

Wood-Mizer[®] Toothsetter

Safety, Operation, Parts & Maintenance Manual

BMT100-2
BMT100-3

Rev.A.00
Rev. A.00



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up or maintaining this machine.

Form #2026

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SECTION 1 OVERVIEW

1.1 Toothsetter Introduction

There are four steps to maintaining blades used on the Wood-Mizer sawmill. They should ALWAYS be followed in this order:

1. Blade Cleaning
2. Sharpening
3. Deburring
4. Toothsetting

See Figure 1-1. The blades supplied by Wood-Mizer have a raker-style set in the teeth. If you look at a blade from the top, you will see that the teeth are set (or bent out) in a repeating sequence; straight, left and right. The teeth that are set left and right do the cutting. The straight teeth (rakers) clear the cut of sawdust.

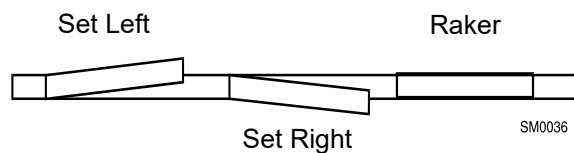


FIG. 1-1

See Figure 1-2. As the blade is sharpened, the tip of the tooth recedes and the set becomes smaller. Correct setting is one of the most important factors in the cutting ability of a blade. Check used blades regularly to see if they need resetting.

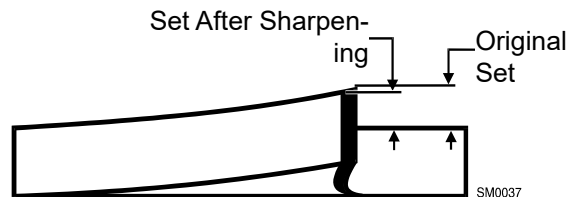


FIG. 1-2

1.2 Deburring The Blade

Sharpening leaves tiny metal burrs on the back side of the teeth. New blades also have burrs. These burrs **MUST** be removed before the set is checked. If they are not removed, they may cause the toothsetter to give false readings.

To remove burrs, take the blade from the Sharpener. Invert it, so that the inside of the blade is facing out. Drag a stick of hardwood across the blade in the opposite direction that the teeth cut. (Use the weld in the blade as a reference point for starting and stopping.)

Cutting with the blade also removes burrs. If the blade you are about to set has been used after sharpening, you will not need to deburr it. Clean the blade before removing from the mill by running the Water Lube Option for 15 seconds. Remove the blade and wipe dry with a rag to prevent rusting.

SECTION 2 SETUP

2.1 Toothsetter Mount

Install the crank handle to the toothsetter crank assembly using the supplied hex head bolt. Be sure the handle is oriented in the "up" position as shown. Install the crank handle knob to the crank handle using the provided socket head bolt and two hex nuts.

Mount the toothsetter to the stand. Use the mounting holes found in the base plate of the setting fixture. Use the provided bolts (inserting the bolts down through the top of the mounting plate), hex nuts. Setup the toothsetter so that there is at least 32" (81.0 cm) to the rear and to either side of the tool. This allows enough room for the blade supports.

See Figure 2-1.

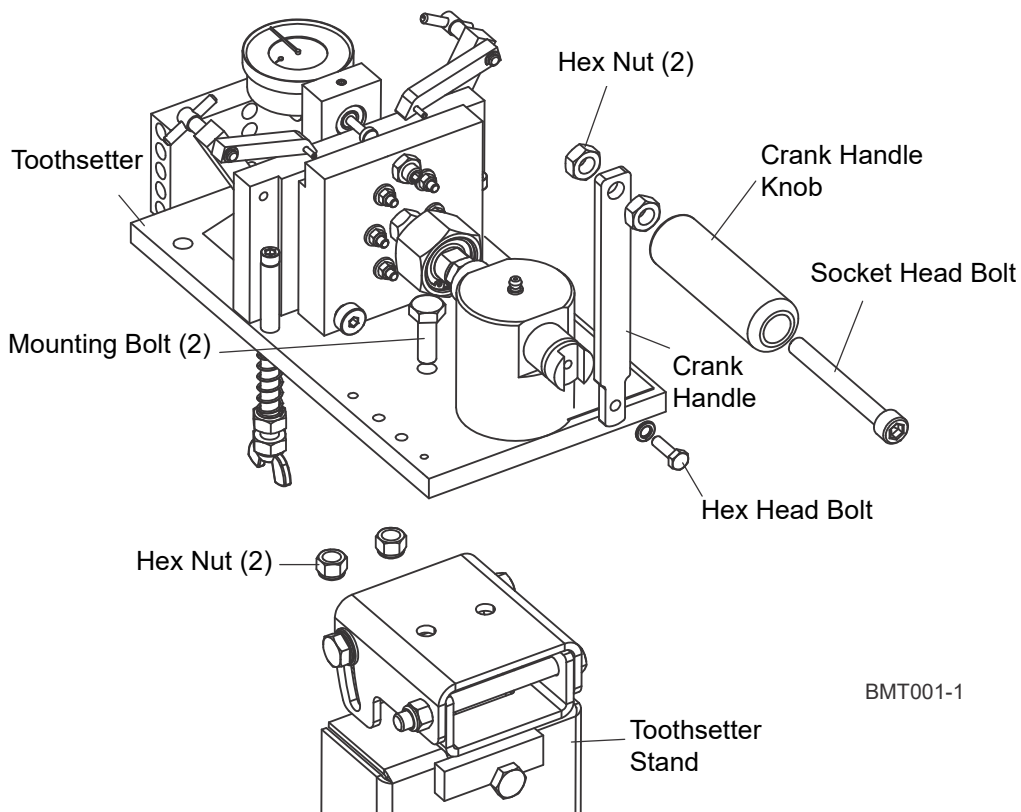
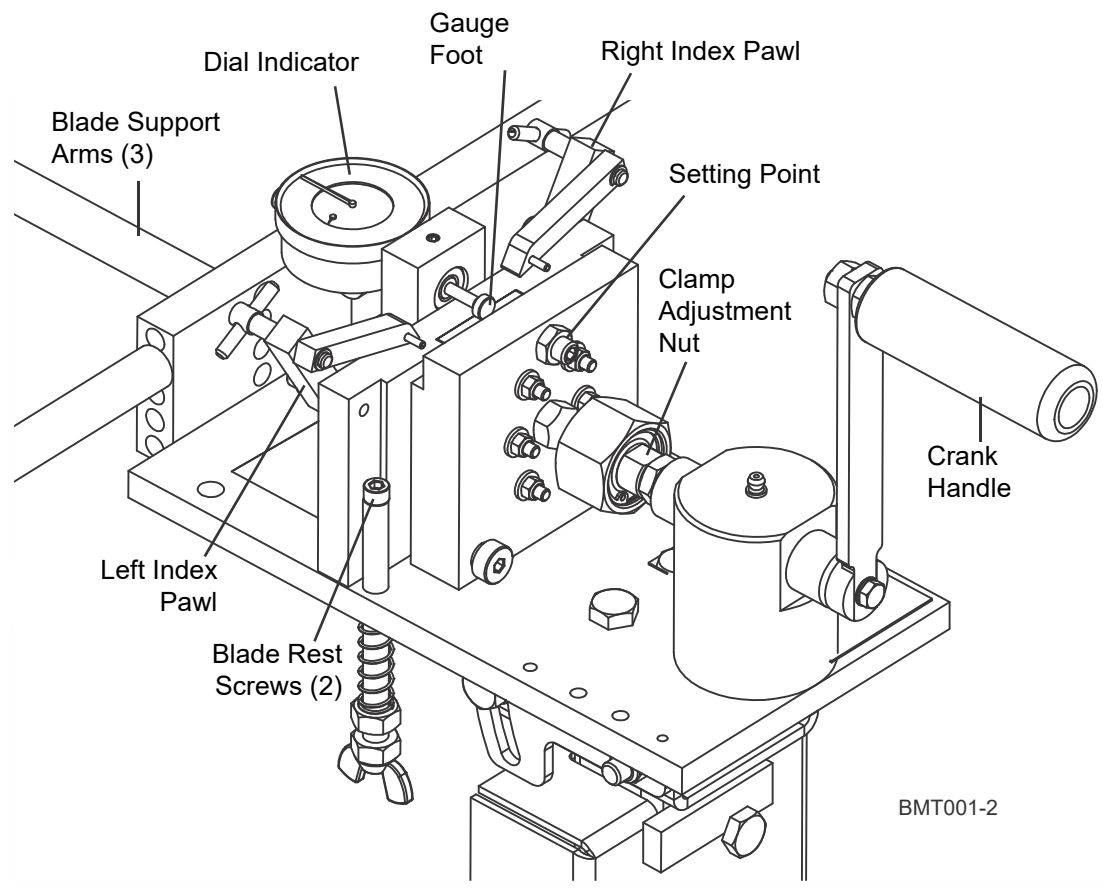


FIG. 2-1 BMT100

See Figure 2-2. The main components of the toothsetter are shown below. These parts will be discussed in the following instructions.

2 Setup
Toothsetter Mount



BMT001-2

FIG. 2-2 BMT100

2.2 Blade Support Installation

Attach the three blade support arms to the threaded mounting bar at the rear of the tooth-setter. Five sets of support arm mounting holes are provided. Use one of the set of holes for the appropriate blades (from 1" to 3" wide blades).

See Figure 2-3.

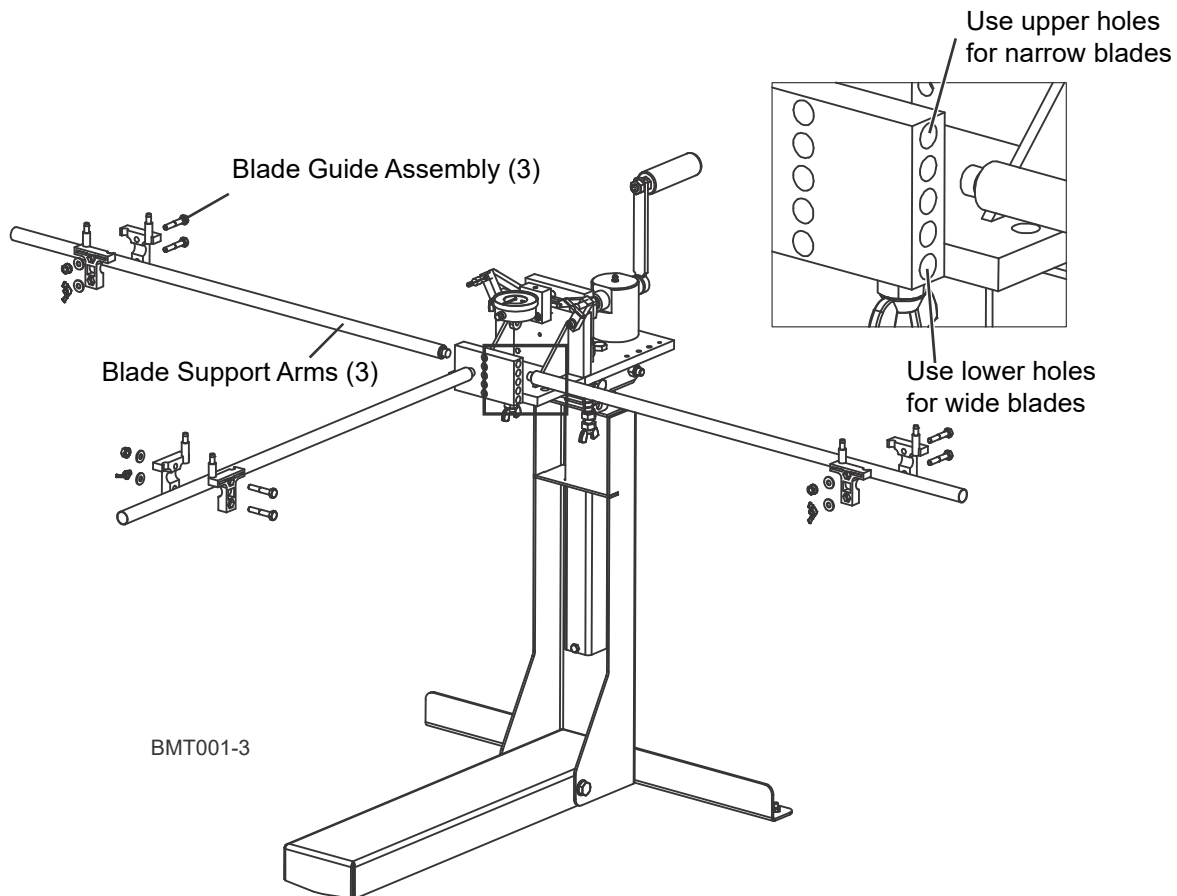


FIG. 2-3 BMT100

2 Setup

Blade Support Installation

See Figure 2-4. Assemble a blade support guide onto the end of each blade support arm. Bolt from the hexed side of the guide assembly. Tighten the top bolts with the self-locking nuts. Tighten the bottom bolts with the wing nuts.

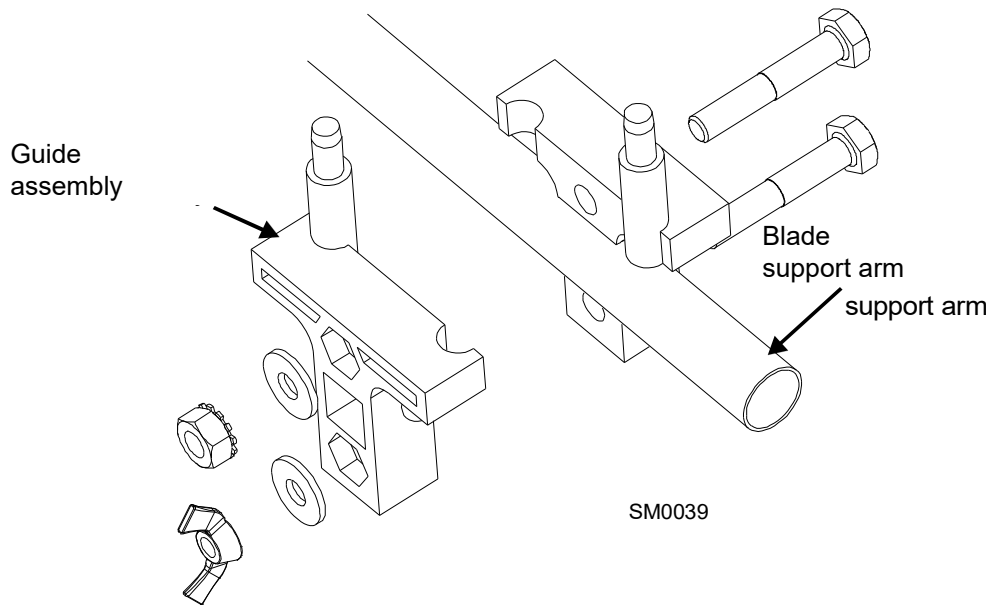


FIG. 2-4

The guides should be about 1" (2.5 cm) from the ends of the right and rear tubes and about 2.5" (6.0 cm) from the end of the left tube. Final adjustments will be made later.

2.3 Dial Indicator Setup

To set the dial indicator, follow these steps.

See Figure 2-5.

1. **Back the setting point out of the way.** Insert the hex key in the end of the setting contact point shaft and turn counterclockwise until the setting contact point is behind the front edge of the moving clamping plate.
2. **Adjust the Dial Indicator.** Clamp the gauge pin between the clamping plates. The pin should be touching the center of the gauge foot.

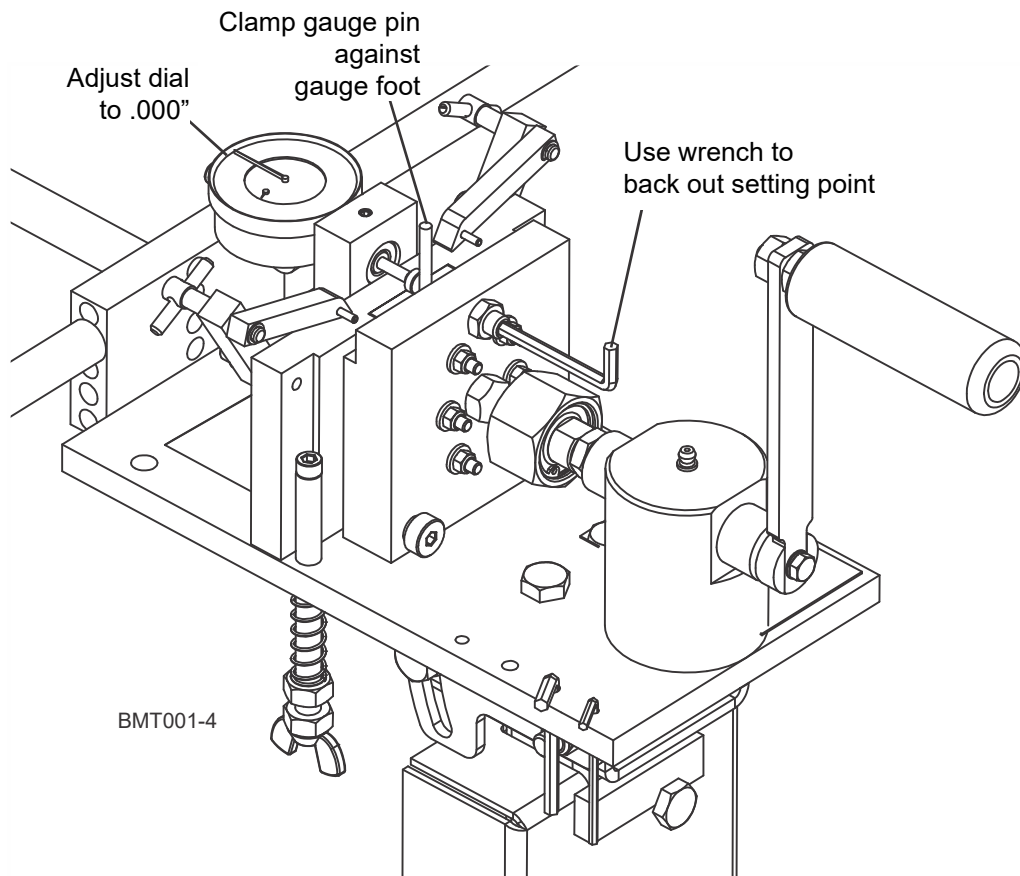


FIG. 2-5 BMT100

The dial indicator should read 0. If the dial indicator does not show 0, loosen the dial lock on the upper right side of the dial indicator. Rotate the dial indicator to 0 and retighten the dial lock.

Now, remove the gauge pin from the toothsetter clamp. The dial indicator should now read between $-.001$ and $-.005$.

See Figure 2-6. If the dial indicator does not read between $-.001$ and $-.005$ with nothing clamped, you will need to adjust the indicator position:

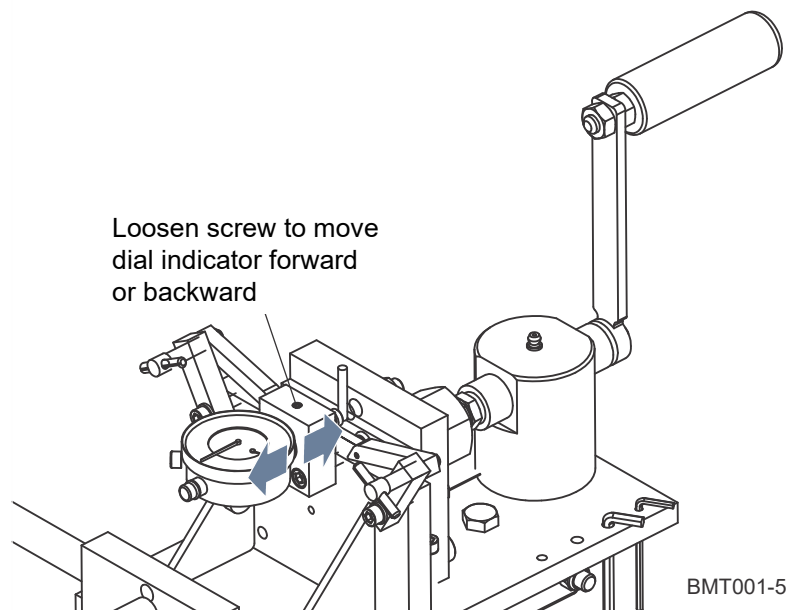


FIG. 2-6 BMT100

3. Reclamp the gauge pin centered on the gauge foot.
4. Loosen the locking screw at the top of the indicator mounting block. Move the indicator assembly back until the gauge foot does not touch the gauge pin.
5. Move the indicator assembly forward so the gauge foot touches the gauge pin and the gauge needle moves $.001 - .005$. Retighten the mounting block screw.
6. Rotate the dial face until the gauge reads zero.
7. Unclamp the gauge pin. The indicator should now read $-.001$ to $-.005$. If not, repeat steps 3 - 6.

SECTION 3 OPERATION



WARNING! Always wear gloves and eye protection when handling bandsaw blades. Changing blades is safest when done by one person! Keep all other persons away from area when coiling, carrying or changing a blade. Failure to do so may result in serious injury.

Once the toothsetter alignments have been checked and adjustments have been made, you are ready to measure and set blades.

Sharpening removes metal from the face of the tooth. This eventually reduces the set to a point where the blade will not cut very well. Set should not vary more than $(\pm)0.002$ from one tooth to the next and $(\pm)0.002$ from one side of the blade to the other side.

The following steps will take you through operation of the toothsetter.

Note: Refer to the [Wood-Mizer® Blade Handbook](#) for recommended set specifications for your sawing application.

3.1 Blade Installation

1. **Clean the blade and deburr before putting it in the toothsetter.** Otherwise, sap buildup on the blade or tooth will give false set readings. Metal burrs created by sharpening also will cause false readings.

Mount the blade in the toothsetter. Place blade between the clamping plates and on the three guide assemblies.

3.2 Toothsetter Adjustments

See Figure 3-1.

1. **Adjust the blade rest screws.** Rest the blade evenly on the two blade rest screws on each side of the clamp. Adjust the rest screws until the gullet of the blade lies just below the top of the clamp plates. (Deburring will remove burrs from the back side of the teeth, but may not remove burrs from the gullet area. Keeping the gullet out of the clamp assembly helps to assure accurate readings.)

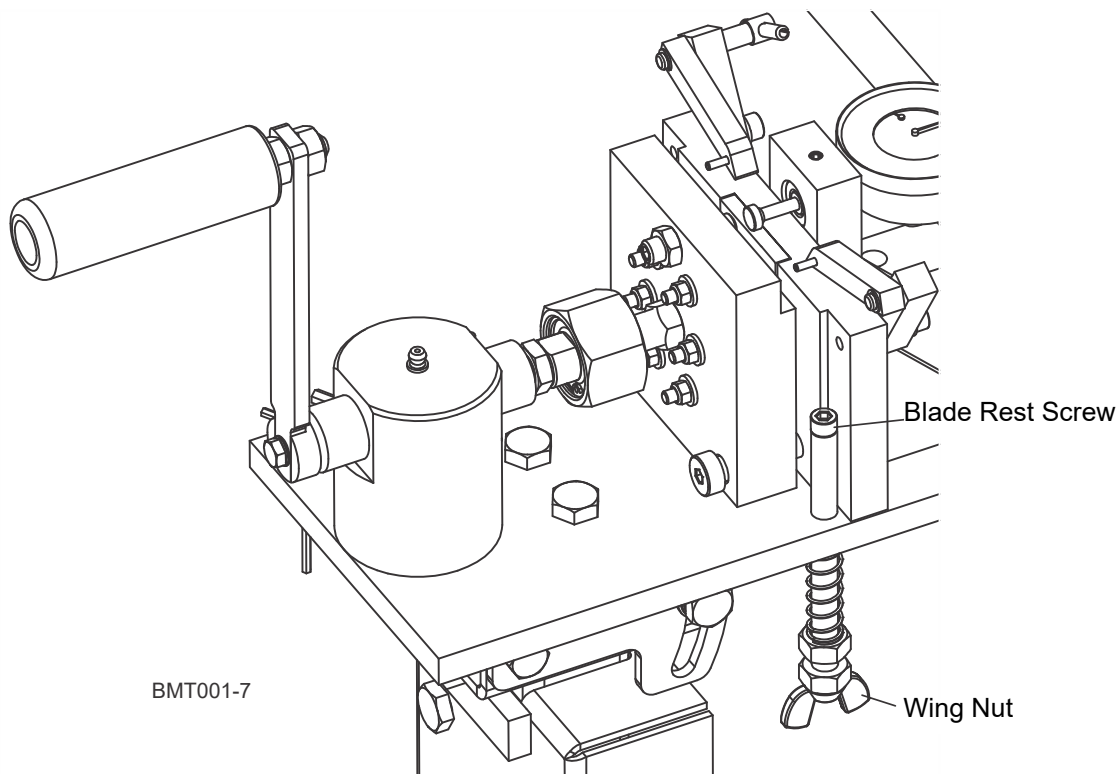


FIG. 3-1 BMT100

2. **Make final adjustments to blade support arms and guide assemblies.** Adjust to assure the blade travels smoothly. Blade should rest on rear guide, but should not touch the bottom of either side guide assembly.
3. **Adjust the setting contact point.** Position the blade so the gauge foot is in between two teeth. Use the hex key to bring the setting contact point towards the gauge foot until the dial indicator reads 15-20 thousandths.
4. **Position the blade.** Turn the blade to bring a weld into the clamping/setting assembly.

Use the weld as a reference point for starting and stopping. Start with the first tooth to the right (See NOTE) of the weld that has been set back toward the dial indicator.

NOTE: The toothsetter sets and measures the teeth which are set away from the operator and towards the dial indicator. To measure teeth set in the opposite direction, invert the blade and insert it in the toothsetter.

See Figure 3-2. Position that tooth in front of the gauge foot so the its edge is aligned with the center of the setting point.

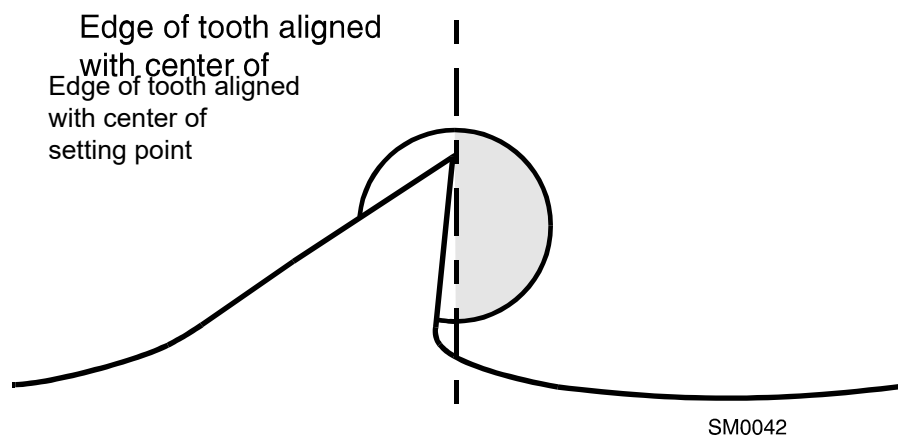


FIG. 3-2

- 5. The index pawls are factory-set for Wood-Mizer® Industrial blades with 7/8" tooth spacing.** Check the right (or left if the blade is inverted) side index pawl is firmly against the tooth two teeth to the right (or left) of the one being set. To adjust, loosen the index pawl screw with the hex key provided and move the pawl tight against the tooth. Retighten the screw.

3.3 Toothsetter Operation

NOTE: These instructions assume you are setting the blade starting with the blade not inverted. Set the first side of the blade using the right index pawl. After setting the first side of the blade, invert the blade and use the left index pawl when setting the other side of the blade.

1. **Set the blade.** Measure set by turning the crank handle clockwise, clamping the blade between the back clamping plate and the spring-loaded pins on the front clamping plate. Remember set should not vary more than $(\pm)0.002$ from one tooth to the next.

To add set, continue turning the crank handle to clamp in further on the blade. This brings the setting contact point against the tooth. The amount you will need to bend the tooth forward to get the desired set will vary. Recheck set and adjust as needed.

To decrease set, bend the tooth back with the slot in the correction tool provided. Recheck set and adjust as needed.

Slide the blade to the right until the third tooth from the one just set comes in front of the gauge foot. Push this tooth firmly against the index pawl. Check set by lightly cranking the handle until the spring-loaded pins in the clamping assembly push the blade against the back plate. Read the dial indicator. Adjust set as necessary (see above). Check every third tooth until you reach the weld.

2. **Set the opposite side of blade.** Remove the blade and invert it. Put the blade back in the toothsetter with the teeth pointing to the left. Repeat the above steps to set the teeth using the left side index pawl assembly. The amount that you must bend the teeth to end up with the same set as the first side of the blade probably will differ.
3. **Remove the blade.** Take the blade out of the toothsetter. Be sure the blade is turned to the correct side before putting it on the sawmill.

SECTION 4 MAINTENANCE

4.1 Toothsetter Maintenance

- Keep the toothsetter clean.
- Keep all moving parts lubricated with a light penetrating oil.
- Remove the clamping assembly occasionally and clean any debris that may have collected between the clamping plates.

SECTION 5 REPLACEMENT PARTS

5.1 How To Use The Parts List

- Use the index above to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

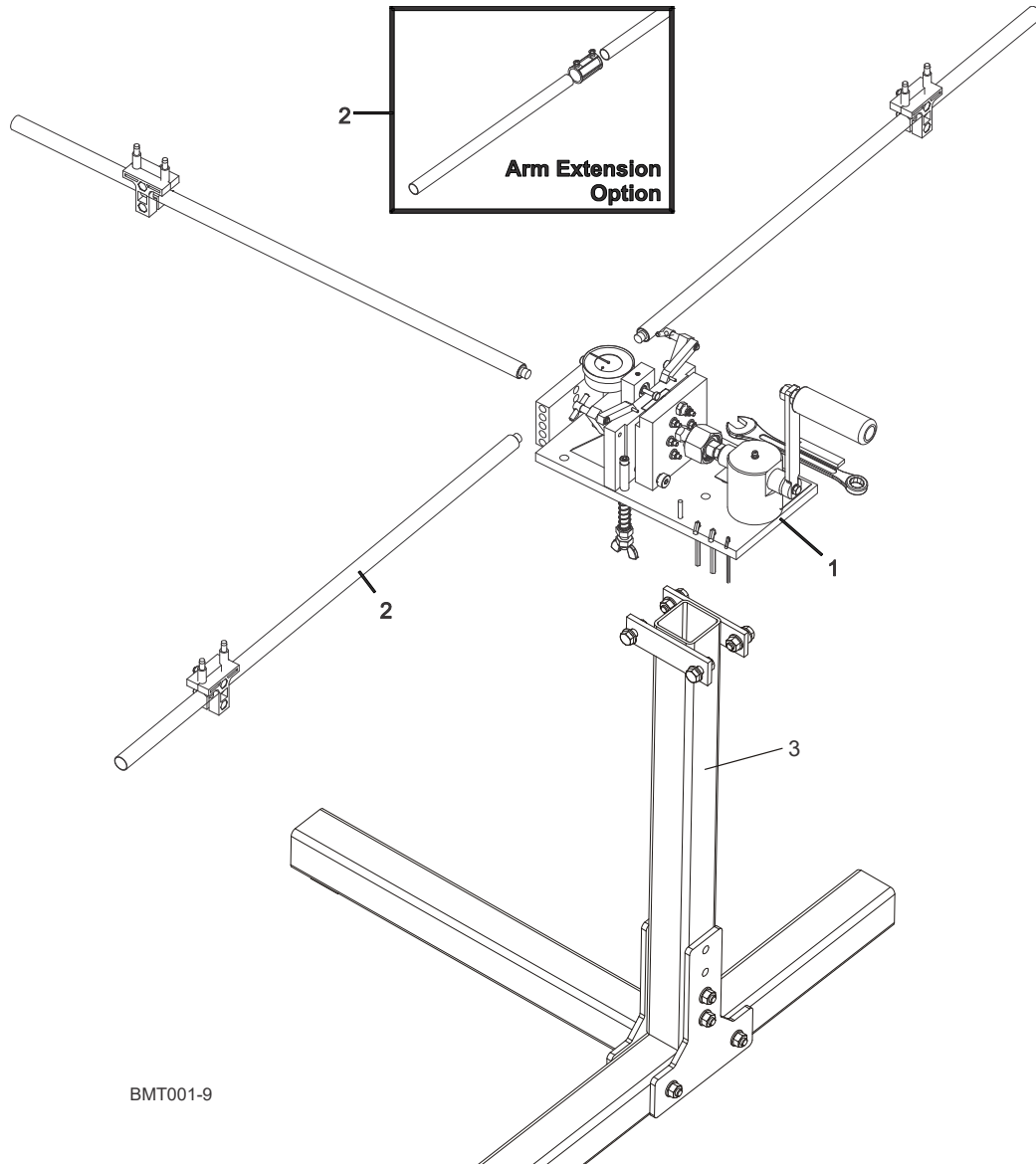
See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

5.2 Sample Assembly				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	Sample Assembly, Complete (Includes All Indented Parts Below)	A01111	1	
1	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
2	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
3	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
4	Sample Part	F07777-77	1	

To Order Parts:

- From the continental U.S., call **1-800-525-8100** to order parts. Have your customer number, serial number, and part numbers ready when you call.
- From other international locations, contact the Wood-Mizer distributor in your area for parts.

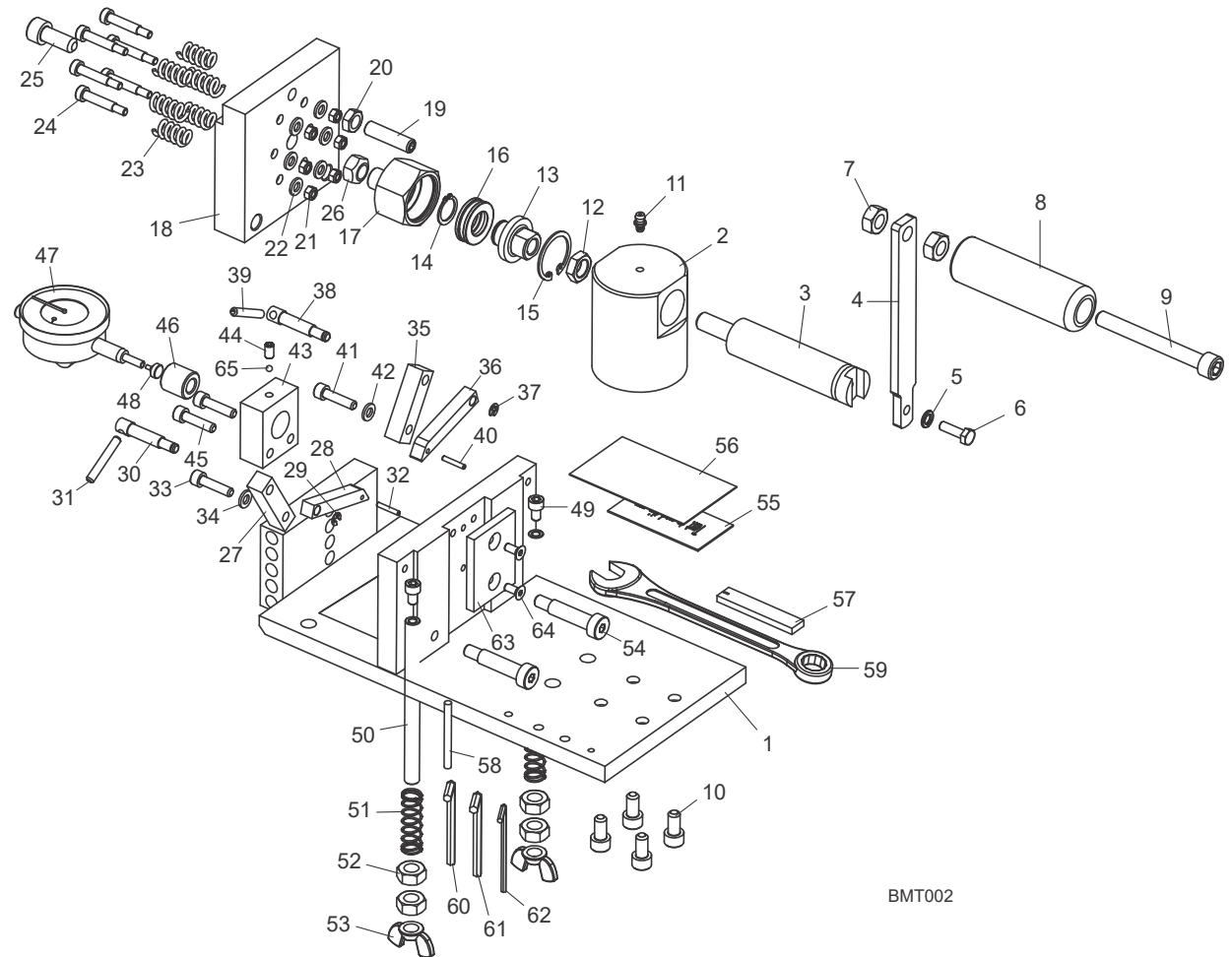
5.3 Toothsetter Parts



REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART NUMBER	QTY.
	TOOTHSETTER, BMT100-3 SINGLE MANUAL	BMT100-3	1
	TOOTHSETTER, BMT100-2 SINGLE MANUAL	BMT100-2	1
1	BMT100-3 Toothsetter Parts (See Section 5.4)		
	BMT100-2 Toothsetter Parts (See Section 5.5)		
2	Blade Support Arm Parts (See Section 5.6)		
3	TOOTHSETTER STAND ASSEMBLY (See Section 5.7)		
	MANUAL, BLADE HANDBOOK	M600	1

5 Replacement Parts Toothsetter Assembly (BMT100-3 Only)

5.4 Toothsetter Assembly (BMT100-3 Only)



BMT002

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART NUMBER	QTY.
	TOOTHSETTER ASSEMBLY, BMT100 CRANK-STYLE	066725	1
1	Base Weldment, Toothsetter	066744	1
	Crank Assembly, Toothsetter	066726	1
2	Block, Crank Toothsetter	066761	1
3	Screw, Toothsetter Crank Acme	066730	1
4	Handle, Toothsetter Crank	066731	1
5	Washer, M6 Split Lock	F05026-2	1
6	Bolt, M6-1 x 20 Hex Head Class 5	F05020-6	1
7	Nut, M10-1.5 Hex	F05010-85	2
8	Handle, 13/32" ID x 1 1/4" OD x 4" Plastic	066675	1
9	Bolt, M10-1.5 x 90 Socket Head	F05022-6	1

Replacement Parts 5

Toothsetter Assembly (BMT100-3 Only)

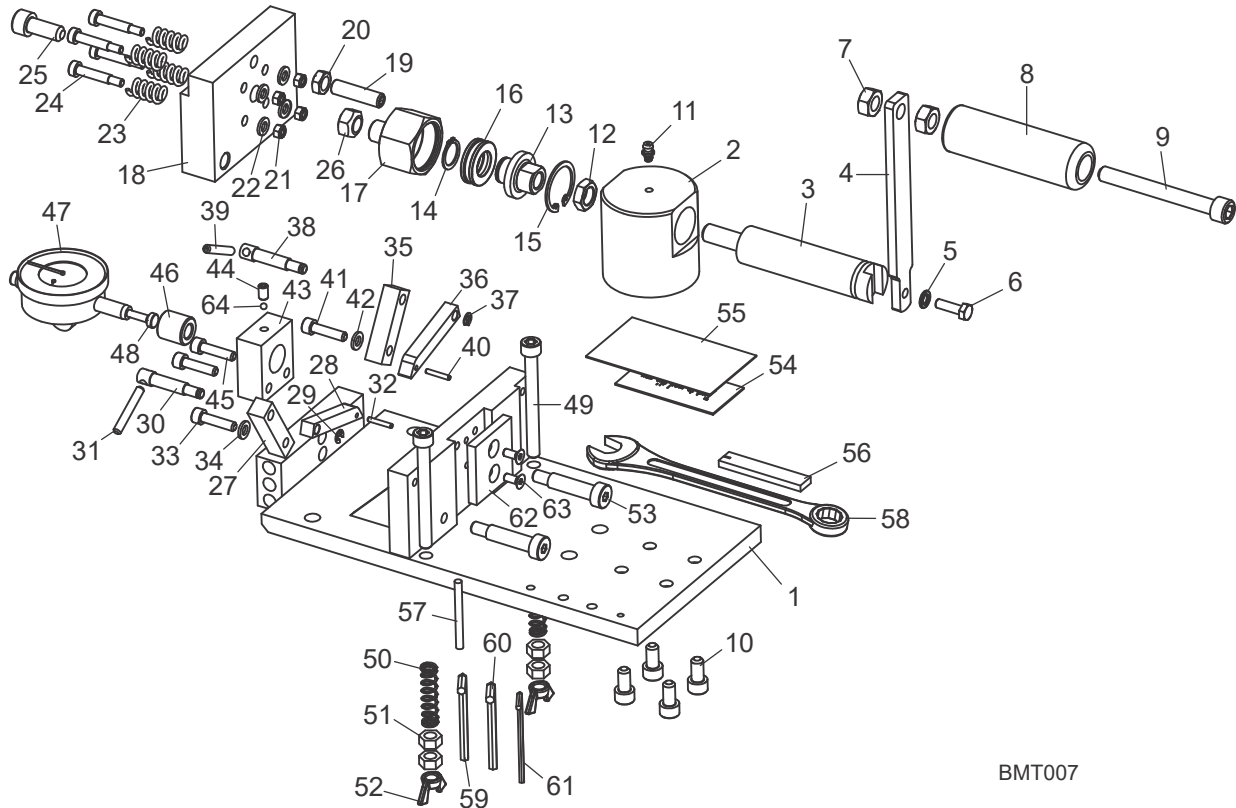
10	Bolt, M8-1.25 x 16 Socket Head	F05021-10	4	
11	Fitting, 3/16-3/16 Straight Grease	P04107	1	
12	Nut, M12 x 1/5 8.8 Hex Jam	F05027-4	1	
13	Spinner, Toothsetter Crank	066729	1	
14	Ring, 17mm OR Din #471 Retaining	F04254-16	1	
15	Ring, 32mm IR Retaining	F81090-5	1	
16	Bearing, 51103 FLT Ball Thrust	086675	1	
17	Housing, Toothsetter Crank Spinner	066728	1	
	Clamp Assembly, Crank Toothsetter Moving	066732	1	
18	Plate, Toothsetter Moving Clamp	066733	1	
19	Screw, 3/8-24 x 1 1/2" Oval Point Socket Set	F05007-98	1	
20	Nut, 3/8-24 Hex Jam	F05010-22	1	
21	Nut, M5-0.8 Class 8 Hex Nylon Lock	F05027-3	6	
22	Washer, M6 Flat Class 4	F05026-1	6	
23	Spring, 1/2" x 1" Red Die	004750	6	
24	Bolt, 6mm x 25mm Shoulder Plain	F05020-21	6	
25	Bolt, M10-1.5 x 25 Socket Head	F05022-12	1	
26	Nut, 3/8-16 Hex Lock	F05027-5	1	
	Pawl Assembly, Left Index	066736	1	
27	Block, M8 x 1.25 Index Adjustment	066743	1	
28	Pawl, 3/8" Pawl Index	066739	1	◆
29	E-Clip, 4mm ID	F05028-3	1	
30	Shaft, Metric Pawl Pivot	066738	1	
31	Nut, 5mm x 36mm Roll	F05029-10	1	
32	Pin, 3mm x 18mm Roll	F05029-11	1	
33	Bolt, M6-1 x 25 Socket Head	F05020-22	1	
34	Washer, M6 Flat Class 4	F05026-1	1	
	Pawl Assembly, Right Index	066737	1	
35	Block, M8 x 1.25 Index Adjustment	066743	1	
36	Pawl, 3/8" Pawl Index	066739	1	◆
37	E-Clip, 4mm ID	F05028-3	1	
38	Shaft, Metric Pawl Pivot	066738	1	
39	Nut, 5mm x 36mm Roll	F05029-10	1	
40	Pin, 3mm x 18mm Roll	F05029-11	1	
41	Bolt, M6-1 x 25 Socket Head	F05020-22	1	
42	Washer, M6 Flat Class 4	F05026-1	1	
43	Block, Toothsetter Gauge Mount	066735	1	
44	Screw, M6-1 x 10 Socket Set Flat Point Set	F05020-20	1	
45	Bolt, M6-1 x 25 Socket Head	F05020-22	2	
	Gauge Assembly, Toothsetter Indicator	061771	1	
46	Bushing, Gauge Stem	032329	1	
47	Gauge Dial, Indicator	P04780	1	◆
48	Foot, Gauge (Short .403")	P04716-2	1	

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Replacement Parts*Toothsetter Assembly (BMT100-3 Only)*

	Screw Assembly, Blade Adjustment	066748	2	
49	Screw, M6-1 x 10 Socket Head	F05020-19	1	
50	Rod, Blade Adjuster	066747	1	
51	Spring, 0.54 OD x 1.75 Lx.045 WD	066749	1	
52	Nut, M10-1.5 Hex	F05010-85	2	
53	Nut, M10 Wing	F81033-8	1	
54	Bolt, 10mm x 35mm Socket Head Shoulder Plain	F05022-11	2	
55	Decal, LTTSG-C Revision	016187-TSC	1	
56	Overlayment, Revision Decal	016200	1	
57	Tool, Set Correction	004754	1	
58	Pin, 3/16" x 2" Dowel	F05012-148	1	
59	Wrench, 9/16" Combination	066760	1	
60	Wrench, 3/16" Hex	P06147	1	
61	Key, 5mm Hex Wrench	066758	1	
62	Key, 3mm Hex Wrench	066759	1	
63	Plate, Toothsetter Wear	066745	1	
64	Bolt, M5-.8 x 12 Socket Head	F05020-11	2	
65	Ball, 3/16" High-Impact Polystyrene	060549	1	
	Manual, BMT100 Operator's	M2026	1	

5.5 Toothsetter Assembly (BMT100-2 Only)



BMT007

REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART NUMBER	QTY.
	TOOTHSETTER ASSEMBLY, BMT100-2 CRANK-STYLE	077390	1
1	Base Weldment, 2" Toothsetter	077382	1
	Crank Assembly, Toothsetter	077389	1
2	Block, 2" Crank Toothsetter	077380	1
3	Screw, Toothsetter Crank Acme	066730	1
4	Handle, Toothsetter Crank	066731	1
5	Washer, M6 Split Lock	F05026-2	1
6	Bolt, M6-1 x 20 Hex Head Class 5	F05020-6	1
7	Nut, M10-1.5 Hex	F05010-85	2
8	Handle, 13/32" ID x 1 1/4" OD x 4" Plastic	066675	1
9	Bolt, M10-1.5 x 90 Socket Head	F05022-6	1
10	Bolt, M8-1.25 x 16 Socket Head	F05021-10	4
11	Fitting, 3/16-3/16 Straight Grease	P04107	1
12	Nut, M12 x 1/5 8.8 Hex Jam	F05027-4	1
13	Spinner, Toothsetter Crank	066729	1

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Replacement Parts Toothsetter Assembly (BMT100-2 Only)

14	Ring, 17mm OR Din #471 Retaining	F04254-16	1	
15	Ring, 32mm IR Retaining	F81090-5	1	
16	Bearing, 51103 FLT Ball Thrust	086675	1	
17	Housing, Toothsetter Crank Spinner	066728	1	
	Clamp Assembly, Crank Toothsetter Moving	077388	1	
18	Plate, 2" Toothsetter Moving Clamp	077387	1	
19	Screw, 3/8-24 x 1 1/2" Oval Point Socket Set	F05007-98	1	
20	Nut, 3/8-24 Hex Jam	F05010-22	1	
21	Nut, M5-0.8 Class 8 Hex Nylon Lock	F05027-3	4	
22	Washer, M6 Flat Class 4	F05026-1	4	
23	Spring, 1/2" x 1" Red Die	004750	4	
24	Bolt, 6mm x 25mm Shoulder Plain	F05020-21	4	
25	Bolt, M10-1.5 x 25 Socket Head	F05022-12	1	
26	Nut, 3/8-16 Hex Lock	F05027-5	1	
	Pawl Assembly, Left Index	066736	1	
27	Block, M8 x 1.25 Index Adjustment	066743	1	
28	Pawl, 3/8" Pawl Index	066739	1	◆
29	E-Clip, 4mm ID	F05028-3	1	
30	Shaft, Metric Pawl Pivot	066738	1	
31	Nut, 5mm x 36mm Roll	F05029-10	1	
32	Pin, 3mm x 18mm Roll	F05029-11	1	
33	Bolt, M6-1 x 25 Socket Head	F05020-22	1	
34	Washer, M6 Flat Class 4	F05026-1	1	
	Pawl Assembly, Right Index	066737	1	
35	Block, M8 x 1.25 Index Adjustment	066743	1	
36	Pawl, 3/8" Pawl Index	066739	1	◆
37	E-Clip, 4mm ID	F05028-3	1	
38	Shaft, Metric Pawl Pivot	066738	1	
39	Nut, 5mm x 36mm Roll	F05029-10	1	
40	Pin, 3mm x 18mm Roll	F05029-11	1	
41	Bolt, M6-1 x 25 Socket Head	F05020-22	1	
42	Washer, M6 Flat Class 4	F05026-1	1	
43	Block, Toothsetter Gauge Mount	066735	1	
44	Screw, M6-1 x 10 Socket Set Flat Point Set	F05020-20	1	
45	Bolt, M6-1 x 25 Socket Head	F05020-22	2	
	Gauge Assembly, Toothsetter Indicator	061771	1	
46	Bushing, Gauge Stem	032329	1	
47	Gauge Dial, Indicator	P04780	1	◆
48	Foot, Gauge (Short .403")	P04716-2	1	
	Adjuster Assembly, Blade Height	077378	2	
49	Screw, M10-1.5 x 90 Socket Head Full Thread	F05022-35	1	
50	Spring, 0.54 OD x 1.75 Lx.045 WD	066749	1	
51	Nut, M10-1.5 Hex	F05010-85	2	

Replacement Parts

Toothsetter Assembly (BMT100-2 Only)

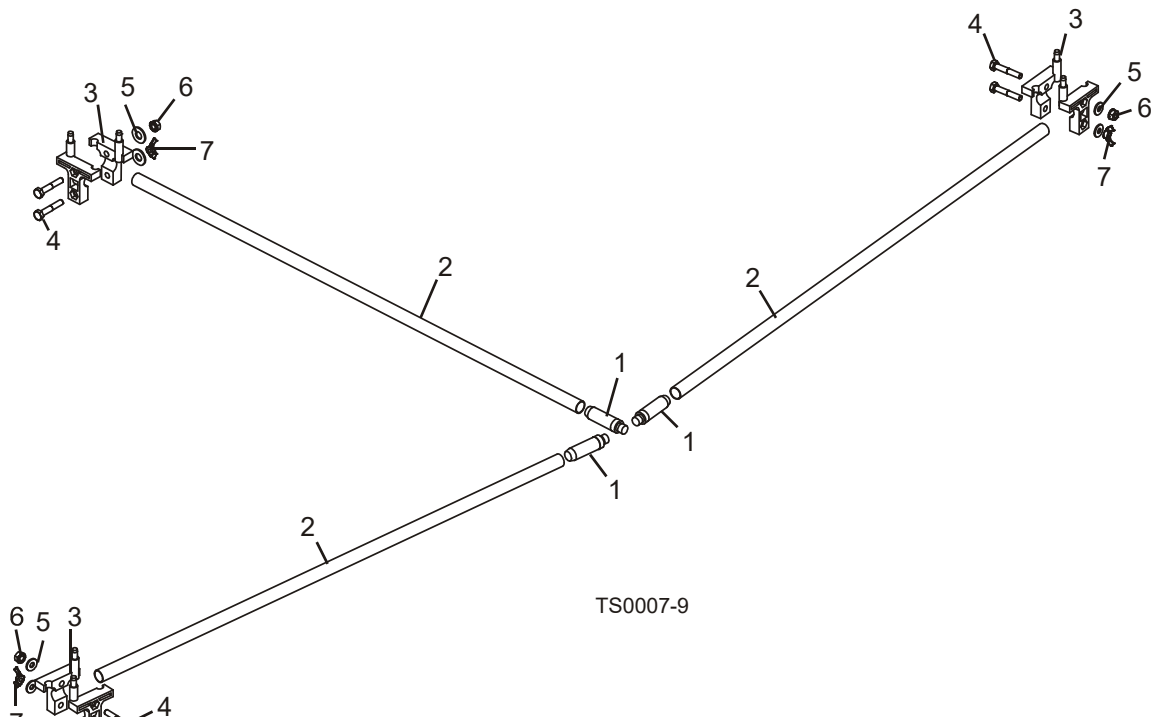
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52	Nut, M10-1.5 Wing	F05033-8	1	
53	Bolt, 10mm x 35mm Socket Head Shoulder Plain	F05022-11	2	
54	Decal, LTTSG-C Revision	016187-TSC2	1	
55	Overlayment, Revision Decal	016200	1	
56	Tool, Set Correction	004754	1	
57	Pin, 3/16" x 2" Dowel	F05012-148	1	
58	Wrench, 9/16" Combination	066760	1	
59	Wrench, 3/16" Hex	P06147	1	
60	Key, 5mm Hex Wrench	066758	1	
61	Key, 3mm Hex Wrench	066759	1	
62	Plate, 2" Toothsetter Wear	077381	1	
63	Bolt, M5-.8 x 12 Socket Head	F05020-11	2	
64	Ball, 3/16" High-Impact Polystyrene	060549	1	
	Manual, BMT100 Operator's	M2025	1	

5 Replacement Parts

Blade Support Arms

5.6 Blade Support Arms

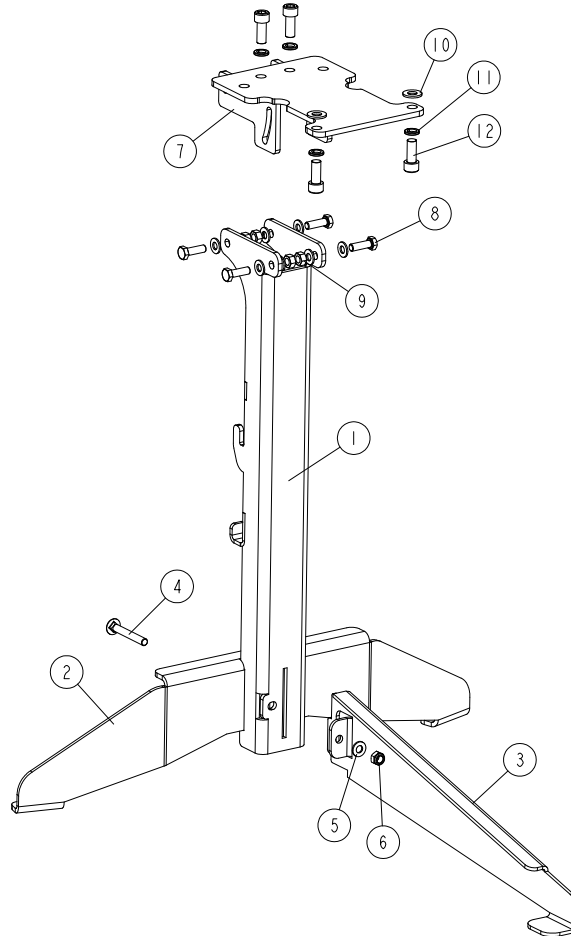


REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART NUMBER	QTY.
	ARM KIT, BLADE SUPPORT	A04545	1
	Tube Assembly, Blade Support	A04550	3
1	Plug, Tube Support	P04552	1
2	Tube, Blade Support	M04551	1 ◆
	Blade Support Support Assembly, Replacement	A10617	1
	Bag Assembly, Blade Support	A10615	1
3	Guide W/Post, Blade Support	S10611	6
4	Bolt, 1/4-20 X 1 1/2" Hex Head Grade 2	F05005-5	6
5	Washer, 1/4" SAE Flat	F05011-11	6
6	Nut, 1/4-20 Self-Locking	F05010-9	3
7	Nut, 1/4-20 Wing	F05010-13	3
	EXTENSION KIT, BLADE SUPPORT ARM	A20912 ¹	1
8	Arm, Support Arm 12" Extension	S10625	4
9	Coupler, 1/2" EMT Conduit	P04587	4
	Instruction Sheet, Blade Support Arm Extension Kit	M20913-391	1

¹ Includes parts to extend the left and right blade support arms of the sharpener and toothsetter to support longer blades. The rear support arms will not require an extension.

5.7 Toothsetter Stand Assembly

536730_001
536730_MANUAL



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART NO.	QTY
-	STAND ASSEMBLY, TOOTHSETTER	536730	1
1	POST WELDMENT	536737	1
2	FOOT, DOUBLE	536732	1
3	FOOT, SINGLE	536733	1
4	BOLT, M8X60 DIN603/PN82406/ISO8677 CARRIAGE	F81002-120	1
5	WASHER, 8.4 FLAT ZINC	F81054-1	9
6	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	1
7	PLATE WELDMENT, TOOTHSETTER STAND	087534-1	1
8	BOLT, M8X25-8.8-B HEX HEAD FULL THREAD ZINC	F81002-5	4
9	NUT, M8-8-B HEX ZINC	F81032-1	4
10	WASHER, 10.5 FLAT ZINC	F81055-1	2
11	WASHER, Z 10.2 SPLIT LOCK ZINC	F81055-2	4
12	SCREW, M10X25 8.8 HEX SOCKET HEAD CAP ZINC	F81003-32	4

EC declaration of conformity according to EC Machinery Directive 2006/42/EC

Manufacturer: Wood-Mizer Industries sp. z o.o.
Nagórna 114, 62-600 Koło; Poland
Tel. +48 63 26 26 000

This declaration of conformity is issued under the sole responsibility of the manufacturer.

Following machine in our delivered version complies with the appropriate essential safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

We, the undersigned herewith declare, that:

Designation of the machine: **Automatic Setter**
TYPE: BMT100
No. of manufacturer:

**Is in conformity with the following
EC directives:** EC Machinery Directive 2006/42/EC

**And is in conformity with the following
Harmonized Standards:** PN-EN 12100:2010

Responsible for Technical Documentation: Piotr Adamiec / Engineering Manager
Wood-Mizer Industries Sp. z o.o.
62-600 Koło, Nagórna 114, Poland
Tel. +48 63 26 26 000

Place/Date/Authorized Signature: Koło, 01.03.2013 

Title : Engineering Manager

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