



user manual

Instrukcja obsługi | Руководство пользователя
Manuel de l'Utilisateur | Betriebsanweisung
Bruksanvisning | Manual del Usuario
Betjeningsvejledning | Gebruikershandleiding
Käyttöohjeet | Manual de utilizare | Bruksanvisning
Manuale d'uso | Příručka uživatele

Retain for future use
Zachować do przyszłego użytku
Сохраните для последующего
использования
A conserver pour une utilisation future
Für zukünftige Benutzung aufbewahren
Behold for senere bruk
Säilytä nämä käyttöohjeet tulevaa tarvetta marten
Opbevar manualen til fremtidig brug
Bewaren voor gebruik in de toekomst
Conservare il presente manuale a l'uso futuro
Păstrați acest manual pentru utilizare viitoare
Conservar para futuras consultas
Behall för framtida användning
Uchovejte pro další použití
Hranite za prihodnjo uporabo

Russwood SLP Line

Safety, Operation, Maintenance and Parts Manual

SLP Line

rev.A1.00



Safety is our #1 concern! Read and understand all safety information and instructions before operating, setting up and/or maintaining this equipment.

Form #1021

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Getting Service

Wood-Mizer is committed to providing you with the latest technology, best quality and strongest customer service available on the market today. We continually evaluate our customers' needs to ensure we're meeting current wood-processing demands. Your comments and suggestions are welcome.

General Contact Information

From Europe call your local distributor or our European Headquarters and Manufacturing Facility in Koło, Nagórna 114 St, Poland at **+48-63-2626000**. From the continental U.S., call our U.S. Headquarter 8180 West 10th St. Indianapolis, IN 46214, toll-free at **1-800-525-8100**. Ask to speak with a Customer Service Representative. Please have your machine identification number and your customer number ready when you call. The Service Representative can help you with questions about the operation and maintenance of your machine. He also can schedule you for a service call.

Office Hours:

Country	Monday - Friday	Saturday	Sunday
Poland	7 a.m.- 3 p.m.	Closed	Closed
US	8 a.m.- 5 p.m.	8 a.m.- 12 p.m	Closed

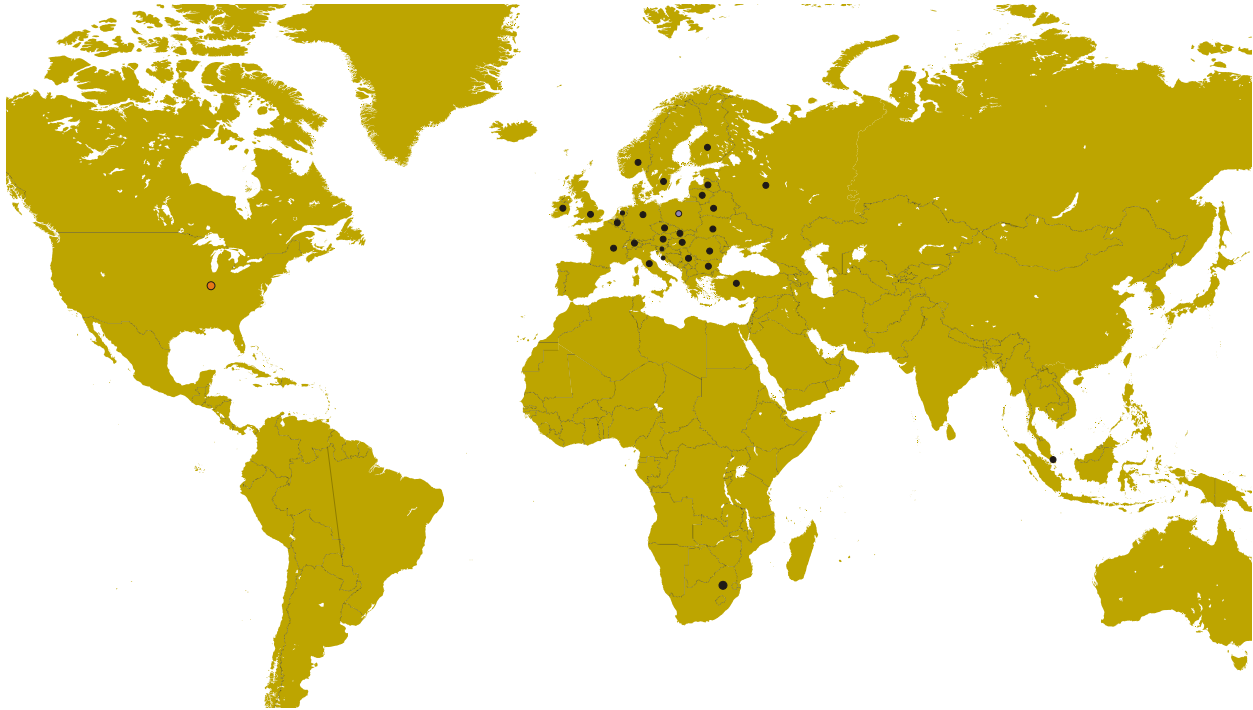
Please have your vehicle identification number and your customer number ready when you call.



Wood-Mizer will accept these methods of payment:

- Visa, Mastercard, or Discover
- COD
- Prepayment
- Net 15 (with approved credit)

Be aware that shipping and handling charges may apply. Handling charges are based on size and quantity of order.

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Branches & Authorized Sales Centers

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SECTION 1 SAFETY INSTRUCTIONS

1.1 Safety Symbols

The following symbols and signal words call your attention to instructions concerning your personal safety. Be sure to observe and follow these instructions.



The word **DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING! suggests a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION refers to potentially hazardous situations which, if not avoided, may result in minor or moderate injury to persons or equipment.



IMPORTANT! indicates vital information.

NOTE: gives helpful information.



Warning stripes are placed on areas where a single decal would be insufficient. To avoid serious injury, keep out of the path of any equipment marked with warning stripes.

1 Safety Instructions

Safety Instructions

1.2 Safety Instructions

NOTE: ONLY safety instructions regarding personal injury are listed in this section. Caution statements regarding only equipment damage appear where applicable throughout the manual.

Observe Safety Instructions



IMPORTANT! Read the entire Operator's Manual before operating the units. Take notice of all safety warnings throughout this manual and those posted on the equipment. Keep this manual with this equipment at all times, regardless of ownership.

Also read any additional manufacturer's manuals and observe any applicable safety instructions including dangers, warnings, and cautions.

Only persons who have read and understood the entire operator's manual should operate this equipment. The equipment is not intended for use by or around children.



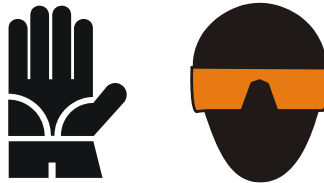
IMPORTANT! It is always the owner's responsibility to comply with all applicable federal, state and local laws, rules and regulations regarding the ownership, operation and towing of your Wood-Mizer equipment.



Wear Safety Clothing



WARNING! Secure all loose clothing and jewelry before operating this equipment. Failure to do so may result in serious injury or death.



WARNING! Always wear eye, ear, respiration and foot protection as well as safety clothing when operating or servicing the equipment.



Keep the Equipment and Area Around Clean



DANGER! Maintain a clean and clear path for all necessary movement around the equipment and lumber stacking areas. Failure to do so may result in serious injury.

Dispose Of Sawing By-Products Properly



IMPORTANT! Always properly dispose of all sawing by-products, including sawdust and other debris.

1

Safety Instructions

Check the Equipment Before Operation

Check the Equipment Before Operation



DANGER! Make sure all guards and covers are in place and secured before operating the equipment. Failure to do so may result in serious injury.



Keep Persons Away



DANGER! Keep all persons out of the path of moving equipment and lumber when operating the equipment. Failure to do so may result in serious injury.



DANGER! Be sure that all persons are away from the equipment before starting it. Failure to do so may result in serious injury.

Keep Hands Away



DANGER! Always keep hands away from moving chain. Failure to do so may result in serious injury.



DANGER! Always be aware of and take proper protective measures against rotating shafts, pulleys, fans, etc. Always stay a safe distance from rotating members and make sure that loose clothing or long hair does not engage rotating members resulting in possible injury.



Use Proper Maintenance Procedures



DANGER! Make sure all electrical installation, service and/or maintenance work is performed by a qualified electrician and is in accordance with applicable electrical codes.



DANGER! Hazardous voltage inside the electric box and at the motor can cause shock, burns, or death. Disconnect and lock out power supply before servicing! Keep all electrical component covers closed and securely fastened during equipment operation.



WARNING! Consider all electrical circuits energized and dangerous.



WARNING! Disconnect and lock out power supply before servicing! Failure to do so may result in serious injury.



WARNING! Never assume or take the word of another person that the power is off; check it out and lock it out.



WARNING! Do not wear rings, watches, or other jewelry while working around an open electrical circuit.




CAUTION! The conveyor's work-stand should be equipped with a 4 kg or bigger dry powder extinguisher.


1 Safety Instructions

Keep Safety Labels In Good Condition

CAUTION! Before installation of the blade, inspect it for damage and cracks. Use only properly sharpened blades. Always handle the blade with extreme caution. Use suitable carrier equipment for transporting the blades.

Keep Safety Labels In Good Condition

 **IMPORTANT!** Always be sure that all safety decals are clean and readable. Replace all damaged safety decals to prevent personal injury or damage to the equipment. Contact your local distributor, or call your Customer Service Representative to order more decals.

 **IMPORTANT!** If replacing a component which has a safety decal affixed to it, make sure the new component also has the safety decal affixed.

Safety Labels Description

See Table 1-1. Pictographic safety labels are shown in the table below.

TABLE 1-1

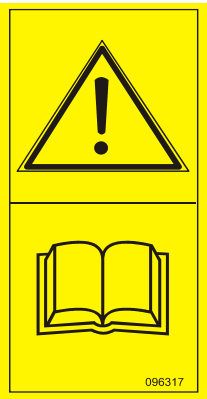



Decal View	Decal No.	Description
	096317	Read thoroughly the operator's manual before operating the equipment. Observe instructions and safety rules when operating.

TABLE 1-1

	<p>099220</p>	<p>Close all guards and covers prior to starting the equipment.</p>
	<p>099221</p>	<p>Keep all persons a safe distance away from work area when operating the unit.</p>
	<p>096314</p>	<p>Keep all persons a safe distance away from work area when operating the unit.</p>

1 Safety Instructions

Safety Labels Description

TABLE 1-1

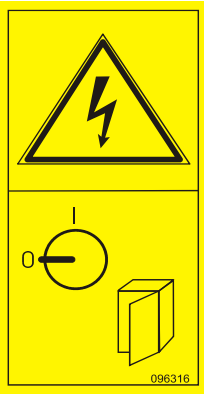
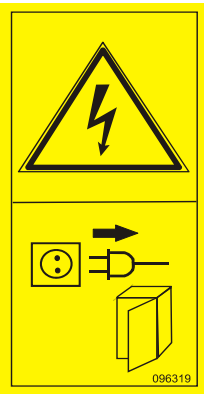
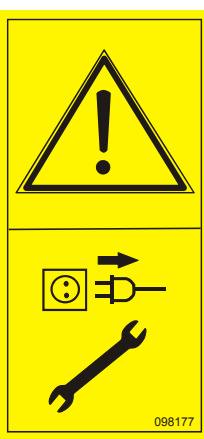




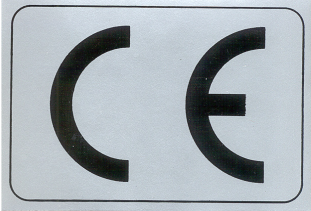


	<p>096316</p>	<p>Do not open or close the electric box when the switch is not in the "0" position.</p>
	<p>096319</p>	<p>Disconnect power supply before opening the box.</p>
	<p>098177</p>	<p>Disconnect power supply before servicing.</p>

TABLE 1-1

	<p>099540</p>	<p>CAUTION! Gear danger – keep a safe distance away!</p>
	<p>S12004G</p>	<p>Always wear safety goggles when operating the equipment.</p>
	<p>S12005G</p>	<p>Always wear protective ear muffs when operating the equipment.</p>
	<p>501465</p>	<p>CAUTION! Always wear safety boots when operating the sawmill</p>

1 **Safety Instructions**
Safety Labels Description

TABLE 1-1

	<p>P85070</p>	<p>CE safety certification</p>
	<p>S20097F</p>	<p>Motor rotation direction</p>
	<p>099780</p>	<p>Caution! Slabs falling off the deck!</p>

SECTION 2 OPERATION

2.1 General Information

Thank you for choosing Wood-Mizer wood processing equipment!

Wood-Mizer is committed to providing you with the latest technology, best quality and strongest customer service available on the market today. We continually evaluate our customers' needs to ensure we're meeting current wood-processing demands. Your comments and suggestions are welcome.

This manual includes information on preparing, using, servicing and repairing the machine.

The SLP Driven Tables are designed to work with SLP saw's: SHS, HR500, HR1000, TVS only. The machine must not be used with any other equipment, not authorized by Wood-Mizer.

SLP Line is designed for cutting wood only. It must not be used for other purposes, such as cutting ice, metal etc.

Using the machines correctly, you will obtain a perfectly smooth surface and a high degree of accuracy.

The SLP line can be mounted and operated as a complete SLP line only by adults who have read and understood the entire operator's manual.

The machines is built to be durable and easy to operate and maintain.


The SLP line components wear life is estimated for about 10 years assuming proper maintain and service procedures.

2.2 SLP Line Components

2.2.1 HR1000

See the HR1000 Manual.

2.2.2 Transfer Tables

 **WARNING!** Always stay a safe distance from moving equipment and boards while operating the transfer tables. Failure to do so may result in serious injury or death.

The major components of the tables are shown below.

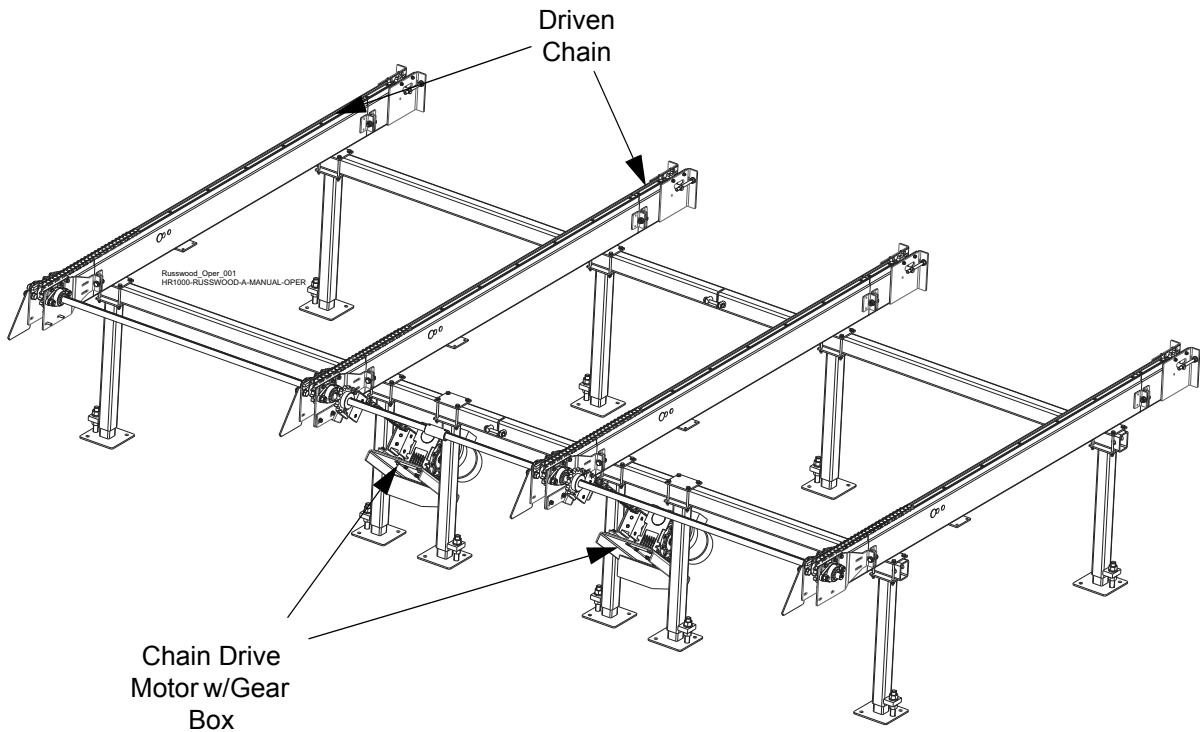


FIG. 2-3 CC2-2.7 CHAIN CONVEYOR

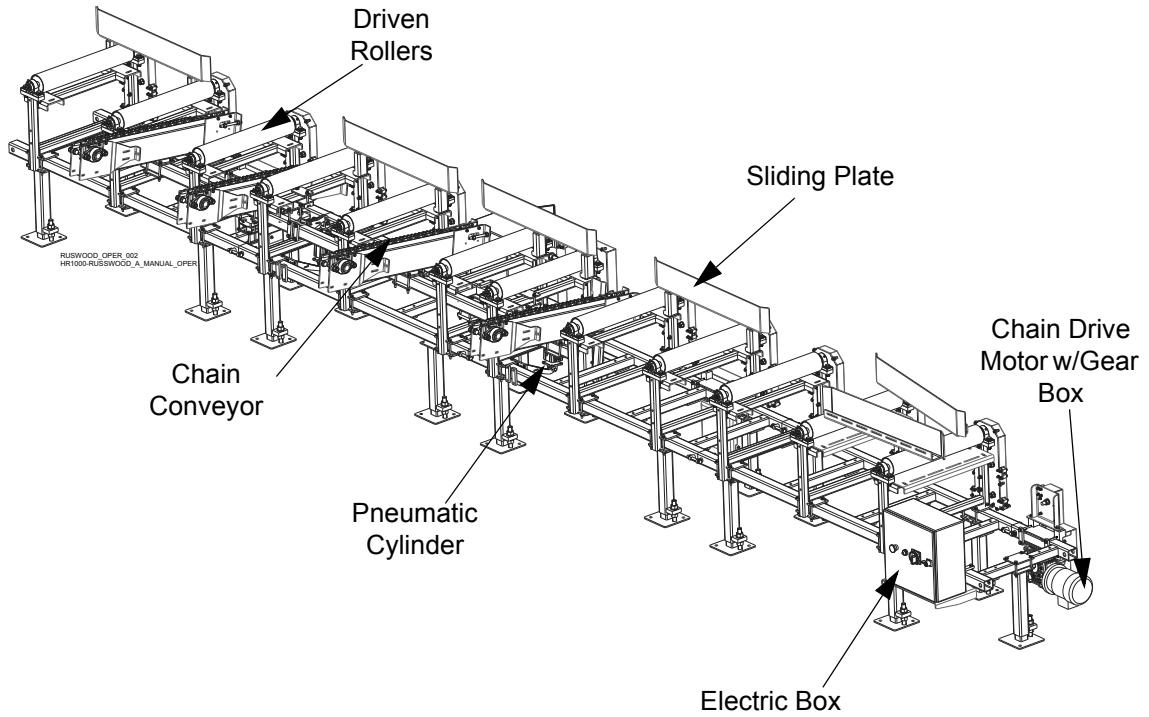


FIG. 2-1 CR6-3.6 INFEEED CONVEYOR WITH CR1 EXTENSION

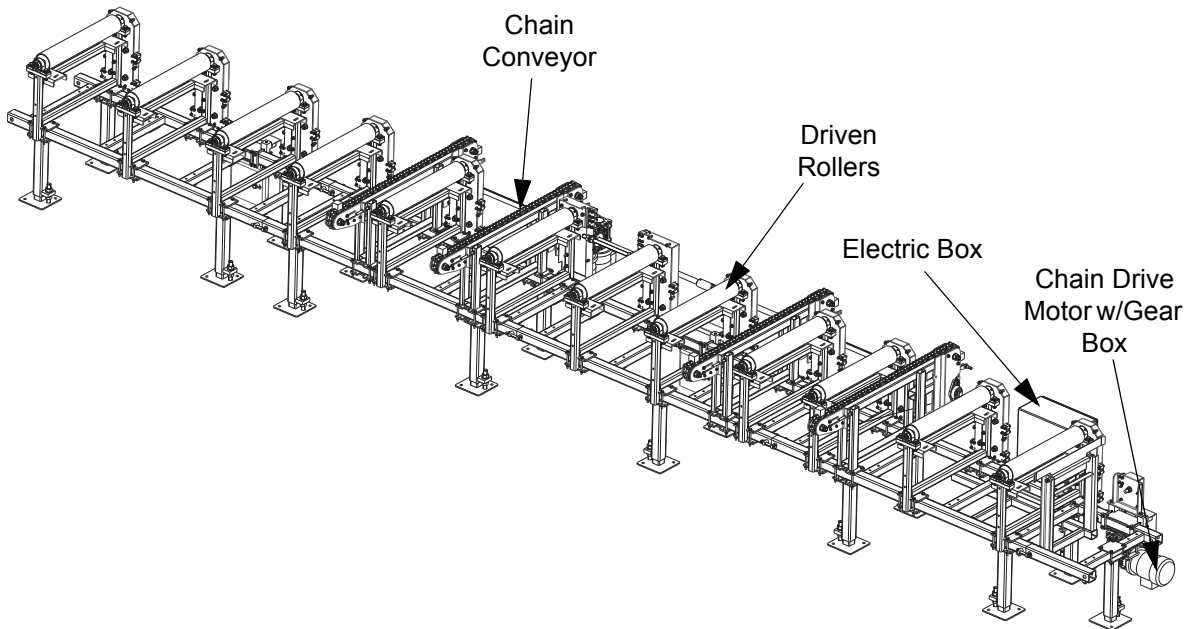


FIG. 2-2 CR6-3.6 OUTFEED CONVEYOR WITH CR1 EXTENSION

2 OPERATION

Transfer Tables

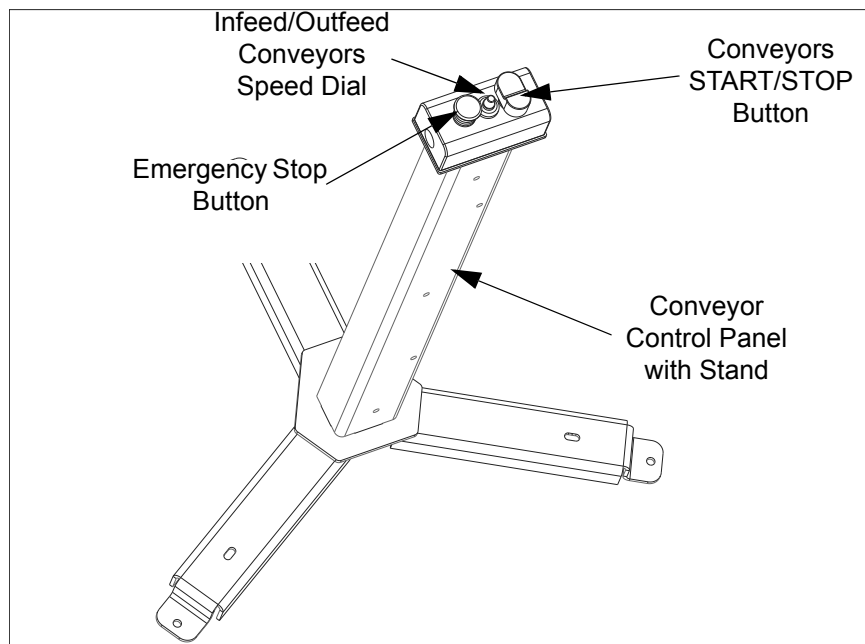


FIG. 2-3 CONVEYOR CONTROL PANEL

2.3 SLP Line Layout

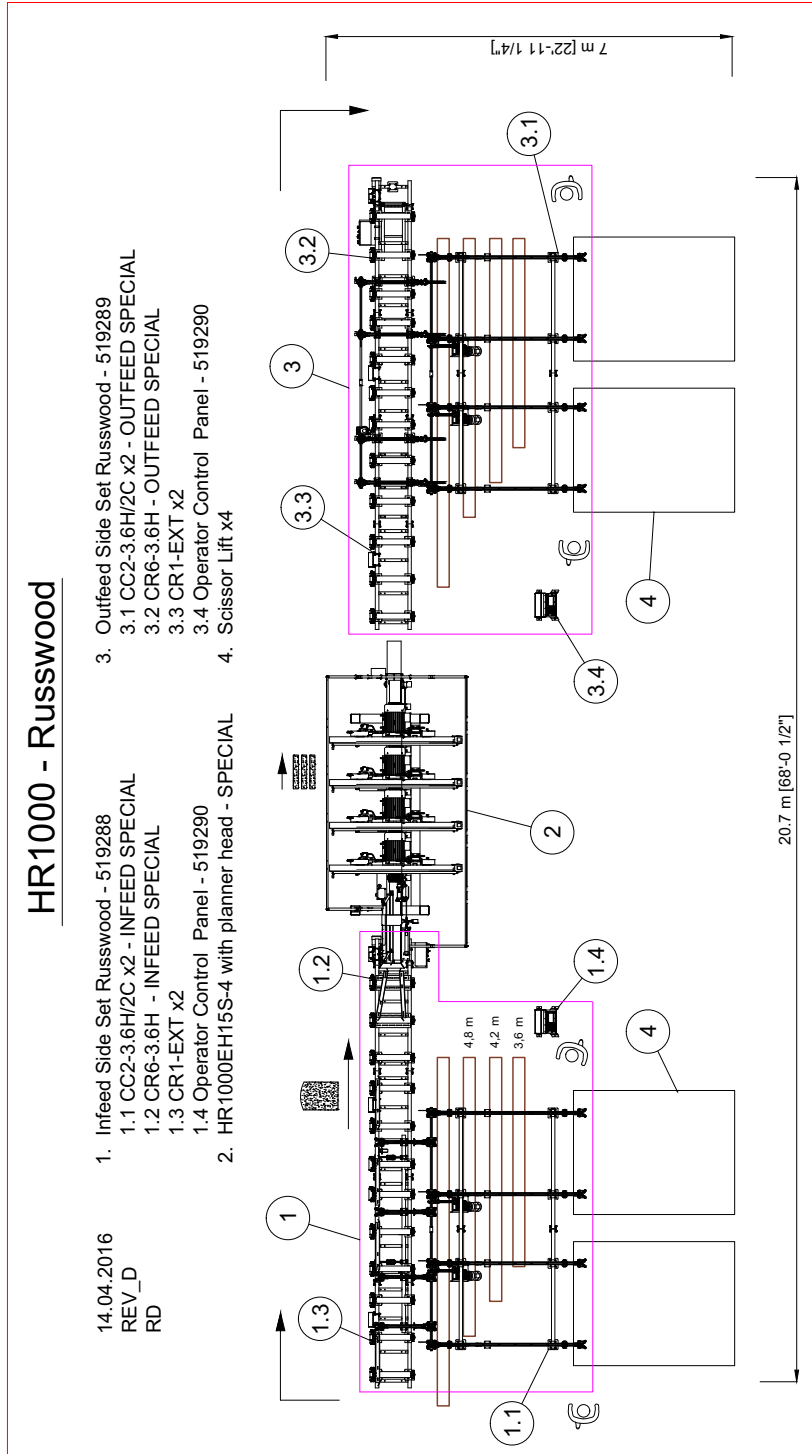


FIG. 2-4 LINE 1 LAYOUT

2.4 SLP Line Setup



IMPORTANT! Before starting to use the transfer tables you have to meet the following conditions:

- Set up the SLP Line components on firm and level ground. Fasten the units to the ground. A concrete foundation or pads and anchored bolts are recommended. Space required for the Russwood SLP Line: 21mX7m.
- The SLP Line Components can be operated in temperature range from -20° C to 40° C only.
- The machines should always be operated with the sawdust collection system turned on. The sawdust collection system should meet conditions given in the specification. [See Section 4.3](#)
- The illumination at the operator's position should be at least 300lx¹.
- Have a qualified electrician install the power supply (according to EN 60204 Standard). The power supply must meet the specifications given in the table below.

	Power/Current @400VAV	Recommended Wire Size
CC2	1,5 kW / 4Amp	2 mm ²
CR6	0,75kW / 2Amp	1 mm ²
HR1000	See appropriate manual	

TABLE 2-1



IMPORTANT! When starting the unit for the first time, check that the chains/rollers rotation direction is correct. If it is incorrect, invert the phases in the phase inverter located in the power socket (in the electric box).

IMPORTANT! When starting the equipment for the first time, let it run without load for the first 1-2 hours.



DANGER! It is recommended that a 30mA Ground Fault Interrupter (GFI) be used.

- The SLP Line components can be lifted with a forklift only. The forklift should be

1. The light source can not cause stroboscopic effect.

rated for at least 1000-1500kg. SLP line components are equipped with transporting brackets. It is allowed to lift the SLP components using transporting brackets only.



CAUTION! Transfer tables can be moved and transported disassembled.

Information concerning lifting the HR1000 Resaw, see machine manual.

2.5 Conveyor Operation

Use the START/STOP button on the electric box to turn on/off the CR6 conveyor. In case of any danger to persons or equipment, push the emergency stop button. This stops the all conveyors and the Resaw. To release the stop, turn the emergency stop button clockwise. The machine will not restart until the emergency stop is released.

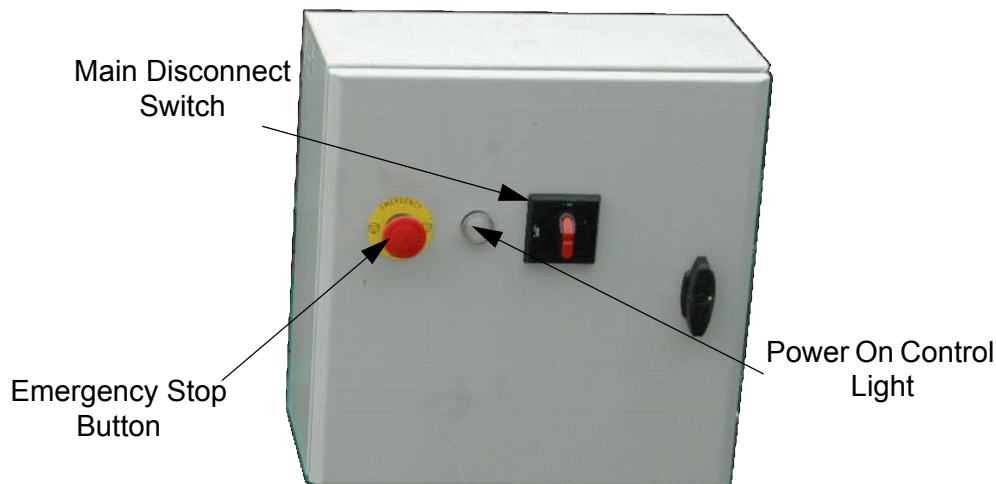


FIG. 2-5 CR6 CONTROL BOX



CAUTION! If at any time you need to immediately stop the chain drive motor, press the emergency stop button located on the electric box.

SECTION 3 MAINTENANCE

This section lists the maintenance procedures that need to be performed..



This symbol identifies the interval (hours of operation) at which each maintenance procedure should be performed.

WARNING! Disconnect and lock out power supply before servicing the saw! Failure to do so may result in serious injury.

WARNING! Disconnect air supply and release compressed air from the air system before servicing the machines! Failure to do so may result in serious injury.

3.1 Lubrication



CAUTION! Never apply grease to the transfer chain. It causes sawdust buildup in chain links.



1. Using the grease fittings, lubricate the drive shaft bearings every 50 hours of operation.
2. Make sure all safety warning decals are readable. Remove sawdust and dirt. Replace any damaged or unreadable decals immediately. Order decals from your Wood-Mizer Customer Service Representative.

3.2 Transfer Chain Tension

See Figure 3-1. Use the adjustment bolts to adjust the transfer chain tension as necessary. The chain should lie freely on the guide bars.

CAUTION! Do not overtension chains. Overtensioning may lead to premature failure of the gears, bearings, rollers and chains.

3.3 Drive Chain Tension

Check tensions of the drive chains every 40 hours of operation and adjust as necessary. The chains should have approximately 1.5 cm of slack.

Loosen the mounting bolts and move the motor along with the mounting plate.

3.4 Safety Devices Inspection

Safety Devices Inspection

Safety devices on the SLP components which must be checked before every shift:

- E-STOP circuit inspection - control box
- E-STOP circuit inspection - table

1. E-STOP circuit inspection - control box

- Turn on the blade motor;
- Press the E-STOP button located on the control box. Blade motors should be stopped. Blade motor shouldn't start until the E-STOP button is released.

2. E-STOP circuit inspection - outfeed table

- Turn on the blade motor;
- Push the E-STOP button located on the each table. Blade motor should be stopped. Blade motor shouldn't start until the E-STOP button is released.

3.5 Electric Maintenance Procedures

Daily Maintenance Procedures:

- Visual inspection of electrical components (insulation of wires, motor guards, electrical boxes and controls)
- 2. Inspection of the control system operation (turning on/off, emergency stop, motor rotations direction, feed direction, control lights)

Monthly Maintenance Procedures:

- Thorough inspection of electrical connections (terminals, bolts, contacts)
- Yearly Maintenance Procedures
- Performing electrical measurements in accordance with PN-EN 60204-1 Standard

SECTION 4 SPECIFICATIONS

4.1 Transfer Deck Dimensions

See Figure 4-1. The overall dimensions of the Russwood SLP infeed conveyors are shown below (all dimensions are in millimeters).

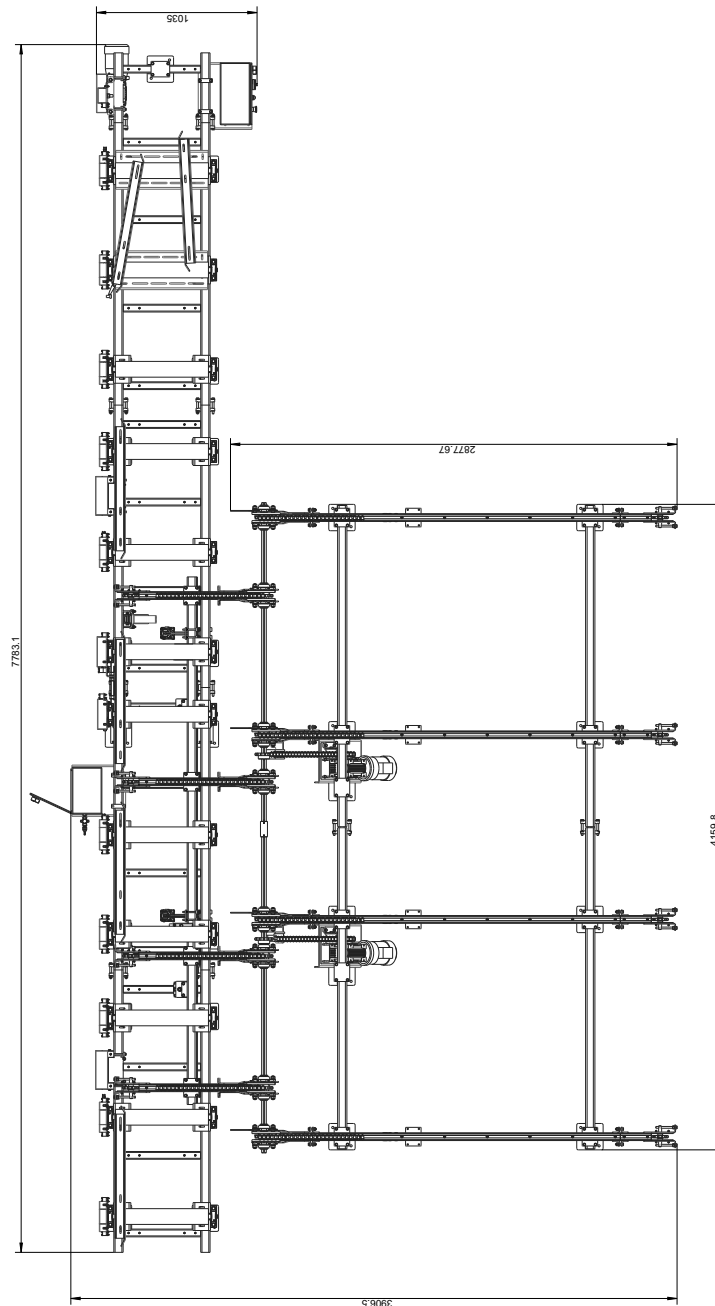


FIG. 4-1 CR6-3.6 WITH CC2-2.7 INFEED CONVEYORS

See Figure 4-2. Legs layout of the CR6-3.6 and CC2-2.7 infeed conveyors(all dimensions are in millimeters).

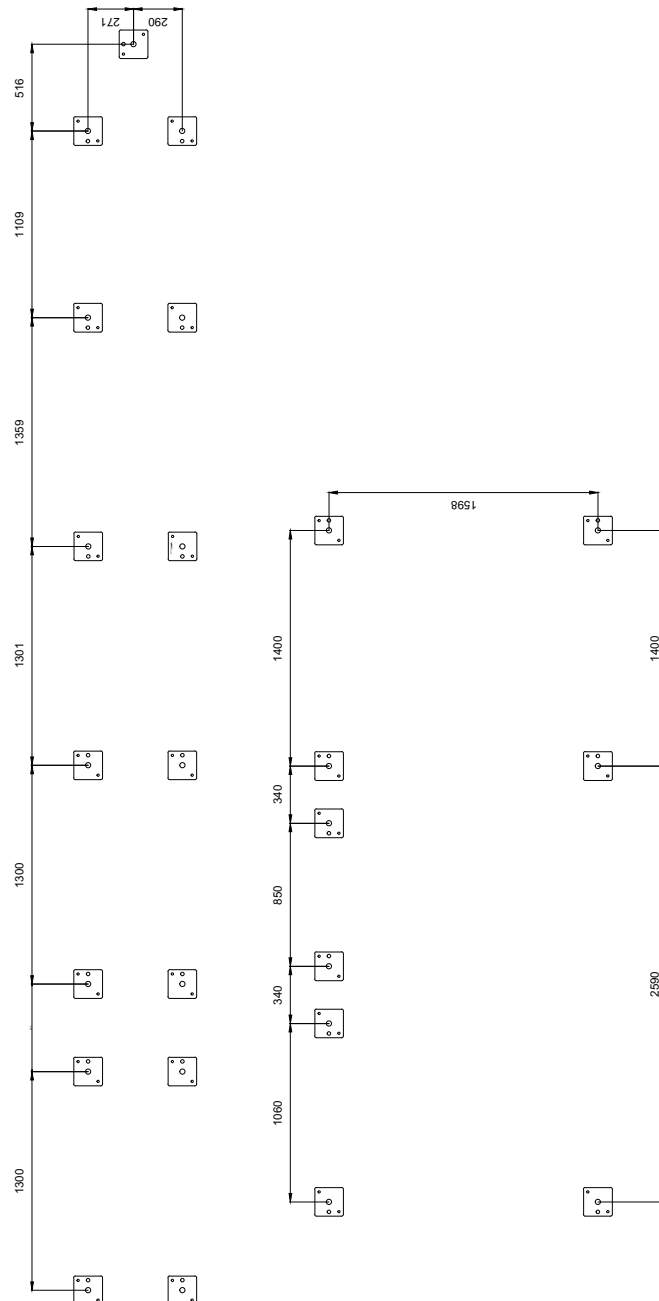


FIG. 4-2

4 SPECIFICATIONS

Transfer Deck Dimensions

See Figure 4-3. The overall dimensions of the Russwood SLP outfeed conveyors are shown below (all dimensions are in millimeters)..

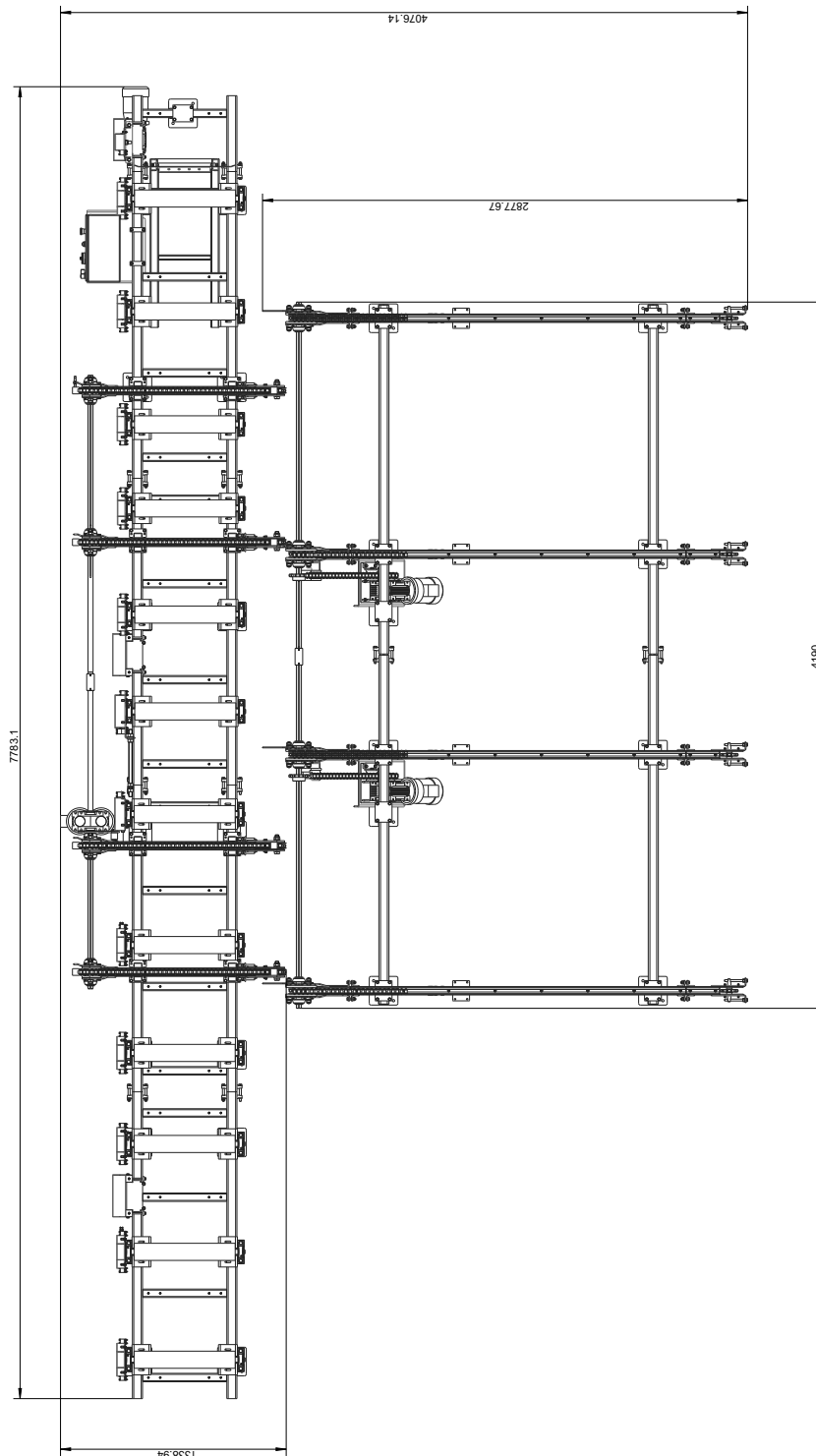


FIG. 4-3 CR6-3.6 WITH CC2-2.7 OUTFEED CONVEYORS

See Figure 4-4. Legs layout of the CR6-3.6 and CC2-2.7 outfeed conveyors(all dimensions are in millimeters).

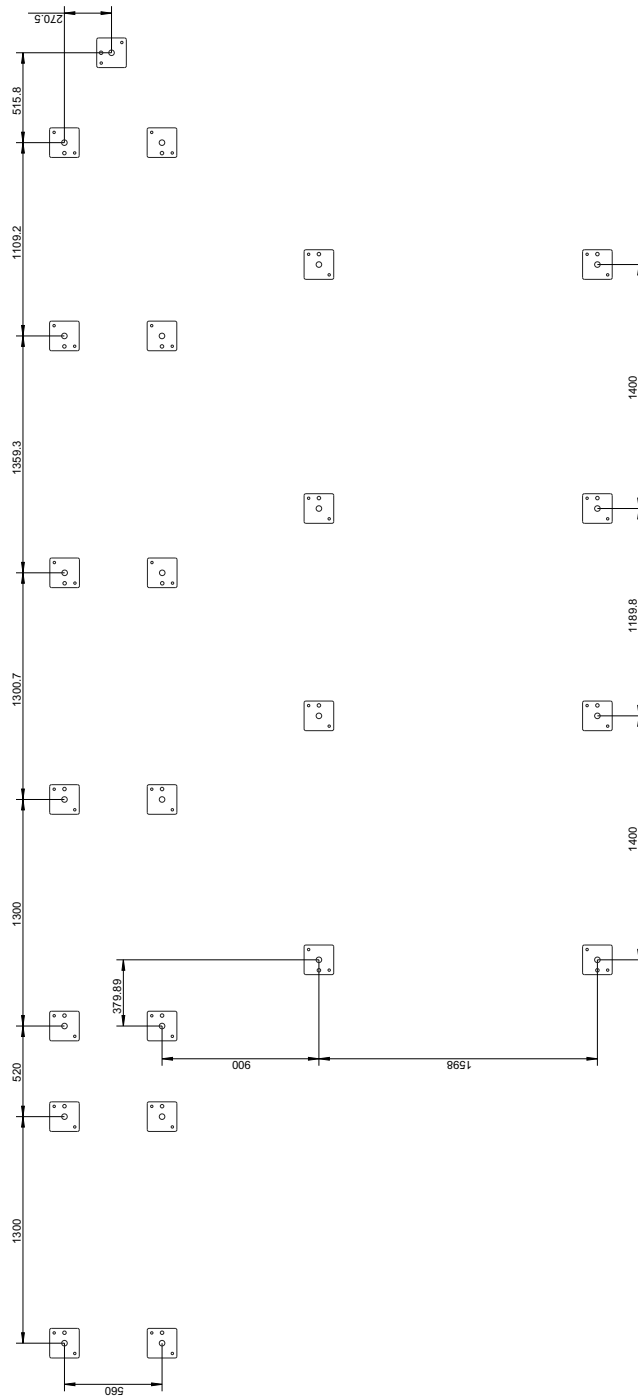


FIG. 4-4 SLPCTD-7.2

4**SPECIFICATIONS***Transfer Deck Dimensions*

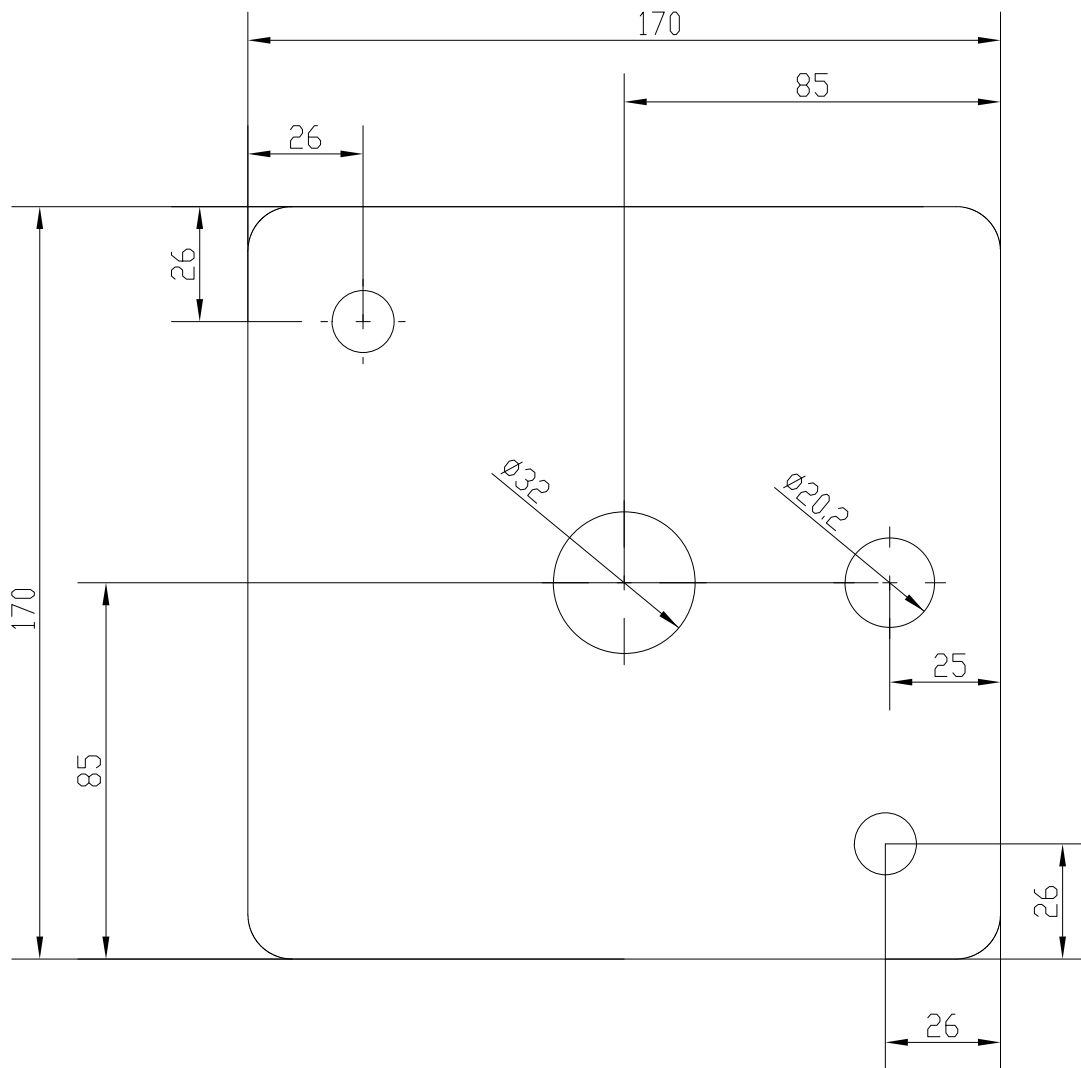
See Table 4-1. The material size of the SLP components are given below.

Cutting Length	1,2 - 3,6 m
Cutting Width	70-250 mm
Material Width	140-400 mm
Feed Speed	(0-20 m)/min
Minimum Log Width	100 mm / 3.937"
Maximum Log Width	400 mm / 11.81"

TABLE 4-1

- The materials being sawn on the line should be the same length. To cut a different length material, it may be necessary to change the locations of sensors, hold-down rollers and side discs.
- It is recommended that the materials being sawn be sorted by a diameter to achieve a higher production rate. In case of various log diameters, the largest diameter must be taken into account when adjusting the feed rate.
- The logs being cut should not have any protruding knots. The protruding knots may cause the log being cut to be unstable and not guided properly with the hold-down rollers.
- It is recommended that the material to be sawn should be debarked before sawing. This will increase the productivity of the line.

Patrz rysunek 4-5. The overall dimensions of the 093594 foot are shown below.



RYS. 4-5 093594

4.2 Motor Specifications

See Table 4-2. The specifications of the SLPCTD chain drive motor are listed below.

Motor Type	Manufacturer	Power	Other data
SKh80X-4C1	Besel	1.1kW	1380 r.p.m. 3x230/400V, 50Hz

TABLE 4-2

4 SPECIFICATIONS

Dust Extractor Specifications

4.3 Dust Extractor Specifications

See Table 4-3. Specifications of the dust extractors are listed below.

Airflow	2400 m ³ /h 7874 ft ³ /h
Inlet diameter	150 mm / 5,9"
Motor power	2x1,5 kW
Number of sacks	2 pcs
Sack capacity	0.25 m ³ 0,82 ft ³
Weight	110 kg / 242,5 lb
Recommended conveying air velocity in the duct	20 m/s 65,6 ft/s

TABLE 4-3



IMPORTANT! The dust extractor hoses must be grounded or made with materials not accumulating electrostatic charge. The dust extractor system should be made in accordance with EN 12779:2004 Standard.

4.4 Noise Level

See Table 4-4. The noise level of the SLP Line is given below¹².

	Noise Level L _{EX8}
SLP Line	93,5 dB (A)

TABLE 4-4

-
1. The noise level measurement was taken in accordance with PN-EN ISO 3746 Standard . The noise exposure level given above concerns an 8-hour work day.
 2. The measured values refer to emission levels, not necessarily to noise levels in the workplace. Although there is a relation between emission levels and exposure levels, it is not possible to determine with certainty if preventives are needed or are not needed. The factors affecting a current level of noise exposure during work are inter alia room characteristics and characteristics of other noise sources, e.g. number of machines and machining operations nearby. Also, the permissible exposure level value may vary depending on country. This information enables the machine's user to better identify hazards and a risk .

SECTION 5 GENERAL INFORMATION

5.1 How To Use The Parts List

- Use the index above to locate the assembly that contains the part you need.
- Go to the appropriate section and locate the part in the illustration.
- Use the number pointing to the part to locate the correct part number and description in the table.
- Parts shown indented under another part are included with that part.
- Parts marked with a diamond (◆) are only available in the assembly listed above the part.

See the sample table below. Sample Part #A01111 includes part F02222-2 and subassembly A03333. Subassembly A03333 includes part S04444-4 and subassembly K05555. The diamond (◆) indicates that S04444-4 is not available except in subassembly A03333. Subassembly K05555 includes parts M06666 and F07777-77. The diamond (◆) indicates M06666 is not available except in subassembly K05555.

5.2 Sample Assembly				
REF	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
	Sample Assembly, Complete (Includes All Indented Parts Below)	A01111	1	
3	Sample Part	F02222-22	1	
	Sample Subassembly (Includes All Indented Parts Below)	A03333	1	
4	Sample Part (◆ Indicates Part Is Only Available With A03333)	S04444-4	1	◆
	Sample Subassembly (Includes All Indented Parts Below)	K05555	1	
5	Sample Part (◆ Indicates Part Is Only Available With K05555)	M06666	2	◆
6	Sample Part	F07777-77	1	

To Order Parts:

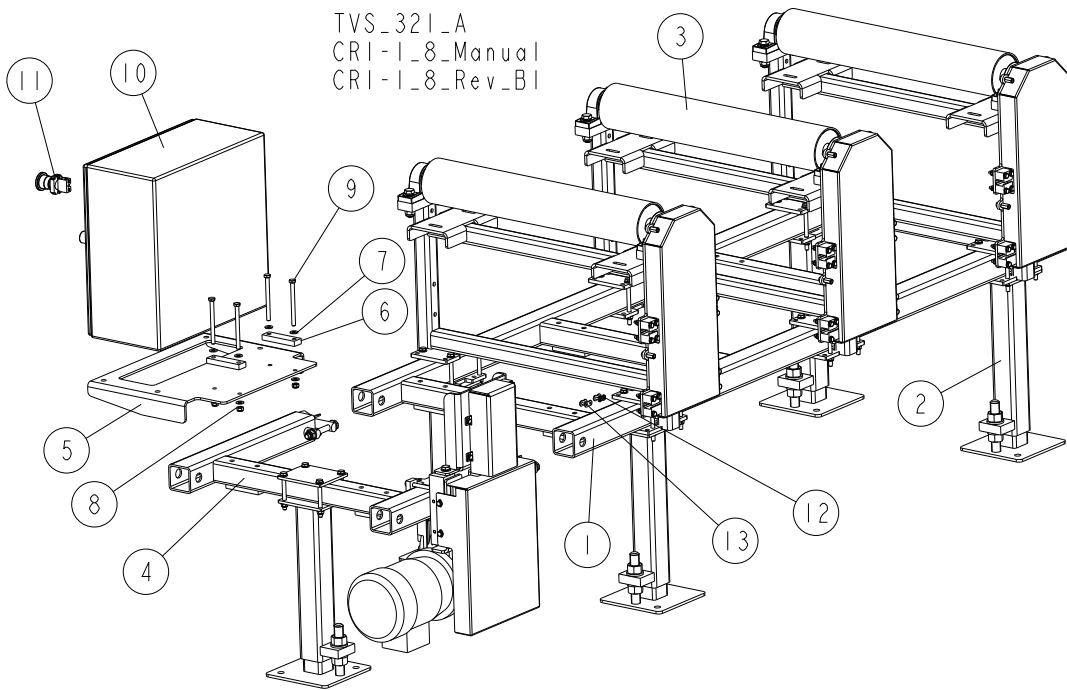
- From Europe call our European Headquarters and Manufacturing Facility in Kolo, Poland at **+48-63-2626000**. From the continental U.S., call our toll-free Parts hotline at **1-800-525-8100**. Have your customer number, vehicle identification number, and part numbers ready when you call. From other international locations, contact the Wood-Mizer distributor in your area for parts.



CAUTION! It is strongly recommended that only original spare parts be used.

SECTION 6 ROLLER CONVEYORS

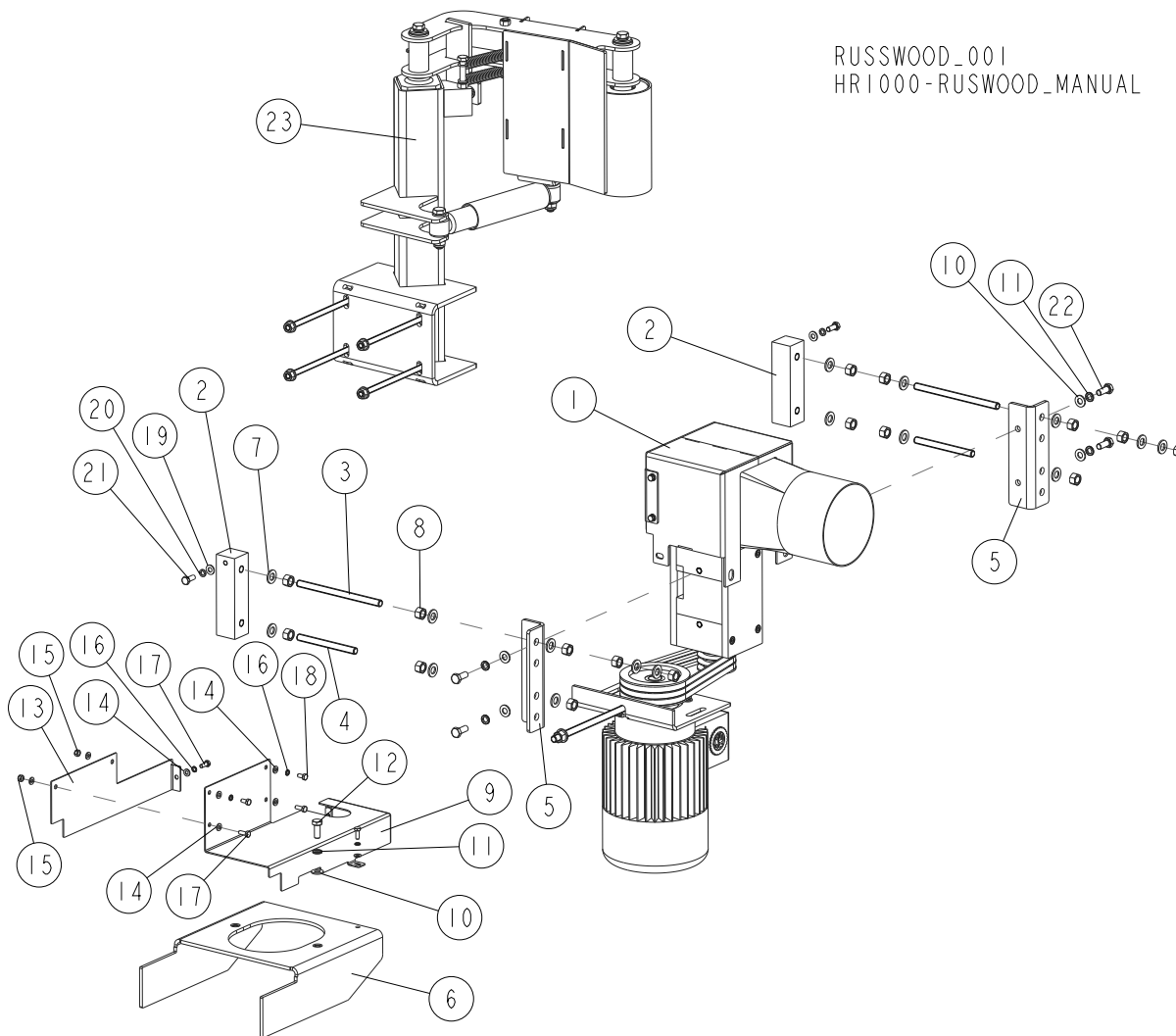
6.1 Middle Module, CR 1 - 1.8



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	ROLLER CONVEYOR, L=600 3.6	CR1-1.8	1
1	FRAME WELDMENT, CR 1 MIDDLE CONVEYOR	506014-1	1
2	LEG, SHORT COMPLETE See Section 6.6	506018	4
3	ROLLER ASSEMBLY, CR1 MIDDLE TABLE See Section 6.11	506031	3
4	EXTENSION MODULE WITH DRIVE, CR 1 See Section 6.5	514007 ¹	1
5	PLATE, ELECTRIC BOX MOUNT	508607-1	1
6	BAR, REAR MOUNTING	506186-1	2
7	WASHER, 8.4 FLAT ZINC	F81054-1	8
8	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	4
9	BOLT, M8X100-8.8 HEX HEAD ZINC	F81002-23	4
10	BOX, AC 4KW ELECTRIC	507254	1
11	SWITCH, XB4 BS542 EMERGENCY STOP	086556	1
12	CHAIN, 08B-1 529-LINK (6.72M)	510165	1
13	LINK, 08B-1PZ CHAIN	090712	1

¹ Not applied in the CR3-1_8 ER version

6.2 Planner Head (HR1000)



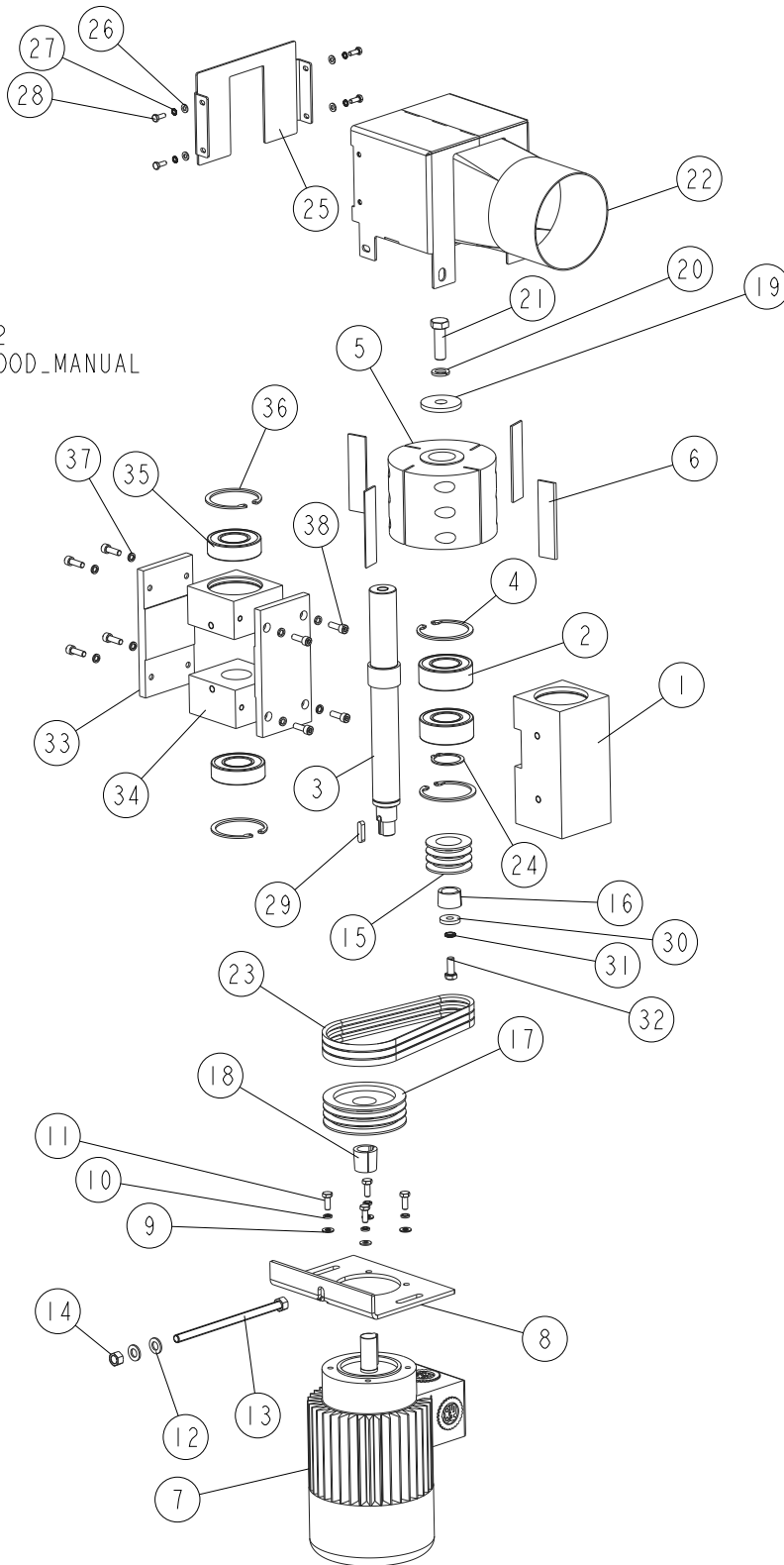
REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY
	SIDE PLANNER, HR1000	518400	1
1	DRIVE, PLANNER HEAD See Section 6.3	518384	1
2	BLOCK, HEAD MOUNTING	518385	2
3	ROD, M12X180 THREADED	518395-1	2
4	ROD, M12 L=125 THREADED ZINC	086817-1	2
5	BRACKET, BUSHING HEAD	518381-1	2
6	PLATE, MOTOR BELT TENSION	518387	1
7	WASHER, 13 FLAT ZINC	F81056-1	16
8	NUT, M12-8-B ZINC HEX	F81034-1	16
9	COVER, BELTS	518404-1	1
10	WASHER, 10.5 FLAT ZINC	F81055-1	6
11	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	6
12	BOLT, M10X25-8.8-ZINC	F81003-11	2
13	COVER, DRIVE BELTS REAR	518405-1	1
14	WASHER, 6.4 FLAT ZINC	F81053-1	8
15	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2
16	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	4

5**Roller Conveyors***Planner Head (HR1000)*

REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY	
17	BOLT, M6 X 16 8.8 HEX HEAD FULL THREAD ZINC	F81001-15	4	
18	BOLT, M6X12-8.8 HEX HEAD FULL THREAD ZINC	F81001-7	2	
19	WASHER, 8.4 FLAT ZINC	F81054-1	2	
20	WASHER 8,2 ZINC	F81054-4	2	
21	BOLT,M8X20-5.8 HEX HEAD FULL THREAD ZINC	F81002-1	2	
22	BOLT, M10 X 25 8.8 HEX HEAD FULL THREAD ZINC	F81003-31	4	
23	ROLLER, PRESS See Section 6.4	518409	1	

6.3 Planner Head Drive (HR1000)

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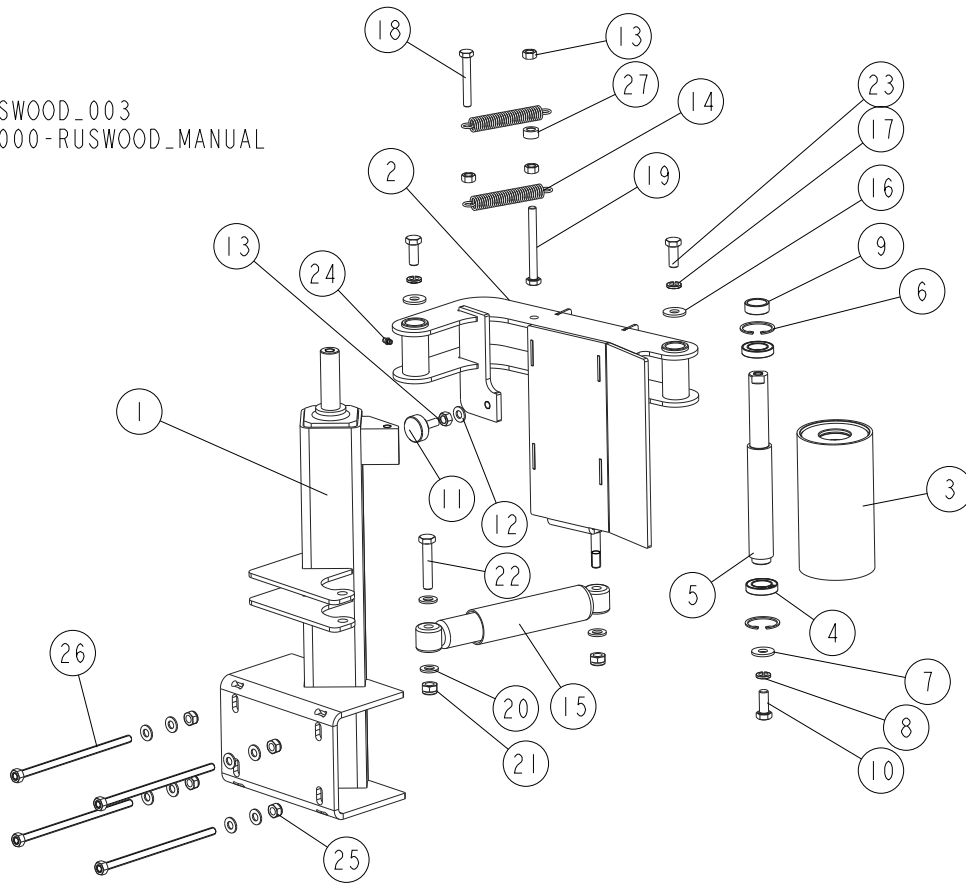


REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY
	PLANNER HEAD DRIVE	518384	1
1	BUSHING, PLANNER HEAD	518373-1	1
2	BEARING, 3208.2RSR.TVH(NSK) ROLLING	088449	2

REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY
3	KNIFE, PLANNER	518399	1
4	RING, W80 PN-81/M-8511 OUTSIDE RETAINING	F81090-25	2
	HEAD, GFP-01.02, PLANNER, COMPLETE	518372	1
5	HEAD, GFP-01.02 D160 B120 D40 Z4 PLANNER	518370	1
6	KNIFE, - 120X30X3 PLANNER HEAD	518371	4
	MOTOR, W/BELT TENSION PLATE	518382	1
7	SKH 90S-2 (2800RPM, 1,5KW) B14/C2 (140MM)	518374	1
8	PLATE, MOTOR BLATE TENSION	518386-1	1
9	WASHER, 8.4 FLAT ZINC	F81054-1	4
10	WASHER 8,2 ZINC	F81054-4	4
11	BOLT,M8X20-5.8 HEX HEAD FULL THREAD ZINC	F81002-1	4
12	WASHER, 13 FLAT ZINC	F81056-1	2
13	BOLT, M12X220 SPECIAL WLDMT/ZINC	504366-1	1
14	NUT, M12-8-B ZINC HEX	F81034-1	1
	PULLEY, SPZ-3 DP=63 (F02120 + T31025)	518377	1
15	PULLEY, SPZ-3, DP=63 (F02120)	518375	1
16	BUSHING, TAPER LOCK - T31025 (1108 - HABERKORNN24) MOUNTING	518376	1
	PULLEY,SPZ-3 DP=1183 (F02169 + T31103)	518380	1
17	PULLEY, SPZ-3, DP=118	518378	1
18	BUSHING, TAPER LOCK - T31103 (2012 - HABERKORNN24) MOUNTING	518379	1
19	WASHER, 17.5/60-6 ZINC	098012-1	1
20	WASHER, 16.3 SPLIT LOCK ZINC	F81058-2	1
21	BOLT, M16X50-8.8 HEX HEAD	F81006-38	1
22	SAWDUST CHUTE, PLANNER HEAD	518394-1	1
23	V-BELT, SPZ, L=650MM	518397	3
24	RING,Z40 PN-81/M-85111 SPRING RETAINING	F81090-40	1
25	COVER, PLANNER FRONT	518403-1	1
26	WASHER, 6.4 FLAT ZINC	F81053-1	4
27	WASHER, Z 6.1 SPLIT LOCK ZINC	F81053-3	4
28	BOLT, M6 X 16 8.8 HEX HEAD FULL THREAD ZINC	F81001-15	4
29	KEY, A8X7X32 PARALLEL	088564	1
30	WASHER,10.5/30-5	505156	1
31	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	1
32	BOLT, M10X25-8.8-ZINC	F81003-11	1
	HOUSING, PLANNER AXLE	518444	1
33	PLATE, CUTTER HEAD MOUNTING	518442-1	2
34	HOUSING, 2208 BUSHING	518443-1	2
35	BEARING, WAHL.POPRZ. 2208 2RS BALL	518445	2
36	RING, W80 PN-81/M-8511 OUTSIDE RETAINING	F81090-25	2
37	WASHER 8,2 ZINC	F81054-4	8
38	SCREW,M8X25-8.8 HEX SOCKET HEAD CAP ZINC	F81002-21	8

6.4 Press Roller (HR1000)

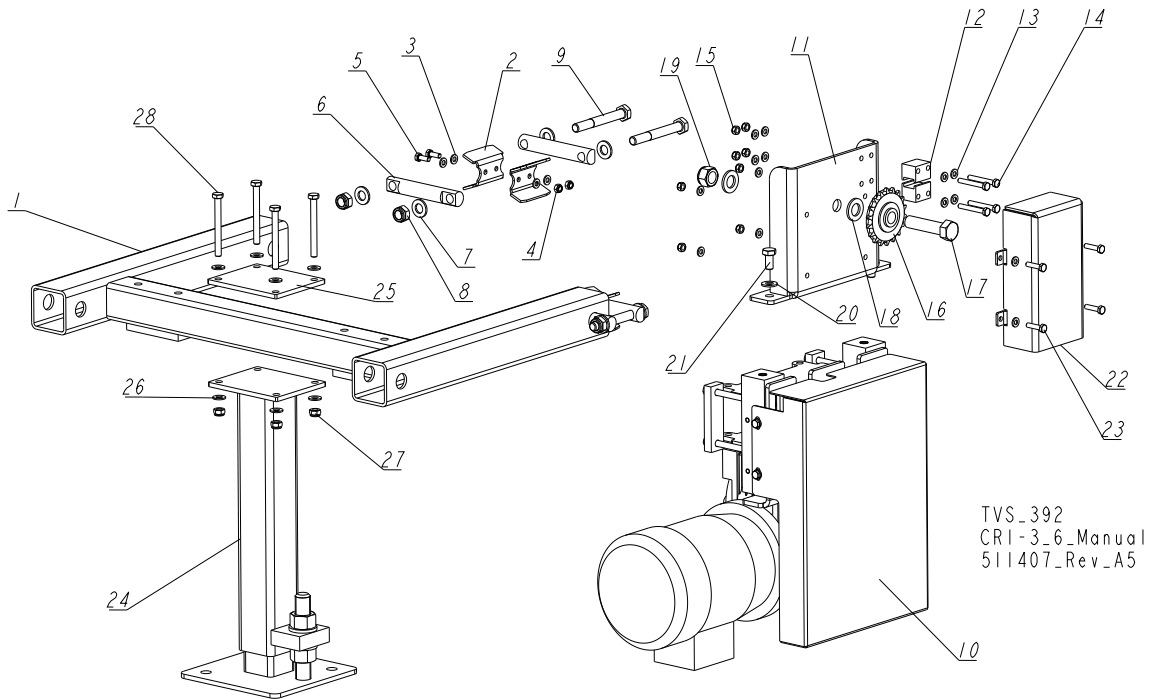
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REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY
	PRESS ROLLER	518409	1
1	BRACKET, ROLLER ARM	518417-1	1
2	ARM, PRESS ROLLER S/M	518429-1	1
	ROLLER, COMPLETE	518410	1
3	ROLLER, PRESS WELDMENT	510653-1	1
4	BEARING, 61905 2RS (COMPLEX) ROLLING	099037	2
5	AXLE, ROLLER	518411-1	1
6	RING, SEG W042. RETAINING	F81090-19	2
7	WASHER, 12,2/30-3	518412	1
8	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	1
9	BUSHING, FI 25,5 X 32X12 ZINC-PLATED SPACER	097942-1	1
10	BOLT, M12X30-8.8 HEX HEAD FULL THREAD ZINC	F81004-22	1
11	FOOT, BASE ADJUSTMENT	092839	1
12	WASHER, 10.5 FLAT ZINC	F81055-1	9
13	NUT, M10-8-B-FE	F81033-3	4
14	SPRING, 3/4X3 3/4X.092 EXTENSION	015569	2
15	ABSORBER, WERTTEILE 554412	513494	1
16	WASHER, 12,2/30-3	518412	2
17	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	2
18	BOLT, M10 X 70-8.8 HEX HEAD FULL THREAD ZINC	F81003-20	1
19	BOLT, M10X100-8.8 HEX HEAD FULL THREAD ZINC	F81003-91	1

REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY	
20	WASHER, 13 FLAT ZINC	F81056-1	3	
21	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	2	
22	BOLT, M12X65-8.8-HEX HEAD ZINC	F81004-62	1	
23	BOLT, M12X30-8.8 HEX HEAD FULL THREAD ZINC	F81004-22	2	
24	FITTING, M6 GREASE	086280	1	
25	NUT, M10-8-B HEX NYLON ZINC LOCK	F81033-1	4	
26	BOLT, M10X200	504713	4	
27	BUSHING, ZINC-PLATED SPACER	090936-1	1	

6.5 Extension Module with Drive



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	EXTENSION MODULE WITH DRIVE	514007	1/0
1	FRAME WELDMENT, EXTENSION MODULE WITH DRIVE	514008-1	1/0
	CONNECTING PLATE ASSEMBLY	508365	2
2	PLATE, SEGMENT CONNECTION	508364-1	2
3	WASHER, 6.4 FLAT ZINC	F81053-1	4
4	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2
5	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	2
6	PIN, SEGMENT CONNECTION	508366-1	4
7	WASHER, 13 FLAT ZINC	F81056-1	8
8	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4
9	BOLT, M12X95 8.8 HEX HEAD ZINC	F81004-29	4
10	DRIVE ASSEMBLY, ROLLER CONVEYOR See Section 6.10	506185	1
11	BRACKET, SPROCKET MOUNT	513982	1
12	GUIDE, 08B CONVEYOR CHAIN	507925	2
13	WASHER, 6.4 FLAT ZINC	F81053-1	16
14	BOLT, M6X45-8.8 HEX HEAD ZINC	F81001-6	4
15	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	8
16	SPROCKET, Z=18 LARGE	088700	1
17	BOLT, M16X65-8.8 HEX HEAD FULL THREAD ZINC	F81006-1	1
18	WASHER, 17 SPLIT LOCK ZINC	F81058-1	2
19	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	1
20	WASHER, 10.5 FLAT ZINC	F81055-1	2
21	BOLT, M10X20-5.8 HEX HEAD FULL THREAD ZINC	F81003-1	2

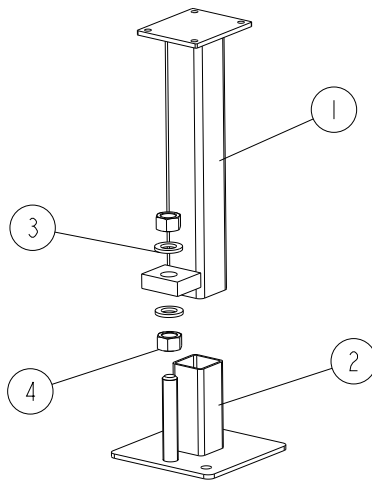
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Roller Conveyors*Extension Module with Drive*

REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
22	GUARD, CR8 SPROCKET	513983-1	1	
23	BOLT, M6X25 5.8 HEX HEAD FULL THREAD ZINC	F81001-3	4	
24	LEG, COMPLETE SHORT See Section 6.6	506018	1	
25	PLATE, LEG MOUNTING	505964-1	1	
26	WASHER, 8.4 FLAT ZINC	F81054-1	8	
27	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	4	
28	BOLT, M8X80-8.8 HEX HEAD ZINC	F81002-18	4	

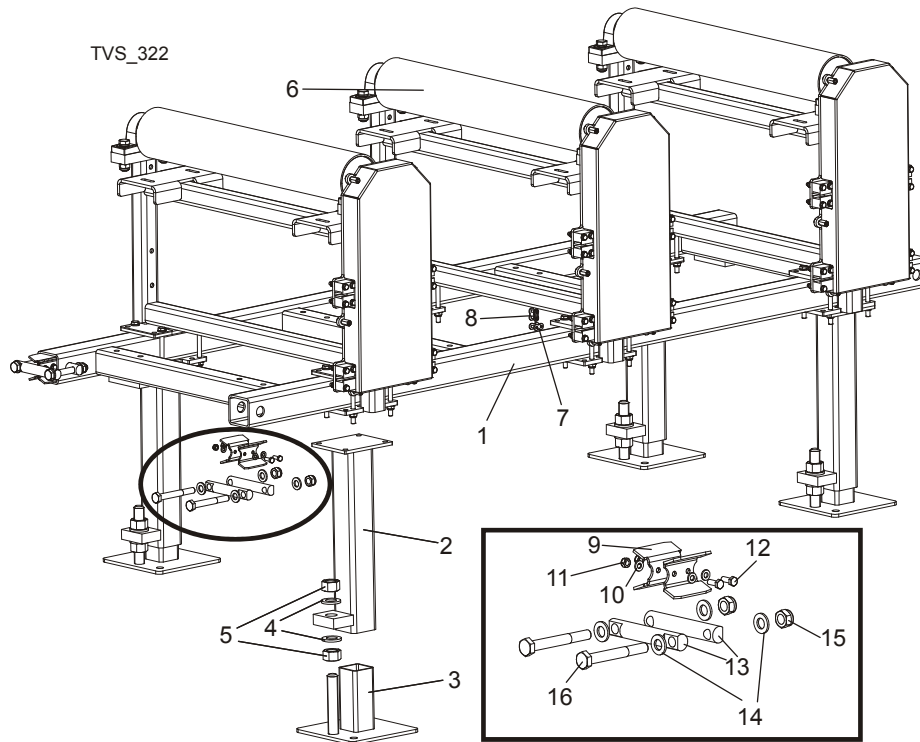
6.6 Short Leg

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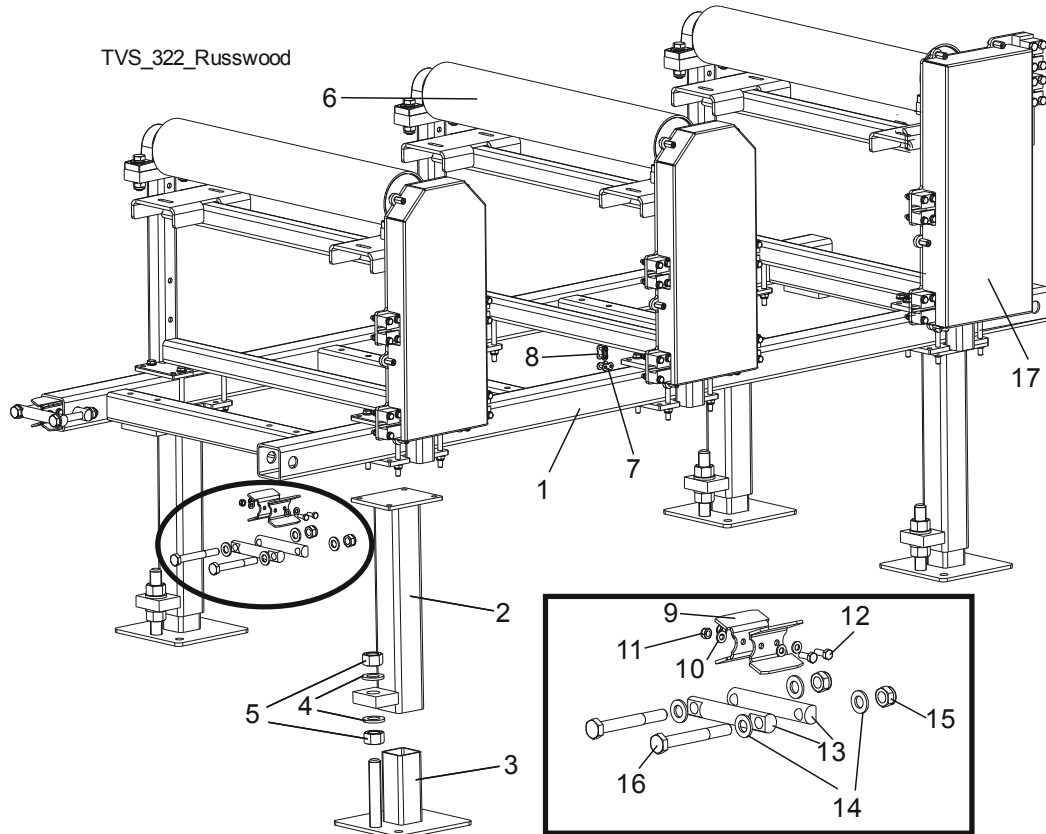
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	LEG, COMPLETE SHORT	506018	1
1	LEG WELDMENT, SHORT	506017-1	1
2	FOOT, TABLE LEG	099281-1	1
3	WASHER, 21 FLAT ZINC	F81059-2	2
4	NUT, M20-8 HEX ZINC	F81037-1	2

6.7 Conveyor Extension Module, CR 1-EXT



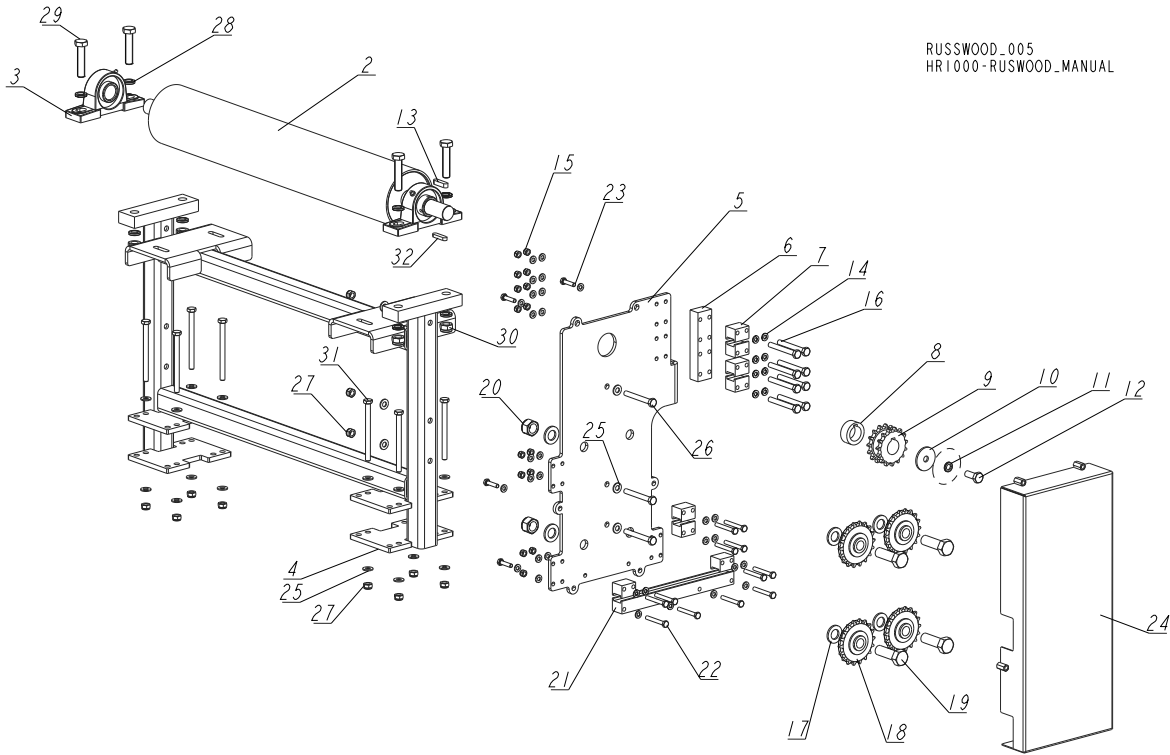
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	CONVEYOR - EXTENSION MODULE	CR1-EXT	1
1	FRAME WELDMENT, CR 1 MIDDLE CONVEYOR	506014-1	1
	LEG, COMPLETE SHORT	506018	4
2	LEG WELDMENT, SHORT	506017-1	1
3	FOOT, TABLE LEG	099281-1	1
4	WASHER, 21 FLAT ZINC	F81059-2	2
5	NUT, M20-8 HEX ZINC	F81037-1	2
6	ROLLER ASSEMBLY, CR1 MIDDLE TABLE See Section 6.11	506031	3
7	CHAIN, 08B-1 395-LINK (5.0M)	510164	1
8	LINK, 08B-1PZ CHAIN	090712	1
	CONNECTING PLATE ASSEMBLY	508365	2
9	PLATE, SEGMENT CONNECTION	508364-1	2
10	WASHER, 6.4 FLAT ZINC	F81053-1	4
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2
12	BOLT, M6x16 8.8 HEX HEAD FULL THREAD ZINC	F81001-15	2
13	PIN, SEGMENT CONNECTION	508366-1	4
14	WASHER, 13 FLAT ZINC	F81056-1	8
15	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4
16	BOLT, M12x95-8.8 HEX HEAD ZINC	F81004-29	4

6.8 Conveyor Extension Module, CR 1-EXT (IN, OUT)



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	CONVEYOR - EXTENSION MODULE	CR1-EXT-WEW	1/0
	CONVEYOR - EXTENSION MODULE	CR1-EXT-ZEW	0/1
1	FRAME WELDMENT, CR 1 MIDDLE CONVEYOR	506014-1	1
	LEG, COMPLETE SHORT	506018	4
2	LEG WELDMENT, SHORT	506017-1	1
3	FOOT, TABLE LEG	099281-1	1
4	WASHER, 21 FLAT ZINC	F81059-2	2
5	NUT, M20-8 HEX ZINC	F81037-1	2
6	ROLLER ASSEMBLY, CR1 MIDDLE TABLE See Section 6.11	506031	2
7	CHAIN, 08B-1 395-LINK (5.0M)	510164	1
8	LINK, 08B-1PZ CHAIN	090712	1
	CONNECTING PLATE ASSEMBLY	508365	2
9	PLATE, SEGMENT CONNECTION	508364-1	2
10	WASHER, 6.4 FLAT ZINC	F81053-1	4
11	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2
12	BOLT, M6x16 8.8 HEX HEAD FULL THREAD ZINC	F81001-15	2
13	PIN, SEGMENT CONNECTION	508366-1	4
14	WASHER, 13 FLAT ZINC	F81056-1	8
15	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4
16	BOLT, M12x95-8.8 HEX HEAD ZINC	F81004-29	4
17	ROLLER ASSEMBLY, CR1 MIDDLE TABLE See Section 6.9	519720	1/0
	ROLLER ASSEMBLY, CR1 MIDDLE TABLE See Section 6.9	519268	0/1

6.9 Middle Table Roller Assembly

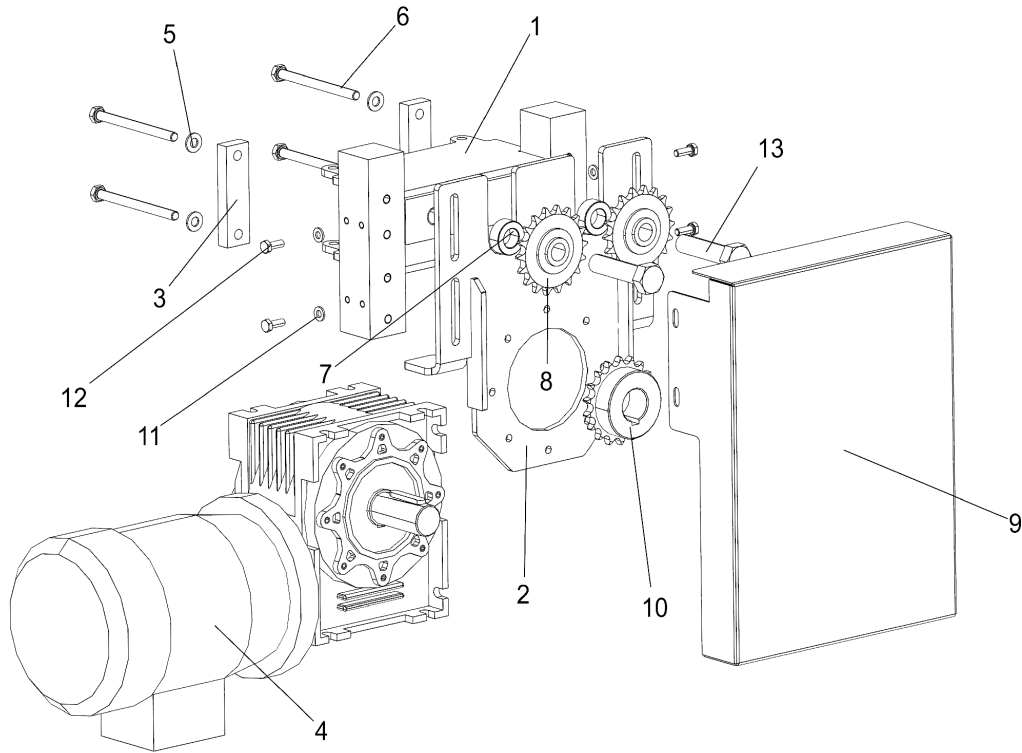


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REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY
	ROLLER ASSEMBLY, MIDDLE TABLE	519720	1/0
	ROLLER ASSEMBLY, MIDDLE TABLE	519268	0/1
1	MOUNT WELDMENT, TABLE ROLLER	506030-1	1
	ROLLER ASSEMBLY, N101.6X600	506006	1
2	ROLLER, N101.6X600 WLDMT/PTD	506005-1	1
3	BEARING W/HOUSING, UCP205CX.	088468	2
4	PLATE, MOUNTING	506028-1	2
	DRIVE CONNECTION ASSEMBLY, CR	519719	1/0
	DRIVE CONNECTION ASSEMBLY, CR	519270	0/1
5	PLATE, SPROCKET MOUNTING	519717-1	1/0
	PLATE, SPROCKET MOUNTING	519693-1	0/1
6	BAR, SPACER FLAT	519708	1
7	GUIDE, 08B CONVEYOR CHAIN	507925	8
8	BUSHING, 25/38-14,5 ZINC	517586-1	1
9	SPOCKET, 1/2. 2X08B-1, Z=15.	517585	1
10	WASHER, 10.2/40-3 ZINC	515868-1	1
11	WASHER, 10.2 SPLIT LOCK ZINC	F81055-2	1
12	BOLT, M10X25-8.8-ZINC	F81003-11	1
13	KEY, A8X7X32 PARALLEL	088564	1
14	WASHER, 6.4 FLAT ZINC	F81053-1	46
15	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	20
16	BOLT, M8 X 65MM,HH,GRADE 5.8, ZINC	F81002-3	8
17	WASHER, 17 FLAT ZINC	F81058-1	8
18	SPROCKET, IDLER Z=18 KSR16.L0.08.10.18.0	088700	4
19	BOLT, M16 X 50-8.8 HEX HEAD	F81006-7	4

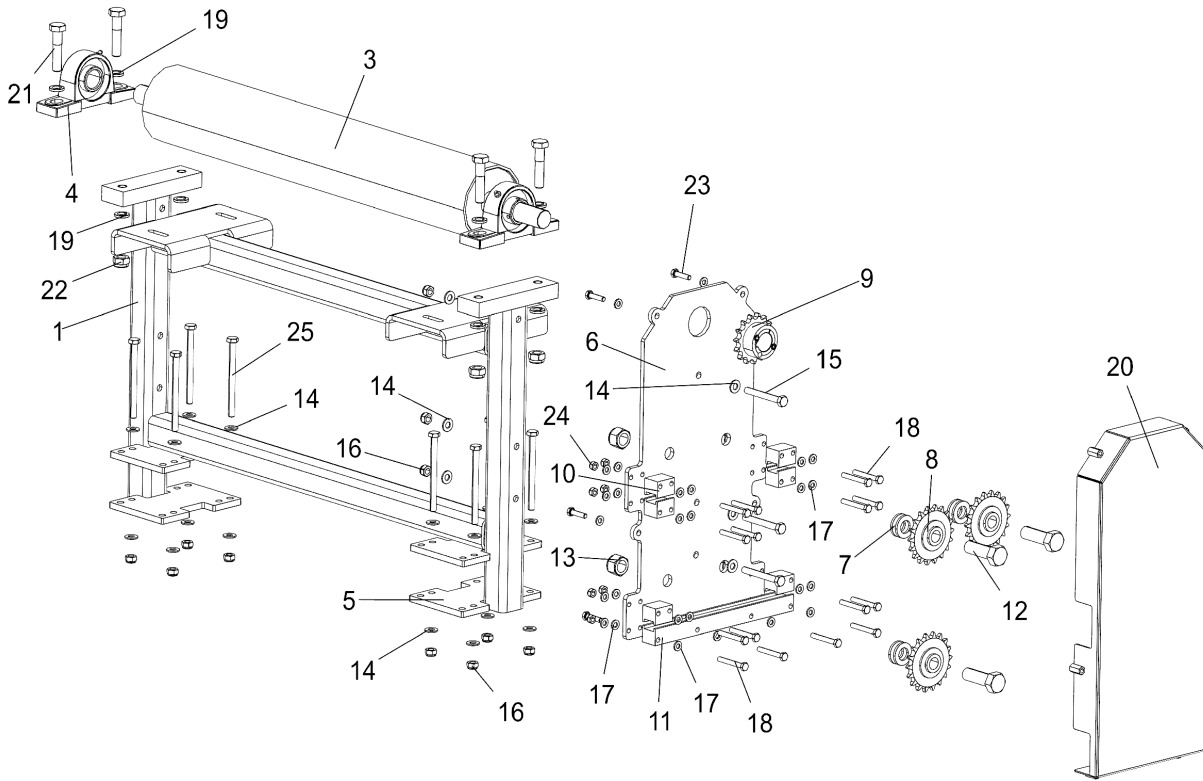
REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY	
20	NUT, M16,HEX, NYLON ZINC LOCK	F81036-2	4	
21	GUIDE, 08B CONVEYOR CHAIN	507939	1	
22	BOLT, M6X45MM,HEX HEAD GR5(8.8)F/T ZINC	F81001-6	12	
23	BOLT, M6X25-5.8 HEX HEAD FULL THREAD ZINC	F81001-3	5	
24	COVER, LEFT WLDMT/PTD	517593-1	1/0	
	COVER, RIGHT WLDMT/PTD	517591-1	0/1	
25	WASHER, 8.4 FLAT ZINC	F81054-1	22	
26	BOLT, M8 X 65MM,HH,GRADE 5.8, ZINC	F81002-3	3	
27	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	11	
28	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	8	
29	BOLT, M12X55 8.8 HEX HEAD ZINC	F81004-43	4	
30	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4	
31	BOLT, M8 X 100 -8.8- HEX HEAD ZINC	F81002-23	8	
32	KEY, A8X5X32 PARALLEL	515811	1	

6.10 Roller Conveyor Drive Assembly



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	DRIVE ASSEMBLY, ROLLER CONVEYOR	506185	1
1	MOUNT WELDMENT, CONVEYOR DRIVE	506184-1	1
2	BRACKET WELDMENT, REDUCER MOUNT	506020-1	1
3	BAR, REAR MOUNTING	506186-1	2
4	REDUCER, MR-63/24.5/1.1-1400/K3/V6	509437	1
5	WASHER, 8.4 FLAT ZINC	F81054-1	4
6	BOLT, M8X100-8.8 HEX HEAD ZINC	F81002-23	4
7	WASHER, n17Xn30x12 SPECIAL ZINC-PLATED	506003	2
8	SPROCKET, Z=18 LARGE	088700	2
9	GUARD, CONVEYOR DRIVE	507944-1	1
10	WHEEL, 18Z08Bn28 (T64991+T31039) TOOTHED	506325	1
11	WASHER, 6.4 FLAT ZINC	F81053-1	4
12	BOLT, M6x16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15	4
13	BOLT, M16x65-8.8 HEX HEAD FULL THREAD ZINC	F81006-1	2

6.11 Middle Table Roller Assembly

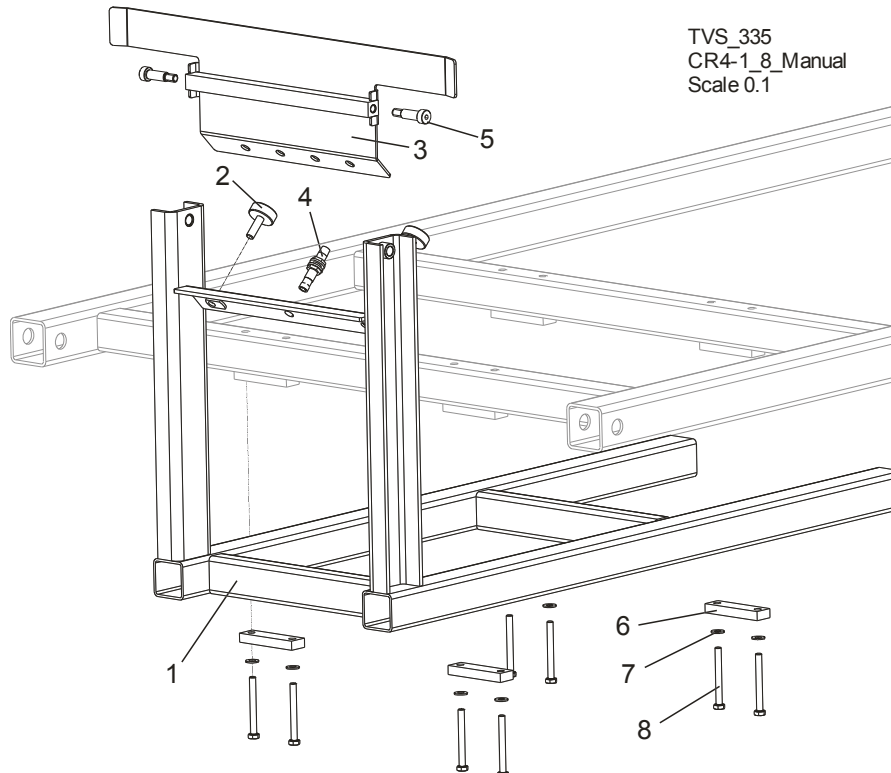


REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	ROLLER ASSEMBLY, MIDDLE TABLE	506031	1
1	MOUNT WELDMENT, TABLE ROLLER	506030-1	1
2	ROLLER ASSEMBLY, n101.6x600	506006	1
3	ROLLER WELDMENT, n101.6x600	506005-1	1
4	BEARING, UCP205CX W/HOUSING	088468	2
5	PLATE, MOUNTING	506028-1	2
6	PLATE, SPROCKET MOUNT	506019-1	1
7	WASHER, 17 SPLIT LOCK ZINC	F81058-1	6
8	SPROCKET, Z=18 LARGE	088700	3
9	SPROCKET, Z15 08B T43979+T31026	507924	1
10	GUIDE, 08B CONVEYOR CHAIN	507925	6
11	GUIDE, 08B CONVEYOR CHAIN	507939	1
12	BOLT, M16x50-8.8 HEX HEAD FULL THREAD ZINC	F81006-7	3
13	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	3
14	WASHER, 8.4 FLAT ZINC	F81054-1	22
15	BOLT, M8x65 5.8 HEX HEAD ZINC	F81002-3	3
16	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	11
17	WASHER, 6.4 FLAT ZINC	F81053-1	38
18	BOLT, M6x45-8.8 HEX HEAD ZINC	F81001-6	16
19	WASHER, Z12.2 SPLIT LOCK ZINC	F81056-2	8
20	GUARD WELDMENT, ROLLER DRIVE	508367-1	1
21	BOLT, M12x55 8.8 HEX HEAD ZINC	F81004-43	4
22	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4

5**Roller Conveyors***Middle Table Roller Assembly*

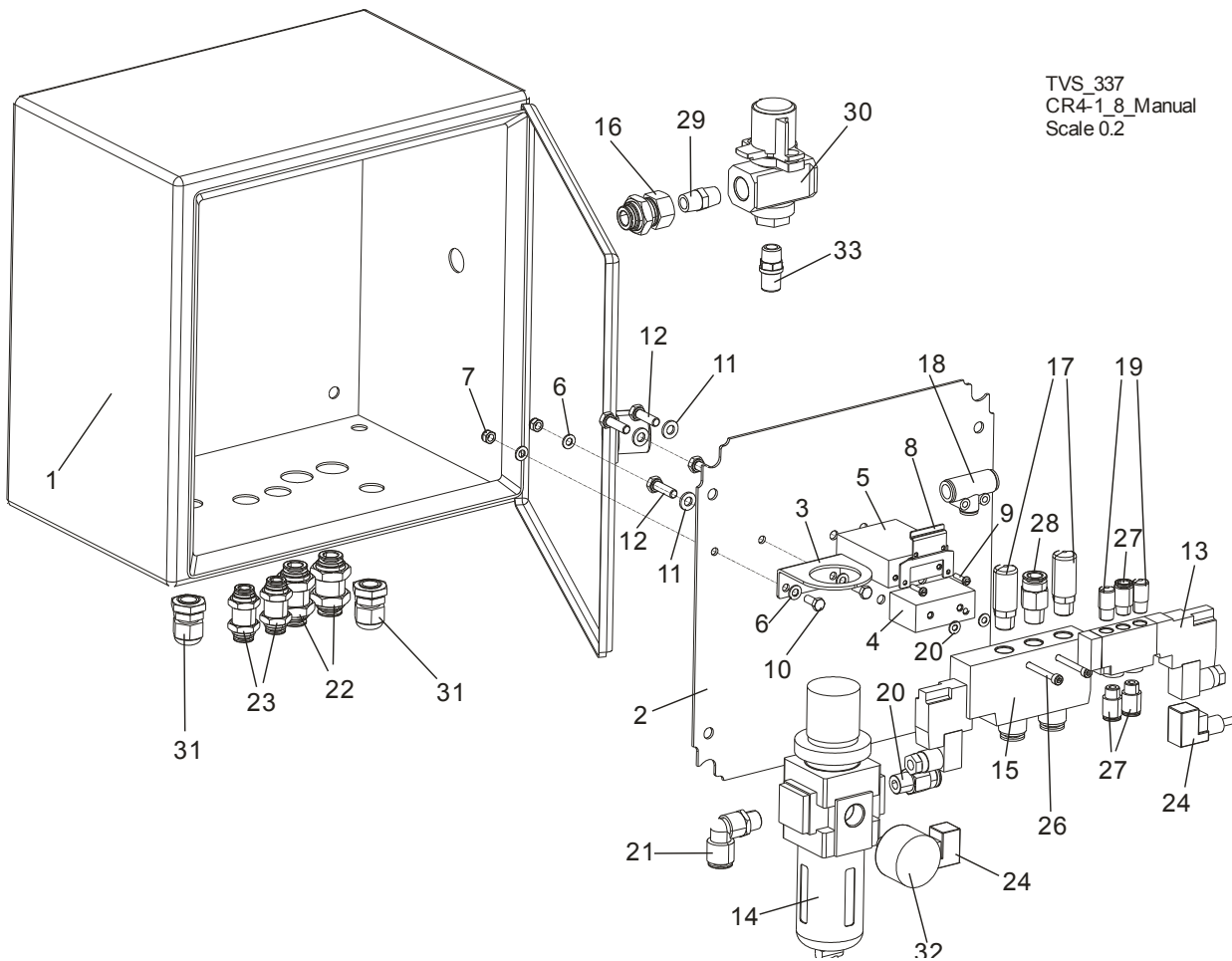
23	BOLT, M6X25 5.8 HEX HEAD FULL THREAD ZINC	F81001-3	6	
24	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	16	
25	BOLT, M8X100-8.8 HEX HEAD ZINC	F81002-23	8	

6.12 Activator Plate Assembly



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	ACTIVATOR PLATE ASSEMBLY	506320	1
1	MOUNT WELDMENT, ACTIVATOR PLATE	506319-1	1
2	FOOT, M10	092839	2
3	PLATE WELDMENT, SWING	506318-1	1
4	SENSOR, BES M12MG-POC80F-S04G INDUCTIVE PROXIMITY	507257	1
5	BOLT, 12/M10x30 12.9 ISO 7379 SHOULDER	F81003-70	2
6	BAR, REAR MOUNTING	506186-1	4
7	WASHER, 8.4 FLAT ZINC	F81054-1	8
8	BOLT, M8X75 8.8 HEX HEAD ZINC	F81002-91	8

6.13 Air Box

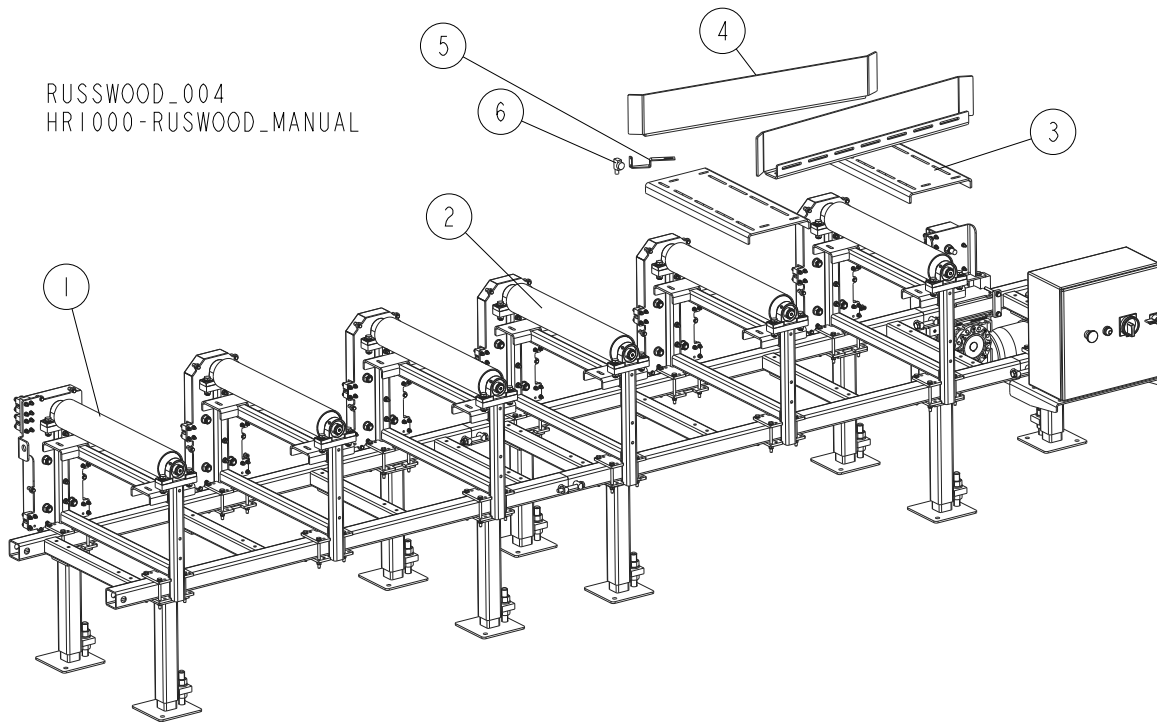


REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	BOX, COMPLETE AIR	510445	1
1	BOX, AIR	510444	1
	PLATE ASSEMBLY, AIR BOX MOUNTING	511655	1
2	PLATE, MOUNTING	511654	1
3	BRACKET, ARP30P-270AS MOUNTING	511650	1
4	BLOCK, SOLENOID VALVE MOUNT	511652	1
5	BLOCK, SOLENOID VALVE MOUNT	511653	1
6	WASHER, 5.3 FLAT ZINC	F81052-1	4
7	NUT, M5-8 DIN 985 ZINC-PLATED	F81030-2	2
8	BRACKET, SOLENOID VALVE MOUNTING	511651	1
9	BOLT, M3x12 DIN85A ZINC-PLATED	F81000-12	2
10	BOLT, M5x12-5.8 HEX HEAD FULL THREAD ZINC	F81000-5	2
11	WASHER, 6.4 FLAT ZINC	F81053-1	4
12	BOLT, M6x20-8.8 HEX HEAD FULL THREAD ZINC	F81001-2	4
13	VALVE, SOLENOID (SMC SY5120-5Y-01F0Q)	510976	1
14	REDUCER, FILTER (SMC AW30-F03H)	510974	1
15	VALVE, SOLENOID (SMC SY9120-5Y-01F0Q)	510977	1
16	FITTING, BULKHEAD (SMC KQ2E10-02)	510978	1
17	SILENCER, W/THREAD (SMC AN20-02-AN)	510980	2
18	FITTING, TEE (SMC KQ2T10-08A)	510981	1

19	SILENCER, AN10-01 (SMC)	510983	2	
20	FITTING, STRAIGHT MALE (SMC KQ2H10-02)	510984	1	
21	FITTING, MALE ELBOW (SMC KQ2L10-02)	510985	1	
22	FITTING, BULKHEAD (SMC KQ2E10-00)	510986	2	
23	FITTING, BULKHEAD (SMC KQ2E08-00)	510987	2	
24	CABLE, BCC VC04-0000-10-053-PX0350-020	510614	2	
25	WASHER, 4.3 FLAT ZINC	F81051-2	2	
26	SCREW, M4x35-8.8 HEX SOCKET HEAD CAP ZINC	F81011-34	2	
27	FITTING, STRAIGHT MALE (SMC KQ2S08-01S)	511661	3	
28	FITTING, STRAIGHT MALE (SMC KQ2H10-02)	510984	1	
29	FITTING, 3/8"-1/4	511667	1	
30	VALVE, SMC VXS30-F03 MANUAL SHUT-OFF	510979	1	
31	GLAND, DP 9/H CABLE	F81096-2	2	
32	GAUGE, G36-10-01 (1/8") PRESSURE	510069	1	
33	SILENCER, ANI5-02 (1/4")	510073	1	
34	FITTING, TEE	511069	2	
35	HOSE, POLYURETHANE	511071	1	

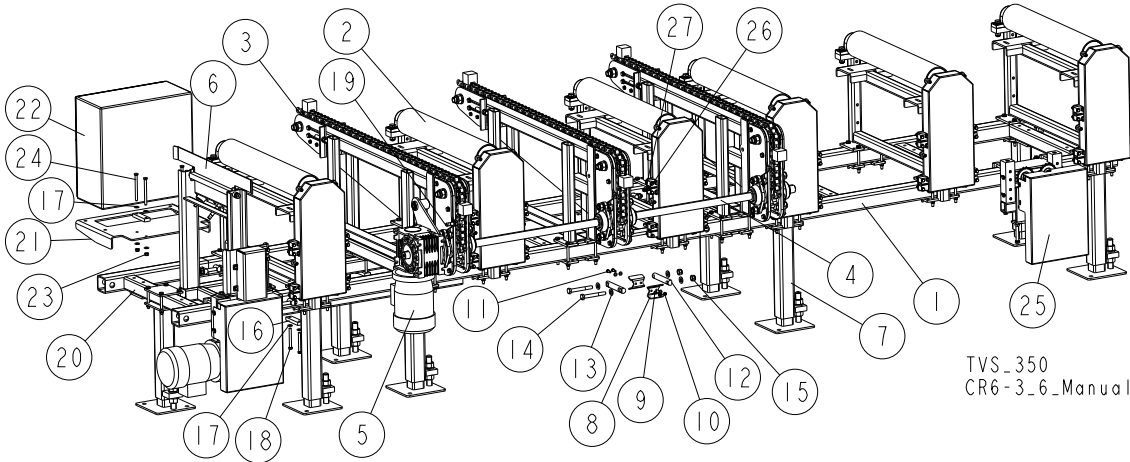
6.14 CR6 -3_6 Special Infeed Roller Conveyor

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REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	CONVEYOR, SPECIAL INFEED ROLLER - RUSSWOOD	CR6-3_6-INFEEDSPECIAL	1
1	EXTENSION MODULE See Section 6.8	CR1-EXT-WEW	1
	EXTENSION MODULE See Section 6.8	CR1-EXT-ZEW	1
2	MIDDLE MODULE - COMPLETE See Section 6.1	CR1-1_8	1
3	PLATE, GUIDE FENCE MOUNT	519271-1	2
4	PLATE, GUIDE FENCE	519278-1	2
5	BRACKET, SENSOR MOUNT	520290-1	1
6	SENSOR	SENSOR	1

6.15 CR6 Roller Conveyor w/Side Movement Device



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CR6-3_6_Manual

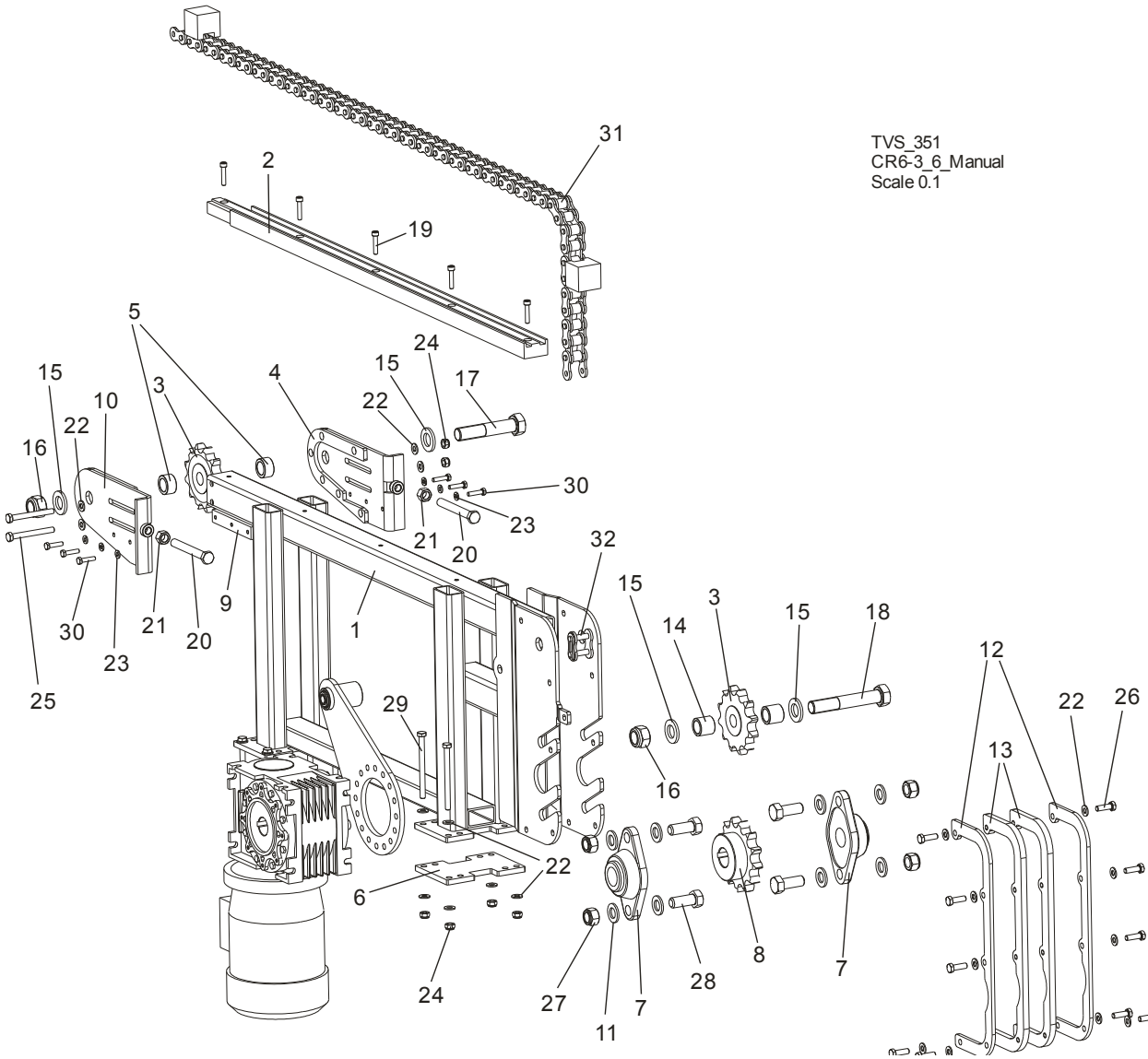
REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
	ROLLER CONVEYOR W/SIDE MOVEMENT DEVICE - COMPLETE	CR6-1_8	1/0
	ROLLER CONVEYOR W/SIDE MOVEMENT DEVICE (W/SEPARATE CONTROL BOX)	CR6-1_8-P	1/0
	ROLLER CONVEYOR W/SIDE MOVEMENT DEVICE	CR6-3_6	0/1
	ROLLER CONVEYOR W/SIDE MOVEMENT DEVICE (W/SEPARATE CONTROL BOX)	CR6-3_6-P	0/1
1	FRAME WELDMENT, ROLLER CONVEYOR	506014-1	1/2
2	ROLLER ASSEMBLY, MIDDLE TABLE See Section 6.11	506031	3/6
3	SIDE MOVEMENT DEVICE See Section 6.16	506027	2/3
4	SHAFT, SIDE MOVEMENT DEVICE DRIVE ZINC-PL.	508377-1	1/1
5	CHAIN DRIVE ASSEMBLY See Section 6.16	508619	1/1
6	ACTIVATOR PLATE ASSEMBLY See Section 6.12	506320	1/1
7	COMPLETE SHORT LEG See Section 6.6	506018	4/8
	CONNECTING PLATE ASSEMBLY	508365	0/2
8	PLATE, SEGMENT CONNECTION	508364-1	2
9	WASHER, 6.4 FLAT ZINC	F81053-1	4
10	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	2
11	BOLT, M6x16 8.8 HEX HEAD FULL THREAD ZINC	F81001-15	2
12	PIN, SEGMENT CONNECTION	508366-1	0/4
13	WASHER, 13 FLAT ZINC	F81056-1	0/8
14	BOLT, M12x95 -8.8 HEX HEAD ZINC	F81004-29	0/4
15	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	0/4
16	BAR, REAR MOUNTING	506186-1	2/6
17	WASHER, 8.4 FLAT ZINC	F81054-1	8/16
18	BOLT, M8x75 8.8 HEX HEAD ZINC	F81002-91	0/8
19	SENSOR, BES M12MG-PSC80F-S04G INDUCTIVE PROXIMITY	093168	1/1
20	EXTENSION DRIVE MODULE, CR 1 See Section 6.5	514007	0/1
21	PLATE, ELECTRIC BOX MOUNT	508607-1	1/1
22	BOX, ELECTRIC	507254	1/1
	BOX, CR6-P ELECTRIC	514731 ¹	1/1
23	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4/4
24	BOLT, M8x100-8.8 HEX HEAD ZINC	F81002-23	4/4

5**Roller Conveyors***CR6 Roller Conveyor w/Side Movement Device*

25	CHAIN TENSIONER ASSEMBLY	515276	0/1	
	DRIVE ASSEMBLY, ROLLER CONVEYOR	506185	1/0	
26	CHAIN, 08B-1 529-LINK (6.72M)	510165	1/0	
	CHAIN, 08B-1 905-LINK (11.49M)	514762	0/1	
27	LINK, 08B-1PZ CHAIN	091625	1/1	
	SENSOR, BES M12MG-POC80F-S04G INDUCTIVE PROXIMITY	507257	1/0	
	CABLE, 5M 4-CONDUCTOR SENSOR	087652	1/0	

¹ Included in CR6-P assembly

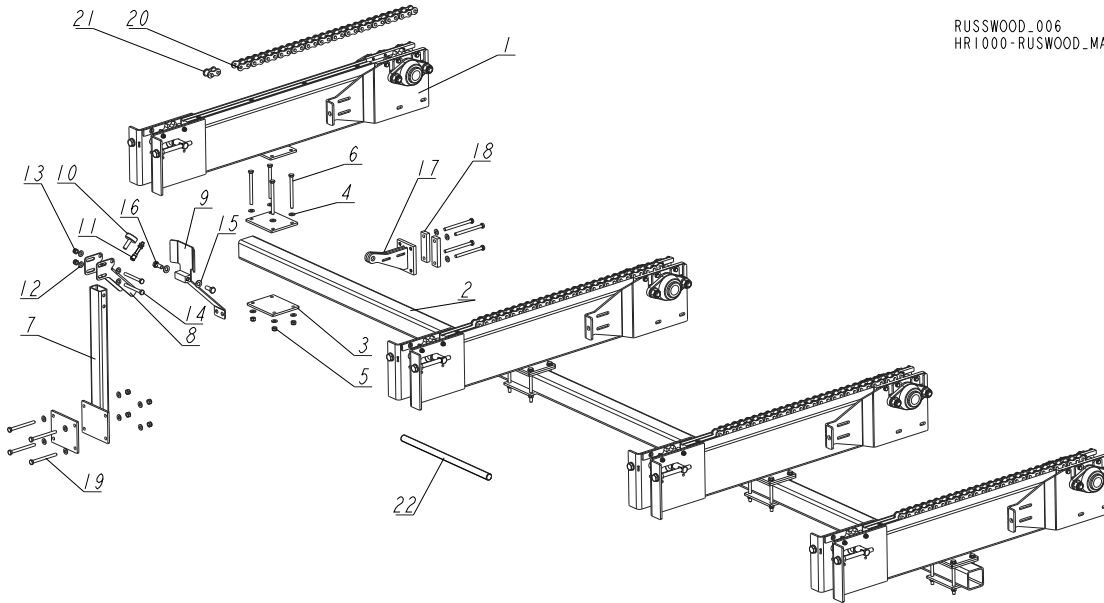
6.16 Side Movement Device



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY
	SIDE MOVEMENT DEVICE	506027	1
1	FRAME WELDMENT, SIDE MOVEMENT DEVICE	506026-1	1
2	CHANNEL, 1"X17 PXTS 1001008 CHAIN GUIDE	506013-1	1
3	SPROCKET, Z12 1"x17.02 W/BEARING	099746	2
4	PLATE WELDMENT, CHAIN TENSIONER	510613-1	1
5	BUSHING, 30X21X16 ZINC-PLATED SPACER	505971-1	2
6	PLATE, MOUNTING	506028-1	2
7	BEARING, UCFL 206 CX W/HOUSING	090851	2
8	SPROCKET, 13Z16B 30 DIA. T44023+T31091	505992	1
9	BAR, TENSIONER PLATE SPACER	506602-1	1
10	PLATE WELDMENT, CHAIN TENSIONER - LEFT	507946-1	1
11	WASHER, 17 FLAT ZINC	F81058-1	8
12	PLATE, SIDE PROTECTIVE	507949-1	2
13	PLATE, SIDE PROTECTIVE	507950-1	2
14	BUSHING, LT15 ZINC-PLATED SPACER	094156-1	2

15	WASHER, 21 FLAT ZINC	F81059-2	4	
16	NUT, M20-8-A HEX NYLON ZINC LOCK	F81037-2	2	
17	BOLT, M20X100-8.8 HEX HEAD ZINC	F81007-6	1	
18	BOLT, M20X120-8.8 HEX HEAD ZINC	F81007-14	1	
19	SCREW, M6x30-8.8 HEX SOCKET HEAD CAP ZINC	F81001-42	5	
20	BOLT, M12X100 8.8 HEX HEAD FULL THREAD ZINC	F81004-45	2	
21	NUT, M12-8-B HEX ZINC	F81034-1	2	
22	WASHER, 8.4 FLAT ZINC	F81054-1	30	
23	WASHER, 6.4 FLAT ZINC	F81053-1	6	
24	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	10	
25	BOLT, M8x75 8.8 HEX HEAD ZINC	F81002-91	2	
26	BOLT, M8x25-8.8-B HEX HEAD FULL THREAD ZINC	F81002-5	10	
27	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	4	
28	BOLT, M16x40-8.8 HEX HEAD FULL THREAD ZINC	F81006-13	4	
29	BOLT, M8x100-8.8 HEX HEAD ZINC	F81002-23	8	
30	BOLT, M6x25-5.8 HEX HEAD FULL THREAD ZINC	F81001-3	6	
31	CHAIN, CR6 W/DOGS	511688	1	
32	LINK, 16B CHAIN	511686	1	

6.17 Pivot Conveyor Assembly

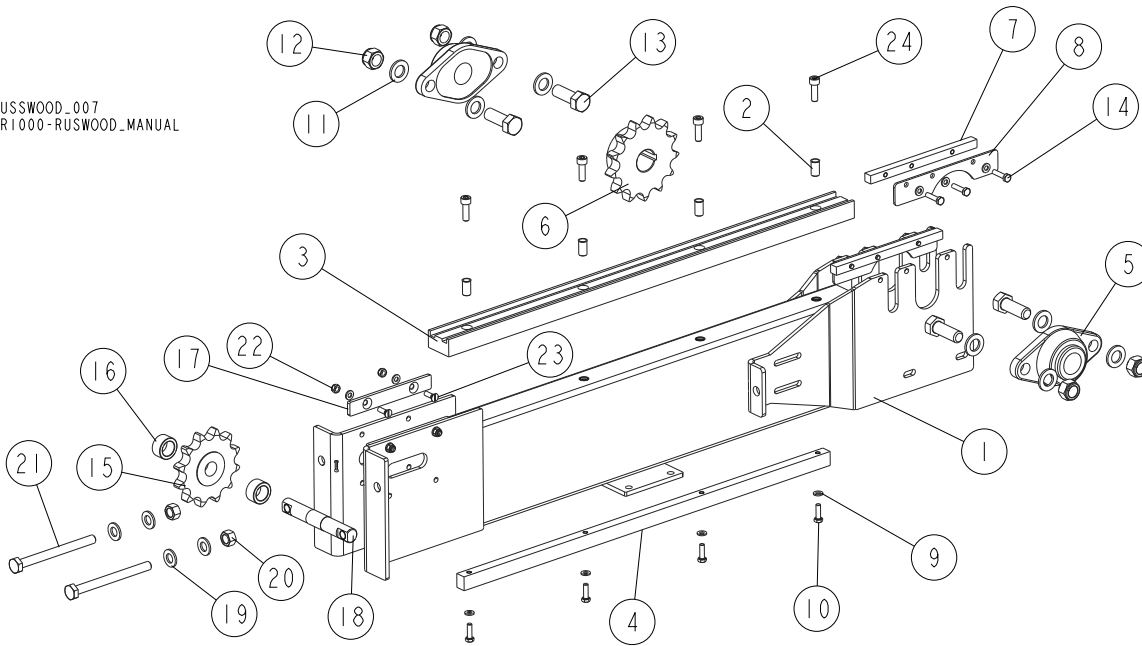


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REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY
	PIVOT CONVEYOR ASSEMBLY	519279	1
1	MODULE, PIVOT CONVEYOR MIDDLE - COMPLETE See Section 6.18	506605	4
2	TUBE, PIVOT CONVEYOR MOUNT	519280-1	1
3	PLATE, MOUNTING	505964-1	9
4	WASHER, 8.4 FLAT ZINC	F81054-1	48
5	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	20
	SENSOR ASSEMBLY, SIDE INDUCTIVE - COMPLETE	506650	1
7	PLATE, SIDE SENSOR MOUNT	506649-1	1
8	BUMPER, ACTIVATOR PLATE	506648-1	1
9	PLATE WELDMENT, PIVOT ZINC-PLATED ACTIVATOR	506653-1	1
10	FOOT, BASE ADJUST	092839	1
11	SENSOR, BES M08MI-POC15B-BV02 PROXIMITY	088268	1
12	WASHER, 8.4 FLAT ZINC	F81054-1	4
13	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	2
14	BOLT, M8 X 75 8.8 HEX HEAD ZINC	F81002-91	2
15	WASHER, 10.5 FLAT ZINC	F81055-1	2
16	BOLT, M10X25-8.8 HEX HEAD FULL THREAD ZINC	F81003-11	2
	BRACKET, AIR CYLINDER MOUNT ZINC-PLATED	506657	2
17	BRACKET WELDMENT, AIR CYLINDER MOUNT ZINC-PLATED	506656-1	1
18	BAR, REAR MOUNTING	506186-1	2
19	BOLT, 8MM X 1.25 X 90MM HEX HEAD FULL THREAD ZINC	F81002-16	4
20	CHAIN, 16B-1 - 2.04M	519291	4
21	LINK, 16B-1 (T 35759)	504233	4
22	ROD, THREADED	519715-1	1

6.18 Pivot Conveyor Middle Module

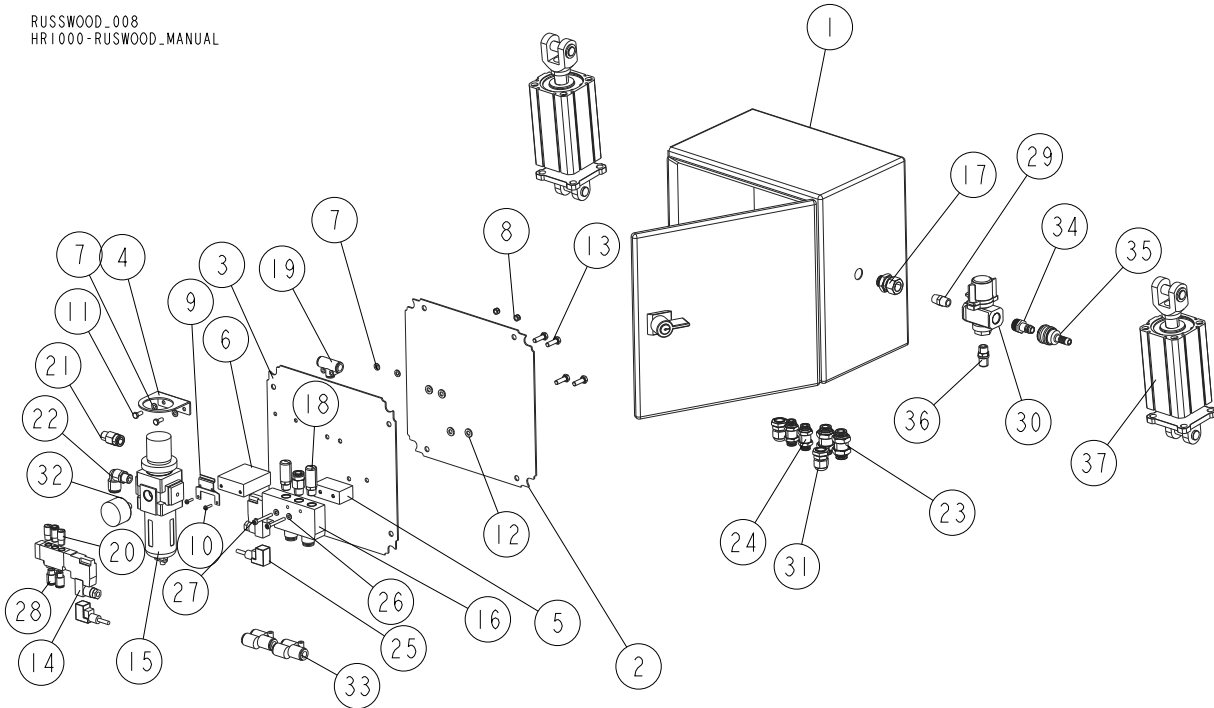
RUSSWOOD_007
HR1000-RUSSWOOD_MANUAL



REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY
	MODULE, PIVOT CONVEYOR MIDDLE - COMPLETE	506605	1
1	MODULE, PIVOT CONVEYOR MIDDLE	506604-1	1
2	NUT, M8 4.5-6 3436 708 0060 RIVET	F81032-13	5
3	CHANNEL, 698mm 1"X17 PXTS 1001008 CHAIN GUIDE	506606	1
4	BAR, 200mm 1"X17 PXTS 1001008 CHAIN SUPPORT	506607	1
5	BEARING, FYTB30FJ BALL (SKF)	090851	2
6	SPROCKET, 13Z16Bn30 T44023+T31091	505992	1
7	BAR, SAFETY	507940-1	2
8	PLATE, REAR SAFETY	507942-1	2
9	WASHER, 6.4 FLAT ZINC	F81053-1	15
10	BOLT, M6x20-8.8 HEX HEAD FULL THREAD ZINC	F81001-2	7
11	WASHER, 17 FLAT ZINC	F81058-1	8
12	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	4
13	BOLT, M16x45-8.8 HEX HEAD FULL THREAD ZINC	F81006-46	4
14	BOLT, M6x25-5.8 HEX HEAD FULL THREAD ZINC	F81001-3	6
15	SPROCKET, Z12 1"x17.02 W/BEARING	099746	1
16	BUSHING, 20.5/30-16 ZINC-PLATED	505971-1	2
17	PLATE, FRONT SAFETY	505970-1	2
18	SHAFT, SPROCKET TENSION	509159-1	1
19	WASHER, 13 FLAT ZINC	F81056-1	4
20	NUT, M12-8-B ZINC HEX	F81034-1	2
21	BOLT, M12X130-8.8 HEX HEAD FULL THREAD ZINC	F81004-55	2
22	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4
23	SCREW, M6x20- 4.8-B SLOTTED COUNTERSUNK HEAD ZINC	F81001-31	4
24	SCREW, M8x25-8.8 HEX SOCKET HEAD CAP ZINC	F81002-21	4

6.19 Air Box, Air Cylinders

RUSSWOOD_008
HR1000-RUSWOOD_MANUAL

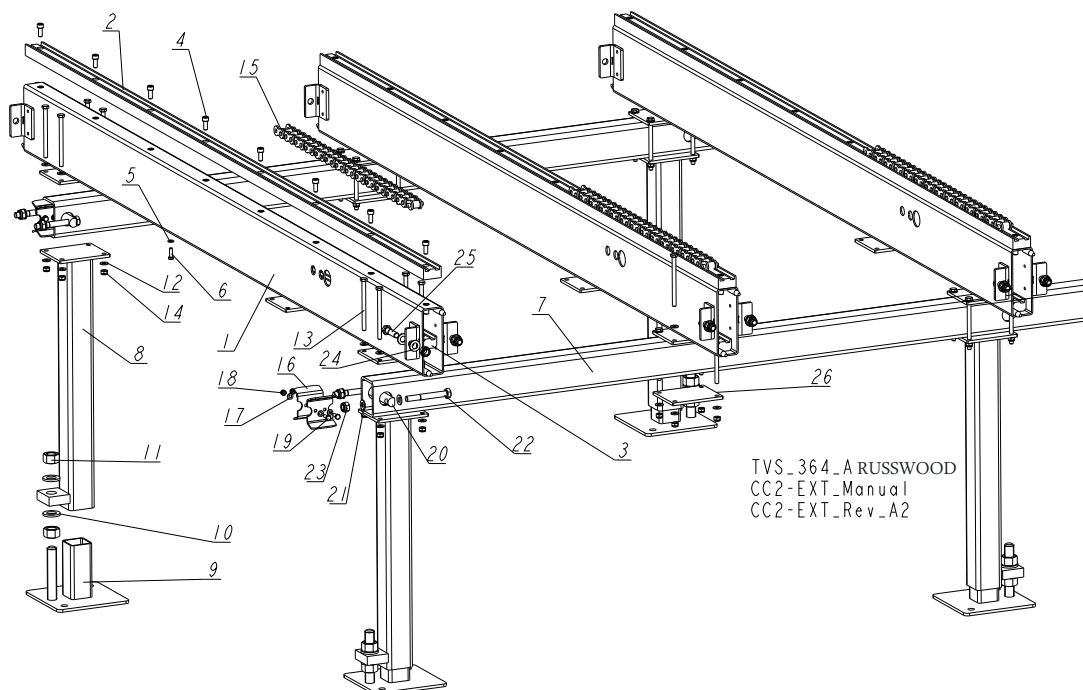


REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY
	BOX, AIR - COMPLETE	510445	1
	BOX, LINE AIR	510444	1
1	BOX, 300X300X200	088266	1
2	PLATE, S55702 /300X300/ MOUNTING	088266-1	1
	PLATE ASSEMBLY, AIR BOX MOUNTING	511655	1
3	PLATE, MOUNTING	511654	1
4	BRACKET, AR32P-270AS MOUNT	511650	1
5	BLOCK, SOLENOID VALVE MOUNT	511652	1
6	BLOCK, SOLENOID VALVE MOUNT	511653	1
7	WASHER, 5.3 FLAT ZINC	F81052-1	4
8	NUT, M5-8 DIN 985 ZINC-PLATED	F81030-2	2
9	BRACKET, SOLENOID VALVE MOUNTING	511651	1
10	BOLT, M3x12 DIN85A ZINC-PLATED	F81000-12	2
11	BOLT, M5 X 12-5.8 HEX HEAD FULL THREAD ZINC	F81000-5	2
12	WASHER, 6.4 FLAT ZINC	F81053-1	4
13	BOLT, M6X20-8.8 HEX HEAD FULL THREAD ZINC	F81001-2	4
14	VALVE, SOLENOID (SMC SY5120-5Y-01F-Q)	510976	1
15	REGULATOR, AW30-F03H-A FILTER	510974	1
16	VALVE, SOLENOID (SMC SY9120-5Y-C1F0Q)	510977	1
17	FITTING, BULKHEAD (SMC KQ2E10-02)	510978	1
18	SILENCER, W/THREAD (SMC AN20-02-AN)	510980	2
19	FITTING, TEE (SNC KQ2T10-08A)	510981	1
20	SILENCER, AN10-01 (SMC)	510983	2
21	FITTING, STRAIGHT MALE (SMC KQ2H10-02)	510984	2
22	FITTING, MALE ELBOW (SMC KQ2L10-02)	510985	1

REF.	DESCRIPTION (* Indicates Parts Available In Assemblies Only)	PART #	QTY	
23	FITTING, BULKHEAD (SMC KQ2E10-00)	510986	2	
24	FITTING, BULKHEAD (SMC KQ2E08-00)	510987	2	
25	CABLE, BCC VC04-0000-10-053-PX0350-020	510614	2	
26	WASHER, 4.3 FLAT ZINC	F81051-2	2	
27	SCREW, M4X35-8.8 HEX SOCKET HEAD CAP ZINC	F81011-34	2	
28	FITTING, STRAIGHT MALE (SMC KQ2S08-01S)	511661	3	
29	FITTING, 3/8" - 1/4"	511667	1	
30	VALVE, SMC VXS30-F03 MANUAL SHUT-OFF	510979	1	
31	GLAND, DP9/H CABLE	F81096-2	2	
32	GAUGE, G36-10-01 (1/8") PRESSURE	510069	1	
33	FITTING, KQ2U 10-00 1/4"	503974	2	
34	FITTING, GK 1383A GZ 3/8" MALE	515894	1	
35	FITTING, GK 1334 T (FOR 8-9 MM HOSE) QUICK DISCONNECT	515987	1	
36	SILENCER	511668	1	
37	CYLINDER, CDQ2A63TF-80DZ + Y-G05 + CQ-D063 AIR	519287	2	

SECTION 6 CHAIN CONVEYORS

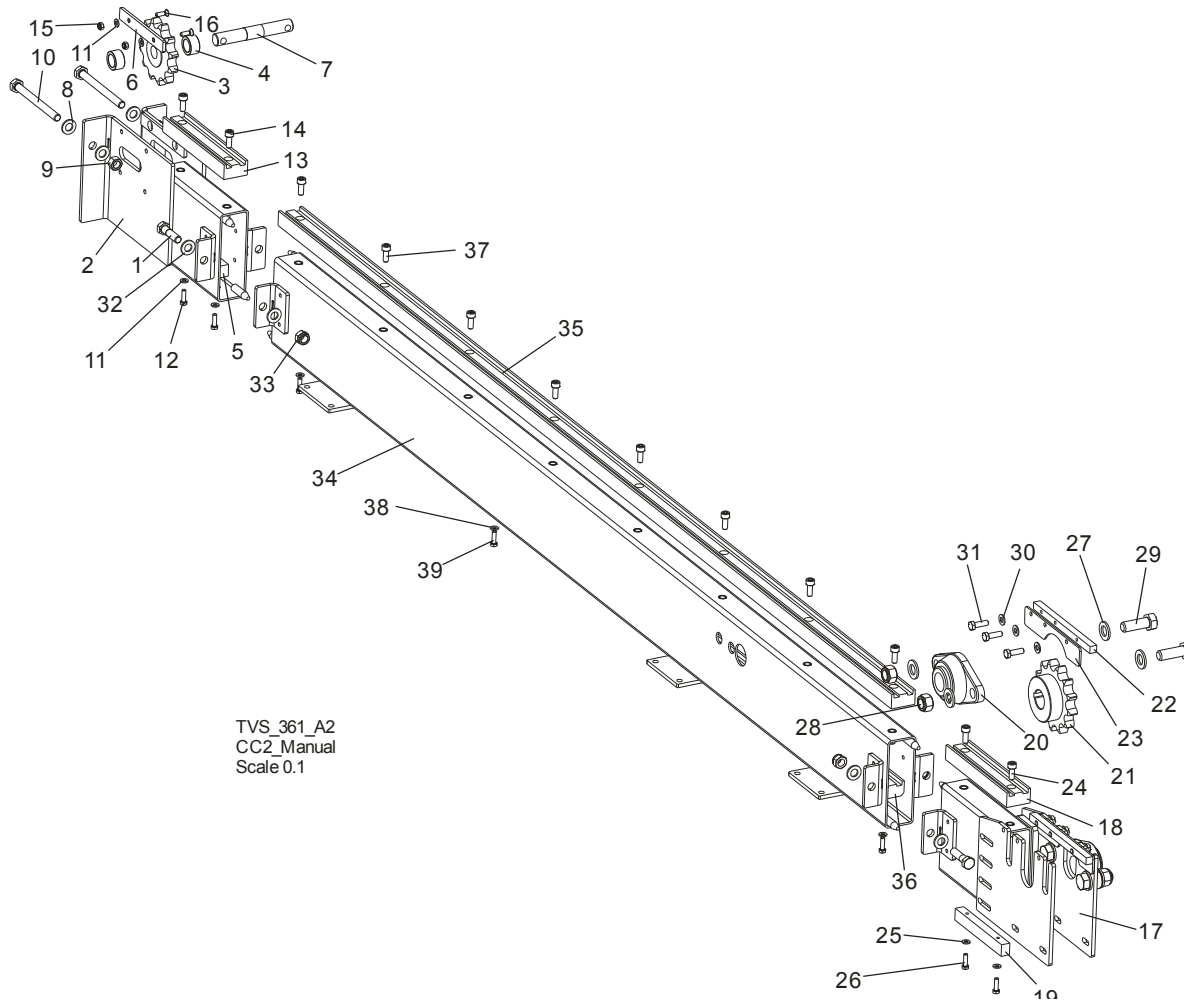
6.1 Extension Module, CC2 Chain Conveyor



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	EXTENSION MODULE, CC2 CHAIN CONVEYOR	CC2-EXT	1
	SECTION, CC2 EXTENSION MODULE - COMPLETE	505980	3
1	SECTION, CHAIN CONVEYOR EXTENSION MODULE	505975-1	1
2	CHANNEL, 1989MM 1"17 PXTS 1001008 CHAIN GUIDE	505976	1
3	CHANNEL, 1940MM 1"17 PXTS 1001008 CHAIN GUIDE	505977	1
4	SCREW, M8X20-8.8 HEX SOCKET HEAD CAP ZINC	F81002-30	8
5	WASHER, 6.4 FLAT ZINC	F81053-1	3
6	BOLT, M6X20 8.8 HEX HEAD FULL THREAD ZINC	F81001-2	3
7	TUBE, CONNECTING	519263-1	2
	COMPLETE LONG TABLE LEG	505984	4
8	LEG, LONG	505983-1	1
9	FOOT, TABLE LEG	099281-1	1
10	WASHER, 21 FLAT ZINC	F81059-2	2
11	NUT, M20-8 HEX ZINC	F81037-1	2
12	WASHER, 8.4 FLAT ZINC	F81054-1	48
13	BOLT, M8X110-8.8 HEX HEAD ZINC	F81002-53	24
14	NUT, M8 8 HEX NYLON ZINC LOCK	F81032-2	24
15	CHAIN, 16B-1 - 3.98M	513391	3
	CONNECTING PLATE ASSEMBLY	511124	2
16	PLATE, SEGMENT CONNECTION	511125-1	2
17	WASHER, 6.4 FLAT ZINC	F81053-1_	4
18	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2_	2
19	BOLT, M6X16-8.8 HEX HEAD FULL THREAD ZINC	F81001-15_	2
20	PIN, SEGMENT CONNECTION	508366-1	2

REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.	
21	WASHER, 10.5 FLAT ZINC	F81055-1	8	
22	BOLT, M12X95 8.8 HEX HEAD ZINC	F81004-29	4	
23	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	10	
24	WASHER, 13 FLAT ZINC	F81056-1	12	
25	BOLT, M12X45 8.8 HEX HEAD ZINC	F81004-32	6	
26	PLATE, LEG MOUNTING	505964-1	2	

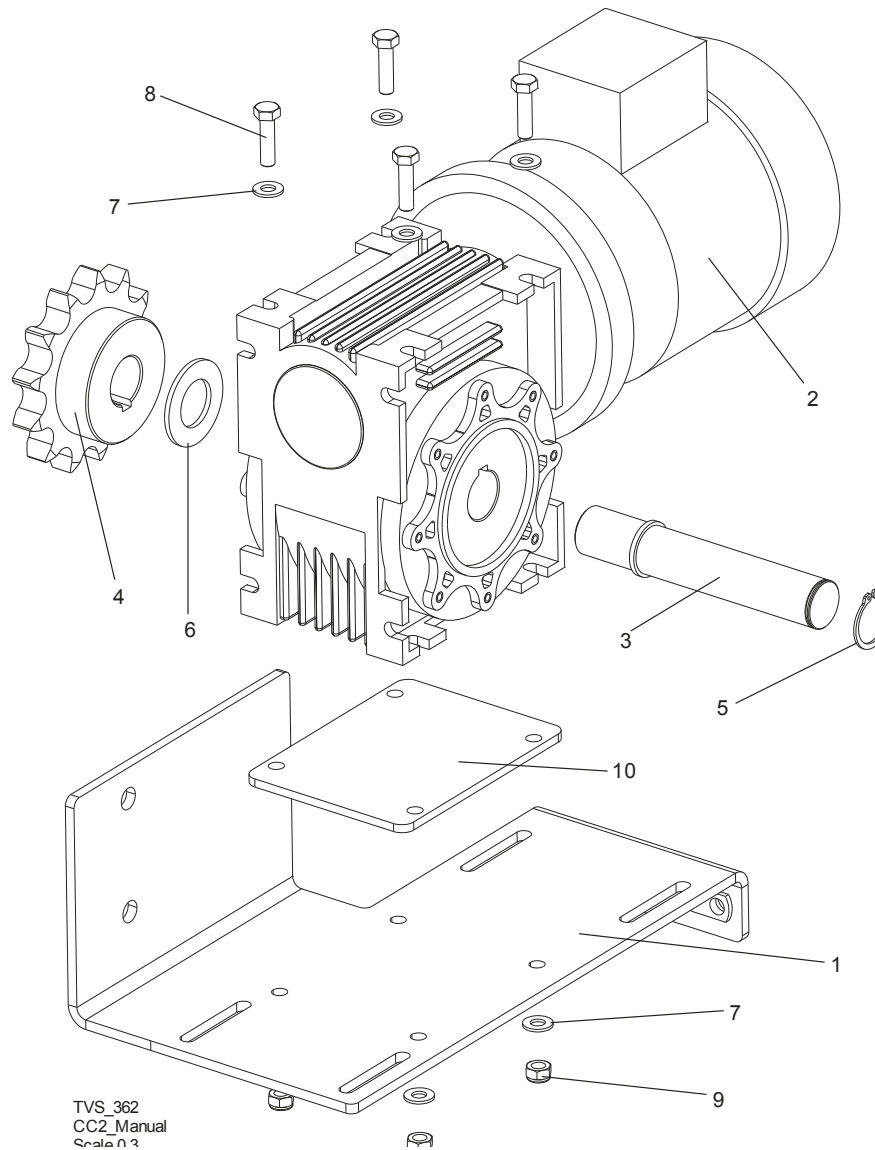
6.2 Extension Module Section, Chain Conveyor (505985)



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	SECTION, CHAIN CONVEYOR EXTENSION MODULE - COMPLETE	505985	3
1	BOLT, M12x45-8.8 HEX HEAD ZINC	F81004-32	4
	CHAIN TENSIONER ASSEMBLY	505968	1
2	TENSIONER WELDMENT	505965-1	1
3	SPROCKET, Z12 1"x17.02 W/BEARING	099746	1
4	BUSHING, 30X21X16 ZINC-PLATED SPACER	505971-1	2
5	BAR, 150MM 1'X17 PXTS1001008 CHAIN GUIDE	505972	1
6	BAR, PROTECTIVE	505970-1	2
7	PIN, SPROCKET TENSION	509159-1	1
8	WASHER, 13 FLAT ZINC	F81056-1	4
9	NUT, M12-8-B HEX ZINC	F81034-1	2
10	BOLT, M12X130-8.8 HEX HEAD FULL THREAD ZINC	F81004-55	2
11	WASHER, 6.4 FLAT ZINC	F81053-1	6
12	BOLT, M6x20-8.8 HEX HEAD FULL THREAD ZINC	F81001-2	2
13	CHANNEL, 198MM 1'X17 PXTS1001008 CHAIN GUIDE	505967	1
14	SCREW, M8x20-8.8 HEX SOCKET HEAD CAP ZINC	F81002-30	2
15	NUT, M6-8-B HEX NYLON ZINC LOCK	F81031-2	4

16	SCREW, M6x20-4.8-B SLOTTED COUNTERSUNK HEAD ZINC	F81001-31	4	
	DRIVE MODULE ASSEMBLY	505989	1	
17	DRIVE MODULE WELDMENT	505988-1	1	
18	CHANNEL, 198MM 1'X17 PXTS1001008 CHAIN GUIDE	505967	1	
19	BAR, 150MM 1'X17 PXTS1001008 CHAIN GUIDE	505972	1	
20	BEARING, UCFL 206 CX W/HOUSING	090851	2	
21	SPROCKET, 13Z16B 30 DIA. T44023+T31091	505992	1	
22	BAR, PROTECTIVE	507940-1	2	
23	PLATE, PROTECTIVE	507942-1	2	
24	SCREW, M8x20-8.8 HEX SOCKET HEAD CAP ZINC	F81002-30	2	
25	WASHER, 6.4 FLAT ZINC	F81053-1	2	
26	BOLT, M6x20-8.8 HEX HEAD FULL THREAD ZINC	F81001-2	2	
27	WASHER, 17 FLAT ZINC	F81058-1	8	
28	NUT, M16-8 HEX NYLON ZINC LOCK	F81036-2	4	
29	BOLT, M16x45-8.8 HEX HEAD FULL THREAD ZINC	F81006-46	4	
30	WASHER, 8.4 FLAT ZINC	F81054-1	6	
31	BOLT, M8x25-8.8-B HEX HEAD FULL THREAD ZINC	F81002-5	6	
32	WASHER, 13 FLAT ZINC	F81056-1	8	
33	NUT, M12-8 HEX NYLON ZINC LOCK	F81034-2	4	
	SECTION, CC2 EXTENSION MODULE - COMPLETE	505980	1	
34	SECTION, CHAIN CONVEYOR EXTENSION MODULE	505975-1	1	
35	CHANNEL, 1989MM 1"17 PXTS 1001008 CHAIN GUIDE	505976	1	
36	CHANNEL, 1940MM 1"17 PXTS 1001008 CHAIN GUIDE	505977	1	
37	SCREW, M8x20-8.8 HEX SOCKET HEAD CAP ZINC	F81002-30	8	
38	WASHER, 6.4 FLAT ZINC	F81053-1	3	
39	BOLT, M6x20-8.8 HEX HEAD FULL THREAD ZINC	F81001-2	3	

6.3 Chain Conveyor Drive Assembly (505999)



REF.	DESCRIPTION (◆ Indicates Parts Available In Assemblies Only)	PART #	QTY.
	DRIVE ASSEMBLY, CC2 CHAIN CONVEYOR	505999	1
1	PLATE, DRIVE MOUNT	505998-1	1
2	MOTOREDUCER, MR-63/32/0.75-1400/F3/V6	505991	1
3	SHAFT, MR63 OUTPUT	508384	1
4	SPROCKET, 13Z16B 28 DIA. T44023+T31090	506324	1
5	RING, Z28 OUTSIDE RETAINING	F81090-12	1
6	WASHER, 28x3 FLAT	508383	1
7	WASHER, 8.4 FLAT ZINC	F81054-1	8
8	BOLT, M8x30-5.8 HEX HEAD FULL THREAD ZINC	F81002-2	4
9	NUT, M8-8-B HEX NYLON ZINC LOCK	F81032-2	4
10	PLATE, SPACER	509417-1	1

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

Manufacturer: Wood-Mizer Industries Sp. z o. o.
Nagórna 114; 62-600 Koło, Poland; Tel. +48 63 26 26 000

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine: Small Log Processing Line SLP 2
Type: SLP 2
No. of manufacturer: Order Number: ZK00026749, SLP 2 line contains:

- 514733 Identification Number: 001/2015
- LDT-3.6H Identification Number: LDT/001/2014
- CC1 Identification Number: CC1/001/2015
- TVSEH15S-SC3.6L-SD Identification Number: TVS/013/2015
- CC6H Identification Number: CC6/001/2015
- CB5-3.6H Identification Number: CB5/001/2015
- CR7-3.6H Identification Number: CR7/001/2015
- CC4-3.6H Identification Number: CC4/009/2015
- LD1-20LH-2 Identification Number: LD1/003/2015
- HR500EH15S-4 Identification Number: HR500/008/2015
- SHSEH15S Identification Number: (SHS/003/2014)
- 515523 (Fence)

Applicable EC Directives: EC Machinery Directive 2006/42/EC
EC Electromagnetic Compability Directive 2004/108/EC

Applicable Harmonized Standards: PN-EN ISO 12100:2012
PN-EN ISO13849-1:2008
PN-EN 60204-1:2010
PN-EN 13857:2010
PN-EN 953+A1 :2009

Responsible for Technical Documentation: Adam Kubiak / R & D Manager
Wood-Mizer Industries Sp. z o.o.
62-600 Koło, ul. Nagórna 114, Polska
Tel. +48 63 26 26 000

Place / Date / Authorized Signature Koło, **Adam Kubiak**

Title: R & D Manager

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

We herewith declare,

Wood-Mizer Industries sp. z o.o.
114 Nagorna street, 62-600 Kolo; Poland.

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine:	Log Deck
TYPE:	LD1
No. of manufacturer:
Applicable EC Directives:	EC Machinery Directive 2006/42/EC EC Electromagnetic Compatibility Directive 2004/108/EC
Used harmonized standards:	PN-EN ISO 12100:2012 PN-EN ISO 13849-1:2008 PN-EN 60204-1:2010 PN-EN ISO 13857:2010 PN-EN 953+A1:2009
Responsible for Technical Documentation:	Adam Kubiak / R&D Manager Wood-Mizer Industries Sp. z o.o. 62-600 Koło, ul. Nagórna 114, Poland Tel. +48 63 26 26 000
Place/Date/Authorized Signature:	Koło, 03.03.2015 Adam Kubiak
Title :	R&D Director

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

We herewith declare,

Wood-Mizer Industries sp. z o.o.
114 Nagorna street, 62-600 Kolo; Poland.

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine:	Log Deck
TYPE:	LD2-12H-2S-300
No. of manufacturer:	LD2/005/2015
Applicable EC Directives:	EC Machinery Directive 2006/42/EC EC Electromagnetic Compatibility Directive 2004/108/EC
Used harmonized standards:	PN-EN ISO 12100:2012 PN-EN 953+A1:2009 PN-EN 349+A1:2010 PN-EN ISO 13849-1:2008 PN-EN 60204-1:2010 PN-EN ISO 13857:2010
Responsible for Technical Documentation:	Adam Kubiak / R&D Manager Wood-Mizer Industries Sp. z o.o. 62-600 Koło, ul. Nagórna 114, Poland Tel. +48 63 26 26 000
Place/Date/Authorized Signature:	Koło, 21.04.2015 <i>Adam Kubiak</i>
Title :	R&D Director

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

We herewith declare,

Wood-Mizer Industries sp. z o.o.
114 Nagorna street, 62-600 Kolo; Poland.

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine:	Log Deck
TYPE:	LD4H
No. of manufacturer:
Applicable EC Directives:	EC Machinery Directive 2006/42/EC EC Electromagnetic Compatibility Directive 2004/108/EC
Used harmonized standards:	PN-EN ISO 12100:2012 PN-EN ISO 13849-1:2008 PN-EN 60204-1:2010 PN-EN ISO 13857:2010 PN-EN 953+A1:2009
Responsible for Technical Documentation:	Adam Kubiak / R&D Manager Wood-Mizer Industries Sp. z o.o. 62-600 Koło, ul. Nagórna 114, Poland Tel. +48 63 26 26 000
Place/Date/Authorized Signature:	Koło, 03.03.2015 Adam Kubiak
Title :	R&D Director

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

We herewith declare,

Wood-Mizer Industries sp. z o.o.
114 Nagorna street, 62-600 Kolo; Poland.

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine:	Conveyor Chains
TYPE:	CC2
No. of manufacturer:
Applicable EC Directives:	EC Machinery Directive 2006/42/EC EC Electromagnetic Compatibility Directive 2004/108/EC
Used harmonized standards:	PN-EN ISO 12100:2012 PN-EN ISO 13849-1:2008 PN-EN 60204-1:2010 PN-EN ISO 13857:2010 PN-EN 953+A1:2009
Responsible for Technical Documentation:	Adam Kubiak / R&D Manager Wood-Mizer Industries Sp. z o.o. 62-600 Koło, ul. Nagórna 114, Poland Tel. +48 63 26 26 000
Place/Date/Authorized Signature:	Koło, 03.03.2015 <i>Adam Kubiak</i>
Title :	R&D Director

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

We herewith declare,

Wood-Mizer Industries sp. z o.o.
114 Nagorna street, 62-600 Kolo; Poland.

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine:	Conveyor Chains
TYPE:	CC4
No. of manufacturer:
Applicable EC Directives:	EC Machinery Directive 2006/42/EC EC Electromagnetic Compatibility Directive 2004/108/EC
Used harmonized standards:	PN-EN ISO 12100:2012 PN-EN ISO 13849-1:2008 PN-EN 60204-1:2010 PN-EN ISO 13857:2010 PN-EN 953+A1:2009
Responsible for Technical Documentation:	Adam Kubiak / R&D Manager Wood-Mizer Industries Sp. z o.o. 62-600 Koło, ul. Nagórna 114, Poland Tel. +48 63 26 26 000
Place/Date/Authorized Signature:	Koło, 03.03.2015 Adam Kubiak
Title :	R&D Director

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

We herewith declare,

Wood-Mizer Industries sp. z o.o.
114 Nagorna street, 62-600 Kolo; Poland.

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine:	Belt Conveyor
TYPE:	CB3-300
No. of manufacturer:	CB3/001/2015
Applicable EC Directives:	EC Machinery Directive 2006/42/EC EC Electromagnetic Compatibility Directive 2004/108/EC
Used harmonized standards:	PN-EN ISO 12100:2012 PN-EN 953+A1:2009 PN-EN 349+A1:2010 PN-EN ISO 13849-1:2008 PN-EN 60204-1:2010 PN-EN ISO 13857:2010
Responsible for Technical Documentation:	Adam Kubiak / R&D Manager Wood-Mizer Industries Sp. z o.o. 62-600 Koło, ul. Nagórna 114, Poland Tel. +48 63 26 26 000
Place/Date/Authorized Signature:	Koło, 21.04.2015 <i>Adam Kubiak</i>
Title :	R&D Director

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

We herewith declare,

Wood-Mizer Industries sp. z o.o.
114 Nagorna street, 62-600 Kolo; Poland.

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine:	Conveyor Rollers
TYPE:	CR6
No. of manufacturer:
Applicable EC Directives:	EC Machinery Directive 2006/42/EC EC Electromagnetic Compatibility Directive 2004/108/EC
Used harmonized standards:	PN-EN ISO 12100:2012 PN-EN ISO 13849-1:2008 PN-EN 60204-1:2010 PN-EN ISO 13857:2010 PN-EN 953+A1:2009
Responsible for Technical Documentation:	Adam Kubiak / R&D Manager Wood-Mizer Industries Sp. z o.o. 62-600 Koło, ul. Nagórna 114, Poland Tel. +48 63 26 26 000
Place/Date/Authorized Signature:	Koło, 03.03.2015 <i>Adam Kubiak</i>
Title :	R&D Director

EC declaration of conformity according to EC Machinery Directive 2006/42/EC, Annex II, 1.A

We herewith declare,

Wood-Mizer Industries sp. z o.o.
114 Nagorna street, 62-600 Kolo; Poland.

That the following described machine in our delivered version complies with the appropriate basic safety and health requirements of the EC Machinery Directive 2006/42/EC based on its design and type, as brought into circulation by us. In case of alteration of the machine, not agreed by us, this declaration is no longer valid.

Designation of the machine:

Idle Roller Table

TYPE:

SLPIRT

No. of manufacturer:

.....

Applicable EC Directives:

EC Machinery Directive 2006/42/EC
EC Electromagnetic Compatibility Directive
2004/108/EC

Used harmonized standards:

PN-EN ISO 12100:2012
PN-EN ISO 13857:2010
PN-EN 953+A1:2009

Responsible for Technical Documentation:

Adam Kubiak / R&D Manager
Wood-Mizer Industries Sp. z o.o.
62-600 Koło, ul. Nagórna 114, Poland
Tel. +48 63 26 26 000

Place/Date/Authorized Signature:

Koło, 03.03.2015 *Adam Kubiak*

Title :

R&D Director