINC FLAT	F81054-1	10
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	7
11	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3
12	MOUNTING BRACKET	537024-1	1
13	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	1
14	BELT MULTI-RIBBED 8 PJ762	535803	1
15	BOLT, M8 X 30-8.8 SOCKET HEAD	F81002-31	4
-	BELT GUARD ASSEMBLY	537565	1
16	GUARD PLATE	537564-1	1
17	NUT, O-NIT-6-17-ZN RIVET	F81031-13	1
18	WASHER, 6.4 FLAT ZINC	F81053-1	1
19	SCREW, M6X20 8.8 HEX SOCKET HEAD CAP ZIN	F81001-22	1

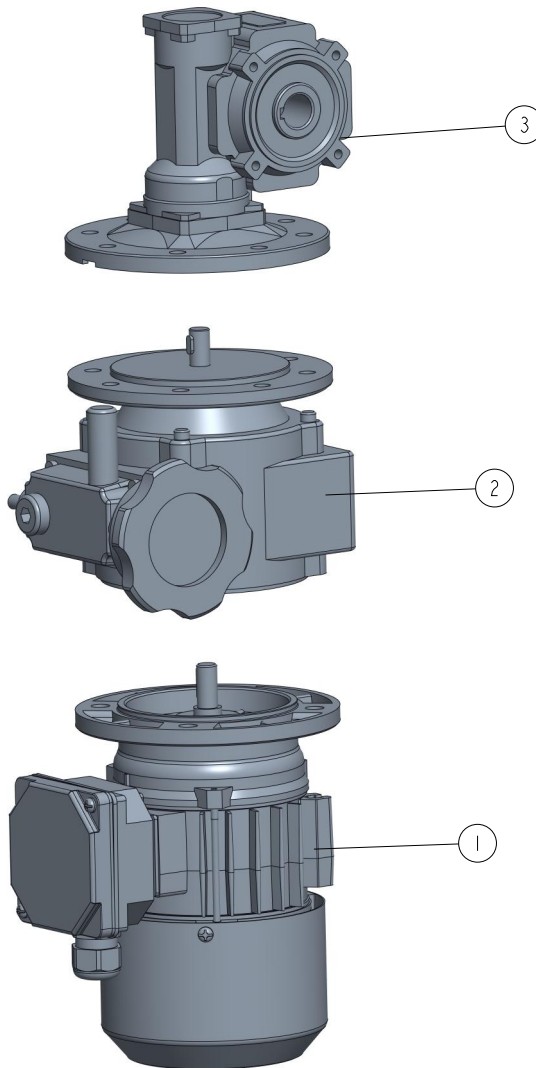
5.16 MP260 PRO Feed Drive 537036-U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	MP260 PRO FEED DRIVE	537036-U	1
1	MOTOREDUCER KC40/P 15+ NF003 + SKH63-2 See Section 5.17	533640-UL	1
2	ARM, TORQUE	592872-1	1
3	WASHER, 6.4 FLAT ZINC	F81053-1	2
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2
5	BUSHING, REDUCER	533731	1
6	KEY	533732	2
7	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	1
8	WASHER, 8.4 ZINC FLAT	F81054-1	2
9	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2
10	BOLT, M8	533635-1	1
11	NUT, M10	533733-1	1

5.17 Motoreducer 533640-UL

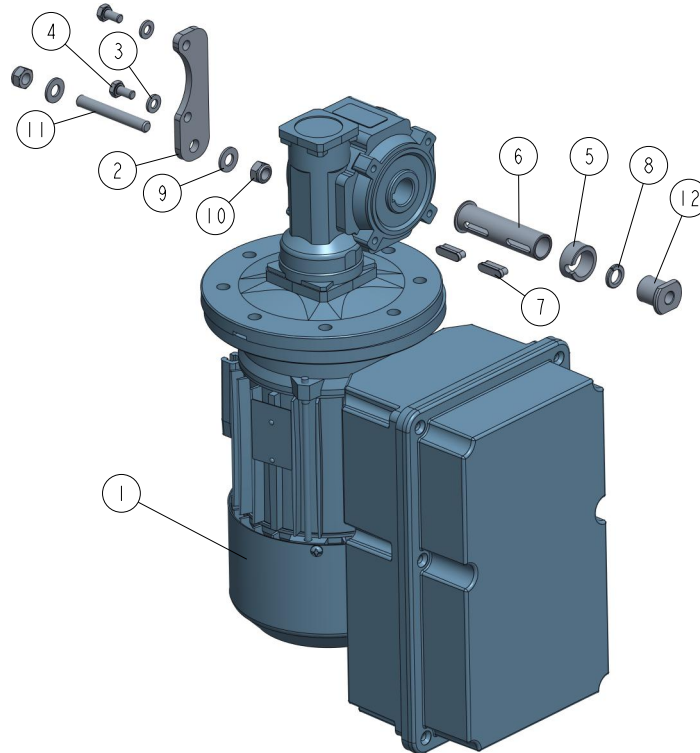
533640_001
533640



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	MOTOREDUCER 2SIEK6-2C UL/CSA + NF003 + KC40/P	533640-UL	1
1	MOTOR, SKH63-2C2/x UL	533642-UL	1
2	SPEED VARIATOR NF003 140/11 V3	533643	1
3	REDUCER KC40 P15 63 B5 V6 H18 3D	533641	1

5.18 PRO Feed Drive MP260 537036-6U

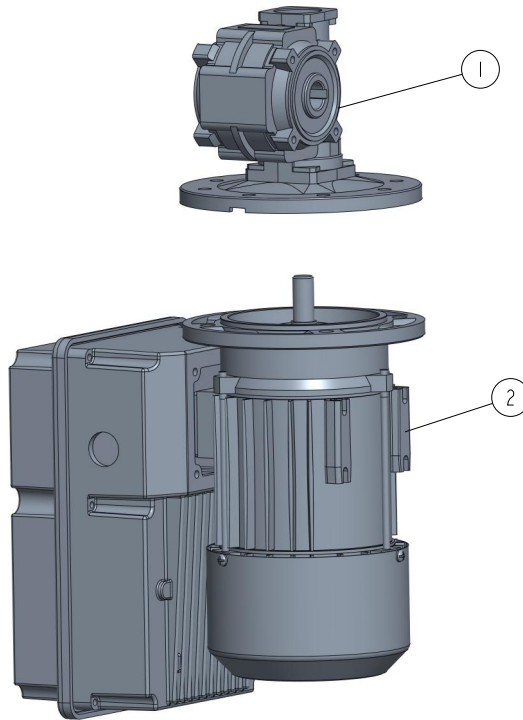
537036-6U_002
537036-6U



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	DRIVE, MP260 PRO FEED	537036-6U	1
1	UP/DOWN DRIVE See Section 5.19	597559	1
2	ARM, TORQUE	592872-1	1
3	WASHER, 6.4 FLAT ZINC	F81053-1	2
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2
5	BUSHING, REDUCER	541449	1
6	BUSHING, REDUCER	533731	1
7	KEY	533732	2
8	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	1
9	WASHER, 8.4 FLAT,ZINC	F81054-1	2
10	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2
11	BOLT, M8	533635-1	1
12	NUT, M10	533733-1-6U	1

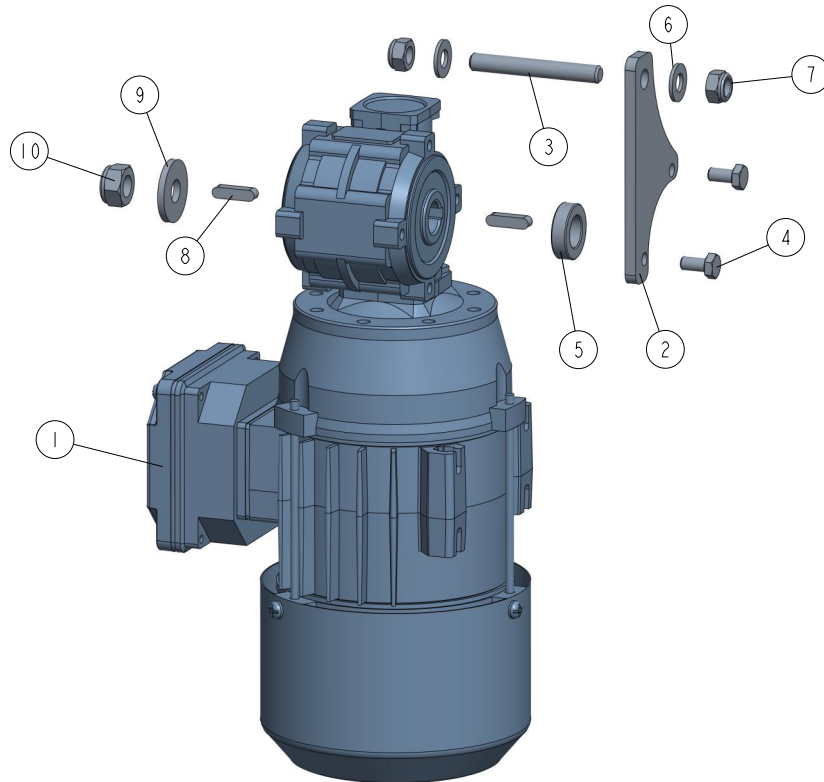
5.19 Up/Down Drive 597559

597559_001
597559



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	UP/DOWN DRIVE	597559	1	
1	REDUCER KC40/P15 160/14 V6 H18	535749	1	
2	MOTOR, 2SIEK71X-4C/T	592832	1	

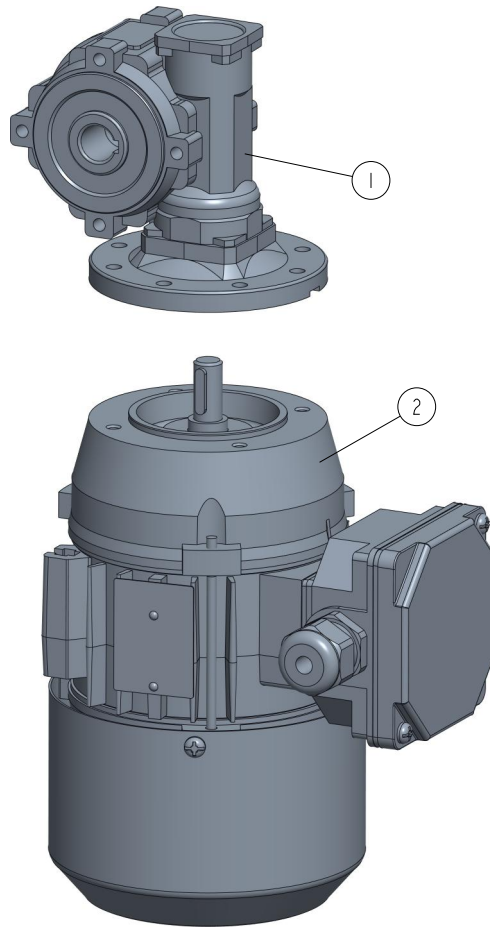
5.20 ECO Feed Drive 537033-U

537033_001
537033

REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	MP260 ECO FEED DRIVE	537033-U	1
1	MOTOREDUCER, KC30/P30+SKH63-4B2/X See Section 5.21	533639-UL	1
2	TORQUE PLATE	537034-1	1
3	BOLT, M8	533635-1	1
4	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZIN	F81001-7	2
5	BUSHING, 14.3/25-7 ZINC-PLATED	533636-1	1
6	WASHER, 8.4 ZINC FLAT	F81054-1	2
7	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2
8	KEY, A5X5X20 PARALLEL	513320	2
9	WASHER, 10.5 SPECIAL FLAT ZINC	F81055-6	1
10	NUT, M10-8-B NYLON HEX ZINC LOCK	F81033-1	1

5.21 Motoreducer 533639-UL

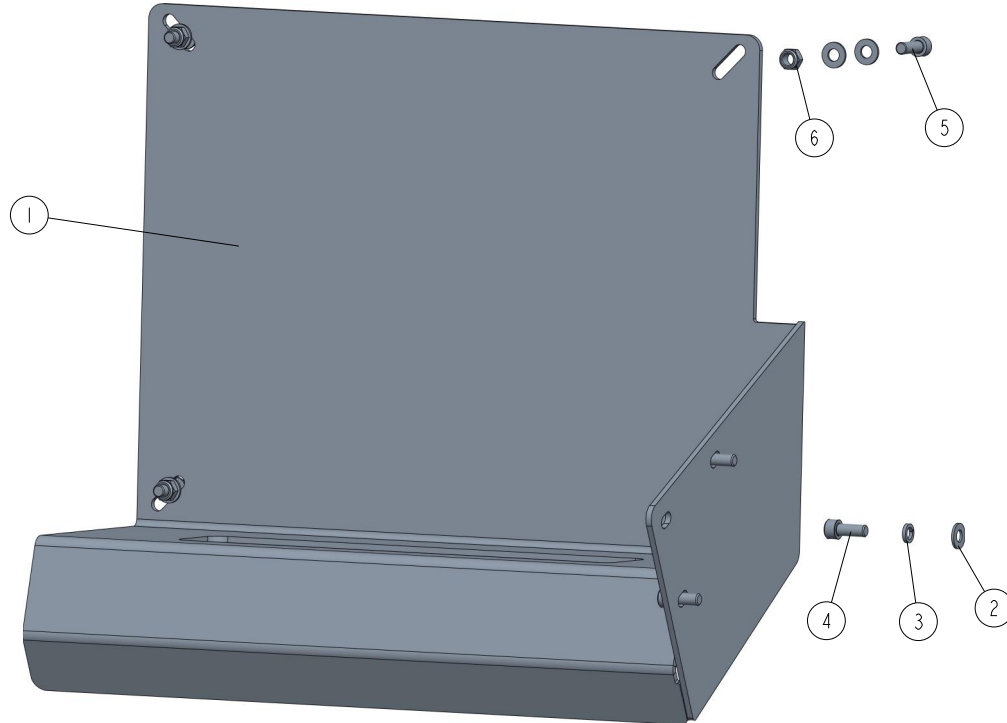
533639_001
533639



REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY
-	MOTOREDUCER, SKh63-4B2/X UL/CSA + KC30/P 30	533639-UL	1
1	REDUCER, KC30/P30 90/11 V6	533637	1
2	MOTOR, SKH 63-4B2 UL	532802-UL	1

5.22 Electric Box Bracket 537032-U

537032-U_002
537032-U_MANUAL

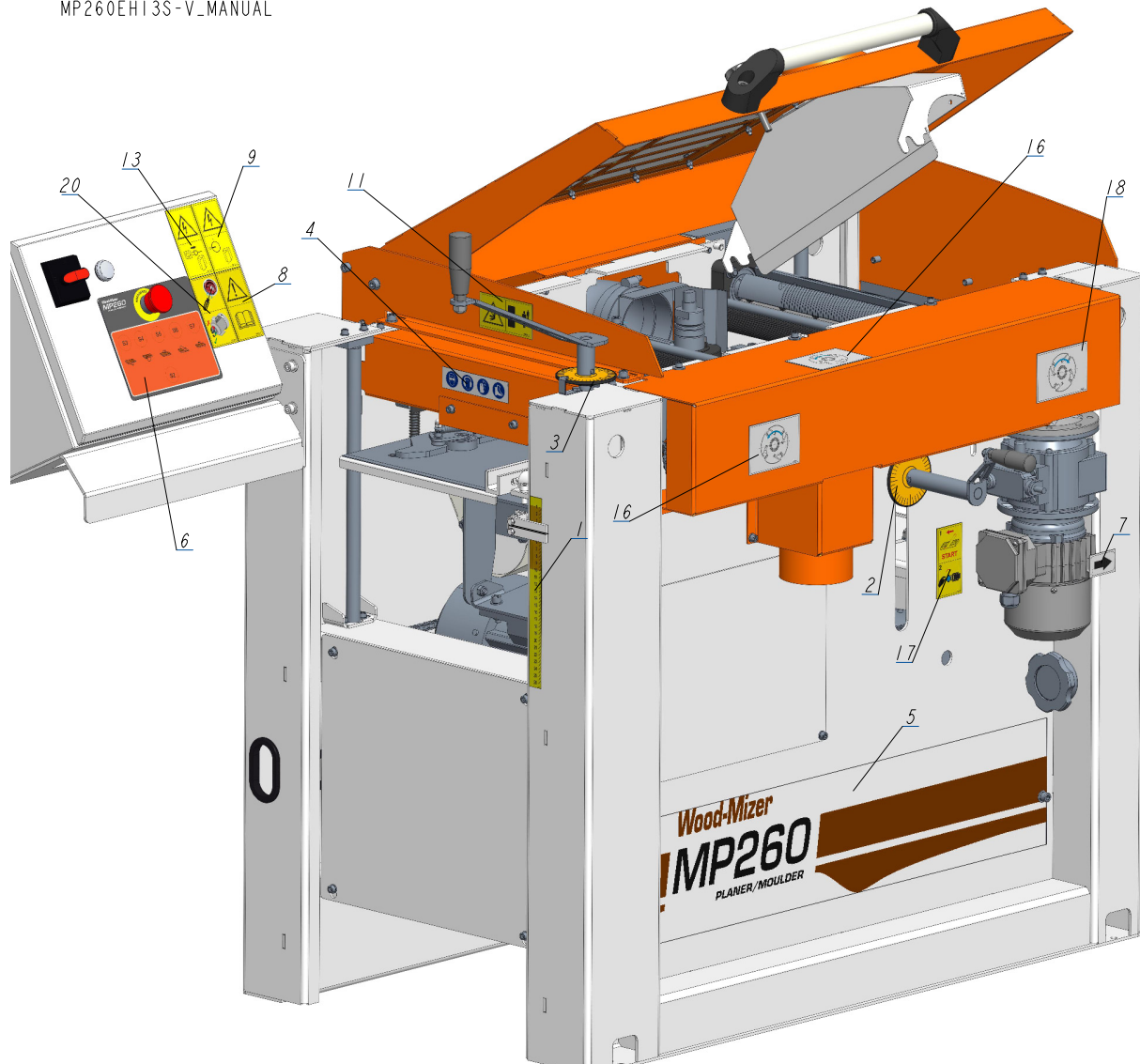


REF	DESCRIPTION (◆ indicates parts available in assemblies only)	PART #	QTY	
-	ELECTRIC BOX BRACKET-COMPLETE	537032-U	1	
1	ELECTRIC BOX BRACKET WELDMENT	562571-1	1	
2	WASHER, 8.4 ZINC FLAT	F81054-1	11	
3	WASHER, 8.2 SPLIT LOCK ZINC	F81054-4	3	
4	BOLT, M8 X 20-8.8 SOCKET HEAD	F81002-30	3	
5	SCREW, M8X25 -8.8 HEX SOCKET HEAD CAP	F81002-21	4	
6	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4	

SECTION 6 DECALS

6.1 Decals MP260

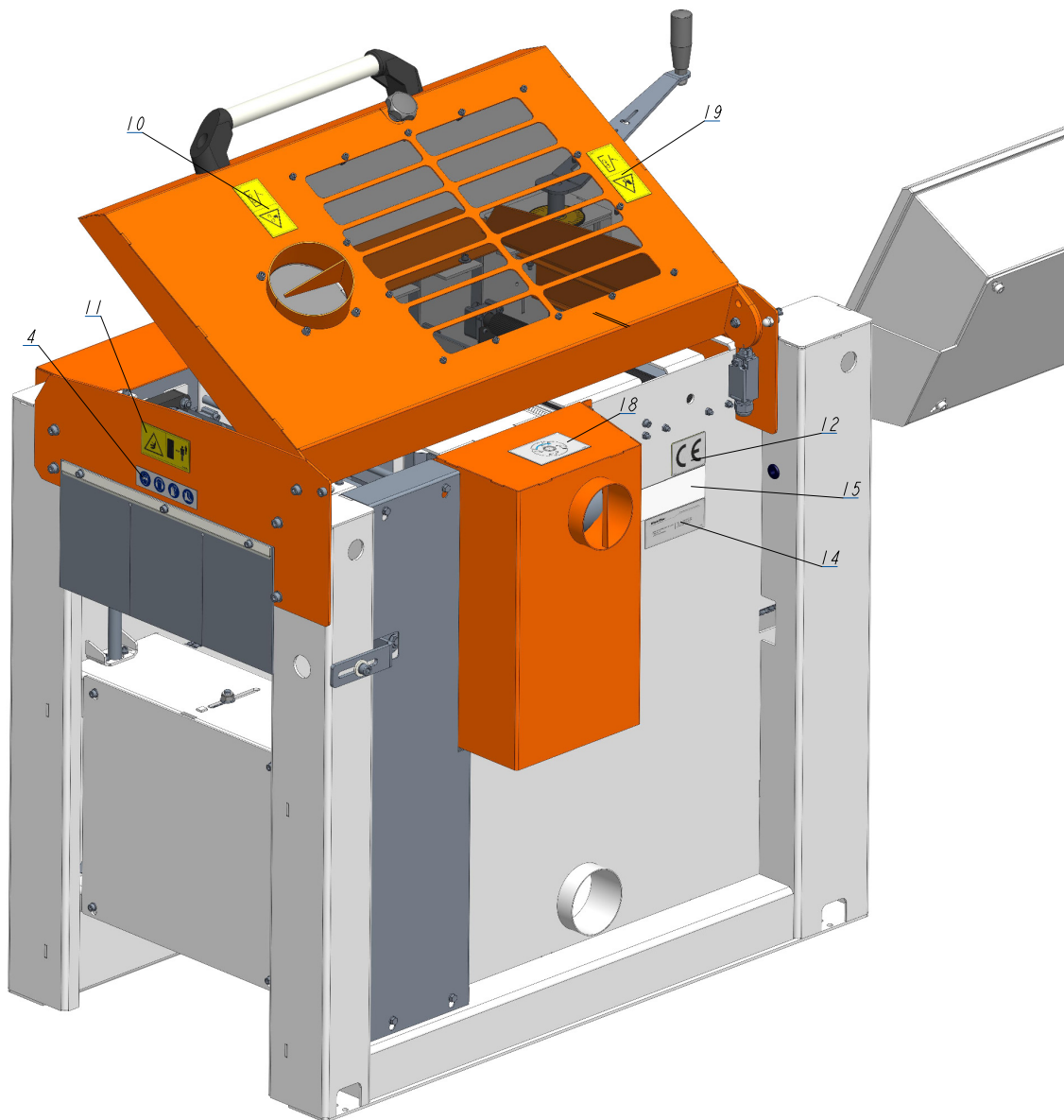
MP260EH13S-V_002_A
MP260EH13S-V_MANUAL



6 DECALS

Decals MP260

MP260EH13S-V_002_A
MP260EH13S-V_MANUAL



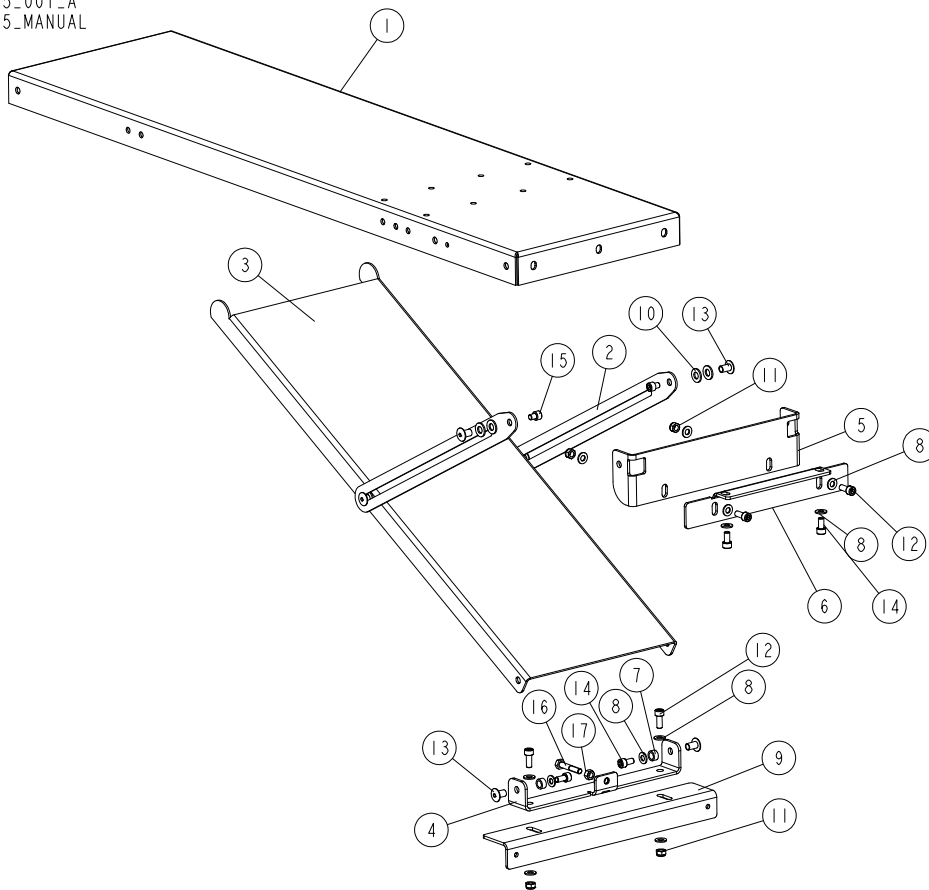
REF	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
-	DECAL KIT, MP260	541121	1
1	DECAL, VERTICAL SCALE	533579	1
2	DECAL, MP200 ROUND SCALE	533577	1
3	DECAL, MP200 ROUND SCALE	533577	1
4	DECAL - WARNING PICTOGRAMS	535402	2
5	DECAL MP260 PLANER TYPE	541122	1
6	DECAL CONTROL PANEL MP260	541123	1
7	DECAL, MOTOR DIRECTION	S20097	1
8	DECAL, READ THE OPERATOR MANUAL	096317	1
9	DECAL, HAZARDOUS VOLTAGE INSIDE THE ELECTRIC BOX (PICTOGRAM)	096316	1
10	DECAL, CLOSE GUARDS BEFORE OPERATING	099220	1
11	DECAL, "KEEP A SAFE DISTANCE" PICTOGRAM	099221H	2
12	DECAL, CE CERTIFIED SAWMILL - SMALL	P85070	1

REF	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY	
13	DECAL, REMOVE THE PLUG BEFORE OPENING THE ELECTRIC BOX (PIC-	096319	1	
14	DECAL, EUROPEAN HEADQUARTER ADDRESS	015841	1	
15	DECAL, VIN	VIN	1	
16	DECAL, SHAFT ROTATION DIRECTION.	539444	2	
17	DECAL, USE THE CONTINUOUSLY VARIABLE TRANSMISSION WHEN THE	535252	1	
18	DECAL, MP160 SHAFT ROTATION DIRECTION	536401	2	
19	DECAL, HAND INJURY HAZARD (PICTOGRAM)	524993	1	
20	DECAL, HAZARDOUS VOLTAGE INSIDE THE ELECTRIC BOX (PICTOGRAM)	553801	1	

SECTION 7 TABLE MP260

7.1 Table 265-000

546805_001_A
546805_MANUAL



REF.	DESCRIPTION (* indicates parts available in assemblies only)	PART #	QTY
-	TABLE, MP260	546805	1
1	PLATE, TABLE 265	265-100-1	1
2	SLIDER, TABLE	533728-1	2
3	PLATE, TABLE SUPPORT 265-000	265-101-1	1
4	CHANNEL SECTION	265-103-1	1
5	BRACKET	265-106-2	1
6	BRACKET	265-102-1	1
7	BUSHING, 10.3/15-7.5	533724	4
8	WASHER, 8.4 FLAT ZINC	F81054-1	14
9	ANGLE SECTION	265-104-1	1
10	WASHER, 10,5 FLAT ZINC	F81055-1	6
11	NUT, M8-8-B-HEX NYLON ZINC LOCK	F81032-2	4
12	SCREW, M8X20-8.8-HEX SOCKET HEAD CAP ZINC	F81002-30	4
13	NUT, ERICSON M8 AN88 COLLAR ZINC	F81032-33	6
14	SCREW, M8X16-8.8-HEX SOCKET HEAD CAP ZINC	F81002-39	4
15	SCREW, M8X10- 8.8- HEX SOCKET HEAD CAP ZINC	F81002-32	4
16	BOLT M8X45-8.8	F81002-17	4
17	NUT, M8 HEXAGON, GRADE 5.8 FREE ZINC	F81032-1	4